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MVI56E-MNETCR

Modbus® TCP/IP Multi-Client Enhanced Communications Module for Remote Chassis

August 13, 2025

USER MANUAL

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MVI56E-MNETCR User Manual
For Public Use.

August 13, 2025

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Contents

1 Start Here

To get the most benefit from this User Manual, you should have the following skills:

- **Rockwell Automation® RSLogix™ software:** launch the program, configure ladder logic, and transfer the ladder logic to the processor
- **Microsoft Windows:** install and launch programs, execute menu commands, navigate dialog boxes, and enter data
- **Hardware installation and wiring:** install the module, and safely connect Modbus TCP/IP and ControlLogix devices to a power source and to the MVI56E-MNETCR module's application port(s)

1.1 What's New?

MVI56E products are **backward compatible** with existing MVI56 products, ladder logic, and module configuration files already in use. Easily swap and upgrade products while benefiting from an array of new features designed to improve interoperability and enhance ease-of-use.

- **ProSoft Configuration Builder (PCB):** New Windows software for diagnostics, connecting via the module's Ethernet port or CIPconnect®, to upload/download module configuration information and access troubleshooting features and functions.
- **ProSoft Discovery Service (PDS):** Utility software to find and display a list of MVI56E modules on the network and to temporarily change an IP address to connect with a module's web page.
- **CIPconnect-enabled:** Allows PC-to-module configuration and diagnostics from the Ethernet network through a ControlLogix 1756-ENBT EtherNet/IP™ module.
- **Personality Module:** An industrial compact flash memory card storing the module's complete configuration and Ethernet settings, allowing quick and easy replacement.
- **LED Scrolling Diagnostic Display:** 4-character, alphanumeric display, providing standard English messages for status and alarm data, and for processor and network communication status.

1.2 System Requirements

The MVI56E-MNETCR module requires the following minimum hardware and software components:

- Rockwell Automation ControlLogix® processor (firmware version 10 or higher), with compatible power supply, and one free slot in the rack for the MVI56E-MNETCR module. The module requires 800 mA of available 5 Vdc power
- Rockwell Automation RSLogix 5000 programming software
  - Version 16 or higher required for Add-On Instruction
  - Version 15 or lower must use Sample Ladder, available from www.prosoft-technology.com
- Rockwell Automation RSLinx® communication software version 2.51 or higher
- ProSoft Configuration Builder (PCB) (included)
- ProSoft Discovery Service (PDS) (included in PCB)
- Pentium® II 450 MHz minimum. Pentium III 733 MHz (or better) recommended
- Supported operating systems:
  - Microsoft Windows 10
  - Microsoft Windows 7 Professional (32-or 64-bit)
  - Microsoft Windows 2000 Professional with Service Pack 1, 2, or 3
  - Microsoft Windows Server 2003
- 128 Mbytes of RAM minimum, 256 Mbytes of RAM recommended
- 100 Mbytes of free hard disk space (or more based on application requirements)

Note: The Hardware and Operating System requirements in this list are the minimum recommended to install and run software provided by ProSoft Technology®. Other third-party applications may have different minimum requirements. Refer to the documentation for any third-party applications for system requirements.

Note: You can install the module in a local or remote rack. For remote rack installation, the module requires EtherNet/IP or ControlNet communication with the processor.

1.3 Package Contents

The following components are included with your MVI56E-MNETCR module, and are all required for installation and configuration.

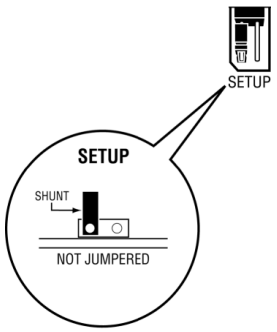
Important: Before beginning the installation, please verify that all of the following items are present.

Qty.	Part Name	Part Number	Part Description
1	MVI56E-MNETCR Module	MVI56E-MNETCR	Modbus TCP/IP Multi-Client Enhanced Communications Module for Remote Chassis

1.4 Setting Jumpers

The Setup Jumper acts as "write protection" for the module's flash memory. In "write protected" mode, the Setup pins are not connected, and the module's firmware cannot be overwritten. Do not jumper the Setup pins together unless you are directed to do so by ProSoft Technical Support.

The following illustration shows the MVI56E-MNETCR jumper configuration.



Note: If you are installing the module in a remote rack, you may prefer to leave the Setup pins jumpered. You can update the module's firmware without requiring physical access to the module.

Security considerations:

Leaving the Setup pin jumpered leaves the module open to unexpected firmware updates.

You should consider segmenting the data flow for security reasons. Per IEC 62443-1-1, you should align with IEC 62443 and implement segmentation of the control system. Relevant capabilities are firewalls, unidirectional communication, DMZ. Oil and Gas customers should also see DNVGL-RP-G108 for guidance on partitioning.

You should practice security by design, per IEC 62443-4-1, including layers of security and detection. The module relies on overall network security design, as it is only one component of what should be a defined zone or subnet.

1.5 Installing the Module in the Rack

If you have not already installed and configured your ControlLogix processor and power supply, please do so before installing the MVI56E-MNETCR module. Refer to your Rockwell Automation product documentation for installation instructions.

Warning: You must follow all safety instructions when installing this or any other electronic devices. Failure to follow safety procedures could result in damage to hardware or data, or even serious injury or death to personnel. Refer to the documentation for each device you plan to connect to verify that suitable safety procedures are in place before installing or servicing the device.

After you have checked the placement of the jumpers, insert the MVI56E-MNETCR into the ControlLogix chassis. Use the same technique recommended by Rockwell Automation to remove and install ControlLogix modules.

You can install or remove ControlLogix system components while chassis power is applied and the system is operating. However, please note:

Warning: When you insert or remove the module while backplane power is on, an electrical arc can occur. An electrical arc can cause personal injury or property damage by sending an erroneous signal to your system's actuators. This can cause unintended machine motion or loss of process control. Electrical arcs may also cause an explosion when they happen in a hazardous environment. Verify that power is removed or the area is non-hazardous before proceeding. Repeated electrical arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance that can affect module operation.

1.6 Importing the Sample Add-On Instruction

Note: This section only applies if your processor is using RSLogix 5000 version 16 or higher. If you have an earlier version, please see Using the Sample Program (page 133).

Before You Begin

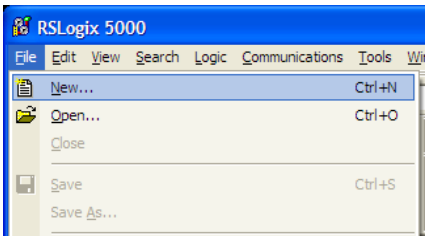
Two Add-On Instructions are provided for the MVI56E-MNETCR module. The first is required for setting up the module; the second is optional.

Copy the files from www.prosoft-technology.com. Save them to a convenient location in your PC, such as *Desktop* or *My Documents*.

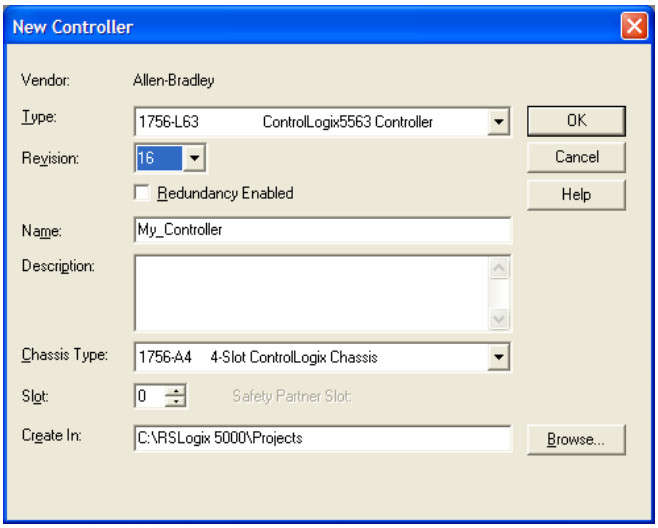
File Name	Description
MVI56EMNETCR_AddOn_Rung_vXXX.L5X	L5X file containing Add-On Instruction, user defined data types, controller tags and ladder logic required to configure the MVI56E-MNETCR module
MVI56EMNETCR_Optional_Rung_vXXX.L5X	Optional L5X file containing additional Add-On Instruction with logic for changing Ethernet configuration and clock settings.

1.7 Creating a New RSLogix 5000 Project

1 Open the **FILE** menu, and then choose **NEW**.



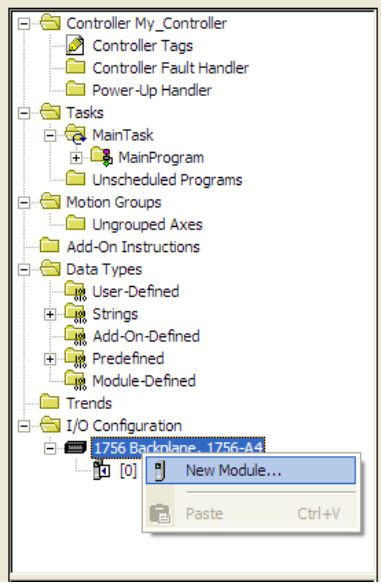
2 Select your ControlLogix controller model.
3 Select **REVISION 16**.
4 Enter a name for your controller, such as *My_Controller*.
5 Select your ControlLogix chassis type.
6 Select **SLOT 0** for the controller.



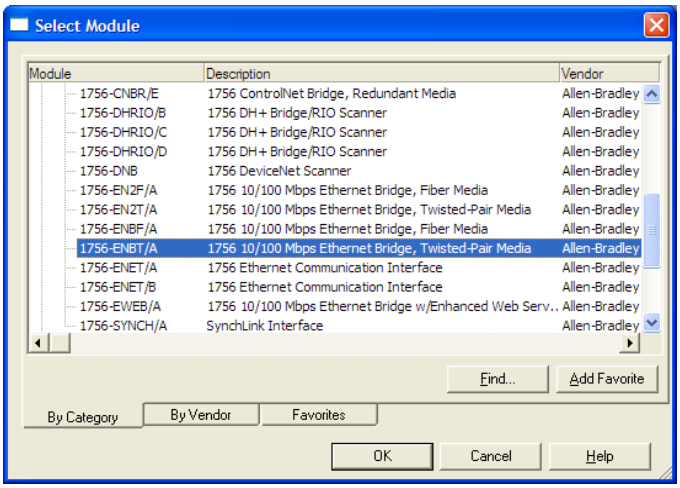
1.7.1 Creating the Remote Network

Note: If you are installing the MVI56E-MNETCR module in a remote rack, follow these steps. If you are installing the module in a local rack, follow the steps in Creating the Module - Local Rack (page 16).

1 Right-click **I/O CONFIGURATION** and choose **NEW MODULE**.

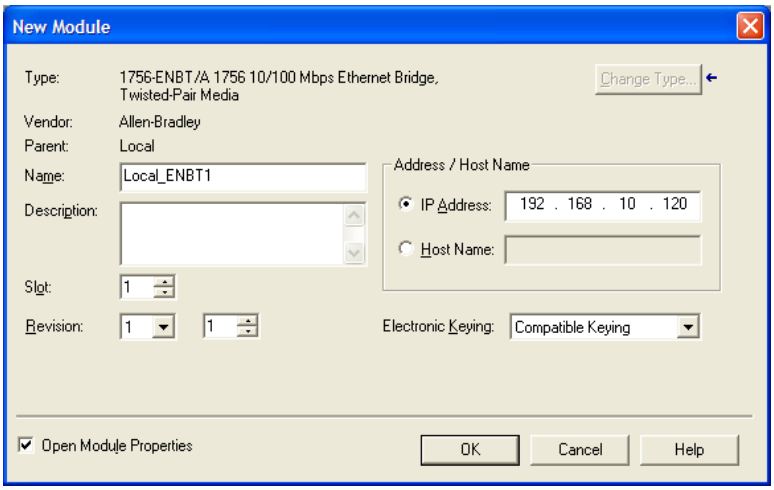


2 Expand the Communications module selections and then select the Ethernet Bridge module that matches your hardware. This example uses a 1756-ENBT/A module.



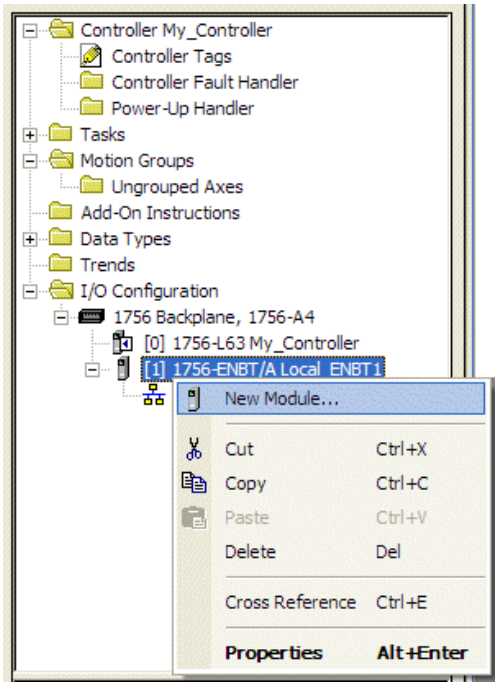
Note: If you are prompted to *Select Major Revision*, choose the lower of the available revision numbers.

3 Name the ENBT/A module, then set the IP Address and slot location in the local rack with the ControlLogix processor.



4 Click **OK**.

5 Next, select the **1756-ENBT** module that you just created in the *Controller Organization* pane and click the right mouse button to open a shortcut menu. On the shortcut menu, choose **NEW MODULE**.

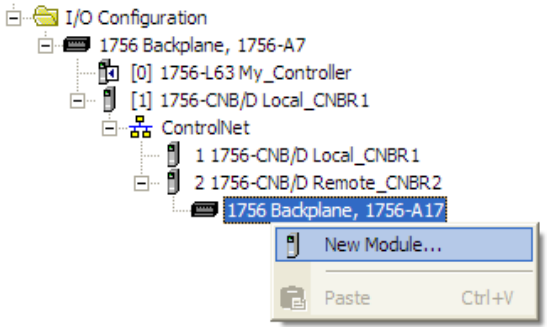


6 Repeat steps 2 and 3 to add the second EtherNet/IP module to the remote rack.

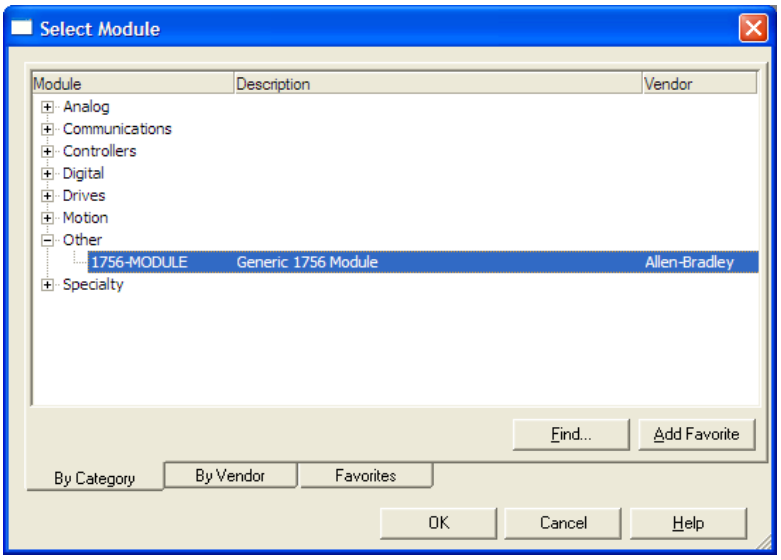
1.7.2 Creating the Module - Remote Rack

Note: To continue installing the MVI56E-MNETCR module in a remote rack, follow the next steps. If you are installing the module in a local rack, follow the steps in Creating the Module - Local Rack (page 16).

1 In the *Controller Organization* window, select the remote **1756 BACKPLANE** node, and then click the right mouse button to open a shortcut menu. On the shortcut menu, choose **NEW MODULE**.



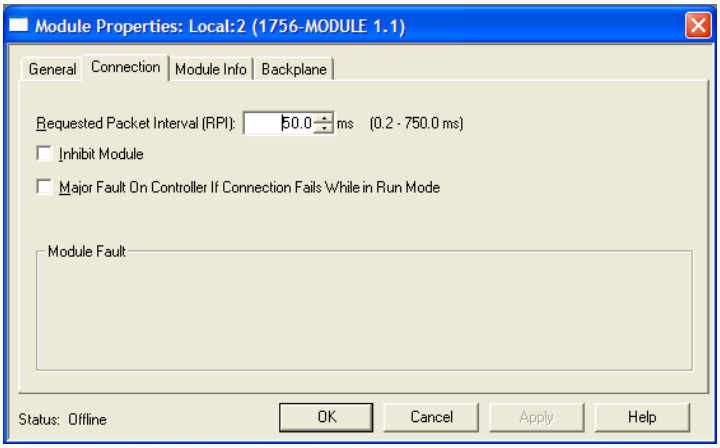
2 This action opens the *Select Module* dialog box. Expand the **OTHER** node, and then select **1756-MODULE (GENERIC 1756 MODULE)**.



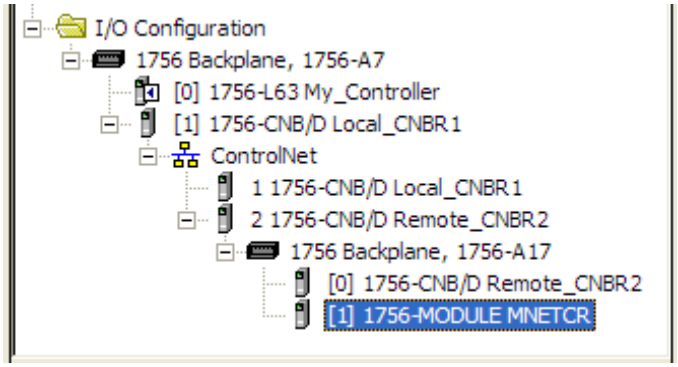
3 Set the Module Properties values as follows:

Parameter	Value
Name	Enter a module identification string. The recommended value is **MNETCR**.
Description	Enter a description for the module. Example: **MODBUS TCP/IP MULTI-CLIENT ENHANCED COMMUNICATIONS MODULE FOR REMOTE CHASSIS**.
Comm Format	Select **DATA-INT (Very Important)**
Slot	Enter the slot number in the rack where the MVI56E-MNETCR module will be installed.
Input Assembly Instance	**1**
Input Size	**42**
Output Assembly Instance	**2**
Output Size	**42**
Configuration Assembly Instance	**4**
Configuration Size	**0**

4 On the *Connection* tab, set the *RPI* value for your project. Fifty (**50**) milliseconds is usually a good starting value.



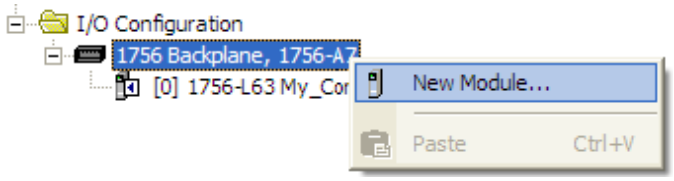
5 The **MVI56E-MNETCR** module is now visible in the *I/O Configuration* pane.



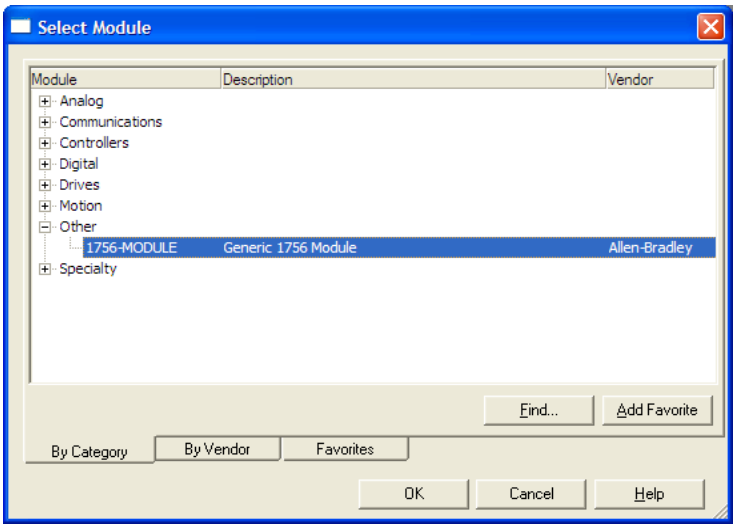
1.7.3 Creating the Module - Local Rack

Note: If you are installing the MVI56E-MNETCR module in a local rack, follow these steps. If you are installing the module in a remote rack, follow the steps in Creating the Module - Remote Rack (page 12).

1 In the *Controller Organization* window, expand the **I/O CONFIGURATION** node.
2 Select the **1756 BACKPLANE** node, and then click the right mouse button to open a shortcut menu. On the shortcut menu, choose **NEW MODULE**.



3 This action opens the *Select Module* dialog box.

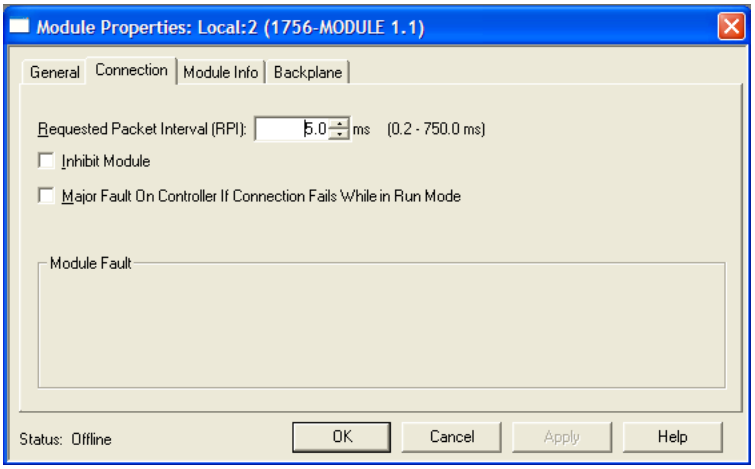


4 Select the **1756-MODULE (GENERIC 1756 MODULE)** from the list and click **OK**.

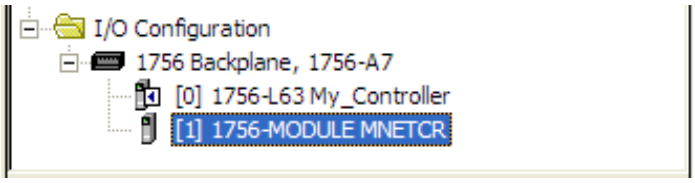
5 Set the *Module Properties* values as follows:

Parameter	Value
Name	Enter a module identification string. The recommended value is **MNETCR**.
Description	Enter a description for the module. Example: **MODBUS TCP/IP MULTI-CLIENT ENHANCED COMMUNICATIONS MODULE FOR REMOTE CHASSIS**.
Comm Format	Select **DATA-INT (Very Important)**
Slot	Enter the slot number in the rack where the MVI56E-MNETCR module is to be installed.
Input Assembly Instance	**1**
Input Size	**42**
Output Assembly Instance	**2**
Output Size	**42**
Configuration Assembly Instance	**4**
Configuration Size	**0**

6 On the *Connection* tab, set the *RPI* value for your project. Five (**5**) milliseconds is usually a good starting value. Click **OK** to confirm.



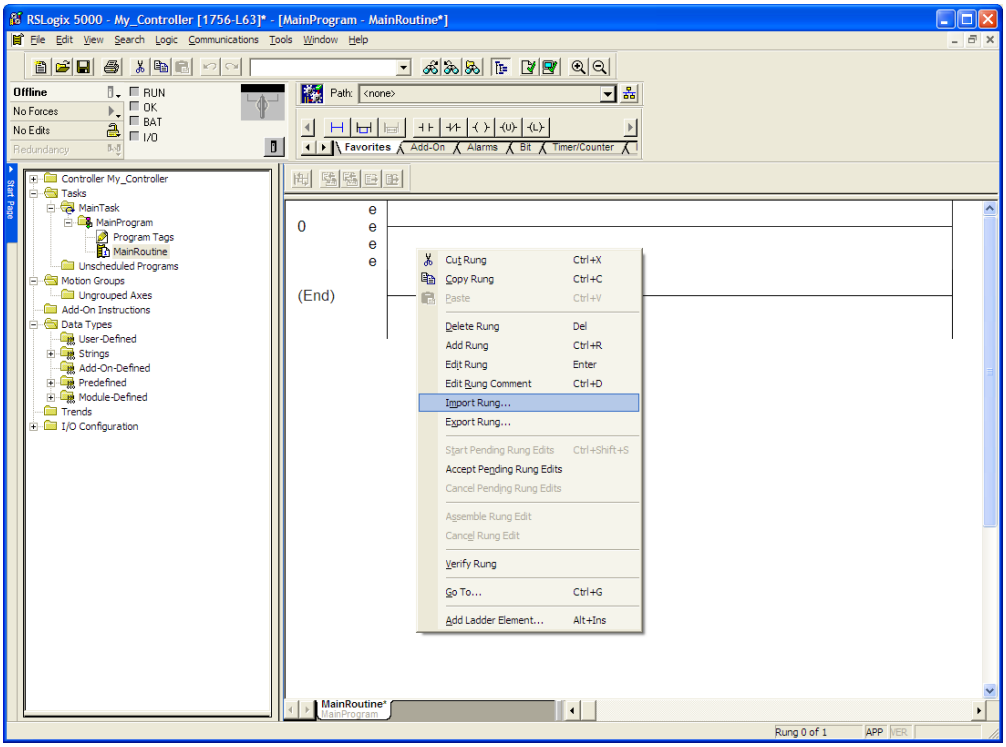
7 The **MVI56E-MNETCR** module is now visible in the *I/O Configuration* pane.



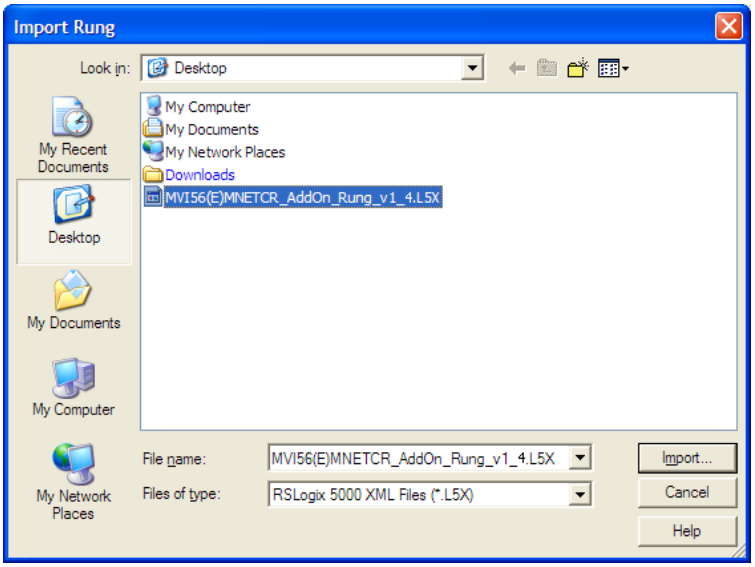
1.7.4 Importing the Add-On Instruction

Important: If your processor uses RSLogix 5000 version 15 or earlier, see Using the Sample Program (page 133).

1. In the *Controller Organization* window, expand the **TASKS** folder and subfolder until you reach the **MAINPROGRAM** folder.
2. In the **MAINPROGRAM** folder, double-click to open the **MAINROUTINE** ladder.
3. Select an empty rung in the new routine, and then click the right mouse button to open a shortcut menu. On the shortcut menu, choose **IMPORT RUNG**.

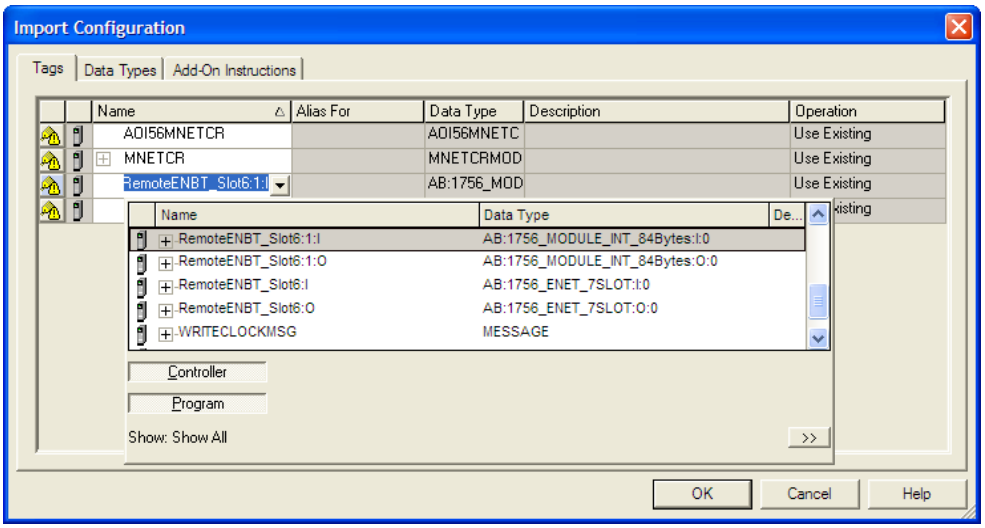


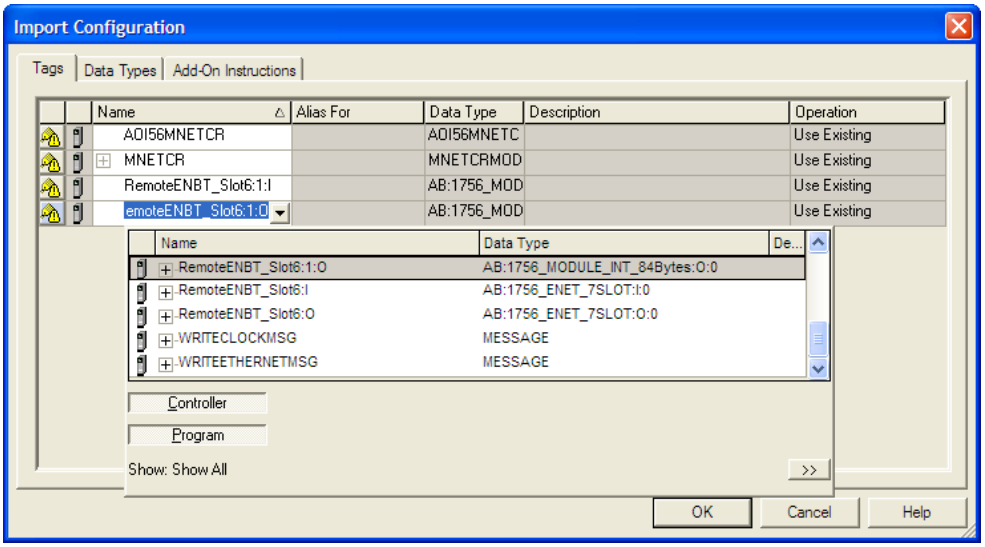
4 Navigate to the location on your PC where you saved (page 10) the Add-On Instruction (for example, *My Documents* or *Desktop*). Select the **MVI56EMNETCR_ADDON_RUNG_V1_4.L5X** file.



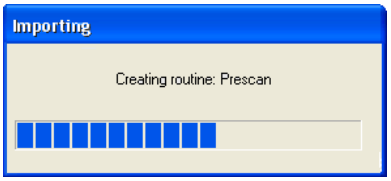
This action opens the *Import Configuration* dialog box, showing the controller tags that will be created.

If you are installing the module in a Remote Rack, open the dropdown menus for the Input and Output tags, and select the MNETCR module in the remote rack.

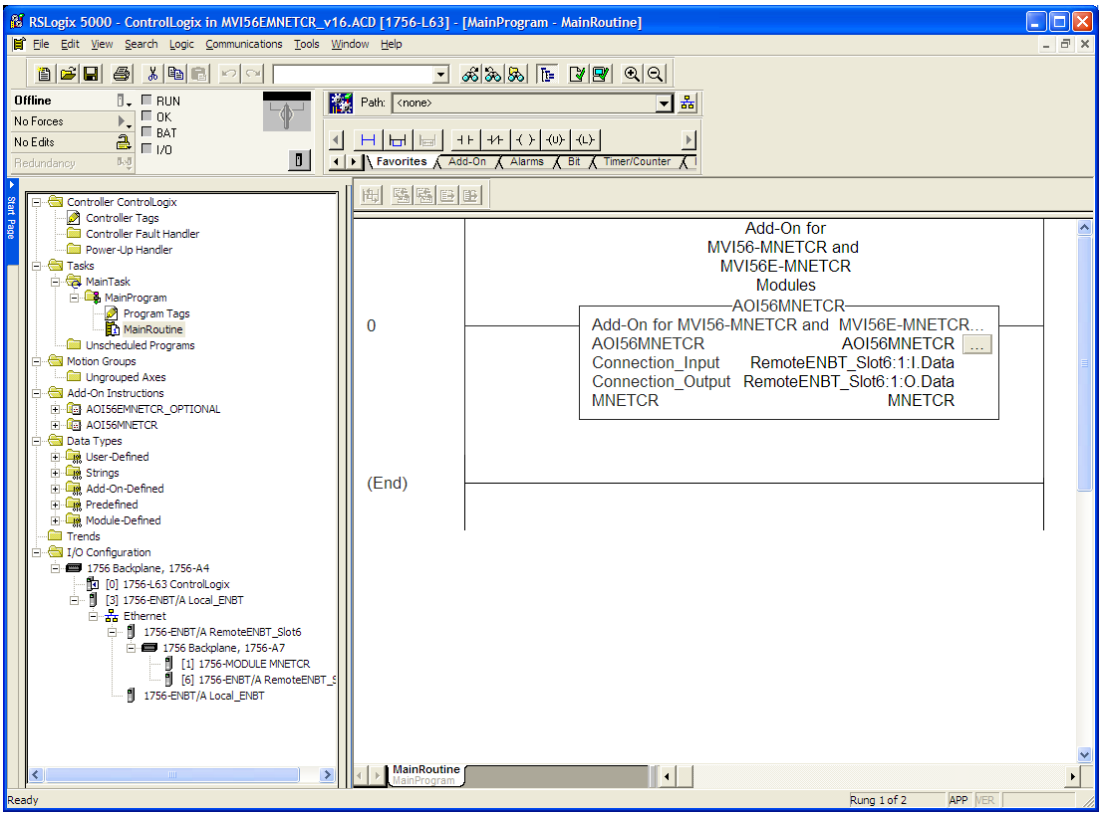




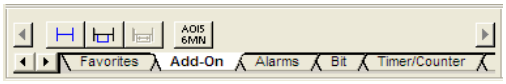
5 Click **OK** to confirm the import. RSLogix will indicate that the import is in progress:



When the import is complete, you will see the new Add-On Instruction rung in the ladder.



The procedure has also imported new user-defined data types, controller tags and the Add-On instructions for your project.

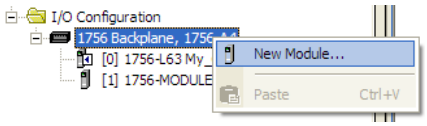


6 Save the application and then download the sample ladder logic into the processor.

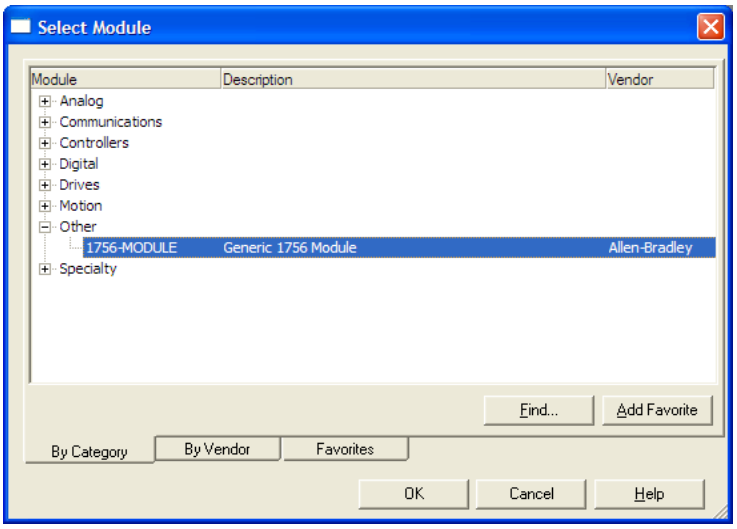
Adding Multiple Modules (Optional)

Important: If your application requires more than one MVI56E-MNETCR module in the same project, follow the steps below.

1 In the **I/O CONFIGURATION** folder, click the right mouse button to open a shortcut menu, and then choose **NEW MODULE**.



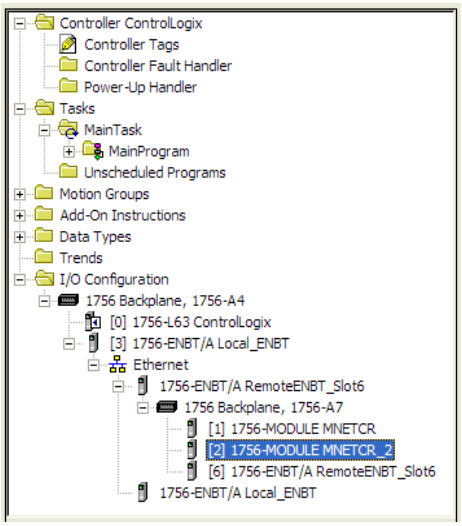
2 Select **1756-MODULE**.



3 Enter the *Module Properties* as follows:

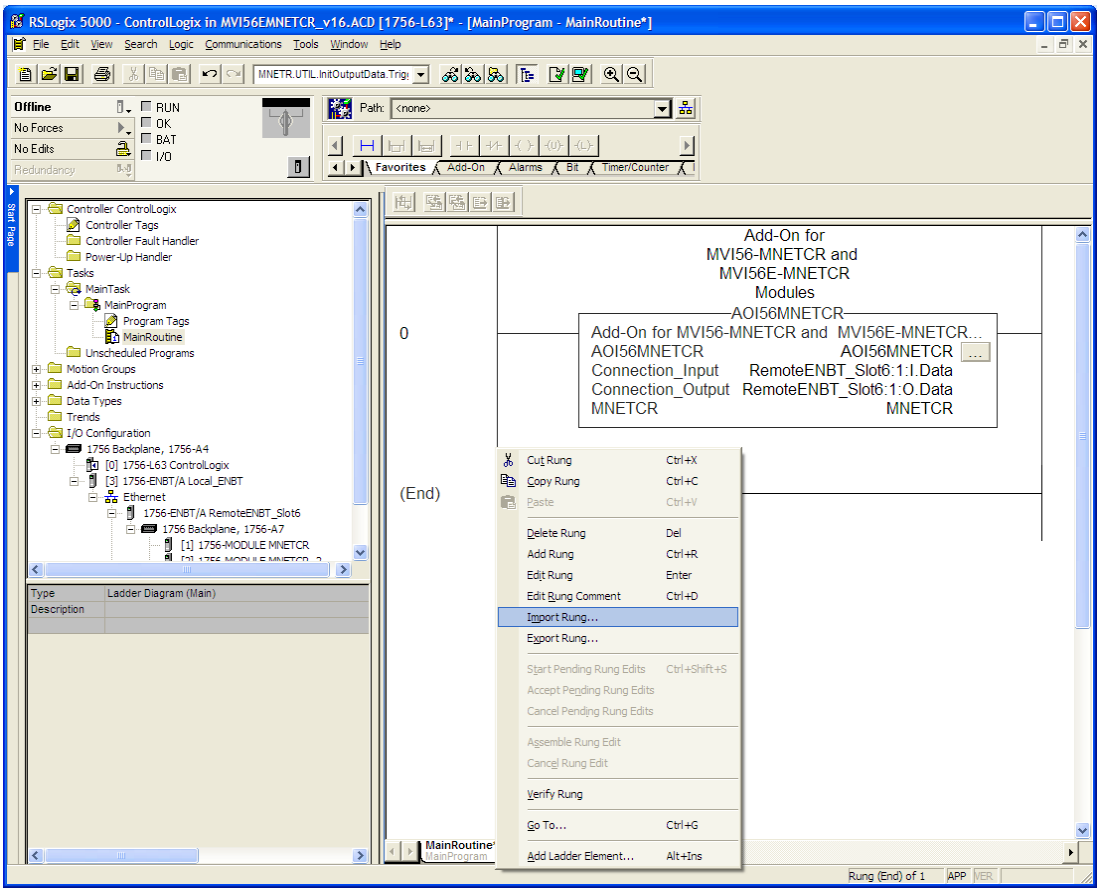
Parameter	Value
Name	Enter a module identification string. Example: **MNETCR_2**
Description	Enter a description for the module. Example: **MODBUS TCP/IP MULTI-CLIENT ENHANCED COMMUNICATIONS MODULE FOR REMOTE CHASSIS**
Comm Format	Select **DATA-INT**.
Slot	Enter the slot number in the rack where the MVI56E-MNETCR module is located.
Input Assembly Instance	**1**
Input Size	**42**
Output Assembly Instance	**2**
Output Size	**42**
Configuration Assembly Instance	**4**
Configuration Size	**0**

4 Click **OK** to confirm. The new module is now visible:

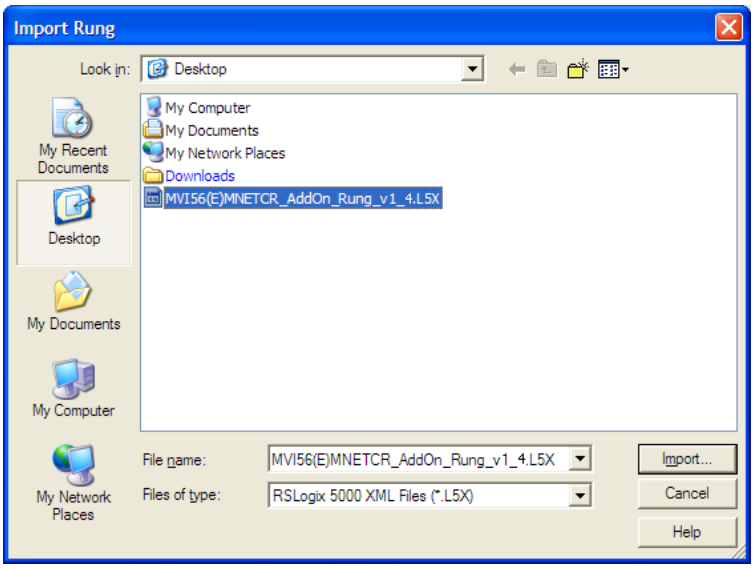


5 Expand the **TASKS** folder, and then expand the **MAINTASK** folder.
6 In the **MAINPROGRAM** folder, double-click to open the **MAINROUTINE** ladder.

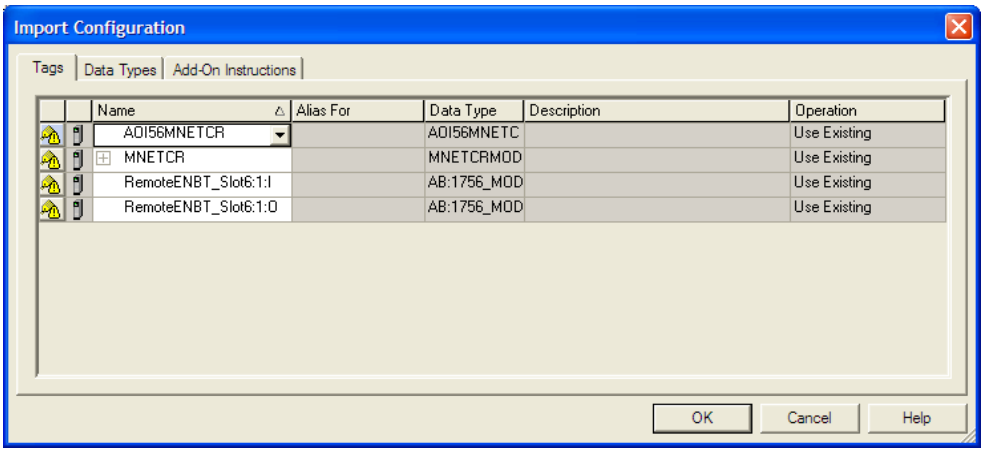
7 Select an empty rung in the routine, and then click the right mouse button to open a shortcut menu. On the shortcut menu, choose **IMPORT RUNG**.



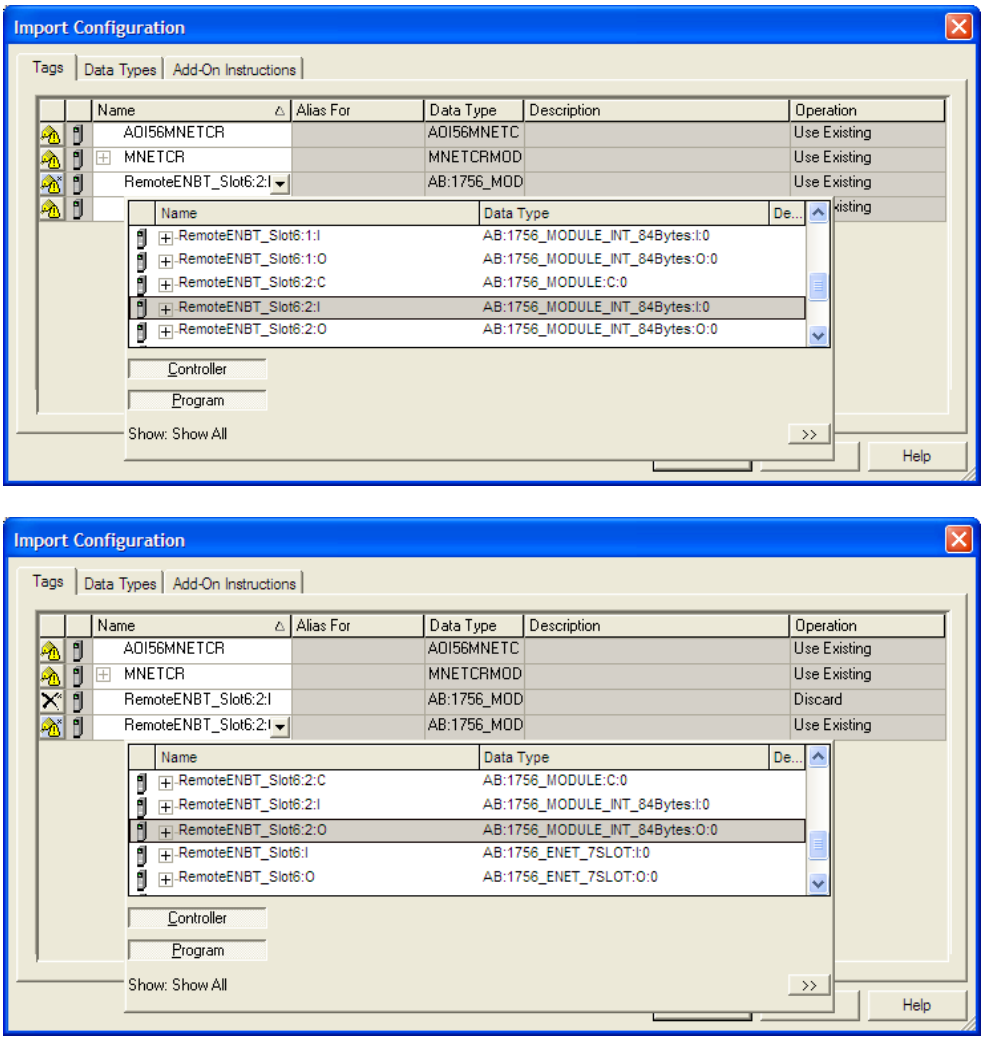
8 Select the **MVI56EMNETCR_ADDON_RUNG_V1_4.L5X** file, and then click **IMPORT.**



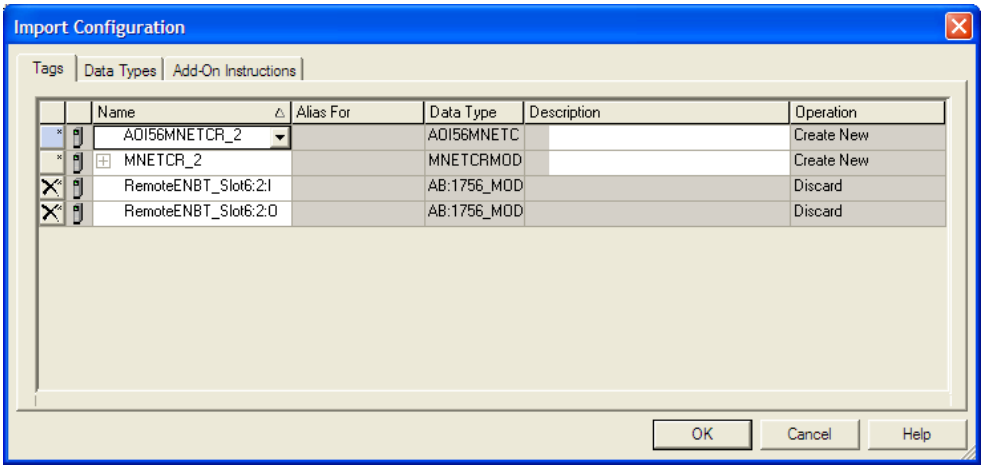
9 This action opens the *Import Configuration* window, which shows the tags that will be imported.



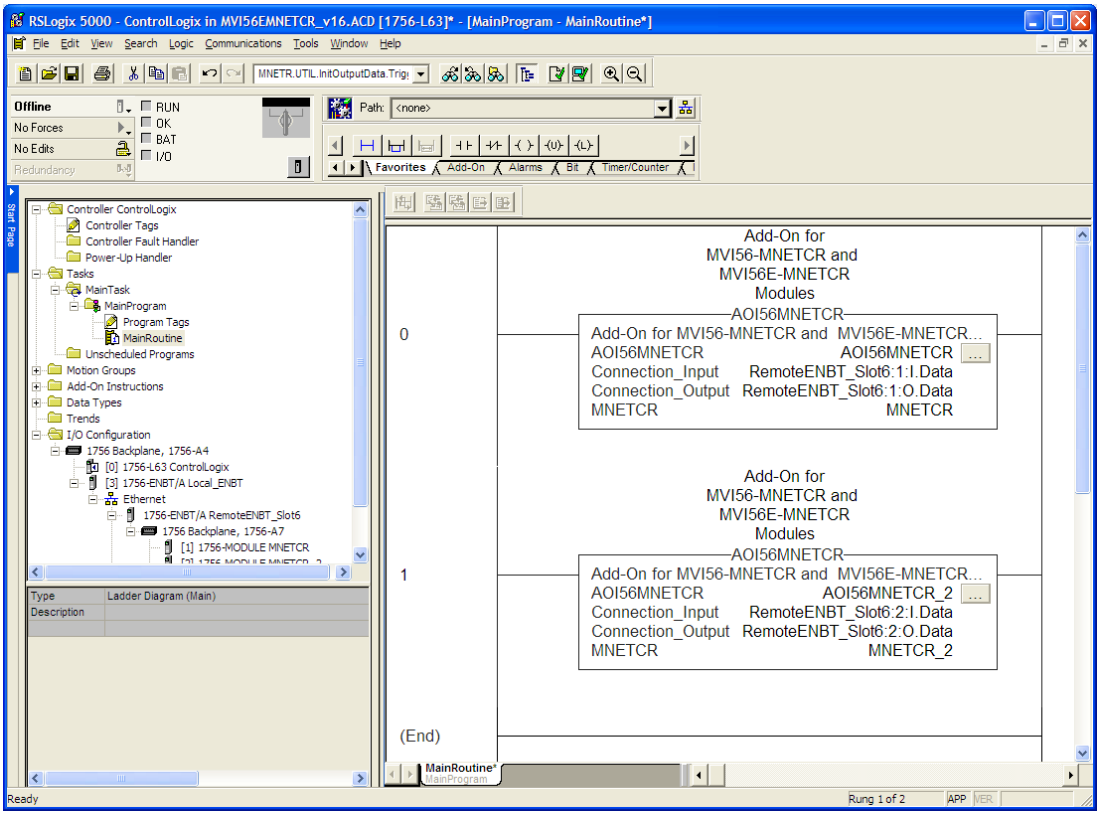
10 Associate the I/O connection variables to the correct module. The default values are RemoteENBT_Slot6:1:I and RemoteENBT_Slot6:1:O, so these require change.



11 Change the default tags **MNETCR** and **AOI56MNETCR** to avoid conflict with existing tags. In this procedure, you will append the string "_2" as shown in the following illustration.



12 Click **OK** to confirm.



The setup procedure is now complete. Save the project and download the application to your ControlLogix processor.

Adjusting the Input and Output Array Sizes

The module internal database is divided into two user-configurable areas:

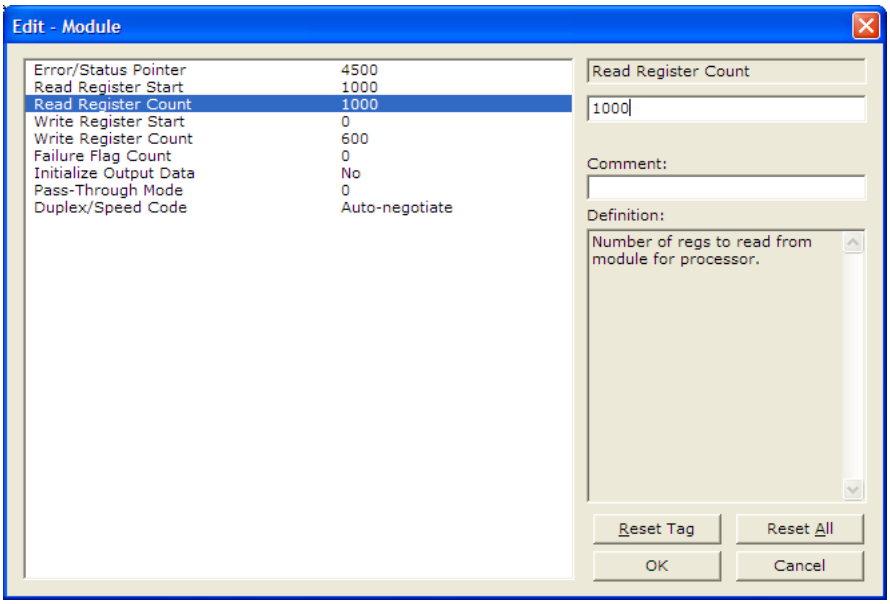
- Read Data
- Write Data

The Read Data area is moved from the module to the processor, while the Write Data area is moved from the processor to the module.

The MVI56E-MNETCR Add-On Instruction rung is configured for 600 registers of Read Data and 600 registers of Write Data, which is sufficient for most applications. However, you can configure the sizes of these data areas to meet the needs of your application.

1 In *ProSoft Configuration Builder*, expand the *Module* icon in the tree view and double-click **MODULE** to open an *Edit* window. Change the **READ REGISTER COUNT** to contain the number of words for your Read Data area.

Important: Because the module pages data in blocks of 40 registers at a time, you should configure your user data areas in multiples of 40 registers.



2 To modify the *WriteData* array, follow the above steps, substituting *WriteData* for *ReadData*.

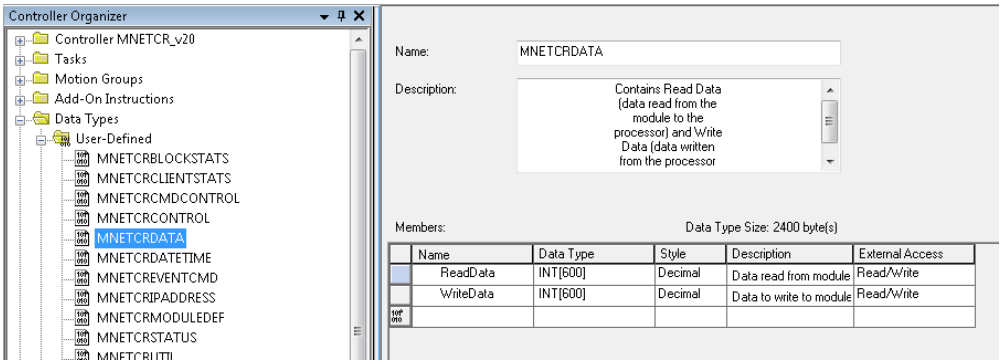
3 Save and download the configuration to the module (page 52) and reboot.

Make sure that the *ReadData* and *WriteData* arrays do not overlap in the module memory. For example, if your application requires 2000 words of *WriteData* starting at register 0, then your *Read Register Start* parameter must be set to a value of 2000 or greater.

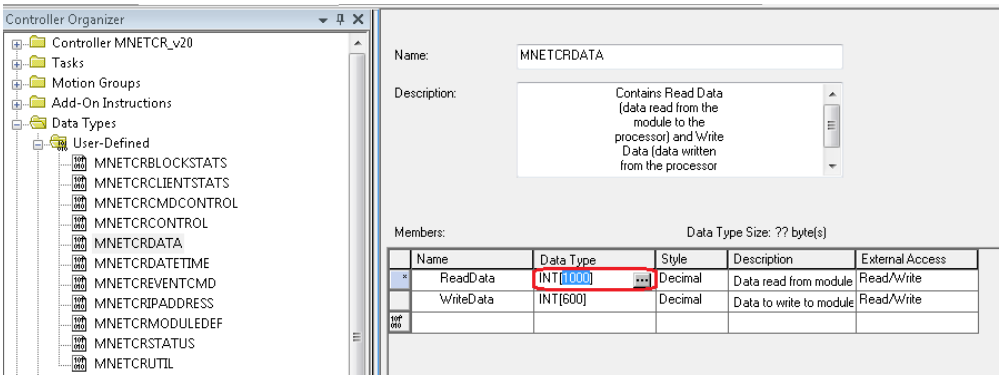
Adjusting the Input and Output Array Sizes in Logix 5000

You will also need to adjust the sizes of the *MNETCR.DATA.ReadData* and *MNETCR.DATA.WriteData* Controller Tag arrays to accommodate the *Read Register Count* and *Write Register Count* values configuCred in PCB.

1 In the *Controller Organizer* pane of RSLogix 5000, double-click on the *MNETCRDATA* UDT.

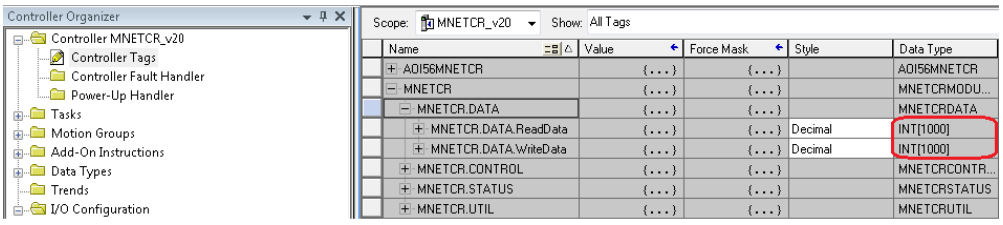


2 Edit the *ReadData* array size to match or exceed the value of the *Read Register Count* parameter in PCB.



3 Repeat Step **2** for the *WriteData* array size. Then click **OK**.

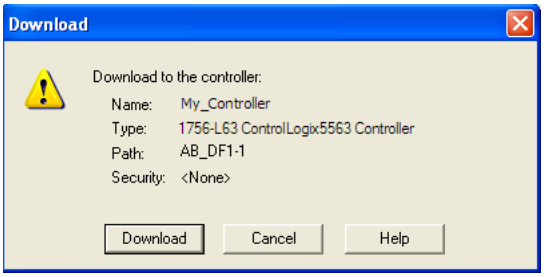
4 Once complete, the *MNETCR.DATA.ReadData* and *MNETCR.DATA.WriteData* Controller Tag array sizes are updated.



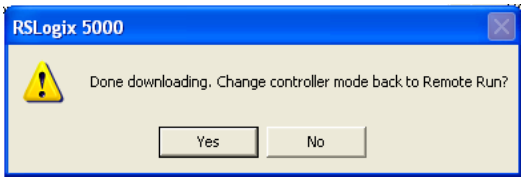
1.8 Downloading the Sample Program to the Processor

Note: The key switch on the front of the ControlLogix processor must be in the REM or PROG position.

1. If you are not already online with the processor, open the *Communications* menu, and then choose **DOWNLOAD**. RSLogix 5000 will establish communication with the processor. You do not have to download through the processor's serial port, as shown here. You may download through any available network connection.
2. When communication is established, RSLogix 5000 will open a confirmation dialog box. Click the **DOWNLOAD** button to transfer the sample program to the processor.



3. RSLogix 5000 will compile the program and transfer it to the processor. This process may take a few minutes.
4. When the download is complete, RSLogix 5000 will open another confirmation dialog box. If the key switch is in the REM position, click **OK** to switch the processor from PROGRAM mode to RUN mode.



Note: If you receive an error message during these steps, refer to your RSLogix documentation to interpret and correct the error.

2 Configuring the MVI56E-MNETCR Module

2.1 Installing ProSoft Configuration Builder

1. Download *ProSoft Configuration Builder* from www.prosoft-technology.com.
2. Run the installation file to start the installation wizard.

2.2 Using ProSoft Configuration Builder Software

ProSoft Configuration Builder (PCB) provides a convenient way to manage module configuration files customized to meet your application needs. *PCB* is not only a powerful solution for new configuration files, but also allows you to import information from previously installed (known working) configurations to new projects.

Note: During startup and initialization, the MVI56E-MNETCR module receives its protocol and backplane configuration information from the installed Personality Module (Compact Flash). Use *ProSoft Configuration Builder* to configure module settings and to download changes to the Personality Module.

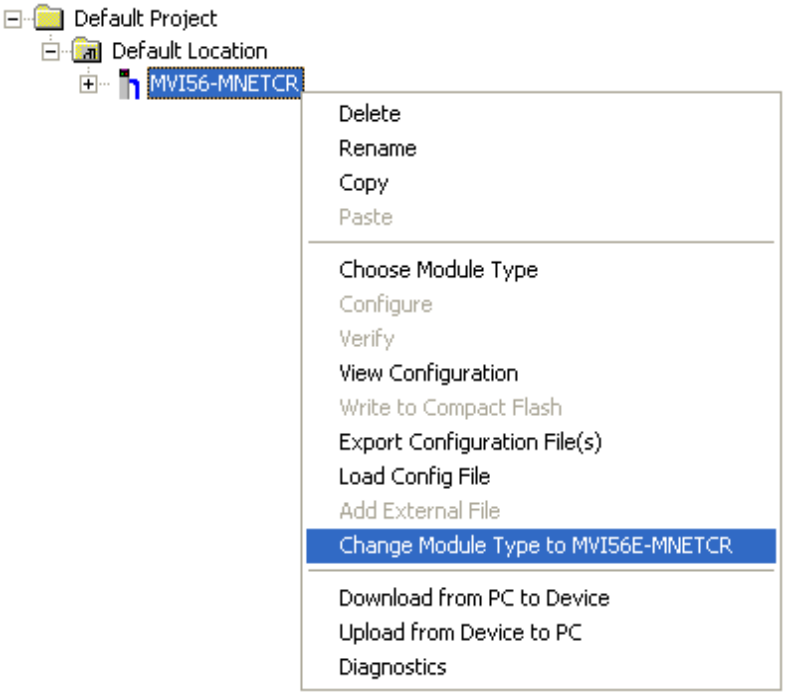
2.2.1 Upgrading from MVI56-MNETCR in ProSoft Configuration Builder

MVI56E-MNETCR modules are fully backward-compatible with MVI56-MNETCR modules. However, you will need to convert your MVI56-MNETCR configuration in *ProSoft Configuration Builder* to a form that your new MVI56E-MNETCR module will accept when you download it.

ProSoft Configuration Builder version 2.2.2 or later has an upgrade option that easily performs this conversion, while preserving all your configuration settings and any name you may have given your module.

Important: For this procedure, you need to have *ProSoft Configuration Builder* version 2.2.2 or later installed on your PC. You can download the latest version from www.prosoft-technology.com.

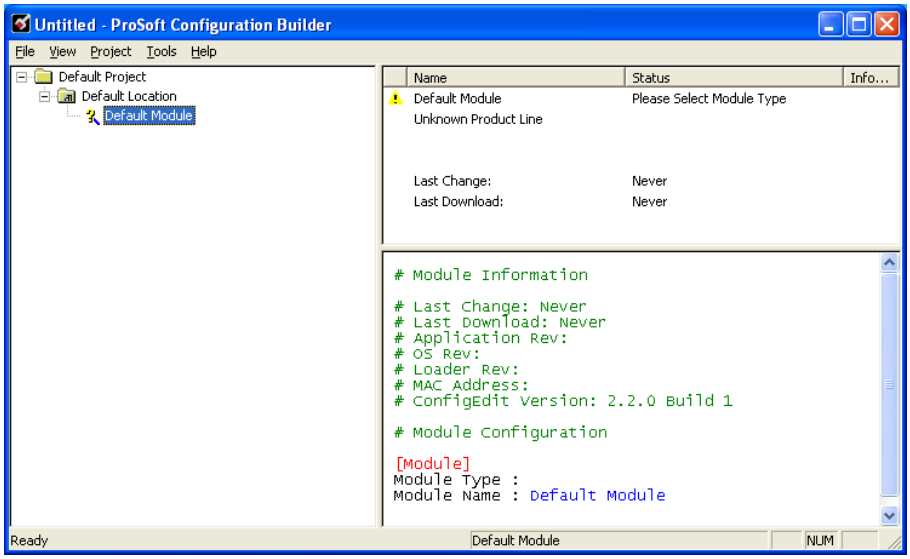
1 In *ProSoft Configuration Builder's* tree view, click the **MODULE** icon and right-click to open a shortcut menu.



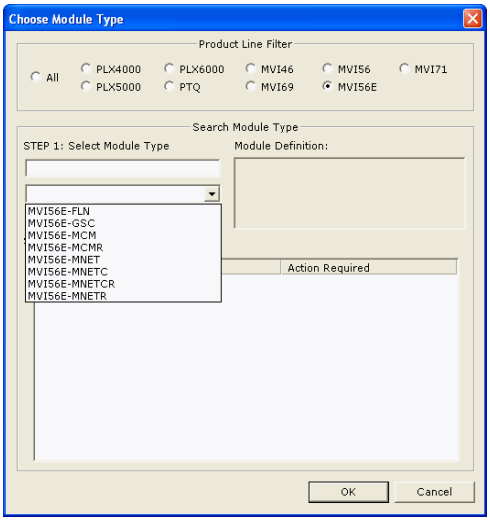
2 On the shortcut menu, select **CHANGE MODULE TYPE TO MVI56E-MNETCR**.

2.2.2 Setting Up the Project

If you have used other Windows configuration tools before, you will find the screen layout familiar. *PCB*'s window consists of a tree view on the left, and an information pane and a configuration pane on the right side of the window. When you first start *PCB*, the tree view consists of folders for *Default Project* and *Default Location*, with a *Default Module* in the *Default Location* folder. The following illustration shows the *PCB* window with a new project.



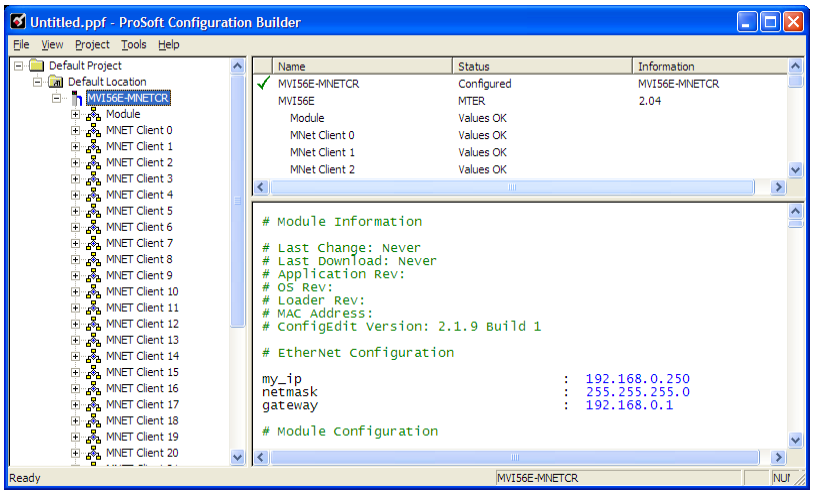
1 In PCB, select the **DEFAULT MODULE** in the tree view, and then click the right mouse button to open a shortcut menu.
2 On the shortcut menu, select **CHOOSE MODULE TYPE**. This action opens the *Choose Module Type* dialog box.



3 In the *Product Line Filter* area of the dialog box, select **MVI56E**. In the *Select Module Type* dropdown list, select **MVI56E-MNETCR**, and then click **OK** to save your settings and return to the *ProSoft Configuration Builder* window.

2.2.3 Setting Module Parameters

Notice that the contents of the information pane and the configuration pane changed when you added the MVI56E-MNETCR module to the project.



At this time, you may wish to rename the *Default Project* and *Default Location* folders in the tree view.

Renaming an Object

1. Select the object, and then click the right mouse button to open a shortcut menu. From the shortcut menu, choose **RENAME.**
2. Type the name to assign to the object.
3. Click away from the object to save the new name.

Configuring Module Parameters

1. Click the **[+]** sign next to the module icon to expand module information.
2. Click the **[+]** sign next to any icon to view module information and configuration options.
3. Double-click any icon to open an *Edit* dialog box.
4. To edit a parameter, select the parameter in the left pane and make your changes in the right pane.
5. Click **OK** to save your changes.

Printing a Configuration File

1. Select the module icon, and then click the right mouse button to open a shortcut menu.
2. On the shortcut menu, choose **VIEW CONFIGURATION.** This action opens the *View Configuration* window.
3. In the *View Configuration* window, open the **FILE** menu, and choose **PRINT**. This action opens the *Print* dialog box.
4. In the *Print* dialog box, choose the printer to use from the drop-down list, select printing options, and then click **OK**.

2.2.4 Module

This section of the configuration describes the database setup and module-level parameters.

Backplane Error/Status Pointer

1 to **4955**

This parameter sets the address in the internal database where the backplane error/status data will be placed. If you want the error/status data to be moved to the processor and placed into the *ReadData* array, the value entered should be a module memory address in the Read Data area. If the value is set to **-1**, the error/status data will not be stored in the module's internal database and will not be transferred to the processor's *ReadData* array.

Enabling the *Error/Status Pointer* is optional. The error/status data is routinely returned as part of the input image, which is continually being transferred from the module to the processor. For more information, see Normal Data Transfer Blocks (page 91).

Read Register Start

0 to **4999**

The *Read Register Start* parameter specifies the start of the Read Data area in module memory. Data in this area will be transferred from the module to the processor.

Note: Total user database memory space is limited to the first 5000 registers of module memory, addresses 0 through 4999. Therefore, the practical limit for this parameter is 4999 minus the value entered for *Read Register Count*, so that the Read Data Area does not try to extend above address 4999. Read Data and Write Data Areas must be configured to occupy separate address ranges in module memory and should not be allowed to overlap.

Read Register Count

0 to **5000**

The *Read Register Count* parameter specifies the size of the Read Data area of module memory and the number of registers to transfer from this area to the processor, up to a maximum of 5000 words.

Note: Total *Read Register Count* and *Write Register Count* cannot exceed 5000 total registers. Read Data and Write Data Areas must be configured to occupy separate address ranges in module memory and should not be allowed to overlap.

Write Register Start

0 to **4999**

The *Write Register Start* parameter specifies the start of the Write Data area in module memory. Data in this area will be transferred in from the processor.

Note: Total user database memory space is limited to the first 5000 registers of module memory, addresses 0 through 4999. Therefore, the practical limit for this parameter is 4999 minus the value entered for *Write Register Count*, so that the Write Data Area does not try to extend above address 4999. Read Data and Write Data Areas must be configured to occupy separate address ranges in module memory and should not be allowed to overlap.

Write Register Count

0 to **5000**

The *Write Register Count* parameter specifies the size of the Write Data area of module memory and the number of registers to transfer from the processor to this memory area, up to a maximum value of 5000 words.

Note: Total *Read Register Count* and *Write Register Count* cannot exceed 5000 total registers. Read Data and Write Data Areas must be configured to occupy separate address ranges in module memory and should not be allowed to overlap.

Failure Flag Count

If this value is greater than zero the protocol communication will be interrupted once the backplane failure is detected, or communication with the processor fails. A value of zero will disable this feature.

Initialize Output Data

0 = No, **1** = Yes

This parameter is used to determine if the output data for the module should be initialized with values from the processor. If the value is set to **0**, the output data will be initialized to 0. If the value is set to **1**, the data will be initialized with data from the processor. Use of this option requires associated ladder logic to pass the data from the processor to the module.

Duplex/Speed Code

0, **1**, **2**, **3** or **4**

This parameter allows you to cause the module to use a specific duplex and speed setting.

- Value = **1**: Half duplex, 10 MB speed
- Value = **2**: Full duplex, 10 MB speed
- Value = **3**: Half duplex, 100 MB speed
- Value = **4**: Full duplex, 100 MB speed
- Value = **0**: Auto-negotiate (Default value for backward compatibility)

2.2.5 MNET Client x

This section defines general configuration for the MNET Client (Master).

Client Error/Status Pointer

-1 to **4990**

This parameter sets the address in the internal database where the Client error/status data will be placed. If you want the error/status data to be moved to the processor and placed into the *ReadData* array, the value entered should be a module memory address in the Read Data area. If the value is set to **-1**, the error/status data will not be stored in the module's internal database and will not be transferred to the processor's *ReadData* array.

Enabling the *Error/Status Pointer* is optional. Alternatively, the error/status data for a specific Client can be requested by the processor and returned in a special Client Status block. For more information, see Client Status Blocks (page 96).

Command Error Pointer

-1 to **4999**

This parameter sets the address in the internal database where the Command Error List data will be placed. If you want the Command Error List data to be moved to the processor and placed into the *ReadData* array, the value entered should be a module memory address in the Read Data area. If the value is set to **-1**, the Command Error List data will not be stored in the module's internal database and will not be transferred to the processor's *ReadData* array.

Enabling the *Command Error Pointer* is optional. Alternatively, the Command Error List data for a specific Client can be requested by the processor and returned in a special Client Status block. For more information, see Client Status Blocks (page 96).

Minimum Command Delay

0 to **65535** milliseconds

This parameter specifies the number of milliseconds to wait between the initial issuances of a command. This parameter can be used to delay all commands sent to servers to avoid "flooding" commands on the network. This parameter does not affect retries of a command as they will be issued when failure is recognized.

Response Timeout

0 to **65535** milliseconds

This is the time in milliseconds that a Client will wait before re-transmitting a command if no response is received from the addressed server. The value to use depends on the type of communication network used, and the expected response time of the slowest device on the network.

Retry Count

0 to **10**

This parameter specifies the number of times a command will be retried if it fails.

Float Flag

YES or **NO**

This flag specifies how the Client driver will issue Function Code 3, 6, and 16 commands (read and write Holding Registers) to a remote server when it is moving 32-bit floating-point data.

If the remote server expects to receive or will send one complete 32-bit floating-point value for each count of one (1), then set this parameter to **YES**. When set to **YES**, the Client driver will send values from two consecutive 16-bit internal memory registers (32 total bits) for each count in a write command, or receive 32 bits per count from the server for read commands. Example: Count = **10**, Client driver will send 20 16-bit registers for 10 total 32-bit floating-point values.

If, however, the remote server expects to use a count of two (2) for each 32-bit floating-point value it sends or receives, or if you do not plan to use floating-point data in your application, then set this parameter to **NO**, which is the default setting.

You will also need to set the *Float Start* and *Float Offset* parameters to appropriate values whenever the *Float Flag* parameter is set to **YES**.

Float Start

0 to **65535**

Whenever the *Float Flag* parameter is set to **YES**, this parameter determines the lowest Modbus Address, used in commands to a remote server, to consider as commands to read or write floating-point data. All commands with address values greater than or equal to this value will be considered floating-point data commands. All commands with address values less than this value will be considered normal 16-bit register data commands.

This parameter is used only if the *Float Flag* is set to **YES**. For example, if a value of 7000 is entered, all commands sent with addresses of 47001 (or 407001) and above will be considered as floating-point data commands and 32 bits of data will be sent or received for each count of one in the command.

You will also need to set the *Float Offset* parameter to an appropriate value whenever the *Float Flag* parameter is set to **YES**.

Float Offset

0 to **9999**

This parameter defines the start register for floating-point data in the internal database. This parameter is used only if the *Float Flag* is enabled. For example, if the *Float Offset* value is set to **3000** and the *Float Start* parameter is set to **7000**, data requests for register 7000 will use the internal Modbus register 3000.

ARP Timeout

1 to **60**

This parameter specifies the number of seconds to wait for an ARP reply after a request is issued.

Command Error Delay

0 to **300**

This parameter specifies the number of 100 millisecond intervals to turn off a command in the error list after an error is recognized for the command. If this parameter is set to **0**, there will be no delay.

MBAP Port Override

YES or **NO**

If this parameter is set to **YES**, all messages generated by the Client driver will be MBAP format messages to all Service Port values.

If this parameter is set to **NO** (default value), or is omitted from the configuration file, all messages sent to Service Port 502 will be MBAP format messages, and all other Service Ports values will use the encapsulated Modbus message format (MNET).

Each Client is configured independently in the configuration file.

This parameter applies to firmware version 1.05 and above. For downward compatibility, you may omit this parameter from the Client's configuration.

2.2.6 MNET Client x Commands

The *MNET Client x Commands* section of the configuration sets the Modbus TCP/IP Client command list. This command list polls Modbus TCP/IP server devices attached to the Modbus TCP/IP Client port. The module supports numerous commands. This permits the module to interface with a wide variety of Modbus TCP/IP protocol devices.

The function codes used for each command are those specified in the Modbus protocol. Each command list record has the same format. The first part of the record contains the information relating to the MVI56E-MNETCR communication module, and the second part contains information required to interface to the Modbus TCP/IP server device.

Command List Overview

In order to interface the module with Modbus TCP/IP server devices, you must construct a command list. The commands in the list specify the server device to be addressed, the function to be performed (read or write), the data area in the device to interface with, and the registers in the internal database to be associated with the device data. The Client command list supports up to 16 commands.

The command list is processed from top (command #1) to bottom. A poll interval parameter is associated with each command to specify a minimum delay time in tenths of a second between the issuances of a command. If the user specifies a value of **10** for the parameter, the command will be executed no more frequently than every 1 second.

Commands Supported by the Module

The format of each command in the list depends on the Modbus Function Code being executed.

The following table lists the functions supported by the module.

Function Code	Definition
1	Read Coil Status
2	Read Input Status
3	Read Holding Registers
4	Read Input Registers
5	Force (Write) Single Coil
6	Preset (Write) Single Register
15	Force (Write) Multiple Coils
16	Preset (Write) Multiple Registers

Each command list record has the same general format. The first part of the record contains the information relating to the communication module and the second part contains information required to interface to the Modbus TCP/IP server device.

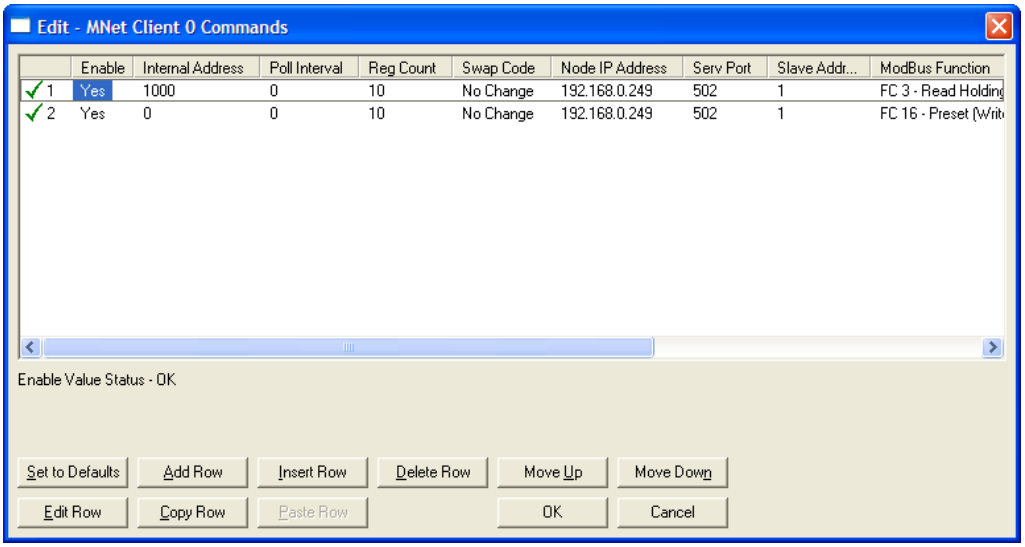
Command Entry Formats

The following table shows the structure of the configuration data necessary for each of the supported commands.

1	2	3	4	5	6	7	8	9	10
Enable Code	**Internal Address**	**Poll Interval Time**	**Count**	**Swap Code**	**IP Address**	**Serv Port**	**Slave Node**	**Function Code**	**Device Modbus Address**
Code	Register (bit)	1/10th Seconds	Bit Count	0	IP Address	Port #	Address	Read Coil (0x)	Register
Code	Register (bit)	1/10th Seconds	Bit Count	0	IP Address	Port #	Address	Read Input (1x)	Register
Code	Register	1/10th Seconds	Word Count	Code	IP Address	Port #	Address	Read Holding Registers (4x)	Register
Code	Register	1/10th Seconds	Word Count	0	IP Address	Port #	Address	Read Input Registers (3x)	Register
Code	1 bit	1/10th Seconds	Bit Count	0	IP Address	Port #	Address	Force (Write) Single Coil (0x)	Register
Code	1 bit	1/10th Seconds	Word Count	0	IP Address	Port #	Address	Preset (Write) Single Register (4x)	Register
Code	Register (bit)	1/10th Seconds	Bit Count	0	IP Address	Port #	Address	Force (Write) Multiple Coil (0x)	Register
Code	Register	1/10th Seconds	Word Count	0	IP Address	Port #	Address	Preset (Write) Multiple Register (4x)	Register

The first part of the record is the module information, which relates to the MVI56E module, and the second part contains information required to interface to the server device.

Command list example:



Enable

NO (0) or **YES** (1)

This field defines whether or not the command is to be executed.

Value	Description
NO (0)	The command is disabled and will not be executed in the normal polling sequence.
YES (1)	The command is executed each scan of the command list if the Poll Interval Time is set to zero (**0**). If the Poll Interval time is set, the command will be executed when the interval timer expires.

Important: The commands must also be enabled in the ladder logic in order for them to be executed. The *MNETCR.CONTROL.WriteCmdBits* controller tag holds 16-command bit arrays for each Client. If a bit for a specific command is set to zero (**0**) in the *WriteCmdBits* controller tag, the command will not be executed, regardless of its state in the configuration. For more information, see Command Control Blocks (page 97).

Internal Address

0 to **65535** (for bit-level addressing)

or

0 to **4999** (for word-level addressing)

This field specifies the database address in the module's internal database to use as the destination for data brought in by a read command or as the source for data to be sent out by a write command. The database address is interpreted as a bit address or a 16-bit word (register) address, depending on the Modbus Function Code used in the command.

- For Modbus functions 1, 2, 5, and 15, this parameter is interpreted as a bit-level address.
- For Modbus functions 3, 4, 6, and 16, this parameter is interpreted as a word-level or register-level address.

Poll Interval

0 to **65535**

This parameter specifies the minimum interval between issuances of a command during continuous command execution (*Enable* code of **1**). The parameter is entered in tenths of a second. Therefore, if a value of **100** is entered for a command, the command executes no more frequently than every 10 seconds.

Reg Count

Regs: **1** to **125**

Coils: **1** to **800**

This parameter specifies the number of 16-bit registers or binary bits to be transferred by the command.

- Functions 5 and 6 ignore this field as they apply only to a single data point.
- For functions 1, 2, and 15, this parameter sets the number of bits (inputs or coils) to be transferred by the command.
- For functions 3, 4, and 16, this parameter sets the number of registers to be transferred by the command.

Swap Code

NONE

SWAP WORDS

SWAP WORDS & BYTES

SWAP BYTES

This parameter defines if and how the order of bytes in data received or sent is to be rearranged. This option exists to allow for the fact that different manufacturers store and transmit multi-byte data in different combinations. This parameter is helpful when dealing with floating-point or other multi-byte values, as there is no one standard method of storing these data types. The parameter can be set to rearrange the byte order of data received or sent into an order more useful or convenient for other applications. The following table defines the valid *Swap Code* values and the effect they have on the byte-order of the data.

Swap Code	Description
NONE	No change is made in the byte ordering (1234 = 1234)
SWAP WORDS	The words are swapped (1234=3412)
SWAP WORDS & BYTES	The words are swapped, then the bytes in each word are swapped (1234=4321)
SWAP BYTES	The bytes in each word are swapped (1234=2143)

These swap operations affect 4-byte (or 2-word) groups of data. Therefore, data swapping using these *Swap Codes* should be done only when using an even number of words, such as when 32-bit integer or floating-point data is involved.

Node IP Address

xxx.xxx.xxx.xxx

The IP address of the device being addressed by the command.

Service Port

502 or other port numbers supported on a server

Use a value of **502** when addressing Modbus TCP/IP servers that are compatible with the Schneider Electric MBAP specifications (this will be most devices). If a server implementation supports another service port, enter the value here.

Slave Address

0 - Broadcast to all nodes

1 to **255**

Use this parameter to specify the slave address of a remote Modbus Serial device through a Modbus Ethernet to Serial converter.

Note: Use the *Node IP Address* parameter (page 43) to address commands to a remote Modbus TCP/IP device.

Note: Most Modbus devices accept an address in the range of only 1 to 247, so check with the slave device manufacturer to see if a particular slave can use addresses 248 to 255.

If the value is set to zero, the command will be a broadcast message on the network. The Modbus protocol permits broadcast commands for **write** operations. **Do not** use node address 0 for **read** operations.

Modbus Function

1, **2**, **3**, **4**, **5**, **6**, **15**, or **16**

This parameter specifies the Modbus Function Code to be executed by the command. These function codes are defined in the Modbus protocol. The following table lists the purpose of each function supported by the module. More information on the protocol is available from www.modbus.org.

Modbus Function Code	Description
1	Read Coil Status
2	Read Input Status
3	Read Holding Registers
4	Read Input Registers
5	Force (Write) Single Coil
6	Preset (Write) Single Register
15	Force Multiple Coils
16	Preset Multiple Registers

MB Address in Device

This parameter specifies the starting Modbus register or bit address in the server to be used by the command. Refer to the documentation of each Modbus server device for the register and bit address assignments valid for that device.

The Modbus Function Code determines whether the address will be a register-level or bit-level OFFSET address into a given data type range. The offset will be the target data address in the server minus the base address for that data type. Base addresses for the different data types are:

- 00001 or 000001 (0x0001) for bit-level Coil data (Function Codes 1, 5, and 15).
- 10001 or 100001 (1x0001) for bit-level Input Status data (Function Code 2)
- 30001 or 300001 (3x0001) for Input Register data (Function Code 4)
- 40001 or 400001 (4x0001) for Holding Register data (Function Codes 3, 6, and 16).

Address calculation examples:

- For bit-level Coil commands (FC 1, 5, or 15) to read or write a Coil 0X address 00001, specify a value of 0 (00001 - 00001 = 0).
- For Coil address 00115, specify 114

  (00115 - 00001 = 114)
- For register read or write commands (FC 3, 6, or 16) 4X range, for 40001, specify a value of 0

  (40001 - 40001 = 0).
- For 01101, 11101, 31101 or 41101, specify a value of 1100.

  (01101 - 00001 = 1100)
  (11101 -10001 = 1100)
  (31101 - 30001 = 1100)
  (41101 - 40001 = 1100)

Note: If the documentation for a particular Modbus server device lists data addresses in hexadecimal (base16) notation, you will need to convert the hexadecimal value to a decimal value to enter in this parameter. In such cases, it is not usually necessary to subtract 1 from the converted decimal number, as this addressing scheme typically uses the exact offset address expressed as a hexadecimal number.

Comment

0 to 35 alphanumeric characters

2.2.7 Static ARP Table

The Static ARP Table defines a list of static IP addresses that the module will use when an ARP (Address Resolution Protocol) is required. The module will accept up to 40 static IP/MAC address data sets.

Use the Static ARP table to reduce the amount of network traffic by specifying IP addresses and their associated MAC (hardware) addresses that the MVI56E-MNETCR module will be communicating with regularly.

Important: If the device in the field is changed, this table must be updated to contain the new MAC address for the device and downloaded to the module. If the MAC is not changed, no communications with the module will be provided.

IP Address

Dotted notation

This table contains a list of static IP addresses that the module will use when an ARP is required. The module will accept up to 40 static IP/MAC address data sets.

Important: If the device in the field is changed, this table must be updated to contain the new MAC address for the device and downloaded to the module. If the MAC is not changed, no communications with the module will occur.

Hardware MAC Address

Hex value

This table contains a list of static MAC addresses that the module will use when an ARP is required. The module will accept up to 40 static IP/MAC address data sets.

Important: If the device in the field is changed, this table must be updated to contain the new MAC address for the device and downloaded to the module. If the MAC is not changed, no communications with the module will occur.

2.2.8 Ethernet Configuration

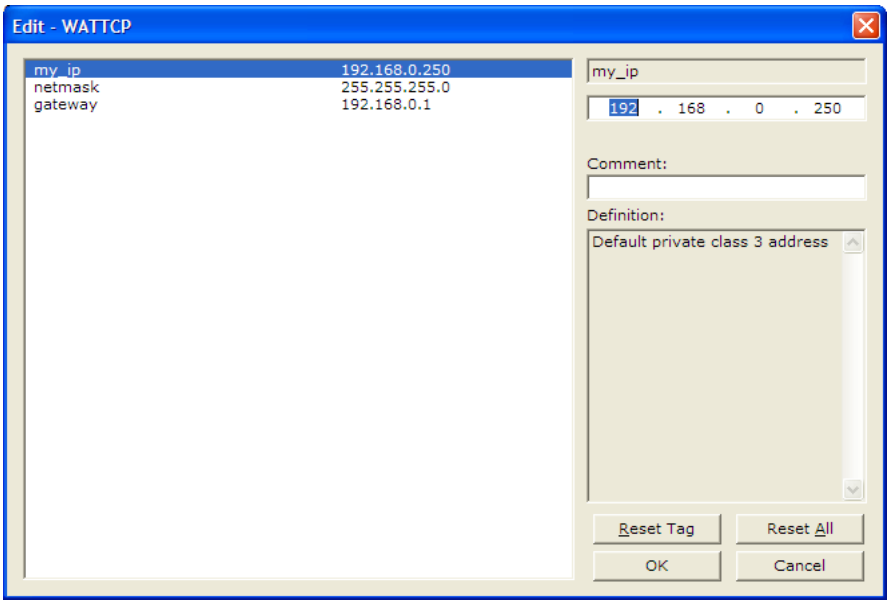
Use this procedure to configure the Ethernet settings for your module. You must assign an IP address, subnet mask and gateway address. After you complete this step, you can connect to the module with an Ethernet cable.

1 Determine the network settings for your module, with the help of your network administrator if necessary. You will need the following information:

- IP address (fixed IP required) _____ . _____ . _____ . _____
- Subnet mask _____ . _____ . _____ . _____
- Gateway address _____ . _____ . _____ . _____

Note: The gateway address is optional, and is not required for networks that do not use a default gateway.

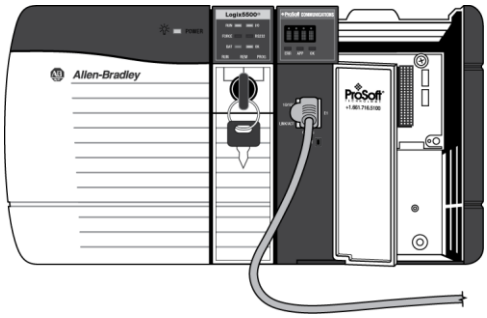
2 Double-click the **ETHERNET CONFIGURATION** icon. This action opens the *Edit* dialog box.



3 Edit the values for *my_ip*, *netmask* (subnet mask) and *gateway* (default gateway).
4 When you are finished editing, click **OK** to save your changes and return to the *ProSoft Configuration Builder* window.

2.3 Connecting Your PC to the Module

With the module securely mounted, connect one end of the Ethernet cable to the *Config (E1)* Port, and the other end to an Ethernet hub or switch accessible from the same network as your PC. You can also connect directly from the Ethernet Port on your PC to the *Config (E1)* Port on the module by using an Ethernet crossover cable (not included).



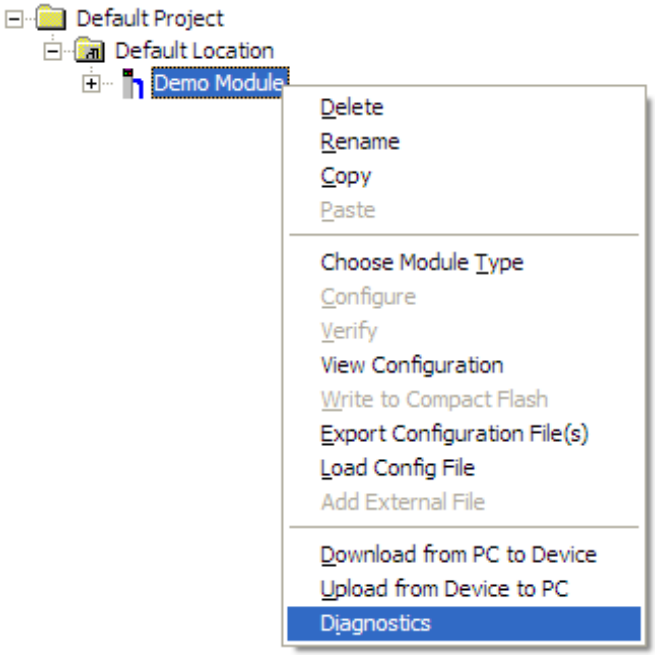
2.3.1 Setting Up a Temporary IP Address

Important: *ProSoft Configuration Builder* locates MVI56E-MNETCR modules through UDP broadcast messages. These messages may be blocked by routers or layer 3 switches. In that case, *ProSoft Discovery Service* will be unable to locate the modules.

To use *ProSoft Configuration Builder*, arrange the Ethernet connection so that there is no router/ layer 3 switch between the computer and the module OR reconfigure the router/ layer 3 switch to allow routing of the UDP broadcast messages.

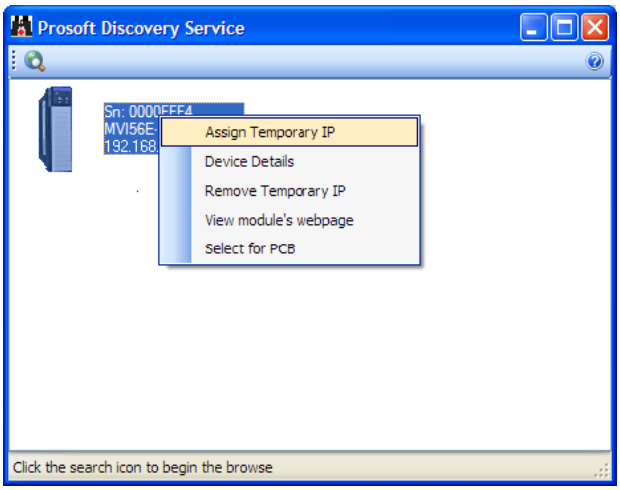
1 In the tree view in *ProSoft Configuration Builder*, select the **MVI56E-MNETCR** module.

2 Click the right mouse button to open a shortcut menu. On the shortcut menu, choose **DIAGNOSTICS.**

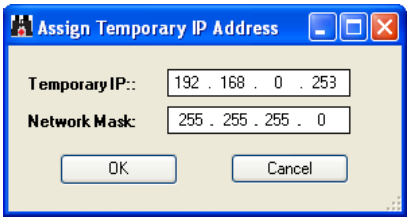


3 In the *Diagnostics* window, click the **SET UP CONNECTION** button.

4 In the *Connection Setup* dialog box, click the **BROWSE DEVICE(S)** button to open the *ProSoft Discovery Service*. Select the module, then right-click and choose **ASSIGN TEMPORARY IP**.

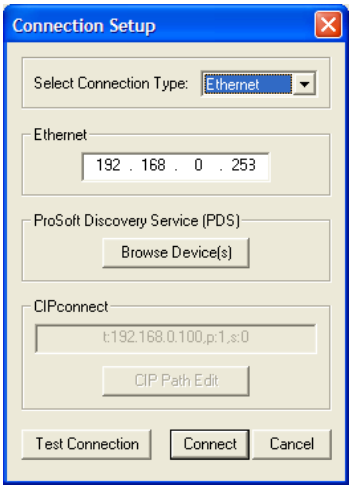


5 The module's default IP address is 192.168.0.250. Choose an unused IP within your subnet, and then click **OK**.

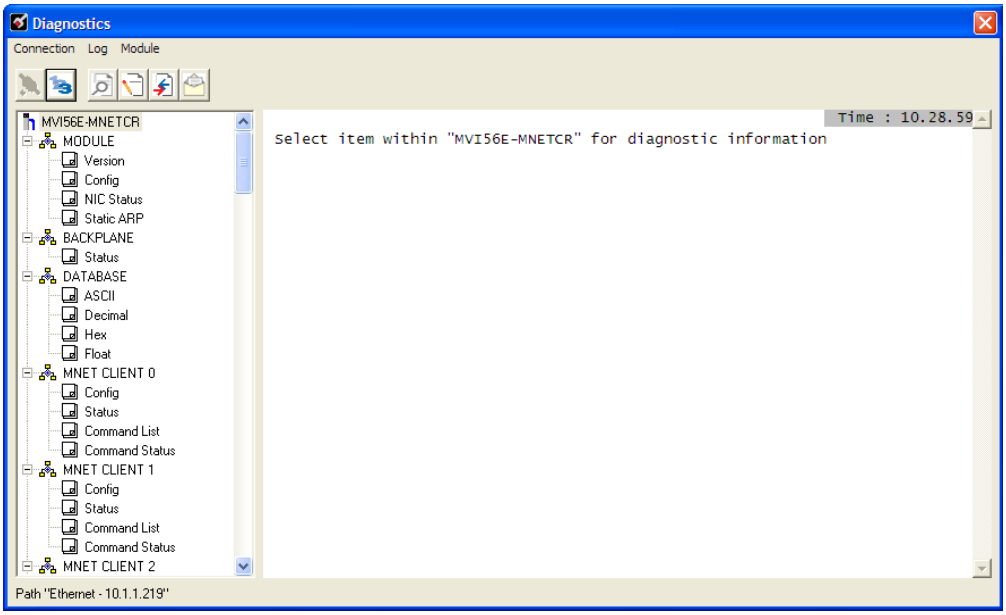


Important: The temporary IP address is only valid until the next time the module is initialized. For information on how to set the module's permanent IP address, see Ethernet Configuration (page 47).

6 Close the *ProSoft Discovery Service* window. Enter the temporary IP in the Ethernet address field of the *Connection Setup* dialog box, then click the **TEST CONNECTION** button to verify that the module is accessible with the current settings.



7 If the *Test Connection* is successful, click **CONNECT**. The *Diagnostics* menu will display in the *Diagnostics* window.



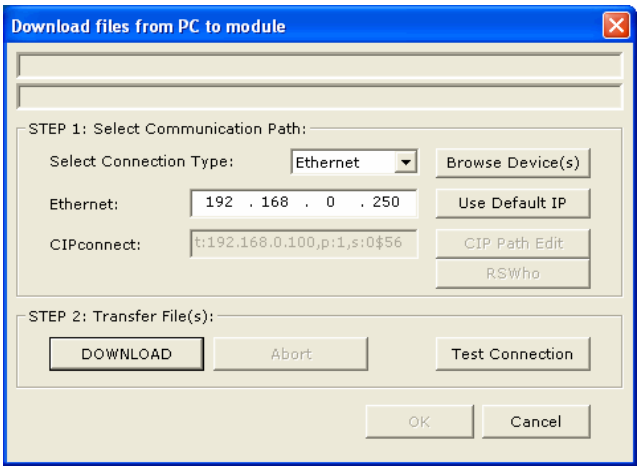
2.4 Downloading the Project to the Module

Note: For alternative methods of connecting to the module with your PC, refer to Using CIPconnect to Connect to the Module (page 54) or Using RSWho to Connect to the Module (page 62).

In order for the module to use the settings you configured, you must download (copy) the updated Project file from your PC to the module.

1. In the tree view in *ProSoft Configuration Builder*, click once to select the **MVI56E-MNETCR** module.
2. Open the **PROJECT** menu, and then choose **MODULE / DOWNLOAD.**

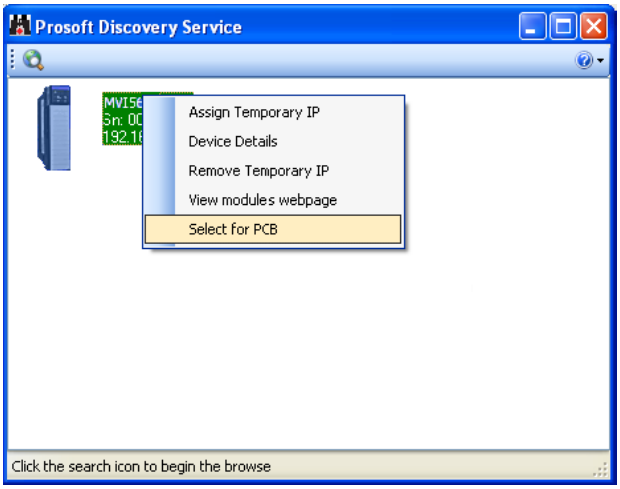
   This action opens the *Download* dialog box. Notice that the Ethernet address field contains the temporary IP address you assigned previously. *ProSoft Configuration Builder* will use this temporary IP address to connect to the module.



   Click **TEST CONNECTION** to verify that the IP address allows access to the module.
3. If the connection succeeds, click **DOWNLOAD** to transfer the Ethernet configuration to the module.

If the *Test Connection* procedure fails, you will see an error message. To correct the error, follow these steps.

1. Click **OK** to dismiss the error message.
2. In the *Download* dialog box, click **BROWSE DEVICE(S)** to open *ProSoft Discovery Service*.



3. Select the module, and then click the right mouse button to open a shortcut menu. On the shortcut menu, choose **SELECT FOR PCB**.
4. Close *ProSoft Discovery Service*.
5. Click **DOWNLOAD** to transfer the configuration to the module.

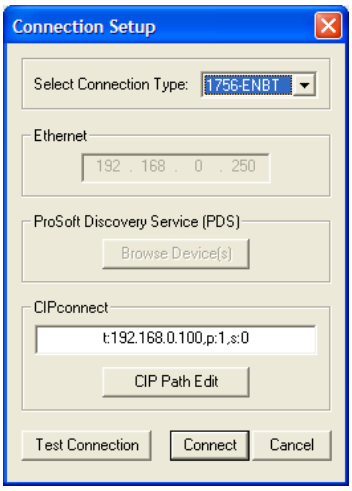
2.4.1 Using CIPconnect to Connect to the Module

You can use CIPconnect® to connect a PC to the MVI56E-MNETCR module over Ethernet using Rockwell Automation's 1756-ENBT EtherNet/IP® module. This allows you to configure the MVI56E-MNETCR module and network, upload and download files, and view network and module diagnostics from a PC. RSLinx is not required when you use CIPconnect. All you need are:

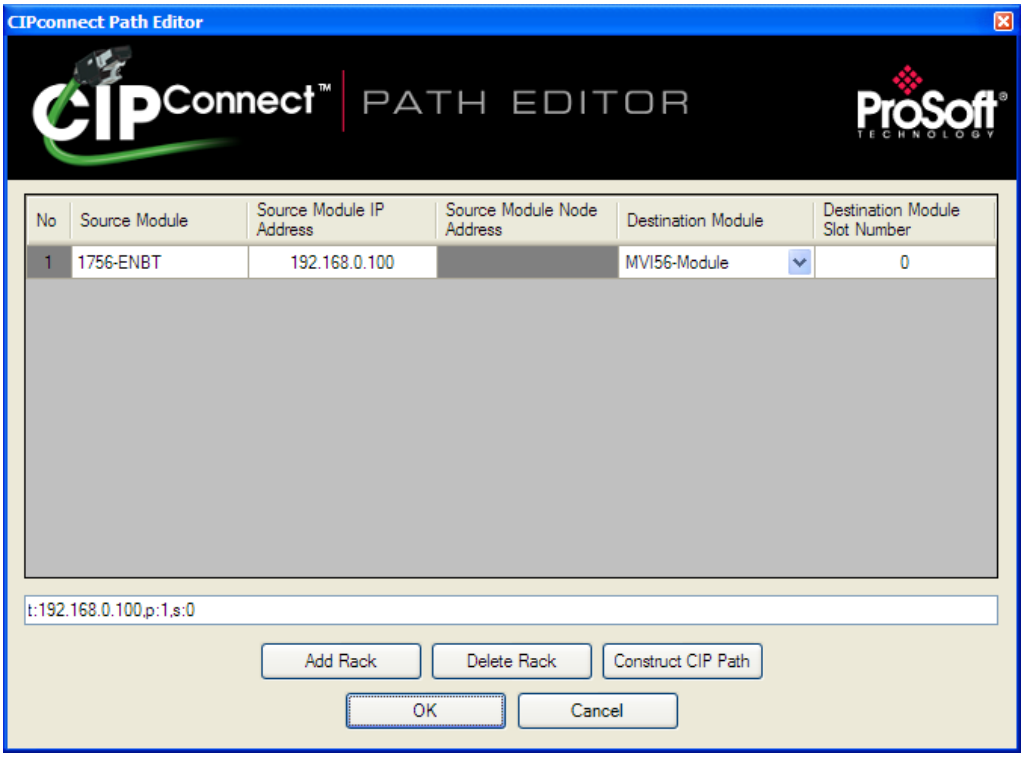
- The IP addresses and slot numbers of any 1756-ENBT modules in the path
- The ControlNet node numbers and slot numbers of any 1756-CNBx ControlNet Bridge modules in the path
- The slot number of the MVI56E-MNETCR in the destination ControlLogix chassis (the last ENBT/CNBx and chassis in the path).

To use CIPconnect, follow these steps.

1 In the *Select Connection Type* dropdown list, choose **1756-ENBT**. The default path appears in the text box, as shown in the following illustration.



2 Click **CIP PATH EDIT** to open the *CIPconnect Path Editor* dialog box.



The *CIPconnect Path Editor* allows you to define the path between the PC and the MVI56E-MNETCR module. The first connection from the PC is always a 1756-ENBT (Ethernet/IP) module.

Each row corresponds to a physical rack in the CIP path.

- If the MVI56E-MNETCR module is located in the same rack as the first 1756-ENBT module, select **RACK NO. 1** and configure the associated parameters.
- If the MVI56E-MNETCR is available in a remote rack (accessible through ControlNet or Ethernet/IP), include all racks (by using the **ADD RACK** button).

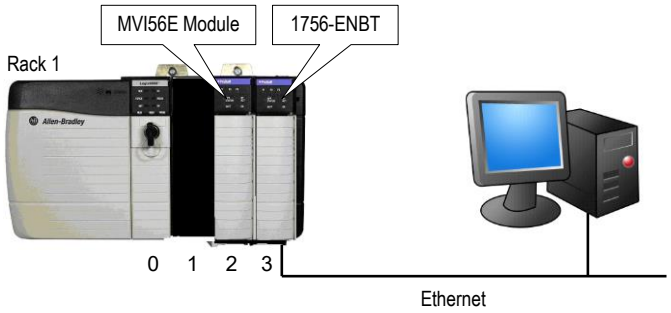
Parameter	Description
Source Module	Source module type. This field is automatically selected depending on the destination module of the last rack (1756-CNB or 1756-ENBT).
Source Module IP Address	IP address of the source module (only applicable for 1756-ENBT)
Source Module Node Address	Node address of the source module (only applicable for 1756-CNB)
Destination Module	Select the destination module associated to the source module in the rack. The connection between the source and destination modules is performed through the backplane.
Destination Module Slot Number	The slot number where the destination MVI56E module is located.

To use the CIPconnect Path Editor, follow these steps.

1. Configure the path between the 1756-ENBT connected to your PC and the MVI56E-MNETCR module.
   - If the module is located in a remote rack, add more racks to configure the full path.
   - The path can only contain ControlNet or Ethernet/IP networks.
   - The maximum number of supported racks is six.
2. Click **CONSTRUCT CIP PATH** to build the path in text format
3. Click **OK** to confirm the configured path.

Example 1: Local Rack Application

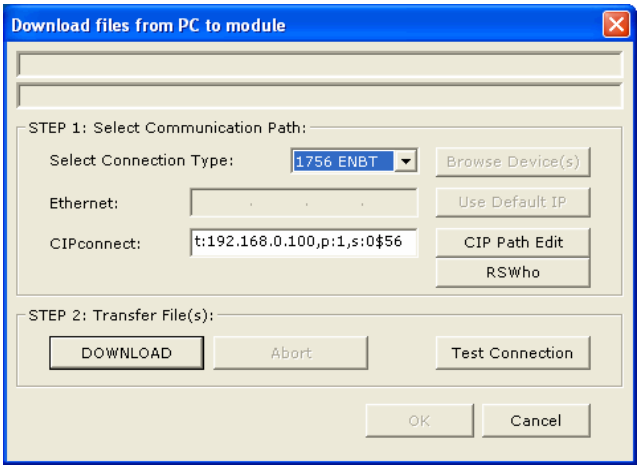
For this example, the MVI56E-MNETCR module is located in the same rack as the 1756-ENBT that is connected to the PC.



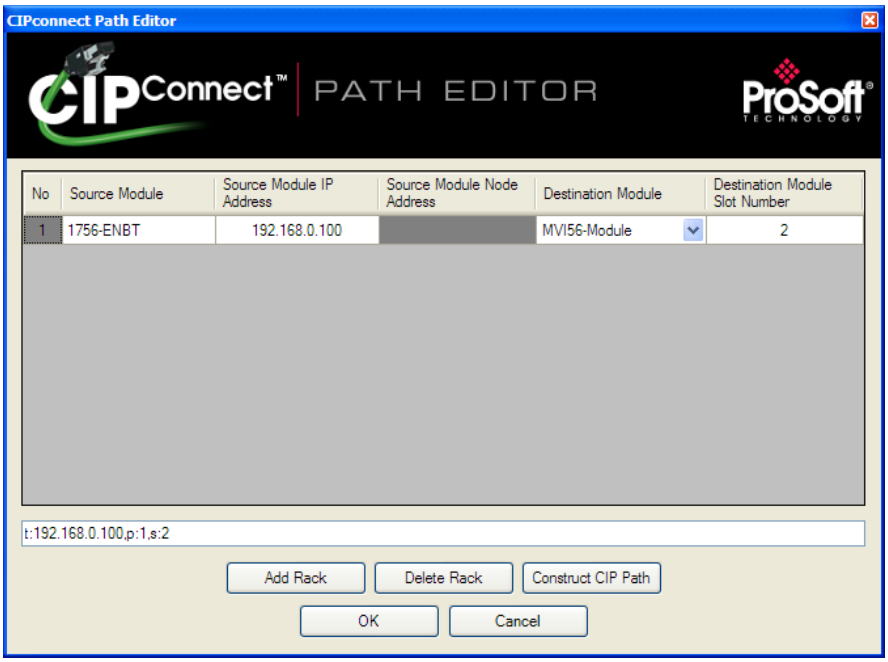
Rack 1

Slot	Module	Network Address
0	ControlLogix Processor	-
1	Any	-
2	MVI56E-MNETCR	-
3	1756-ENBT	IP=192.168.0.100

1. In the *Download* dialog box, click **CIP PATH EDIT.**

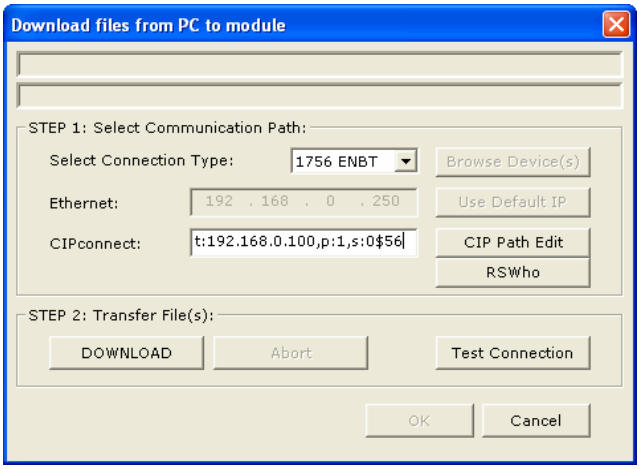


2 Configure the path as shown in the following illustration, and click **CONSTRUCT CIP PATH** to build the path in text format.

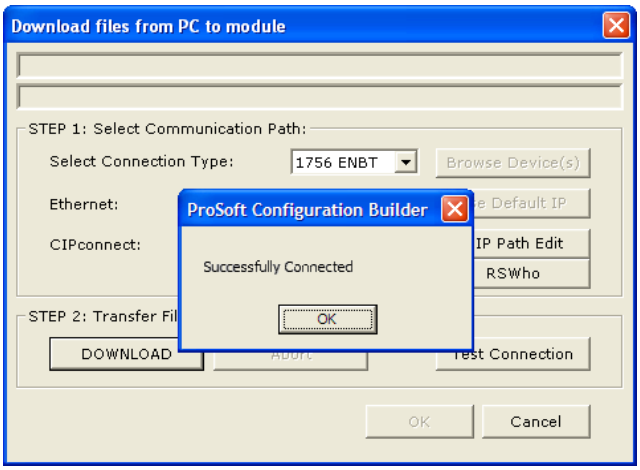


Click **OK** to close the *CIPconnect Path Editor* and return to the *Download* dialog box.

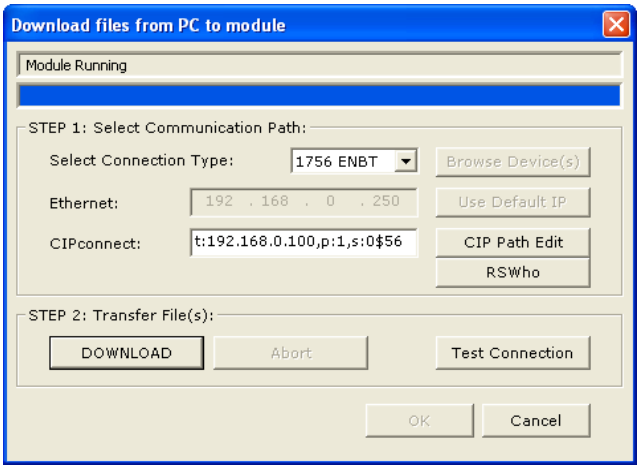
3 Check the new path in the *Download* dialog box.



4 Click **TEST CONNECTION** to verify that the physical path is available. The following message should be displayed upon success.

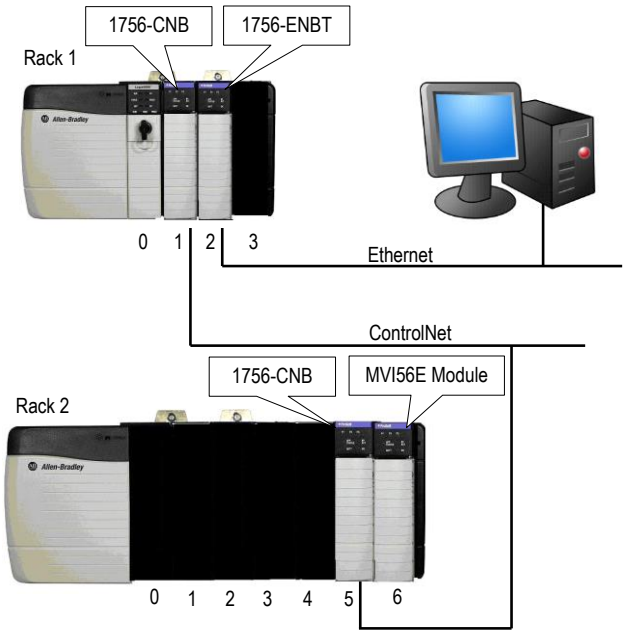


5 Click **OK** to close the Test Connection pop-up and then click **DOWNLOAD** to download the configuration files to the module through the path.



Example 2: Remote Rack Application

For this example, the MVI56E-MNETCR module is located in a remote rack accessible through ControlNet, as shown in the following illustration.



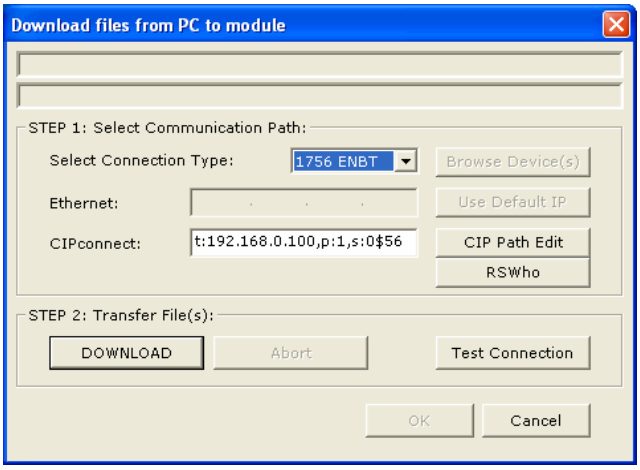
Rack 1

Slot	Module	Network Address
0	ControlLogix Processor	-
1	1756-CNB	Node = 1
2	1756-ENBT	IP=192.168.0.100
3	Any	-

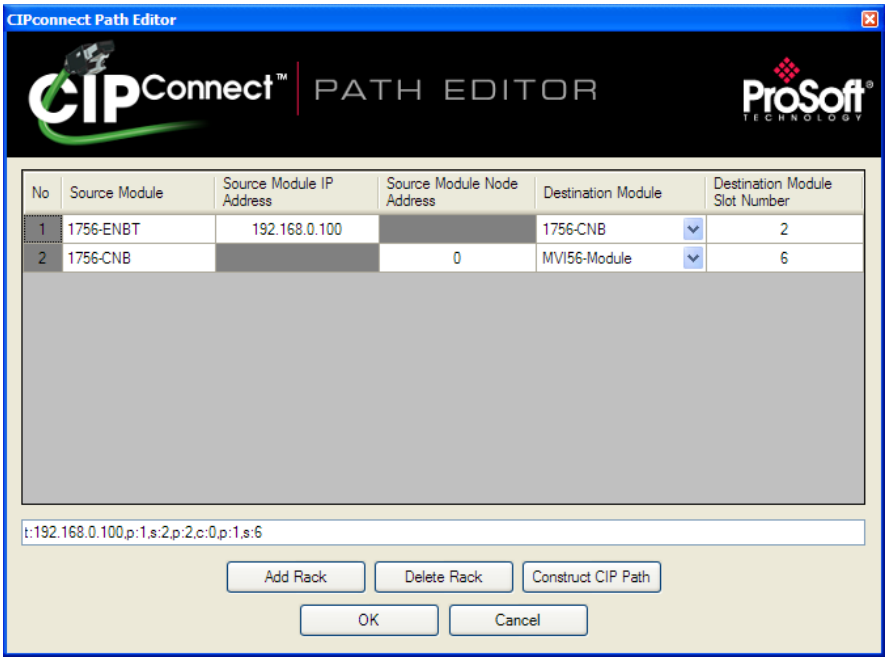
Rack 2

Slot	Module	Network Address
0	Any	-
1	Any	-
2	Any	-
3	Any	-
4	Any	-
5	1756-CNB	Node = 2
6	MVI56E-MNETCR	-

1 In the *Download* dialog box, click **CIP PATH EDIT**.

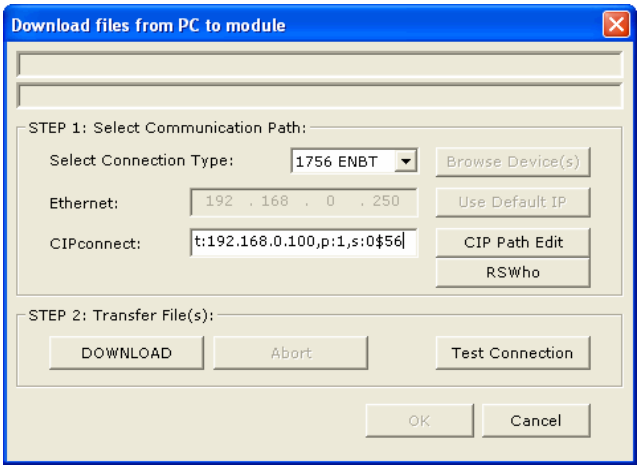


2 Configure the path as shown in the following illustration and click **CONSTRUCT CIP PATH** to build the path in text format.

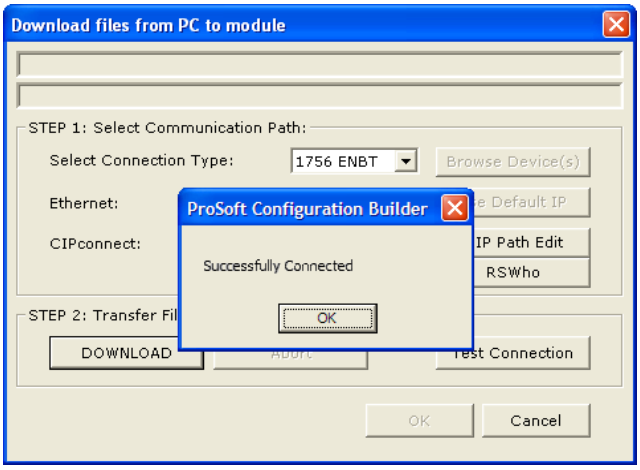


Click **OK** to close the *CIPconnect Path Editor* and return to the *Download* dialog box.

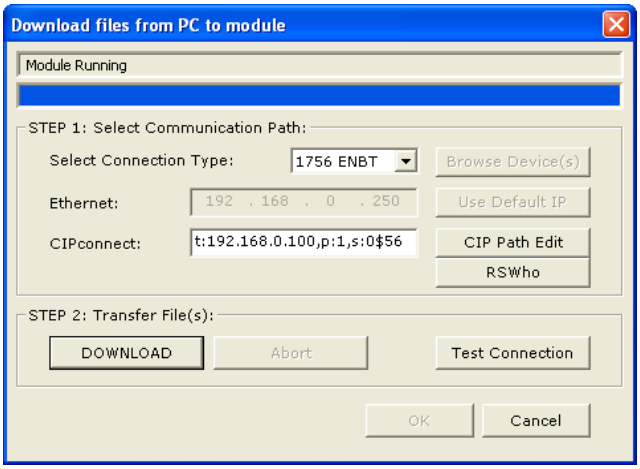
3 Check the new path in the *Download* dialog box.



4 Click **TEST CONNECTION** to verify that the physical path is available. The following message should be displayed upon success.



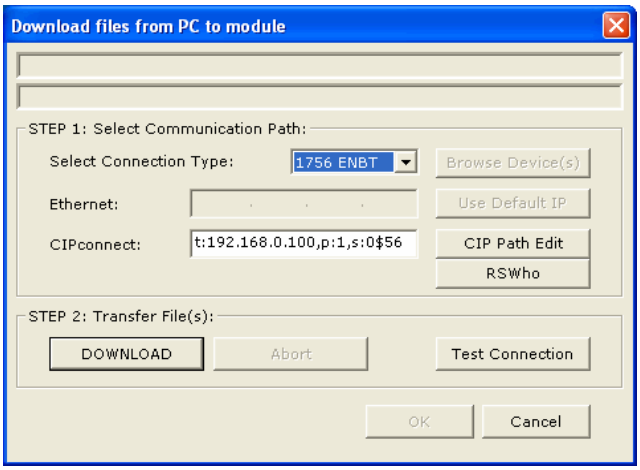
5 Click **DOWNLOAD** to download the configuration files to the module through the path.



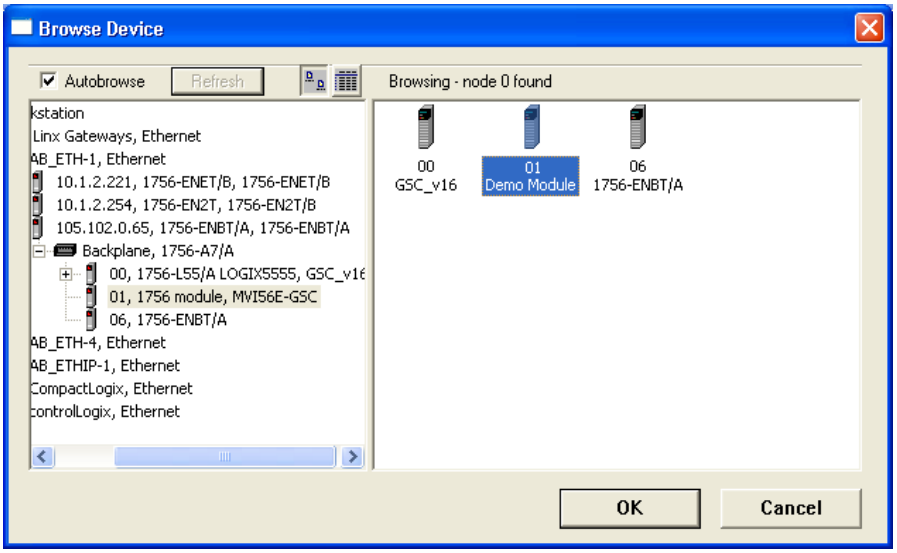
2.4.2 Using RSWho to Connect to the Module

You need to have RSLinx installed on your PC to use this feature. You also need an ENBT module set up in the rack. For information on setting up the ENBT module, see Using CIPconnect to Connect to the Module (page 54).

1. In the tree view in *ProSoft Configuration Builder*, right-click the **MVI56E-MNETCR** module.
2. From the shortcut menu, choose **DOWNLOAD FROM PC TO DEVICE**.
3. In the *Download* dialog box, choose **1756 ENBT** from the *Select Connection Type* dropdown box.



4. Click **RSWHO** to display modules on the network. The MVI56E-MNETCR module will automatically be identified on the network.



5. Select the module, and then click **OK**.
6. In the *Download* dialog box, click **DOWNLOAD**.

3 Ladder Logic

Ladder logic is required for managing communication between the MVI56E-MNETCR module and the processor. The ladder logic handles tasks such as:

- Module backplane data transfer
- Special block handling
- Status data receipt

Additionally, a power-up handler may be needed to initialize the module's database and may clear some processor fault conditions.

The sample Import Rung with Add-On Instruction is extensively commented to provide information on the purpose and function of each user-defined data type and controller tag. For most applications, the Import Rung with Add-On Instruction will work without modification.

3.1 Controller Tags

Data related to the MVI56E-MNETCR is stored in the ladder logic in variables called controller tags. Individual controller tags can be grouped into collections of controller tags called controller tag structures. A controller tag structure can contain any combination of:

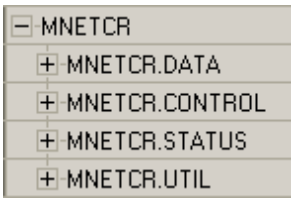
- Individual controller tags
- Controller tag arrays
- Lower-level controller tag structures

The controller tags for the module are pre-programmed into the Add-On Instruction Import Rung ladder logic. You can find them in the *Controller Tags* subfolder, located in the *Controller* folder in the *Controller Organizer* pane of the main RSLogix 5000 window.

This controller tag structure is arranged as a tree structure. Individual controller tags are found at the lowest level of the tree structure. Each individual controller tag is defined to hold data of a specific type, such as integer or floating-point data. Controller tag structures are declared with user-defined data types, which are collections of data types.

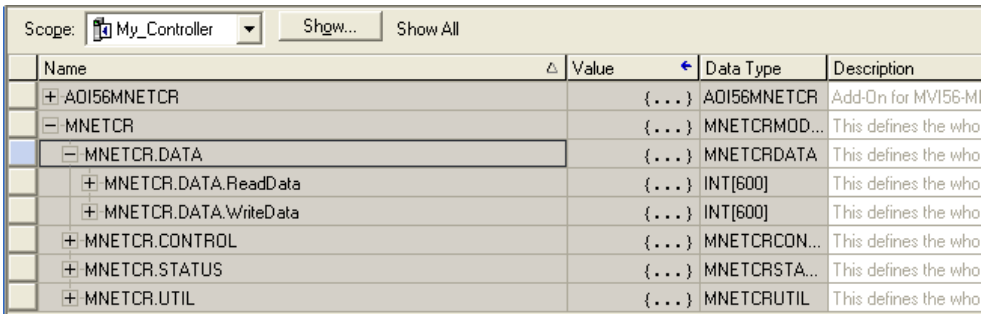
3.1.1 MVI56E-MNETCR Controller Tags

The main controller tag structure, *MNETCR*, is broken down into four lower-level controller tag structures.



The four lower-level controller tag structures contain other controller tags and controller tag structures. Click the **[+]** sign next to any controller tag structure to expand it and view the next level in the structure.

For example, if you expand the *MNETCR.DATA* controller tag structure, you will see that it contains two controller tag arrays, *MNETCR.DATA.ReadData* and *MNETCR.DATA.WriteData*, which are 600-element integer arrays by default.



Each controller tag in the Add-On Instruction is commented in the *Description* column.

Notice that the *Data Type* column displays the data types used to declare each controller tag, controller tag array or controller tag structure. Individual controller tags are declared with basic data types, such as INT and BOOL. Controller tag arrays are declared with arrays of basic data types. Controller tag structures are declared with user-defined data types (UDTs).

3.2 User-Defined Data Types (UDTs)

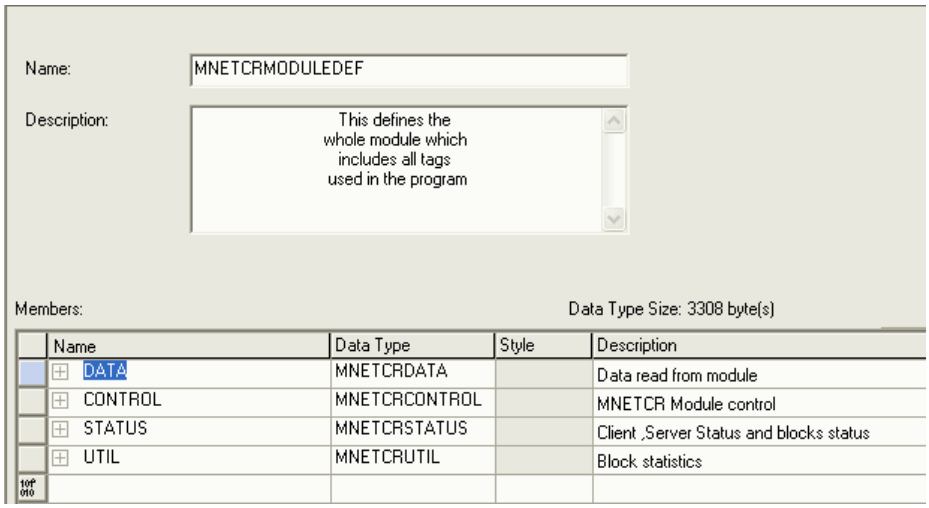
User-defined data types (UDTs) allow users to organize collections of data types into groupings. These groupings, or data type structures, can then be used to declare the data types for controller tag structures. Another advantage of defining a UDT is that it may be re-used in other controller tag structures that use the same data types.

The Add-On Instruction Import Rung ladder logic for the module has pre-defined UDTs. You can find them in the *User-Defined* subfolder, located in the *Data Types* folder in the *Controller Organizer* pane of the main RSLogix window. Like the controller tags, the UDTs are organized in a multiple-level tree structure.

3.2.1 MVI56E-MNETCR User-Defined Data Types

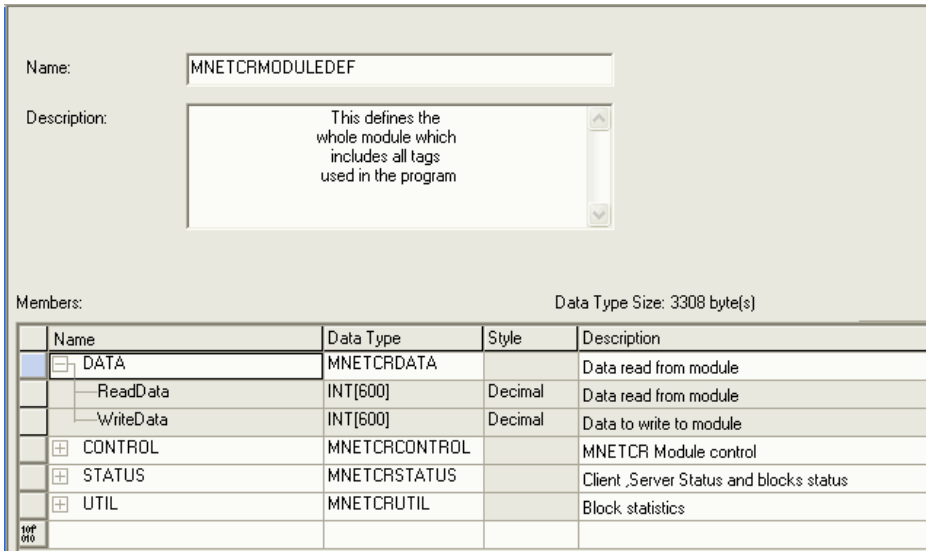
Ten different UDTs are defined for the MVI56E-MNETCR Add-On Instruction.

The main UDT, *MNETCRMODULEDEF*, contains all the data types for the module and was used to create the main controller tag structure, *MNETCR*. There are four UDTs one level below *MNETCRMODULEDEF*. These lower-level UDTs were used to create the *MNETCR.DATA*, *MNETCR.CONTROL*, *MNETCR.STATUS*, and *MNETCR.UTIL* controller tag structures.



Click the **[+]** signs to expand the UDT structures and view lower-level UDTs.

For example, if you expand *MNETCR.DATA*, you will see that it contains two UDTs, *ReadData* and *WriteData*. Both of these are 600-element integer arrays by default.



Notice that these UDTs are the data types used to declare the *MNETCR.DATA.ReadData* and *MNETCR.DATA.WriteData* controller tag arrays.

Each UDT is commented in the *Description* column.

3.3 Using Controller Tags

You can use controller tags to:

- View read and write data that is being transferred between the module and the processor.
- View status data for the module.
- Set up and trigger special functions.
- Initiate module restarts (Warm Boot or Cold Boot).

3.4 Controller Tag Overview

Controller Tag	Description
MNETCR.DATA	MNET input and output data transferred between the processor and the module
MNETCR.CONTROL	Governs the data movement between the PLC rack and the module
MNETCR.STATUS	Status information
MNETCR.UTIL	Block statistics and generic tags used for internal ladder processing (DO NOT MODIFY)

The following sections describe each of these controller tag structures in more detail.

3.4.1 MNETCR.DATA

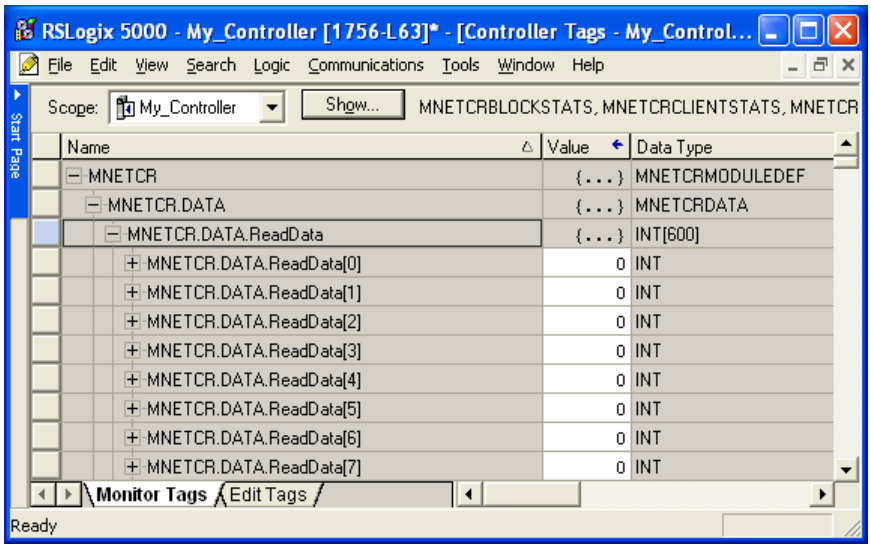
The controller tags in *MNETCR.DATA* hold data to be transferred between the processor and the MVI56E-MNETCR module. This read and write data is transferred between the processor and the module as "pages," or blocks, of data up to 40 words long.

The data types for the *MNETCR.DATA.ReadData* and *MNETCR.DATA.WriteData* controller tag arrays are integer arrays containing variable numbers of elements.

Controller Tag	Data Type	Description
ReadData	INT[x]	Data read from module. Array size is equal to the *Read Register Count* set in PCB.
WriteData	INT[x]	Data to write to module. Array size is equal to the Write Register Count set in PCB.

MNETCR.DATA.ReadData

For ease of use, this array should be dimensioned as a multiple of 40 words. This data is paged up to 40 words at a time from the module to the processor. The ladder logic places the received data into the proper position in the *ReadData* array.



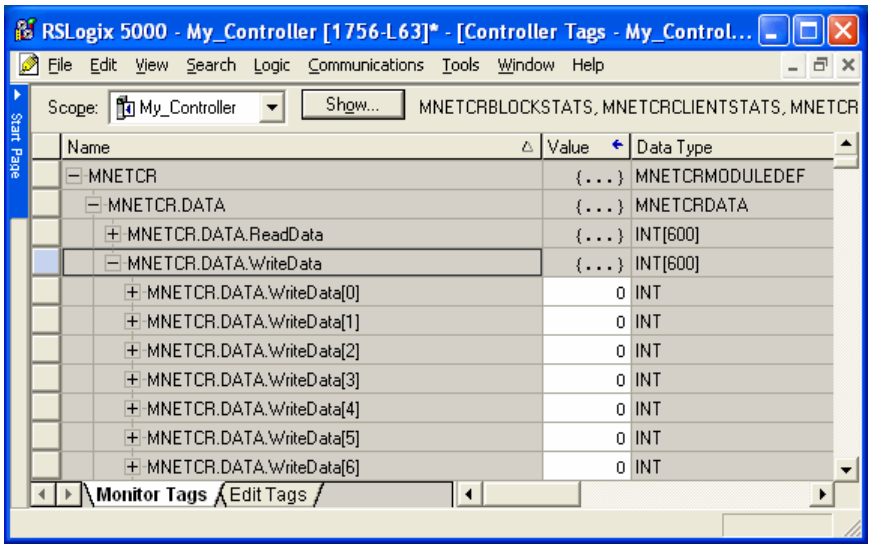
The *ReadData* array is related to the contents of the Read Data area of the module's internal database. To view the actual registers in the module's internal database, access the database display from *ProSoft Configuration Builder's Diagnostics* menu. For more information, see the section on *PCB* Diagnostics (page 78).

```
DATABASE DISPLAY 0 TO 99 (DECIMAL)

   6666   7777   8888   9999   1010      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
      0      0      0      0      0      0      0      0
```

MNETCR.DATA.WriteData

For ease of use, this array should be dimensioned as a multiple of 40 words. This data is paged up to 40 words at a time from the processor to the module. The ladder logic places the write data into the output image for transfer to the module.



The *WriteData* array is related to the contents of the Write Data area of the module's internal database. To view the actual registers in the module's internal database, access the database display from *ProSoft Configuration Builder's Diagnostics* menu. For more information, see the section on *PCB* Diagnostics (page 78).

```
DATABASE DISPLAY 1000 TO 1099 (DECIMAL)

  1111   2222   3333   4444   5555      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
     0      0      0      0      0      0      0      0      0      0
```

3.4.2 MNETCR.CONTROL

This controller tag structure is used to request special tasks from the module. For more information, see Special Function Blocks (page 92).

Controller Tag	Data Type	Description
BootTimer	TIMER	Timer used to clear both cold and warm boot requests
WarmBoot	BOOL	Configuration data reset in the module
ColdBoot	BOOL	Hardware reset of the module
EventCmdTrigger	BOOL	Initiates Event Command
EventCmdPending	BOOL	Allows Event Command
ClientID	INT	Client ID to poll a server with the Event Command.
EventCmd	MNETCREVENTCMD	Holds Event Command configuration
CmdControl	MNETCRCMDCONTROL	Holds Command Control status
CmdControlTrigger	BOOL	Initiates Command Control
CmdControlPending	BOOL	Halts rung until module is ready
IPAddress	MNETCRIPADDRESS	IP address statistics including triggers
WriteCmdBits	INT[30]	Selects individual Clients to activate its commands.

3.4.3 MNETCR.STATUS

This controller tag structure contains module and Client status data. For a more complete description of the *MNETCR.STATUS* controller tag structure, refer to the Status Data Definition (page 82).

Controller Tag	Data Type	Description
PassCnt	INT	Program cycle counter
BlockStats	MNETCRBLOCKSTATS	Block Statistics
CmdBits	INT[30]	Commands bits array to be used for 30 Clients
ClientStatsTrigger	BOOL	Get Client Status
ClientIDReq	INT	Client ID requested
ClientStatus	MNETCRCLIENTSTATS[30]	Client status requests
ClientIDRec	INT	Client ID received.
CmdErrorList	INT[16]	Command Error List
ClientStatsPending	BOOL	Allows Get Client Status

3.4.4 MNETCR.UTIL

This controller tag structure stores the variables required for the data transfer between the processor and the MVI56E-MNETCR module.

Controller Tag	Data Type	Description
LastRead	INT	Index of last read block
LastWrite	INT	Index of last write block
BlockIndex	INT	Computed block offset for data table
ReadDataSizeGet	INT	Gets *ReadData* array length
WriteDataSizeGet	INT	Gets *WriteData* array length
ReadDataBlkCount	INT	Holds the value of the block counts of the *ReadData* array
WriteDataBlkCount	INT	Holds the value of the block counts of the *WriteData* array
RBTSremainder	INT	Holds remainder calculation value from the *ReadData* array
WBTSremainder	INT	Holds remainder calculation value from the *WriteData* array
IPgetPending	BOOL	Allows setting module IP address
IPsetPending	BOOL	Allows getting module IP address
InitOutBlkIDLim	INT	Block Index Limit for *ReadData* size of the array

The *LastRead* tag stores the latest Read Block ID received from the module. The *LastWrite* tag stores the latest Write Block ID to be sent to the module. The *BlockIndex* tag is an intermediate variable used during the block calculation.

4 Diagnostics and Troubleshooting

The module provides information on diagnostics and troubleshooting in the following forms:

- LED status indicators on the front of the module provide information on the module's status.
- Status data contained in the module can be viewed in *ProSoft Configuration Builder* through the Ethernet port.
- Status data values are transferred from the module to the processor.

4.1 LED Status Indicators

4.1.1 Scrolling LED Status Indicators

The scrolling LED display indicates the module's operating status as follows:

Initialization Messages

Code	Message
Boot / DDOK	Module is initializing
Ladd	Module is waiting for required module configuration data from ladder logic to configure the application port(s)
Waiting for Processor Connection	Module did not connect to processor during initialization ▪ Sample ladder logic or AOI is not loaded on processor ▪ Module is located in a different slot than the one configured in the ladder logic/AOI ▪ Processor is not in RUN or REM RUN mode
Last config: <date>	Indicates the last date when the module changed its IP address. You can update the module date and time through the module's web page, or with the Optional MVI56E Add-On Instruction.
	After power up and every reconfiguration, the module will display the configuration of the application port(s). The information consists of: **Client** ▪ C0 C2 C3 C4 ….. C29

Operation Messages

After the initialization step, the following message pattern will be repeated.

```
<Backplane Status> <IP Address> <Backplane Status> <Port Status>
```

Code	Message
<Backplane Status>	OK: Module is communicating with processor ERR: Module is unable to communicate with processor. For this scenario, the <Port Status> message above is replaced with "Processor faulted or is in program mode".
<IP Address>	Module IP address
<C0>	OK: Port is communicating without error Communication Errors: port is having communication errors. Refer to PCB diagnostics (page 71) for further information.

4.1.2 Ethernet LED Indicators

The Ethernet LEDs indicate the module's Ethernet port status as follows:

LED	State	Description
10/100	Off	No activity on the Ethernet port.
	Green Flash	The Ethernet port is actively transmitting or receiving data.
LINK/ACT	Off	No physical network connection is detected. No Ethernet communication is possible. Check wiring and cables.
	Green Solid	Physical network connection detected. This LED must be On solid for Ethernet communication to be possible.

4.1.3 Non-Scrolling LED Status Indicators

The non-scrolling LEDs indicate the module's operating status as follows:

LED Label	Color	Status	Indication
APP	Red or Green	OFF	The module is not receiving adequate power or is not securely plugged into the rack. May also be OFF during configuration download.
		GREEN	The MVI56E-MNETCR is working normally.
		RED	The most common cause is that the module has detected a communication error during operation of an application port. The following conditions may also cause a RED LED: ▪ The firmware is initializing during startup ▪ The firmware detects an on-board hardware problem during startup ▪ Failure of application port hardware during startup ▪ The module is shutting down ▪ The module is rebooting due to a ColdBoot or WarmBoot request from the ladder logic or Debug Menu
OK	Red or Green	OFF	The module is not receiving adequate power or is not securely plugged into the rack.
		GREEN	The module is operating normally.
		RED	The module has detected an internal error or is being initialized. If the LED remains RED for over 10 seconds, the module is not working. Remove it from the rack and re-insert it to restart its internal program.
ERR			Not used.

4.1.4 Clearing a Fault Condition

Typically, if the OK LED on the front of the module turns RED for more than ten seconds, a hardware problem has been detected in the module or the program has exited.

To clear the condition, follow these steps:

1. Turn off power to the rack.
2. Remove the card from the rack.
3. Verify that all jumpers are set correctly.
4. If the module requires a Compact Flash card, verify that the card is installed correctly.
5. Re-insert the card in the rack and turn the power back on.
6. Verify correct configuration data is being transferred to the module from the ControlLogix controller.

If the module's OK LED does not turn GREEN, verify that the module is inserted completely into the rack. If this does not cure the problem, contact ProSoft Technology Technical Support.

4.1.5 Troubleshooting

Use the following troubleshooting steps if you encounter problems when the module is powered up. If these steps do not resolve your problem, please contact ProSoft Technology Technical Support.

Processor Errors

Problem description	Steps to take
Processor fault	Verify that the module is plugged into the slot that has been configured for the module in the I/O Configuration of RSLogix. Verify that the slot location in the rack has been configured correctly in the ladder logic.
Processor I/O LED flashes	This indicates a problem with backplane communications. A problem could exist between the processor and any installed I/O module, not just the MVI56E-MNETCR. Verify that all modules in the rack are correctly configured in the ladder logic.

Module Errors

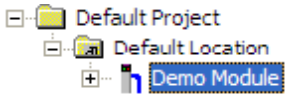
Problem description	Steps to take
Scrolling LED display: <*Backplane Status*> condition reads ERR	This indicates that backplane transfer operations are failing. Connect to the module's Configuration/Debug port to check this. To establish backplane communications, verify the following items: ▪ The processor is in RUN or REM RUN mode. ▪ The backplane driver is loaded in the module. ▪ The module is configured for read and write data block transfer. ▪ The ladder logic handles all read and write block situations. ▪ The module is properly configured in the processor I/O configuration and ladder logic.
OK LED remains RED	The program has halted or a critical error has occurred. Connect to the Configuration/Debug port to see if the module is running. If the program has halted, turn off power to the rack, remove the card from the rack and re-insert it, and then restore power to the rack.

4.2 Using the Diagnostics Menu in ProSoft Configuration Builder

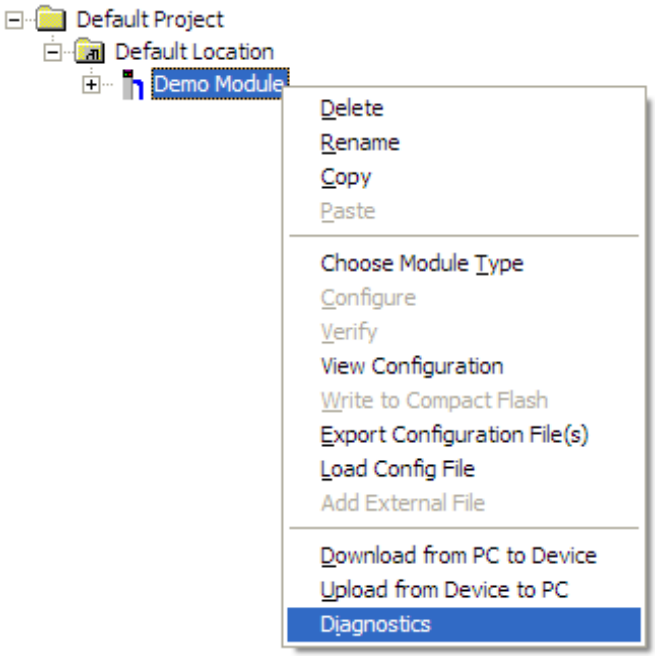
Tip: You can have a ProSoft Configuration Builder *Diagnostics* window open for more than one module at a time.

To connect to the module's Configuration/Debug Ethernet port:

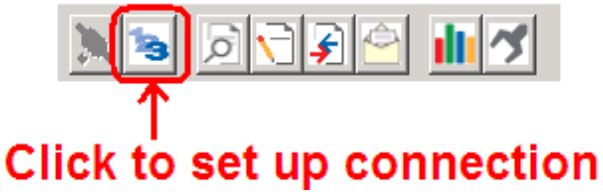
1 In *ProSoft Configuration Builder*, select the module, and then click the right mouse button to open a shortcut menu.



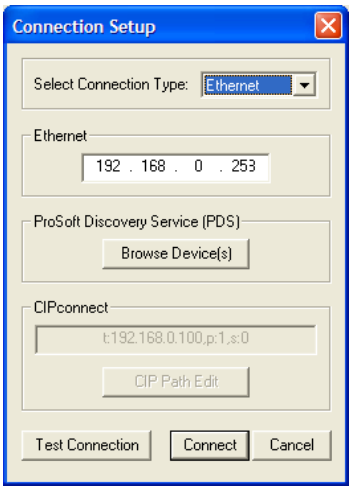
2 On the shortcut menu, choose **DIAGNOSTICS.**



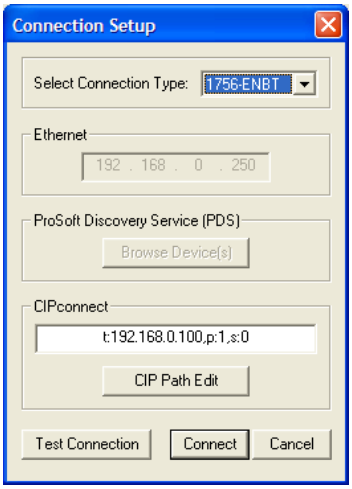
3 In the *Diagnostics* window, click the **SET UP CONNECTION** button to browse for the module's IP address.



4 In the *Connection Setup* dialog box, click the **TEST CONNECTION** button to verify that the module is accessible with the current settings.



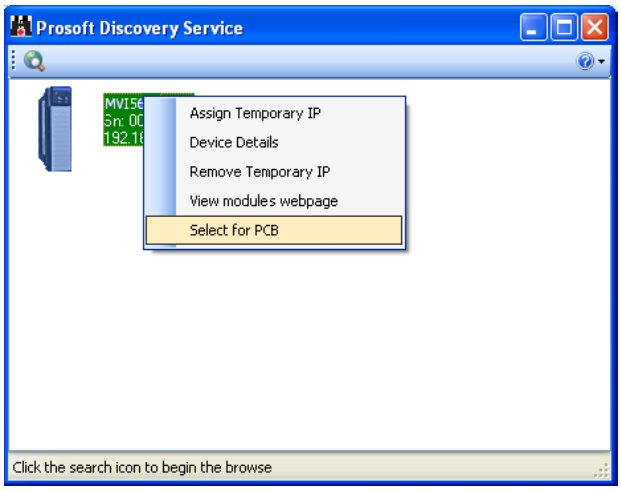
You can also use CIPconnect® to connect to the module through a 1756-ENBT card. Refer to Using CIPconnect to Connect to the Module (page 54) for information on how to construct a CIP path.



5 If the *Test Connection* is successful, click **CONNECT**.

If *PCB* is unable to connect to the module:

1 Click the **BROWSE DEVICE(S)** button to open the *ProSoft Discovery Service*. Select the module, then right-click and choose **SELECT FOR PCB**.



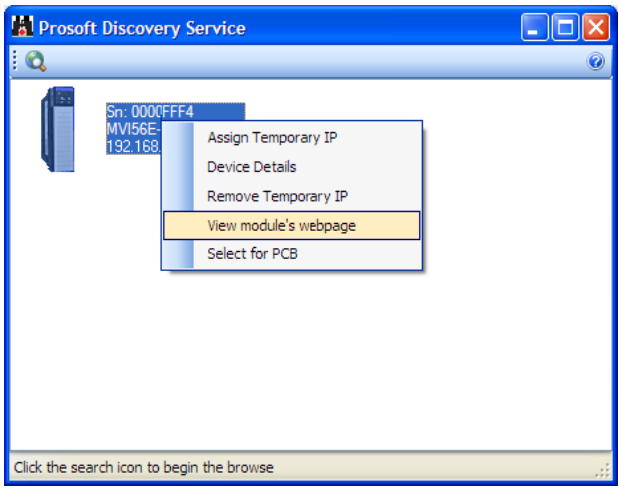
2 Close *ProSoft Discovery Service*, and click the **CONNECT** button again.
3 If these troubleshooting steps fail, verify that the Ethernet cable is connected properly between your computer and the module, either through a hub or switch (using the grey cable) or directly between your computer and the module (using the red cable).

If you are still not able to establish a connection, contact ProSoft Technology for assistance.

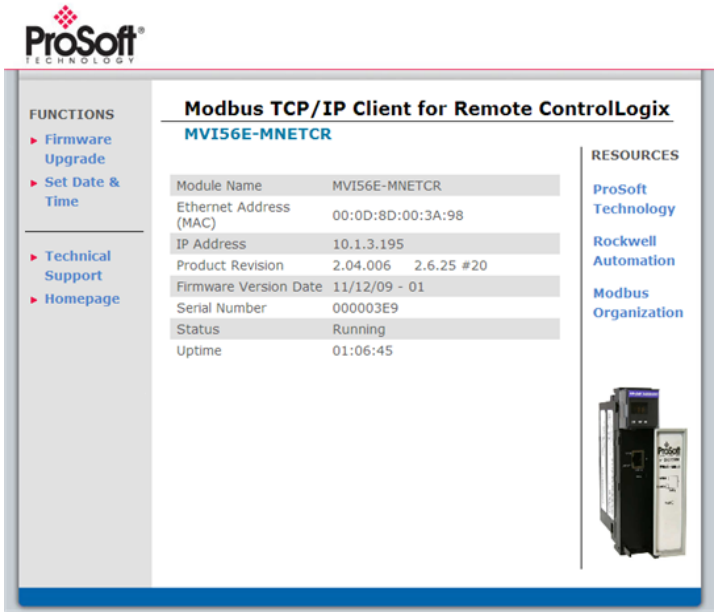
4.2.1 Connecting to the Module's Webpage

The module's internal webserver provides access to general product information, firmware download link, and links to the ProSoft Technology's website.

1 In *ProSoft Discovery Service*, select the module, and then click the right mouse button to open a shortcut menu.

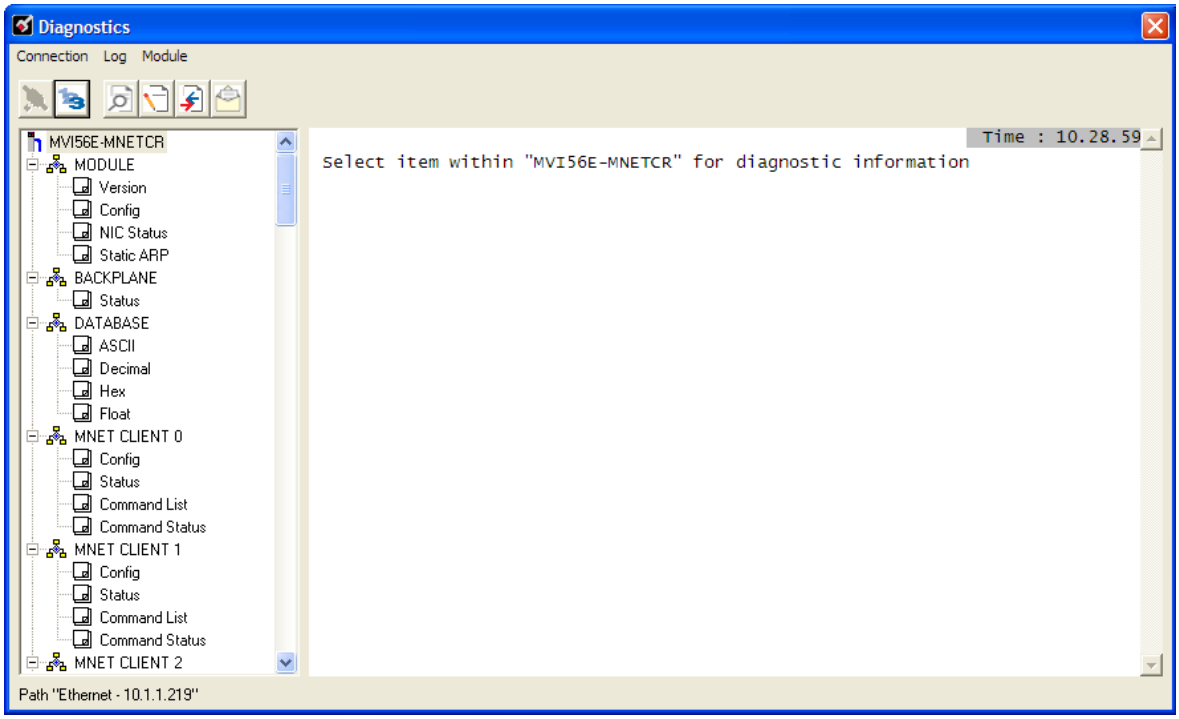


2 On the shortcut menu, choose **VIEW MODULE'S WEBPAGE**.



4.2.2 The Diagnostics Menu

The *Diagnostics* menu, available through the Ethernet configuration port for this module, is arranged as a tree structure, with the *Main* menu at the top of the tree, and one or more submenus for each menu command. The first menu you see when you connect to the module is the *Main* menu.



4.2.3 Monitoring Module Information

Use the *MODULE* menu to view configuration and hardware information for the MVI56E-MNETCR module's backplane and Ethernet application port.

Version

Use the *Version* menu to view module hardware and firmware information.

```
MVI56E-MNETCR > MODULE > Version :

PRODUCT NAME CODE               :MTER
SOFTWARE REVISION LEVEL         :2.04
OPERATING SYSTEM REVISION       :1109
RUN NUMBER                      :1201
PROGRAM SCAN COUNTER            :43337
IP ADDRESS                      :10.1.3.195
ETHERNET ADDRESS (MAC)          :00:0d:8d:00:3a:98
BACKPLANE DRIVER VERSION        :2.06
BACKPLANE API VERSION           :1.01
MODULE NAME                     :MVI56E-MNETCR
VENDOR ID                       :309
DEVICE TYPE                     :12
PRODUCT CODE                    :5012
SERIAL NUMBER                   :000003E9
REVISION                        :2.04
SLOT                            :1
```

Config

Use the *Configuration* menu to view backplane configuration settings for the MVI56E-MNETCR module.

The information on this menu corresponds with the configuration information in the *Module* settings in *ProSoft Configuration Builder*.

NIC Status

Use the *NIC Status* (Network Interface Card) menu to view configuration and status information for the MVI56E-MNETCR module's Ethernet application port.

The information on this menu is useful for troubleshooting Ethernet network connectivity problems.

Static ARP

Use the *Static ARP* menu to view the list of IP and MAC addresses that are configured not to receive ARP (Address Resolution Protocol) messages from the module.

The Static ARP Table (page 46) defines a list of static IP addresses that the module will use when an ARP is required.

4.2.4 Monitoring Backplane Information

Use the *BACKPLANE* menu to view the backplane status information for the MVI56E-MNETCR module.

Backplane Status

Use the *Status* menu to view current backplane status, including

- Number of retries
- Backplane status
- Fail count
- Number of words read
- Number of words written
- Number of words parsed
- Error count
- Event count
- Command count

During normal operation, the read, write, and parsing values should increment continuously, while the error value should not increment.

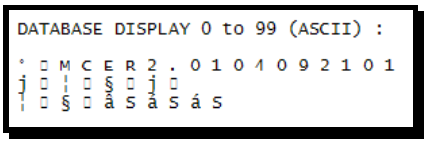
The status values on this menu correspond with members of the Status Data Definition (page 82).

4.2.5 Monitoring Database Information

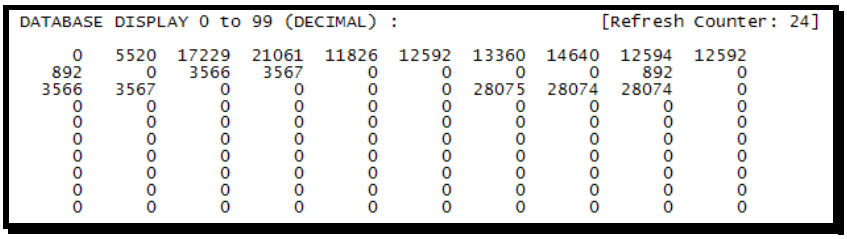
Use the *DATABASE* menu to view the contents of the MVI56E-MNETCR module's internal database.

You can view data in the following formats:

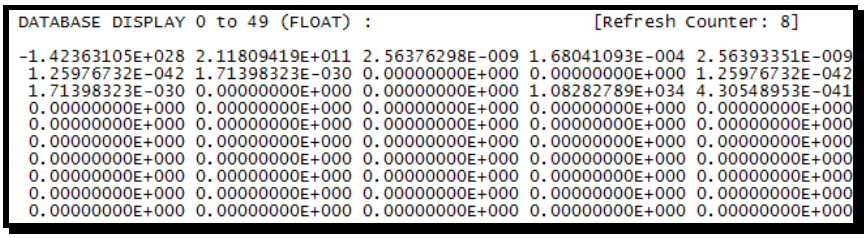
ASCII



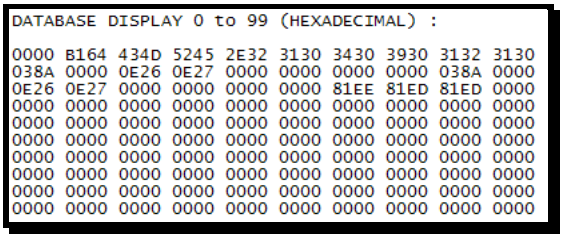
Decimal



Float



Hexadecimal



Use the scroll bar on the right edge of the window to view each page (100 words) of data.

4.2.6 Monitoring MNETCR Client Information

Use the *MNET CLIENT x* menu to view the configuration and status information for the MNET Client(s).

Config

Use the *Configuration* menu to view configuration settings for MNET Client x.

The information on this menu corresponds with the configuration information in the *MNET Client x* settings in *ProSoft Configuration Builder*.

Status

Use the *Status* menu to view status for MNET Client x. During normal operation, the number of requests and responses should increment, while the number of errors should not change.

Command List

Use the *Command List* menu to view the command list settings for MNET Client x. The information on this menu corresponds with the *MNET Client x Commands* settings in *ProSoft Configuration Builder*.

Use the scroll bar on the right edge of the window to view each MNET Client command.

Command Status

Use the *Command Status* menu to view MNET Client x Command status.

A zero indicates no error.

A non-zero value indicates an error. For an explanation of each value, refer to Client Command Error (page 85).

4.3 Reading Status Data from the Module

Module status information is useful for troubleshooting and can be accessed in several different ways.

In the ladder logic's *MNETCR.STATUS* controller tag structure.

The MVI56E-MNETCR module returns status data in the input image that can be used to determine the module's operating status. This data is transferred from the module to the ControlLogix processor continuously as part of the normal data transfer block sequence (page 91). You can view this data in the *MNETCR.STATUS* controller tag structure in the ladder logic.

Client status data can also be requested and returned in a special Client Status block (page 96), outside of the normal data transfer block sequence. The status data contained in the Client Status block is different from the status data in the normal data transfer blocks. It can also be viewed in the *MNETCR.STATUS* controller tag structure.

For more information about status data in *MNETCR.STATUS*, see the Status Data Definition (page 82).

In *ProSoft Configuration Builder's Diagnostics* screens.

For more information, see the section on *PCB Diagnostics* (page 78).

In database locations specified by *Error/Status Pointers* (optional).

If optional *Error/Status Pointers* are enabled, status data can also be found in the Read Data area of the module's database at the locations specified by the pointer configuration parameters. For more information, see Backplane Error/Status Pointer (page 35), Client Error/Status Pointer (page 37) and Command Error Pointer (page 37).

4.3.1 Status Data Definition

This section contains a description of the controller tags in the *MNETCR.STATUS* structure, which contains module and Client status data.

- The first eight controller tags contain status data routinely transferred from the module to the processor in the normal data transfer block sequence (page 91).
- The remaining controller tags are used to request and receive Client status data via the Client Status block functionality (page 96).

Note: In order to access up-to-date status data from these remaining controller tags, you must ensure that a Client Status block was recently received from the module. Client Status blocks are not routinely sent from the module; they are returned on a once-per-request basis as a response to a Client Status block request from the processor.

Controller Tag	Data Type	Description
PassCnt	INT	This value is incremented each time a complete program cycle occurs in the module.
BlockStats.Read	INT	Total number of read blocks transferred from the module to the processor
BlockStats.Write	INT	Total number of write blocks transferred from the processor to the module
BlockStats.Parse	INT	Total number of blocks successfully parsed that were received from the processor
BlockStats.Event	INT	Total number of Event Command blocks received from the processor
BlockStats.Cmd	INT	Total number of Command Control blocks received from the processor
BlockStats.Err	INT	Total number of block errors recognized by the module
CmdBits[x]	INT	Displays enabled or disabled status of all 16 commands in the *Client x Command List* for each Client
ClientStatsTrigger	BOOL	Initiates request for Client Status block from module when set to **1**
ClientIDReq	INT	Specifies Client (**0**-**29**) to request status data from
ClientStatus[x].CmdReq	INT	Total number of command list requests sent from Client
ClientStatus[x].CmdResp	INT	Total number of command list responses received by Client
ClientStatus[x].CmdErr	INT	This value is incremented each time an error message is received from a remote unit or a local error is generated for a command.
ClientStatus[x].Requests	INT	Not used
ClientStatus[x].Responses	INT	Not used
ClientStatus[x].ErrSent	INT	Not used
ClientStatus[x].ErrRec	INT	Not used
ClientStatus[x].CfgErrWord	INT	Configuration Error Word - This word contains a bitmap that indicates general module configuration errors.
ClientStatus[x].CurErr	INT	Most recent error code recorded for the Client
ClientStatus[x].LastErr	INT	Previous most recent error code recorded for the Client
ClientIDRec	INT	Specifies Client (0-29) for which status data was received in the most recently processed Client Status block
CmdErrorList[x]	INT	Command error code for each command (0-15) on the specified Client's command list
ClientStatsPending	BOOL	Temporary variable used to prevent a new Client Status block request from being sent to the module until the previously sent Client Status block request has been completely processed and a response block has been returned.

4.3.2 Configuration Error Word

The *Configuration Error Word* contains Client configuration error indications, in a bit-mapped format. Specific bits in the module's *Configuration Error Word* are turned on (set to 1) to indicate various configuration errors. The *Configuration Error Word* appears in the *MNETCR.STATUS.ClientStatus[x]* controller tag array.

Bits set to 1 in the *Configuration Error Word* indicate the following errors.

Bit	Description	Hex Value
0	Reserved - not currently used	0001h
1	Reserved - not currently used	0002h
2	Reserved - not currently used	0004h
3	Reserved - not currently used	0008h
4	Invalid retry count parameter	0010h
5	The float flag parameter is not valid.	0020h
6	The float start parameter is not valid.	0040h
7	The float offset parameter is not valid.	0080h
8	The ARP Timeout is not in range (ARP Timeout parameter 0 or greater than 60000 milliseconds) and will default to 5000 milliseconds.	0100h
9	The Command Error Delay is > 300 and will default to 300.	0200h
10	Reserved - not currently used	0400h
11	Reserved - not currently used	0800h
12	Reserved - not currently used	1000h
13	Reserved - not currently used	2000h
14	Reserved - not currently used	4000h
15	Reserved - not currently used	8000h

Combinations of errors will result in more than one bit being set in the error word. Correct any invalid data in the configuration for proper module operation. A value of zero (0) in this word indicates all bits are clear, which means that all module configuration parameters contain valid values. However, this does not mean that the configuration is valid for the user application. Make sure each parameter is set correctly for the intended application.

4.3.3 Client Command Errors

There are several different ways to view Client Command Errors.

- In the *MNETCR.STATUS.CmdErrorList* controller tag array
- On the Client status data screens in the *ProSoft Configuration Builder Diagnostics*
- At a module database location specified by the configuration's *MNET Client x Command Error Pointer*, if the *Command Error Pointer* is enabled. This means that the first register refers to command 1 and so on.

Word Offset	Description
0	Command 0 Error
1	Command 1 Error
2	Command 2 Error
3	Command 3 Error
…	….
…	…
15	Command 15 Error
16	Command 16 Error

For every command that has an error, the module automatically sets the *Poll Delay* parameter to the configured value in the *Command Error Delay* (in seconds). This instructs the module to wait for X seconds until it attempts to issue the command again. If set to 0, the module does not use the *Command Error Delay* and polls based on the configured *Poll Delay* in the Client Command list.

As the commands in the Client Command List are polled and executed, an error value is maintained in the module for each command. This error list can be transferred to the processor.

Standard Modbus Exception Code Errors

Code	Description
1	Illegal function
2	Illegal data address
3	Illegal data value
4	Failure in associated device
5	Acknowledge
6	Busy; message was rejected

Module Communication Error Codes

Code	Description
-2	Timeout while transmitting message
-11	Timeout waiting for response after request (same as -36)
253	Incorrect slave/server address in response
254	Incorrect function code in response
255	Invalid CRC/LRC value in response

MNET Client Specific Errors

Code	Description
-33	Failed to connect to server specified in command
-35	Invalid length of response message
-36	MNET command response timeout (same as -11)
-37	TCP/IP connection ended before session finished

Command List Entry Errors

Code	Description
-40	Too few parameters
-41	Invalid enable code
-42	Internal address > maximum address
-43	Invalid node address (<0 or >255)
-44	Count parameter set to 0
-45	Invalid function code
-46	Invalid swap code
-47	ARP could not resolve MAC from IP (bad IP address, not part of a network, invalid parameter to ARP routine).
-48	Error during ARP operation: the response to the ARP request did not arrive to the module after a user-adjustable ARP Timeout.

Note: When the Client gets error -47 or -48, it uses the adjustable ARP Timeout parameter in the configuration file to set an amount of time to wait before trying again to connect to this non-existent server. This feature allows the Client to continue sending commands and polling other existing servers, while waiting for the non-existent server to appear on the network.

5 Reference

5.1 Product Specifications

The MVI56E-MNETCR allows Rockwell Automation® ControlLogix® Programmable Automation Controllers (PACs) to interface easily with multiple Modbus TCP/IP server-compatible instruments and devices. The multi-Client module improves performance when controlling multiple servers on a Modbus TCP/IP network, by supporting up to 30 Clients.

MVI56E enhancements include configuration and management through the module's Ethernet port, and CIPconnect® technology for bridging though ControlNet™ and EtherNet/IP™ networks.

This module uses a small I/O data image for transfer of data between the module and the ControlLogix processor, making it ideal for ControlNet or Ethernet applications with the module in a remote rack.

5.1.1 General Specifications

- Backward compatible with previous MVI56-MNETCR versions
- Single-slot 1756 ControlLogix backplane compatible
- 10/100 Mbps auto crossover detection Ethernet configuration and application port
- User-definable module data memory mapping of up to 5000 16-bit registers
- CIPconnect-enabled network configuration and diagnostics monitoring using ControlLogix 1756-ENxT and 1756-CNB modules
- ProSoft Configuration Builder (PCB) software supported, a Windows-based graphical user interface providing simple product and network configuration
- Sample ladder logic and Add-On Instructions (AOI) are used for data transfer between module and processor
- 4-character, alpha-numeric, scrolling LED display of status and diagnostics data in plain English – no cryptic error or alarm codes to decipher
- ProSoft Discovery Service (PDS) software used to locate the module on the network and assign temporary IP address
- Personality Module - a non-volatile industrial-grade Compact Flash (CF) card used to store network and module configuration for easy disaster recovery, allowing quick in-the-field product replacement by transferring the CF card

Modbus TCP/IP Client (Master)

The MVI56E-MNETCR is a Client-only module that will operate on a local or remote rack. This module was created to improve performance when controlling multiple servers on a Modbus TCP/IP network.

- Offers 30 Client connections with up to 16 commands each to talk to multiple servers
- Actively reads data from and writes data to Modbus TCP/IP devices, using MBAP or Encapsulated Modbus message formats
- Transmits Modbus Function Codes 1, 2, 3, 4, 5, 6, 7, 15, and 16
- ControlLogix processor can be programmed to use special functions to control the activity on the Client by actively selecting commands to execute from the command list (Command Control) or by issuing commands directly from the ladder logic (Event Commands)

5.1.2 Functional Specifications

- Modbus data types overlap in the module's memory database, so the same data can be conveniently read or written as bit-level or register-level data.
- Configurable floating-point data movement is supported, including support for Enron or Daniel® floating-point formats
- Special functions (Event Commands, Command Control, status, etc.) are supported by message transfer (unscheduled) using the MSG instruction
- Configurable parameters for the Client including a minimum response delay of 0 to 65535 ms and floating-point support
- Supports up to 30 Clients with up to 16 commands for each Client
- Error codes, counters, and module status available from module memory through the Clients, or through the ladder logic and controller tags in RSLogix 5000

5.1.3 Hardware Specifications

Specification	Description
Dimensions	Standard 1756 ControlLogix® single-slot module
Backplane current load	800 mA @ 5 Vdc 3 mA @ 24 Vdc
Operating temperature	0°C to 60°C (32°F to 140°F)
Storage temperature	-40°C to 85°C (-40°F to 185°F)
Shock	30 g operational 50 g non-operational
Vibration	5 g from 10 Hz to 150 Hz
Relative humidity	5% to 95% (with no condensation)
LED indicators	Application Status (APP) Module Status (OK)
4-character, scrolling, alphanumeric LED display	Shows module, version, IP, application port setting, port status, and error information
Ethernet port	10/100 Base-T, RJ45 Connector, for CAT5 cable Link and Activity LED indicators Auto-crossover cable detection

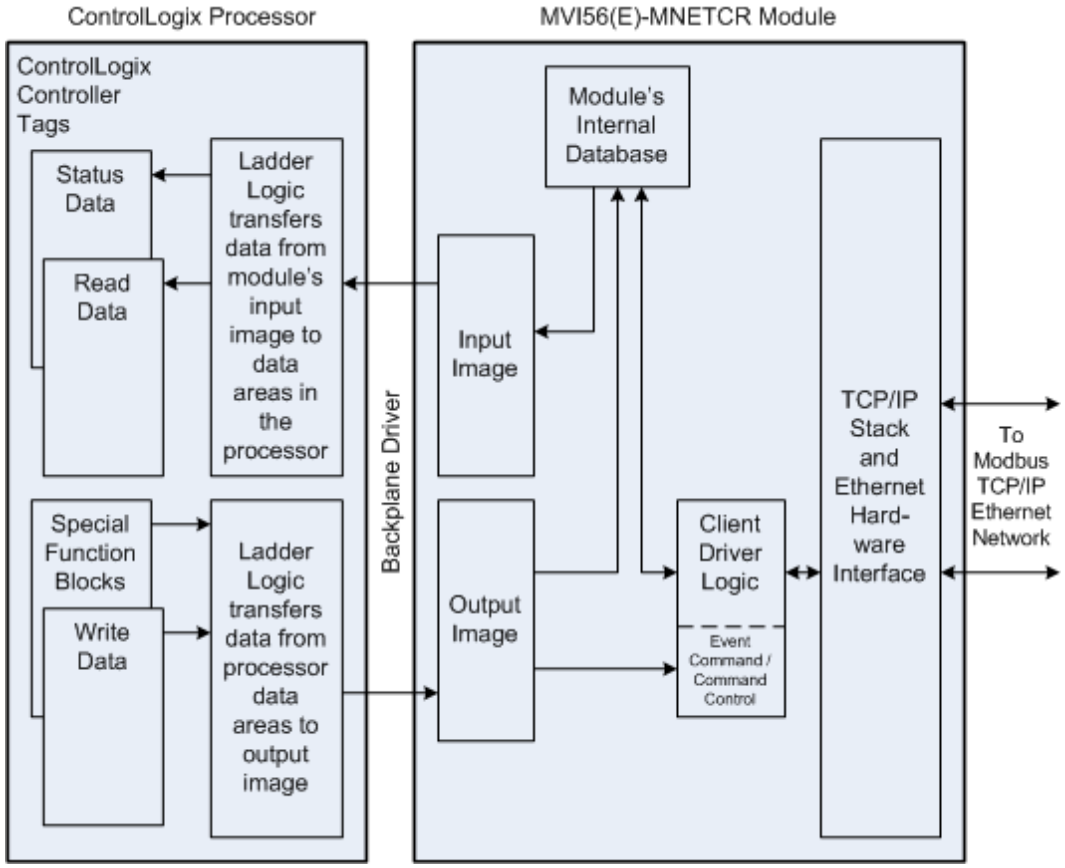
5.2 Backplane Data Transfer

The MVI56E-MNETCR module communicates directly over the ControlLogix backplane. Data is paged between the module and the ControlLogix processor across the backplane using the module's input and output images. The update frequency of the images is determined by the scheduled scan rate defined by the user for the module and the communication load on the module. Typical update times range from 1 to 10 milliseconds.

This bi-directional transference of data is accomplished by the module putting data in the module's input image to send to the processor. Data in the input image is placed in the processor's controller tags by ladder logic. The input image is set to 42 words.

Processor logic inserts data to the output image to be transferred to the module. The module's firmware program extracts the data and places it in the module's internal database. The output image is set to 42 words.

The following illustration shows the data transfer method used to move data between the ControlLogix processor, the MVI56E-MNETCR module and the Modbus TCP/IP Network.



All data transferred between the module and the processor over the backplane is through the input and output images. Ladder logic must be written in the ControlLogix processor to interface the input and output image data with data defined in the controller tags. All data used by the module is stored in its internal database. This database is defined as a virtual Modbus data table with addresses from 0 (40001 Modbus) to 4999 (45000 Modbus).

Module's Internal Database Structure

Data contained in this database is transferred in blocks, or pages, using the input and output images. ControlLogix ladder logic and the MVI56E-MNETCR module's program work together to coordinate these block transfers. Up to 40 words of data can be transferred from the module to the processor (read block - input image) or from the processor to the module (write block - output image) in each block transfer. The block structure of each block type depends on the data content and the data transfer function to be performed by the block. The module uses the following block identification numbers.

Block Range	Descriptions
-1	Null block
0	Null block
1 to 125	Read or Write blocks
1000 to 1124	Initialize Output Data blocks
2000 to 2029	Event Command blocks
3000 to 3029	Client Status blocks
5001 to 5016	Command Control blocks
9990	Set Module IP Address block
9991	Get Module IP Address block
9998	Warm-boot block
9999	Cold-boot block

These block identification codes can be broken down into two groups:

Normal data transfer blocks

- Status, Read and Write blocks (-1 to 125)

Special function blocks

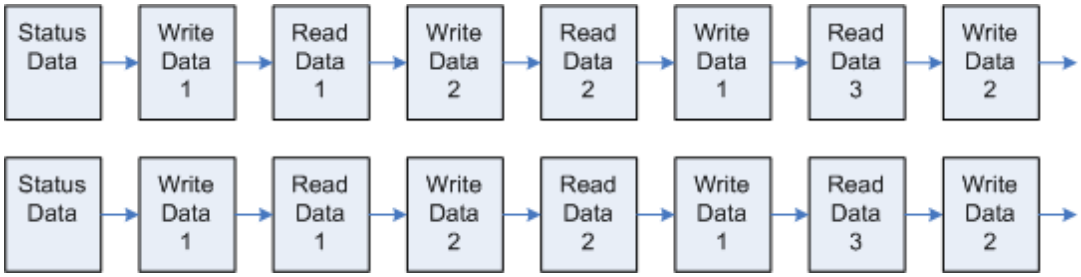
- Initialize Output Data blocks (1000 to 1124)
- Event Command blocks (2000 to 2029)
- Client Status blocks (3000 to 3029)
- Command Control blocks (5001 to 5016)
- Module IP Address blocks (9990 and 9991)
- Warm-boot and Cold-boot blocks (9998 and 9999)

5.2.1 Normal Data Transfer Blocks

Normal data transfer includes the paging of user data between the processor's data areas and the module's internal database (registers 0 to 4999), as well as the paging of status data. These data are transferred through Read (input image), Write (output image) and Status blocks. The data is paged 40 words at a time.

During normal program operation, the module sequentially sends Read and Status Data blocks and receives Write blocks. The Status block is first in the sequence, followed by alternating Write and Read blocks.

As an example, assume that an application's Read Data area consists of 120 words and its Write Data area consists of 80 words. Since the Read and Write data is paged 40 words at a time, the module will use 3 Read blocks and 2 Write blocks to transfer the data. The Read, Write and Status blocks will be sequenced as follows.



This sequence will continue until interrupted by other special function blocks sent by the processor, by a command request from a node on the Modbus network, or by operator control through the module's Configuration/Debug port.

The following topics describe the function and structure of each block.

Read Block

These blocks of data transfer information from the module to the ControlLogix processor.

The following table describes the structure of the input image.

Read Block from Module to Processor

Word Offset	Description	Length
0	Write Block ID	1
1 to 40	Read Data	40
41	Read Block ID	1

The Read Block ID is an index value used to determine where the 40 words of data from module memory will be placed in the *ReadData[x]* controller tag array of the ControlLogix. Each transfer can move up to 40 words (block offsets 1 to 40) of data.

Write Block

These blocks of data transfer information from the ControlLogix processor to the module. The following table describes the structure of the output image.

Write Block from Processor to Module

Word Offset	Description	Length
0	Write Block ID	1
1 to 40	Write Data	40
41	Spare	1

The Write Block ID is an index value used to determine the location in the module's database where the data will be placed. Each transfer can move up to 40 words (block offsets 1 to 40) of data.

Status Block

This block contains status information about the module and is routinely copied from the module into the *MNETCR.STATUS* controller tag array in the sequence of normal data transfer blocks. A Status block has a Block ID of 0 or -1, distinguishing it from Read or Write blocks.

Status Block from Module to Processor

Word Offset	Description	Length
0	Write Block ID	1
1	Program Scan Counter	1
2 to 7	Block Transfer Status: Read, Write, Parse, Event Command, Command Control, and Error Block Counts	6
8 to 37	Client 0 to Client 29 Command Execution Control Bits	2
38 to 40	Reserved	17
41	Read Block ID (-1 or 0)	1

Status information transferred in the Status block can be viewed in the *MNETCR.STATUS* controller tag in the ladder logic. For more information, see the Status Data Definition (page 82).

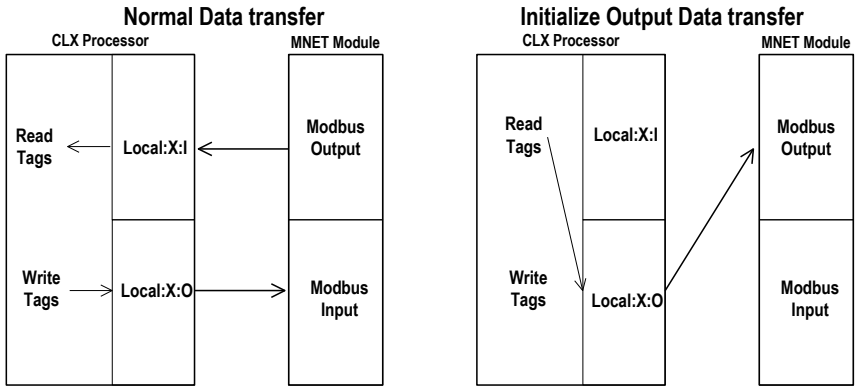
Additional Client status data is transferred in the Client Status blocks (page 96). The contents of these blocks are also displayed in the Status Data Definition.

5.2.2 Special Function Blocks

Special function blocks are optional blocks used to request special tasks from the module.

Initialize Output Data Blocks (1000 to 1124)

Use the *Initialize Output Data* parameter in the configuration to bring the module to a known state after a restart operation. If the *Initialize Output Data* parameter is enabled, when the module performs a restart operation, it will request blocks of output data from the *ReadData* array in the processor to initialize the Read Data area of the module's internal database.



Block Request from Module to Processor

Word Offset	Description	Length
0	1000 to 1124	1
1 to 40	Spare	40
41	1000 to 1124	1

The block number in word 0 of the block determines the data set of up to 40 output words to transfer from the processor. Ladder logic in the processor must recognize these blocks and place the correct information in the output image to be returned to the module.

Block Response from Processor to Module

Word Offset	Description	Length
0	1000 to 1124	1
1 to 40	Output Data to preset in module.	40
41	Spare	1

Event Command Blocks (2000 to 2029)

Note: Event Commands are not needed for normal Modbus command list polling operations and are needed only occasionally for special circumstances.

During routine operation, the module continuously cycles through the user-defined *MNET Client x Command List* (page 39) for each Client, examining commands in the order they are listed, and sending enabled commands on the network. However, the module also has a special command priority queue, which is an internal buffer that holds commands from special function blocks until they can be sent on the network.

When one or more commands appear in the command priority queue:

1. The routine polling process is temporarily interrupted.
2. The commands in the command priority queue are executed until the queue is empty.
3. Then the module goes back to where it left off on the *MNET Client x Command List* and continues routine polling.

Event Command blocks send Modbus TCP/IP commands directly from controller tags by ladder logic to the Client command priority queue on the module. Event Commands are not placed in the module's internal database and are not part of the *MNET Client x Command List*.

Block Request from Processor to Module

Word Offset	Description
0	*Block ID* - This word contains the block **2000** to **2029** identification code to indicate that this block contains a command to execute by the Client driver.
1 to 4	*IP Address* -These words contain the IP address for the server the message is intended. Each digit (**0** to **255**) of the IP address is placed in one of the four registers. For example, to reach IP address 192.168.0.100, enter the following values in words 1 to 4 → 192, 168, 0 and 100. The module will construct the normal dotted IP address from the values entered. The values entered will be anded with the mask 0x00ff to insure the values are in the range of 0 to 255.
5	*Service Port* - This word contains the TCP service port the message will be interfaced. For example, to interface with a MBAP device, the word should contain a value of **502**. To interface with a MNET device, a value of **2000** should be utilized. Any value from **0** to **65535** is permitted. A value of **502** will cause a MBAP formatted message to be generated. All other values will generate an encapsulated Modbus message.
6	*Slave Address* - This word contains the Modbus node address for the message. This field should have a value from **0** to **41**.
7	*Internal DB Address* - This word contains the internal Modbus address in the module for the command. This word can contain a value from **0** to **4999**.
8	*Point Count* - This word contains the count parameter that determines the number of digital points or registers to associate with the command.
9	*Swap Code* - The parameter specifies the swap type for the data. This function is only valid for function codes 3 and 4.
10	*Modbus Function Code* - This word contains the Modbus function code.
11	*Device Database Address* - This word contains the Modbus address in the slave device to be associated with the command.
12 to 41	Spare

The module will use the parameters passed in this block to construct the command. The module then places the command in the command priority queue (if the queue is not already full; maximum capacity is 16 commands), and returns a response block to tell the ladder logic whether or not the command has been successfully added to the queue.

Block Response from Module to Processor

Word Offset	Description	Length
0	Write Block ID	1
1	0=Fail, 1=Success	1
2 to 40	Spare	39
41	2000 to 2029	1

Word 2 of the block can be used by the ladder logic to determine if the command was successfully added to the command priority queue. The command will fail if the queue for the Client is already full at the time when the Event Command block is received by the module.

Controller Tags

The elements of the *MNETCR.CONTROL* controller tag array contain all the values needed to build one Modbus TCP/IP command, have it sent to a specific Client on the module, and control the processing of the returned response block.

Controller Tag	Data Type	Description
EventCmdTrigger	BOOL	When all other values have been entered, set this bit to one (**1**) to trigger the execution of the Event Command.
EventCmdPending	BOOL	Temporary variable used to prevent a new Event Command block from being sent to the module until the previously sent Event Command block has been completely processed and a response block has been returned.
ClientID	INT	Enter the Client to issue the command to (**0** to **29**)
EventCmd.IP0	INT	First digit of the destination server's IP address
EventCmd.IP1	INT	Second digit of the destination server's IP address
EventCmd.IP2	INT	Third digit of the destination server's IP address
EventCmd.IP3	INT	Fourth digit of the destination server's IP address
EventCmd.ServPort	INT	Enter the TCP Service Port number (**0** to **65535**). Enter **502** for a MBAP message or **2000** for a MNET message.
EventCmd.SlvAddrNode	INT	Enter the Modbus slave node address (**1** to **247**). Enter **0** if not needed.
EventCmd.DBAddress	INT	Enter the module internal database address to associate with the command.
EventCmd.Count	INT	Enter the number of words or bits to be transferred by the Client.
EventCmd.Swap	INT	Enter the swap code for the data. This function is only valid for function codes 3 and 4.
EventCmd.MBFunction	INT	Enter the Modbus function code for the command
EventCmd.Address	INT	Enter the database address for the server.

Client Status Blocks (3000 to 3029)

Client status data for a specific Client can be requested and returned in a special Client Status block. The status data contained in the Client Status block is different from the status data contained in the normal data transfer blocks.

Block Request from Processor to Module

Word Offset	Description	Length
0	3000 to 3029 (last digits indicate which Client to consider)	1
1 to 41	Spare	40

Block Response from Module to Processor

Word Offset	Description	Length
0	Write Block ID	1
1	3000 to 3029 number requested	1
2 to 11	Client status data	10
12 to 27	Command error list data for Client	16
28 to 40	Reserved	13
41	3000 to 3029	1

Client Status Data

Word Offset	Client Status
2	Total number of command list requests
3	Total number of command list responses
4	Total number of command list errors
5	Not used
6	Not used
7	Not used
8	Not used
9	Configuration Error Word
10	Current Error
11	Last Error

Status information transferred in the Client Status block can be viewed in the *MNETCR.STATUS* controller tag in the ladder logic. For more information, see the Status Data Definition (page 82).

Controller Tags

To issue a Client Status block request, enter the appropriate values in the following members of the *MNETCR.STATUS* controller tag in the ladder logic.

Controller Tag	Data Type	Description
ClientIDReq	INT	Enter the Client (**0**-**29**) to request status data for.
ClientStatsTrigger	BOOL	Set the value of this tag to **1** to trigger the Client Status block request.

Command Control Blocks (5001 to 5016)

Note: Command Control is not needed for normal Modbus command list polling operations and is needed only occasionally for special circumstances.

During routine operation, the module continuously cycles through the user-defined *MNET Client x Command List* (page 39) for each Client, examining commands in the order they are listed, and sending enabled commands on the network. However, the module also has a special command priority queue, which is an internal buffer that holds commands from special function blocks until they can be sent on the network.

When one or more commands appear in the command priority queue:

1. The routine polling process is temporarily interrupted.
2. The commands in the command priority queue are executed until the queue is empty.
3. Then the module goes back to where it left off on the *MNET Client x Command List* and continues routine polling.

Like Event Command blocks, Command Control blocks place commands into the module's command priority queue. Unlike Event Command blocks, which contain all the values needed for one command, Command Control is used with commands already defined in the *MNET Client x Command List*.

Commands in the *MNET Client x Command List* may be either enabled for routine polling or disabled and excluded from routine polling. A disabled command has its bit in the *MNETCR.CONTROL.WriteCmdBits* controller tag set to zero (**0**) and is skipped during routine polling. An enabled command has its bit in the *WriteCmdBits* controller tag set to one (**1**) and is sent during routine polling. However, Command Control allows any command in the predefined *MNET Client x Command List* to be added to the command priority queue, whether it is enabled for routine polling or not.

Command Control also gives you the option to use ladder logic to have commands from the *MNET Client x Command List* executed at a higher priority and out of routine order, if such an option might be required in special circumstances.

A single Command Control block request can place up to 16 commands from the *MNET Client x Command List* into the command priority queue.

Block Request from Processor to Module

Word Offset	Description	Length
0	Command Control block identification code of **5001** to **5016**. The rightmost digit indicates the number of commands (**1** to **16**) to add to the command priority queue.	1
1	Client index (**0** to **29**)	1
2	This word contains the Command Index for the first command to be entered into the queue.	1
3	Command Index 2	1
4	Command Index 3	1
5	Command Index 4	1
6	Command Index 5	1
7	Command Index 6	1
8	Command Index 7	1
9	Command Index 8	1
10	Command Index 9	1
11	Command Index 10	1
12	Command Index 11	1
13	Command Index 12	1
14	Command Index 13	1
15	Command Index 14	1
16	Command Index 15	1
17	Command Index 16	1
18 to 41	Spare	24

The last digit in the block identification code indicates the number of commands to process. For example, a block identification code of **5003** indicates that three commands are to be placed in the queue. In this case, the first three of the 16 available Command Indexes will be used to determine exactly which three commands will be added to the queue, and to set their order of execution.

Values to enter for the 16 Command Indexes range from **0** to **15** and correspond to the *MNET Client x Command List* entries, which are numbered from 1 to 16. To determine the Command Index value, subtract one (**1**) from the row number of the command in the *MNET Client x Command List*, as seen in the *Command Editor* window of *ProSoft Configuration Builder (PCB)*.

The module responds to a Command Control block request with a response block, indicating the number of commands added to the command priority queue.

Block Response from Module to Processor

Word Offset	Description	Length
0	Write Block ID	1
1	Number of commands added to command priority queue	1
2 to 40	Spare	39
41	5001 to 5016	1

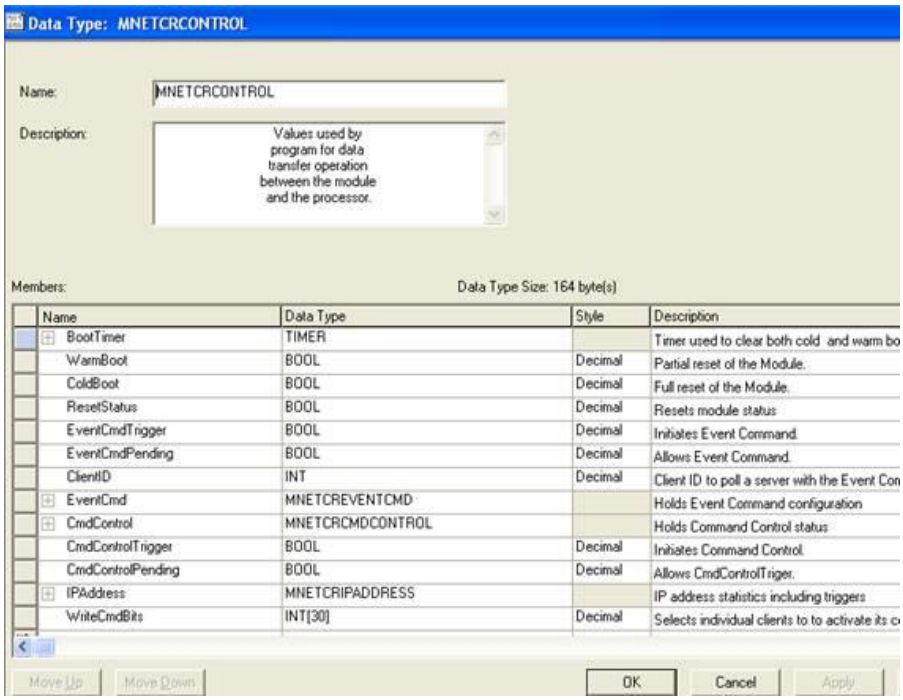
Controller Tags

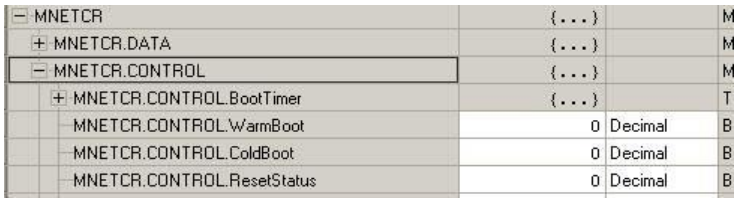
The *MNETCR.CONTROL* controller tag array holds all the values needed to create one Command Control block, have it sent to the module, and control the processing of the returned response block.

Controller Tag	Data Type	Description
CmdControl.ClientIDreq	INT	Client (**0**-**29**) to execute command
CmdControl.CmdQty	INT	Enter a decimal value representing the quantity of commands to be requested in the Command Control block (**1** to **16**).
CmdControl.CmdIndex	INT[16]	Enter the **ROW NUMBER** of the command in the *MNET Client x Command List* in *Prosoft Configuration Builder* minus **1**. This is a 16-element array. Each element holds one Command Index.
CmdControlTrigger	BOOL	Set this tag to **1** to trigger the execution of a Command Control block after all the other parameters have been entered.
CmdControlPending	BOOL	Temporary variable used to prevent a new Command Control block from being sent to the module until the previously sent Command Control block has been completely processed and a response block has been returned.

Reset Module Status Block (9971)

This block allows the processor to reset all status values available from the module to the processor or through the PCB diagnostics menu. This block is triggered through the following data type and controller tag elements:





Set Module IP Address Block (9990)

Block Request from Processor to Module

Word Offset	Description	Length
0	9990	1
1	First digit of dotted IP address	1
2	Second digit of dotted IP address	1
3	Third digit of dotted IP address	1
4	Last digit of dotted IP address	1
5 to 41	Reserved	36

Block Response from Module to Processor

Word Offset	Description	Length
0	0	1
1	Write Block ID	1
2	First digit of dotted IP address	1
3	Second digit of dotted IP address	1
4	Third digit of dotted IP address	1
5	Last digit of dotted IP address	1
6 to 41	Spare data area	35

Get Module IP Address Block (9991)

Block Request from Processor to Module

Word Offset	Description	Length
0	9991	1
1 to 41	Spare data area	40

Block Response from Module to Processor

Word Offset	Description	Length
0	0	1
1	Write Block ID	1
2	First digit of dotted IP address	1
3	Second digit of dotted IP address	1
4	Third digit of dotted IP address	1
5	Last digit of dotted IP address	1
6 to 41	Spare data area	35

Warm Boot Block (9998)

This block is equivalent to performing a software reset, and causes the module to exit the program, reload the configuration file, and then restart the program. The Warm Boot control block also initializes the application port(s) and status data, and resets all internal registers to zero.

Note: In some cases, the read section of the module database (transferred from module to processor) must keep its values after a reboot. To repopulate the module's registers with the last values the module sent to the processor, set the *Initialize Output Data* parameter in the module configuration to **YES**.

Block Request from Processor to Module

Word Offset	Description	Length
0	9998	1
1 to 41	Spare	41

The module does not send a response block for this command.

Cold Boot Block (9999)

This block is equivalent to performing a hardware reset, and causes the module to restart in the same way as if the power was cycled. The Cold Boot control block also reloads the module's backplane and application port drivers, restarts the program, and resets all internal registers to zero.

Note: In some cases, the read section of the module database (transferred from module to processor) must keep its values after a reboot. To repopulate the module's registers with the last values the module sent to the processor, set the *Initialize Output Data* parameter in the module configuration to **YES**.

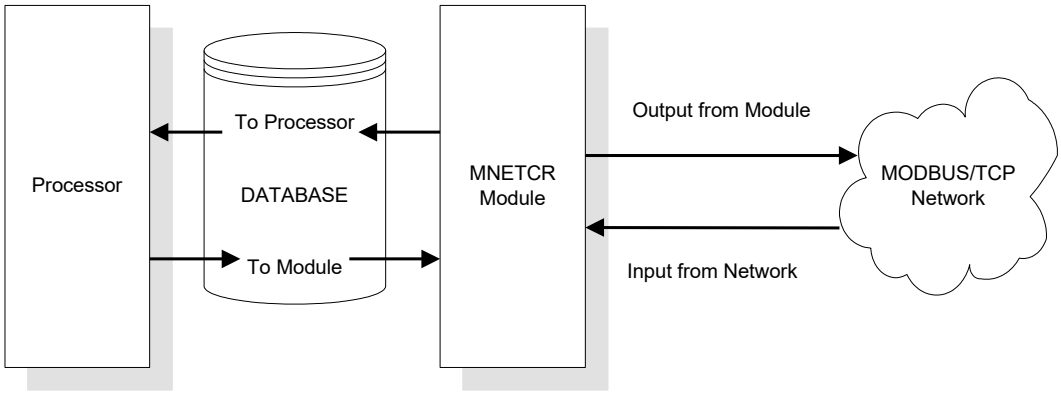
Block Request from Processor to Module

Word Offset	Description	Length
0	9999	1
1 to 41	Spare	41

The module does not send a response block for this command.

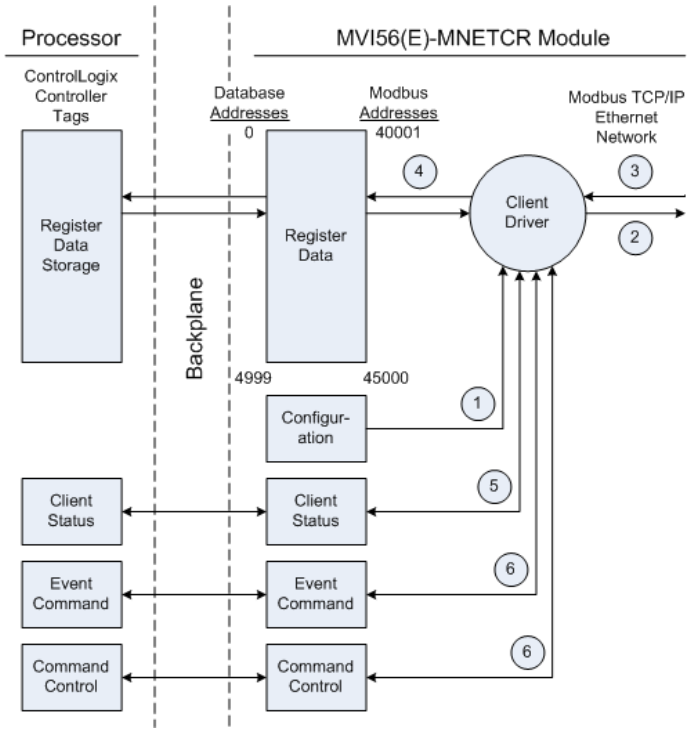
5.3 Data Flow between MVI56E-MNETCR, Processor, and Network

The following topics describe the flow of data between the two pieces of hardware (processor and MVI56E-MNETCR module) and other nodes on the Modbus TCP/IP network. The module contains up to 30 Clients, which can generate either MBAP (Modbus API for network communications) or Modbus requests dependent on the service port selected in the command.



5.3.1 Client Driver

In the Client driver, the MVI56E-MNETCR module issues read or write commands to servers on the Modbus TCP/IP network using up to 30 simulated Clients. The commands originate either from the module's user-configured *Client x Command List* for each Client, or directly from the processor as Event Commands. The commands from the *Client x Command List* are executed either via routine polling or as a result of special Command Control block requests from the processor. Client status data is returned to the processor in special Client Status blocks. The following flowchart describes the flow of data into and out of the module.



1 The Client driver obtains configuration data when the module restarts. This includes the timeout parameters and the Command List. These values are used by the driver to determine the types of commands to be issued to servers on the Modbus TCP/IP network.

2 When configured, the Client driver begins transmitting read and/or write commands to servers on the network. The data for write commands is obtained from the module's internal database.

3 Assuming successful processing by the server specified in the command, a response message is received into the Client driver for processing.

4 Data received from the server is passed into the module's internal database, if the command was a read command. General module status information is routinely returned to the processor in the input images.

5 Status data for a specific Client can be requested by the processor and returned in a special Client Status block.

6 Special functions, such as Event Commands and Command Control options, can be generated by the processor and sent to the Client driver for action.

5.3.2 Client Command List

In order for the Client to function, the module's Client Command List must be defined in the *MNET Client x Commands* section of the configuration. This list contains up to 16 individual entries, with each entry containing the information required to construct a valid command. This includes the following:

- Command enable mode: (**0**) disabled or (**1**) continuous
- IP address and service port to connect to on the remote server
- Slave Node Address
- Command Type - Read or Write up to 100 words per command
- Database Source and Destination Register Address - Determines where data will be placed and/or obtained
- Count - Select the number of words to be transferred - 1 to 100
- Poll Delay - 1/10th seconds

For information on troubleshooting commands, see Client Command Errors (page 85).

5.4 Ethernet Cable Specifications

The recommended cable is Category 5 or better. A Category 5 cable has four twisted pairs of wires, which are color-coded and cannot be swapped. The module uses only two of the four pairs.

The Ethernet ports on the module are Auto-Sensing. You can use either a standard Ethernet straight-through cable or a crossover cable when connecting the module to an Ethernet hub, a 10/100 Base-T Ethernet switch, or directly to a PC. The module will detect the cable type and use the appropriate pins to send and receive Ethernet signals.

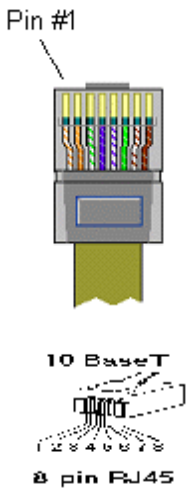
Ethernet cabling is like U.S. telephone cables, except that it has eight conductors. Some hubs have one input that can accept either a straight-through or crossover cable, depending on a switch position. In this case, you must ensure that the switch position and cable type agree.

Refer to Ethernet cable configuration (page 106) for a diagram of how to configure Ethernet cable.

5.4.1 Ethernet Cable Configuration

Note: The standard connector view shown is color-coded for a straight-through cable.

Crossover cable	
RJ-45 PIN	**RJ-45 PIN**
1 Rx+	3 Tx+
2 Rx-	6 Tx-
3 Tx+	1 Rx+
6 Tx-	2 Rx-



Straight- through cable	
RJ-45 PIN	**RJ-45 PIN**
1 Rx+	1 Tx+
2 Rx-	2 Tx-
3 Tx+	3 Rx+
6 Tx-	6 Rx-

5.4.2 Ethernet Performance

Ethernet performance on the MVI56E-MNETCR module can affect the operation of the MNETCR application ports in the following ways.

- Accessing the web interface (refreshing the page, downloading files, and so on) may affect MNETCR performance
- High Ethernet traffic may impact MNETCR performance (consider CIPconnect (page 54) for these applications and disconnect the module Ethernet port from the network).

5.5 Modbus Protocol Specification

The following pages give additional reference information regarding the Modbus protocol commands supported by the MVI56E-MNETCR.

5.5.1 About the Modbus Protocol

Modbus is a widely-used protocol originally developed by Modicon in 1978. Since that time, the protocol has been adopted as a standard throughout the automation industry.

The original Modbus specification uses a serial connection to communicate commands and data between Client and server devices on a network. Later enhancements to the protocol allow communication over Ethernet networks using TCP/IP as a "wrapper" for the Modbus protocol. This protocol is known as Modbus TCP/IP.

Modbus TCP/IP is a Client/server protocol. The Client establishes a connection to the remote server. When the connection is established, the Client sends the Modbus TCP/IP commands to the server. The MVI56E-MNETCR module simulates up to 30 Clients.

Aside from the benefits of Ethernet versus serial communications (including performance, distance, and flexibility) for industrial networks, the Modbus TCP/IP protocol allows for remote administration and control of devices over an Internet connection. It is important to note that not all Internet protocols are implemented in the module; for example, HTTP and SMTP protocols are not available. Nevertheless, the efficiency, scalability, and low cost of a Modbus TCP/IP network make this an ideal solution for industrial applications.

The MVI56E-MNETCR module acts as an input/output module between devices on a Modbus TCP/IP network and the Rockwell Automation backplane. The module uses an internal database to pass data and commands between the processor and the server devices on the Modbus TCP/IP network.

5.5.2 Read Coil Status (Function Code 01)

Query

This function allows the user to obtain the ON/OFF status of logic coils used to control discrete outputs from the addressed server only. Broadcast mode is not supported with this function code. In addition to the server address and function fields, the message requires that the information field contain the initial coil address to be read (Starting Address) and the number of locations that will be interrogated to obtain status data.

The addressing allows up to 2000 coils to be obtained at each request; however, the specific server device may have restrictions that lower the maximum quantity. The coils are numbered from zero; (coil number 1 = zero, coil number 2 = one, coil number 3 = two, and so on).

The following table is a sample read output status request to read coils 0020 to 0056 from server device number 11.

Adr	Func	Data Start Pt Hi	Data Start Pt Lo	Data # Of Pts Ho	Data # Of Pts Lo	Error Check Field
11	01	00	13	00	25	CRC

Response

An example response to Read Coil Status is as shown in Figure C2. The data is packed one bit for each coil. The response includes the server address, function code, quantity of data characters, the data characters, and error checking. Data will be packed with one bit for each coil (1 = ON, 0 = OFF). The low order bit of the first character contains the addressed coil, and the remainder follow. For coil quantities that are not even multiples of eight, the last characters will be filled in with zeros at high order end. The quantity of data characters is always specified as quantity of RTU characters, that is, the number is the same whether RTU or ASCII is used.

Because the server interface device is serviced at the end of a controller's scan, data will reflect coil status at the end of the scan. Some servers will limit the quantity of coils provided each scan; thus, for large coil quantities, multiple PC transactions must be made using coil status from sequential scans.

Adr	Func	Byte Count	Data Coil Status 20 to 27	Data Coil Status 28 to 35	Data Coil Status 36 to 43	Data Coil Status 44 to 51	Data Coil Status 52 to 56	Error Check Field
11	01	05	CD	6B	B2	OE	1B	CRC

The status of coils 20 to 27 is shown as CD(HEX) = 1100 1101 (Binary). Reading left to right, this shows that coils 27, 26, 23, 22, and 20 are all on. The other coil data bytes are decoded similarly. Due to the quantity of coil statuses requested, the last data field, which is shown 1B (HEX) = 0001 1011 (Binary), contains the status of only 5 coils (52 to 56) instead of 8 coils. The 3 left most bits are provided as zeros to fill the 8-bit format.

5.5.3 Read Input Status (Function Code 02)

Query

This function allows the user to obtain the ON/OFF status of discrete inputs in the addressed server PC Broadcast mode is not supported with this function code. In addition to the server address and function fields, the message requires that the information field contain the initial input address to be read (Starting Address) and the number of locations that will be interrogated to obtain status data.

The addressing allows up to 2000 inputs to be obtained at each request; however, the specific server device may have restrictions that lower the maximum quantity. The inputs are numbered form zero; (input 10001 = zero, input 10002 = one, input 10003 = two, and so on, for a 584).

The following table is a sample read input status request to read inputs 10197 to 10218 from server number 11.

Adr	Func	Data Start Pt Hi	Data Start Pt Lo	Data #of Pts Hi	Data #of Pts Lo	Error Check Field
11	02	00	C4	00	16	CRC

Response

An example response to Read Input Status is as shown in Figure C4. The data is packed one bit for each input. The response includes the server address, function code, quantity of data characters, the data characters, and error checking. Data will be packed with one bit for each input (1=ON, 0=OFF). The lower order bit of the first character contains the addressed input, and the remainder follow. For input quantities that are not even multiples of eight, the last characters will be filled in with zeros at high order end. The quantity of data characters is always specified as a quantity of RTU characters, that is, the number is the same whether RTU or ASCII is used.

Because the server interface device is serviced at the end of a controller's scan, data will reflect input status at the end of the scan. Some servers will limit the quantity of inputs provided each scan; thus, for large coil quantities, multiple PC transactions must be made using coil status for sequential scans.

Adr	Func	Byte Count	Data Discrete Input 10197 to 10204	Data Discrete Input 10205 to 10212	Data Discrete Input 10213 to 10218	Error Check Field
11	02	03	AC	DB	35	CRC

The status of inputs 10197 to 10204 is shown as AC (HEX) = 10101 1100 (binary). Reading left to right, this show that inputs 10204, 10202, and 10199 are all on. The other input data bytes are decoded similar.

Due to the quantity of input statuses requested, the last data field which is shown as 35 HEX = 0011 0101 (binary) contains the status of only 6 inputs (10213 to 102180) instead of 8 inputs. The two left-most bits are provided as zeros to fill the 8-bit format.

5.5.4 Read Holding Registers (Function Code 03)

Query

Read Holding Registers (03) allows the user to obtain the binary contents of holding registers 4xxxx in the addressed server. The registers can store the numerical values of associated timers and counters which can be driven to external devices. The addressing allows up to 125 registers to obtained at each request; however, the specific server device may have restriction that lower this maximum quantity. The registers are numbered form zero (40001 = zero, 40002 = one, and so on). The broadcast mode is not allowed.

The example below reads registers 40108 through 40110 from server 584 number 11.

Adr	Func	Data Start Reg Hi	Data Start Reg Lo	Data #of Regs Hi	Data #of Regs Lo	Error Check Field
11	03	00	6B	00	03	CRC

Response

The addressed server responds with its address and the function code, followed by the information field. The information field contains 1 byte describing the quantity of data bytes to be returned. The contents of the registers requested (DATA) are two bytes each, with the binary content right justified within each pair of characters. The first byte includes the high order bits and the second, the low order bits.

Because the server interface device is normally serviced at the end of the controller's scan, the data will reflect the register content at the end of the scan. Some servers will limit the quantity of register content provided each scan; thus for large register quantities, multiple transmissions will be made using register content from sequential scans.

In the example below, the registers 40108 to 40110 have the decimal contents 555, 0, and 100 respectively.

Adr	Func	ByteCnt	Hi Data	Lo Data	Hi Data	Lo Data	Hi Data	Lo Data	Error Check Field
11	03	06	02	2B	00	00	00	64	CRC

5.5.5 Read Input Registers (Function Code 04)

Query

Function code 04 obtains the contents of the controller's input registers at addresses 3xxxx. These locations receive their values from devices connected to the I/O structure and can only be referenced, not altered from within the controller, The addressing allows up to 125 registers to be obtained at each request; however, the specific server device may have restrictions that lower this maximum quantity. The registers are numbered for zero (30001 = zero, 30002 = one, and so on). Broadcast mode is not allowed.

The example below requests the contents of register 3009 in server number 11.

Adr	Func	Data Start Reg Hi	Data Start Reg Lo	Data #of Regs Hi	Data #of Regs Lo	Error Check Field
11	04	00	08	00	01	CRC

Response

The addressed server responds with its address and the function code followed by the information field. The information field contains 1 byte describing the quantity of data bytes to be returned. The contents of the registers requested (DATA) are 2 bytes each, with the binary content right justified within each pair of characters. The first byte includes the high order bits and the second, the low order bits.

Because the server interface is normally serviced at the end of the controller's scan, the data will reflect the register content at the end of the scan. Each PC will limit the quantity of register contents provided each scan; thus for large register quantities, multiple PC scans will be required, and the data provided will be form sequential scans.

In the example below the register 3009 contains the decimal value 0.

Adr	Func	Byte Count	Data Input Reg Hi	Data Input Reg Lo	Error Check Field
11	04	02	00	00	E9

5.5.6 Force Single Coil (Function Code 05)

Query

This message forces a single coil either ON or OFF. Any coil that exists within the controller can be forced to either state (ON or OFF). However, because the controller is actively scanning, unless the coil is disabled, the controller can also alter the state of the coil. Coils are numbered from zero (coil 0001 = zero, coil 0002 = one, and so on). The data value 65,280 (FF00 HEX) will set the coil ON and the value zero will turn it OFF; all other values are illegal and will not affect that coil.

The use of server address 00 (Broadcast Mode) will force all attached servers to modify the desired coil.

Note: Functions 5, 6, 15, and 16 are the only messages that will be recognized as valid for broadcast.

The example below is a request to server number 11 to turn ON coil 0173.

Adr	Func	Data Coil # Hi	Data Coil # Lo	Data On/off Ind	Data	Error Check Field
11	05	00	AC	FF	00	CRC

Response

The normal response to the Command Request is to re-transmit the message as received after the coil state has been altered.

Adr	Func	Data Coil # Hi	Data Coil # Lo	Data On/ Off	Data	Error Check Field
11	05	00	AC	FF	00	CRC

The forcing of a coil via Modbus function 5 will be accomplished regardless of whether the addressed coil is disabled or not (*In ProSoft products,* the coil *is only affected if the necessary ladder logic is implemented).*

Note: The Modbus protocol does not include standard functions for testing or changing the DISABLE state of discrete inputs or outputs. Where applicable, this may be accomplished via device specific Program commands (*In ProSoft products, this is only accomplished through ladder logic programming).*

Coils that are reprogrammed in the controller logic program are not automatically cleared upon power up. Thus, if such a coil is set ON by function Code 5 and (even months later), an output is connected to that coil, the output will be "hot".

5.5.7 Preset Single Register (Function Code 06)

Query

Function (06) allows the user to modify the contents of a holding register. Any holding register that exists within the controller can have its contents changed by this message. However, because the controller is actively scanning, it also can alter the content of any holding register at any time. The values are provided in binary up to the maximum capacity of the controller unused high order bits must be set to zero. When used with server address zero (Broadcast mode) all server controllers will load the specified register with the contents specified.

Note Functions 5, 6, 15, and 16 are the only messages that will be recognized as valid for broadcast.

Adr	Func	Data Start Reg Hi	Data Start Reg Lo	Data #of Regs Hi	Data #of Regs Lo	Error Check Field
11	06	00	01	00	03	CRC

Response

The response to a preset single register request is to re-transmit the query message after the register has been altered.

Adr	Func	Data Reg Hi	Data Reg Lo	Data Input Reg Hi	Data Input Reg Lo	Error Check Field
11	06	00	01	00	03	CRC

5.5.8 Diagnostics (Function Code 08)

Modbus function code 08 provides a series of tests for checking the communication system between a Client device and a server, or for checking various internal error conditions within a server.

The function uses a two-byte sub-function code field in the query to define the type of test to be performed. The server echoes both the function code and sub-function code in a normal response. Some of the diagnostics cause data to be returned from the remote device in the data field of a normal response.

In general, issuing a diagnostic function to a remote device does not affect the running of the user program in the remote device. Device memory bit and register data addresses are not accessed by the diagnostics. However, certain functions can optionally reset error counters in some remote devices.

A server device can, however, be forced into 'Listen Only Mode' in which it will monitor the messages on the communications system but not respond to them. This can affect the outcome of your application program if it depends upon any further exchange of data with the remote device. Generally, the mode is forced to remove a malfunctioning remote device from the communications system.

Sub-function Codes Supported

Only Sub-function 00 is supported by the MVI56E-MNETCR module.

00 Return Query Data

The data passed in the request data field is to be returned (looped back) in the response. The entire response message should be identical to the request.

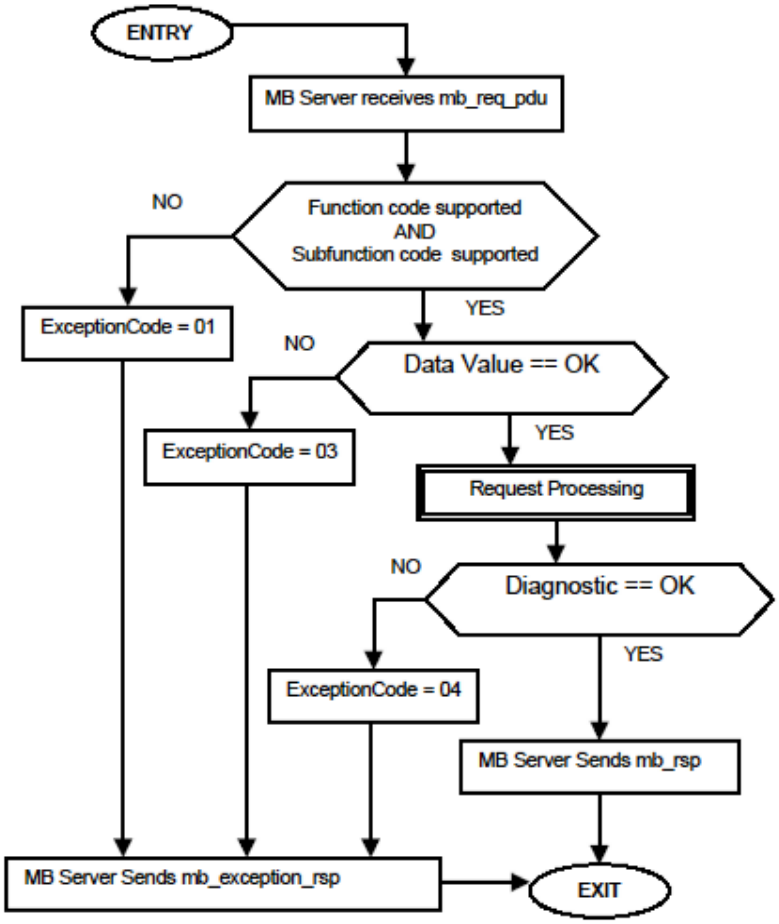
Sub-function	Data Field (Request)	Data Field (Response)
00 00	Any	Echo Request Data

Example and State Diagram

Here is an example of a request to remote device to Return Query Data. This uses a sub-function code of zero (00 00 hex in the two-byte field). The data to be returned is sent in the two-byte data field (A5 37 hex).

Request		Response	
Field Name	**(Hex)**	**Field Name**	**(Hex)**
Function	08	Function	08
Sub-function Hi	00	Sub-function Hi	00
Sub-function Lo	00	Sub-function Lo	00
Data Hi	A5	Data Hi	A5
Data Lo	37	Data Lo	27

The data fields in responses to other kinds of queries could contain error counts or other data requested by the sub-function code.



5.5.9 Force Multiple Coils (Function Code 15)

Query

This message forces each coil in a consecutive block of coils to a desired ON or OFF state. Any coil that exists within the controller can be forced to either state (ON or OFF). However, because the controller is actively scanning, unless the coils are disabled, the controller can also alter the state of the coil. Coils are numbered from zero (coil 00001 = zero, coil 00002 = one, and so on). The desired status of each coil is packed in the data field, one bit for each coil (1= ON, 0= OFF). The use of server address 0 (Broadcast Mode) will force all attached servers to modify the desired coils.

Note: Functions 5, 6, 15, and 16 are the only messages (other than Loopback Diagnostic Test) that will be

The following example forces 10 coils starting at address 20 (13 HEX). The two data fields, CD =1100 and 00 = 0000 000, indicate that coils 27, 26, 23, 22, and 20 are to be forced on.

Adr	Func	Hi Add	Lo Add	Quantity	Byte Cnt	Data Coil Status 20 to 27	Data Coil Status 28 to 29	Error Check Field	
11	0F	00	13	00	0A	02	CD	00	CRC

Response

The normal response will be an echo of the server address, function code, starting address, and quantity of coils forced.

Adr	Func	Hi Addr	Lo Addr	Quantity	Error Check Field
11	0F	00	13	00	0A CRC

The writing of coils via Modbus function 15 will be accomplished regardless of whether the addressed coils are disabled or not.

Coils that are unprogrammed in the controller logic program are not automatically cleared upon power up. Thus, if such a coil is set ON by function code 15 and (even months later) an output is connected to that coil, the output will be hot.

5.5.10 Preset Multiple Registers (Function Code 16)

Query

Holding registers existing within the controller can have their contents changed by this message (a maximum of 60 registers). However, because the controller is actively scanning, it also can alter the content of any holding register at any time. The values are provided in binary up to the maximum capacity of the controller (16-bit for the 184/384 and 584); unused high order bits must be set to zero.

Note: Function codes 5, 6, 15, and 16 are the only messages that will be recognized as valid for broadcast.

Adr	Func	Hi Add	Lo Add	Quantity		Byte Cnt	Hi Data	Lo Data	Hi Data	Lo Data	Error Check Field
11	10	00	87	00	02	04	00	0A	01	02	CRC

Response

The normal response to a function 16 query is to echo the address, function code, starting address and number of registers to be loaded.

Adr	Func	Hi Addr	Lo Addr	Quantity		Error Check Field
11	10	00	87	00	02	56

5.5.11 Modbus Exception Responses

When a Modbus Client sends a request to a server device, it expects a normal response. One of four possible events can occur from the Client's query:

- If the server device receives the request without a communication error, and can handle the query normally, it returns a normal response.
- If the server does not receive the request due to a communication error, no response is returned. The Client program will eventually process a timeout condition for the request.
- If the server receives the request, but detects a communication error (parity, LRC, CRC, ...), no response is returned. The Client program will eventually process a timeout condition for the request.
- If the server receives the request without a communication error, but cannot handle it (for example, if the request is to read a non-existent output or register), the server will return an exception response informing the Client of the nature of the error.

The exception response message has two fields that differentiate it from a normal response:

Function Code Field: In a normal response, the server echoes the function code of the original request in the function code field of the response. All function codes have a most-significant bit (MSB) of 0 (their values are all below 80 hexadecimal). In an exception response, the server sets the MSB of the function code to 1. This makes the function code value in an exception response exactly 80 hexadecimal higher than the value would be for a normal response.

With the function code's MSB set, the Client's application program can recognize the exception response and can examine the data field for the exception code.

Data Field: In a normal response, the server may return data or statistics in the data field (any information that was requested in the request). In an exception response, the server returns an exception code in the data field. This defines the server condition that caused the exception.

The following table shows an example of a Client request and server exception response.

Request		**Response**	
Field Name	**(Hex)**	**Field Name**	**(Hex)**
Function	01	Function	81
Starting Address Hi	04	Exception Code	02
Starting Address Lo	A1		
Quantity of Outputs Hi	00		
Quantity of Outputs Lo	01		

In this example, the Client addresses a request to server device. The function code (01) is for a Read Output Status operation. It requests the status of the output at address 1245 (04A1 hex). Note that only that one output is to be read, as specified by the number of outputs field (0001).

If the output address is non-existent in the server device, the server will return the exception response with the exception code shown (02). This specifies an illegal data address for the server.

Modbus Exception Codes

Code	Name	Meaning
01	Illegal Function	The function code received in the query is not an allowable action for the server. This may be because the function code is only applicable to newer devices, and was not implemented in the unit selected. It could also indicate that the server is in the wrong state to process a request of this type, for example because it is unconfigured and is being asked to return register values.
02	Illegal Data Address	The data address received in the query is not an allowable address for the server. More specifically, the combination of reference number and transfer length is invalid. For a controller with 100 registers, a request with offset 96 and length 4 would succeed; a request with offset 96 and length 5 will generate exception 02.
03	Illegal Data Value	A value contained in the query data field is not an allowable value for server. This indicates a fault in the structure of the remainder of a complex request, such as that the implied length is incorrect. It specifically does not mean that a data item submitted for storage in a register has a value outside the expectation of the application program, because the Modbus protocol is unaware of the significance of any particular value of any particular register.
04	Slave Device Failure	An unrecoverable error occurred while the server was attempting to perform the requested action.
05	Acknowledge	Specialized use in conjunction with programming commands. The server has accepted the request and is processing it, but a long duration of time will be required to do so. This response is returned to prevent a timeout error from occurring in the Client. The Client can next issue a poll program complete message to determine if processing is completed.
06	Slave Device Busy	Specialized use in conjunction with programming commands. The server is engaged in processing a long-duration program command. The Client should retransmit the message later when the server is free.
08	Memory Parity Error	Specialized use in conjunction with function codes 20 and 21 and reference type 6, to indicate that the extended file area failed to pass a consistency check. The server attempted to read record file, but detected a parity error in the memory. The Client can retry the request, but service may be required on the server device.
0a	Gateway Path Unavailable	Specialized use in conjunction with gateways, indicates that the gateway was unable to allocate an internal communication path from the input port to the output port for processing the request. Usually means that the gateway is misconfigured or overloaded.
0b	Gateway Target Device Failed To Respond	Specialized use in conjunction with gateways, indicates that no response was obtained from the target device. Usually means that the device is not present on the network.

5.6 Using the Optional Add-On Instruction Rung Import

5.6.1 Before You Begin

- Make sure that you have installed RSLogix 5000 version 16 (or later).
- Download the Optional Add-On file *MVI56EMNETCR_Optional_Rung_v1_0.L5X* from www.prosoft-technology.com.
- Save a copy in a folder in your PC.

5.6.2 Overview

The Optional Add-On Instruction Rung Import contains optional logic for MVI56E-MNETCR applications to perform the following tasks.

- Read/Write Ethernet Configuration

  Allows the processor to read or write the module IP address, netmask and gateway values.

Note: This is an optional feature. You can perform the same task through PCB (ProSoft Configuration Builder). Even if your PC is in a different network group you can still access the module through PCB by setting a temporary IP address.

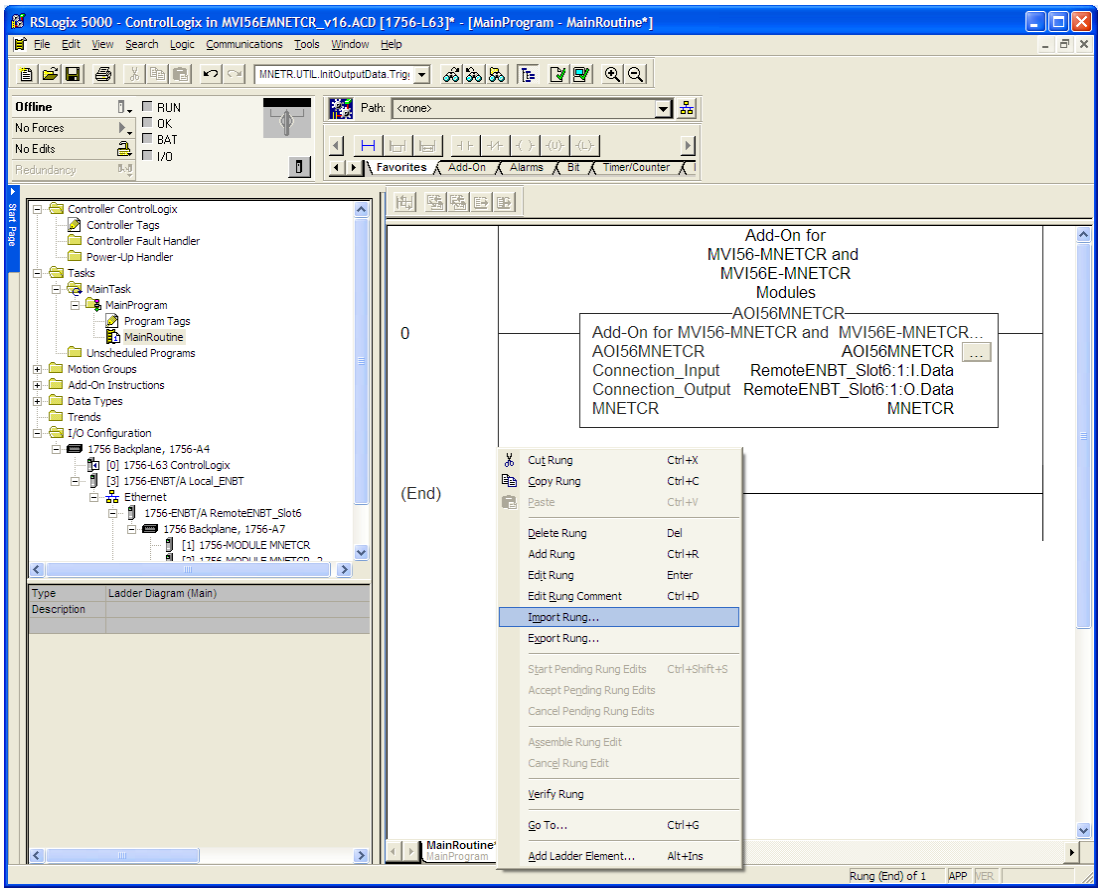
- Read/Write Module Clock Value

  Allows the processor to read and write the module clock settings. The module clock stores the last time that the Ethernet configuration was changed. The date and time of the last Ethernet configuration change is displayed in the scrolling LED during module power up.

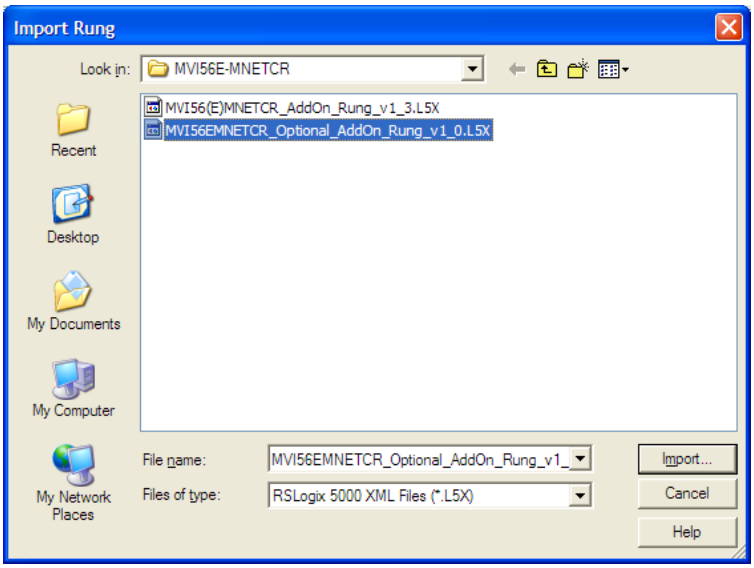
Important: The Optional Add-On Instruction only supports the two features listed above. You must use the sample ladder logic for all other features including backplane transfer of Modbus TCP/IP data.

5.6.3 Installing the Rung Import with Utility Add-On Instruction

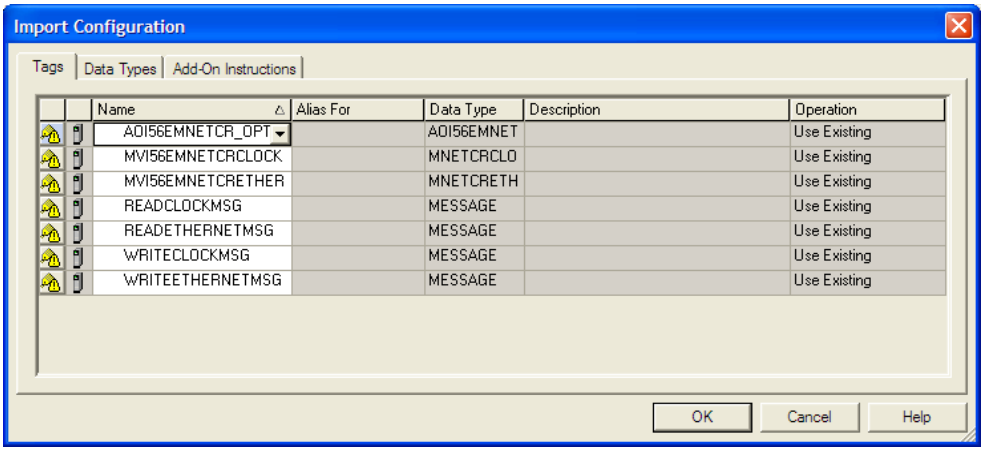
1 Right-click on an empty rung in the main routine of your existing ladder logic and choose **IMPORT RUNG**.



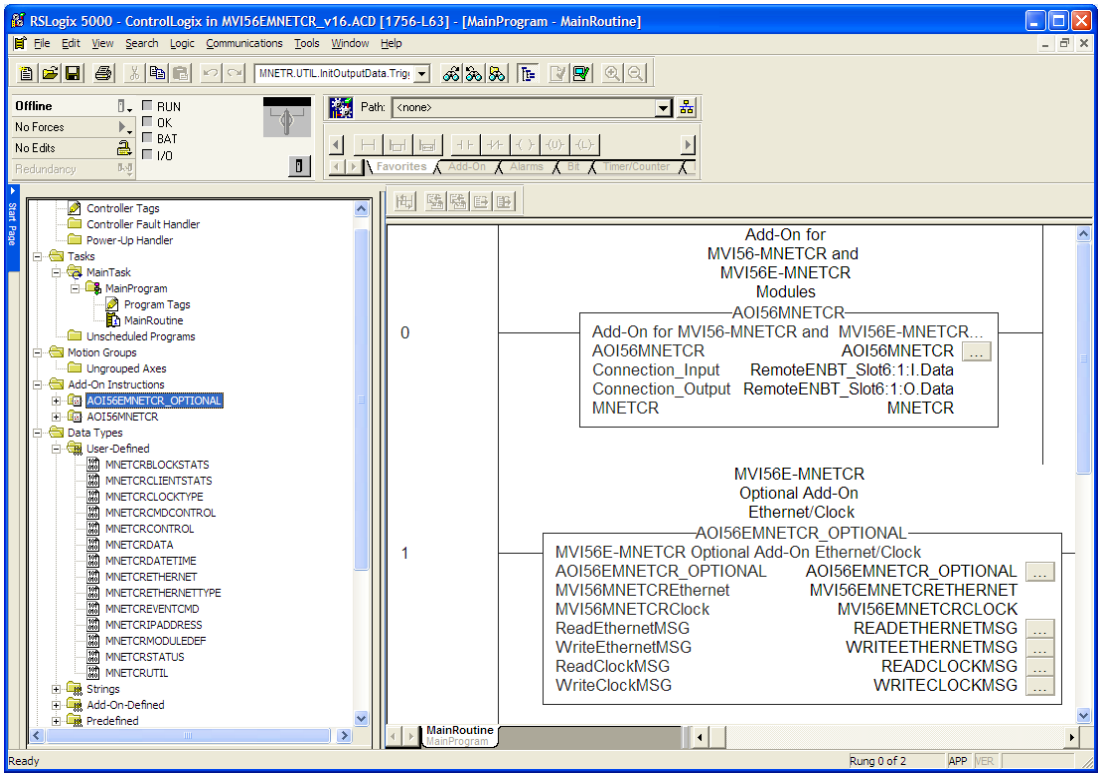
2 Navigate to the folder where you saved MVI56EMNETCR_Optional_Rung_v1_0.L5X and select the file.



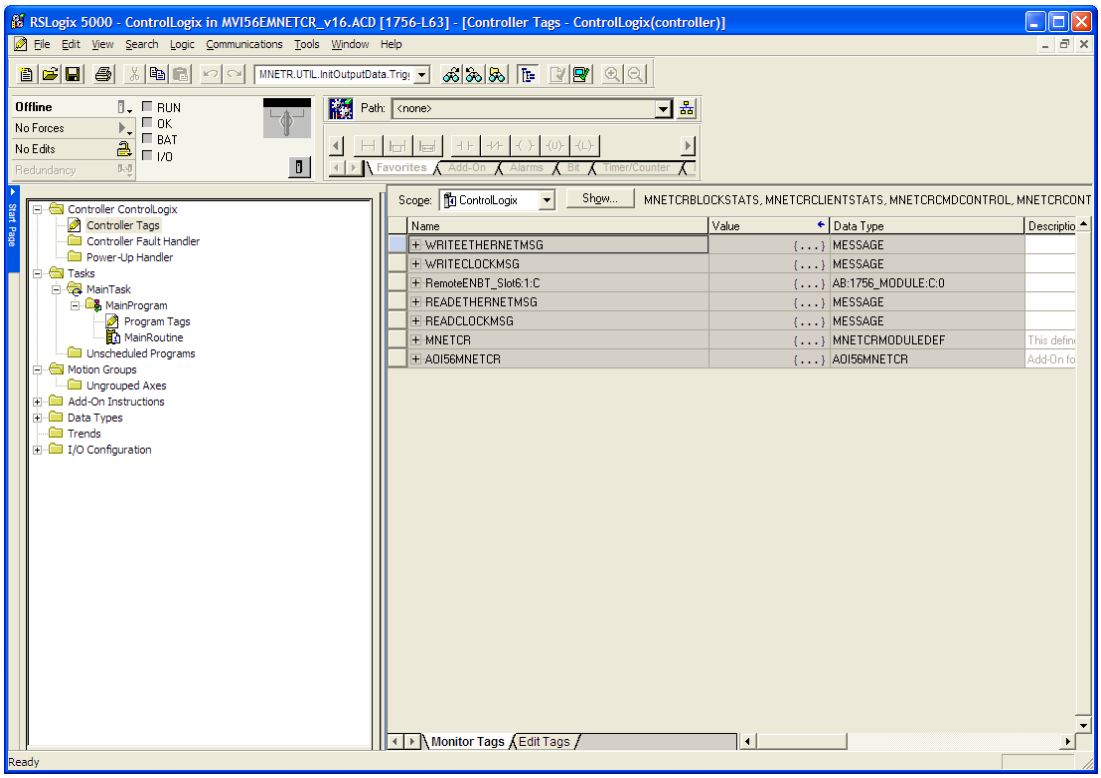
In the **IMPORT CONFIGURATION** window, click **OK.**



The Add-On Instruction will now be visible in the ladder logic. Observe that the procedure has also imported data types and controller tags associated to the Add-On Instruction.

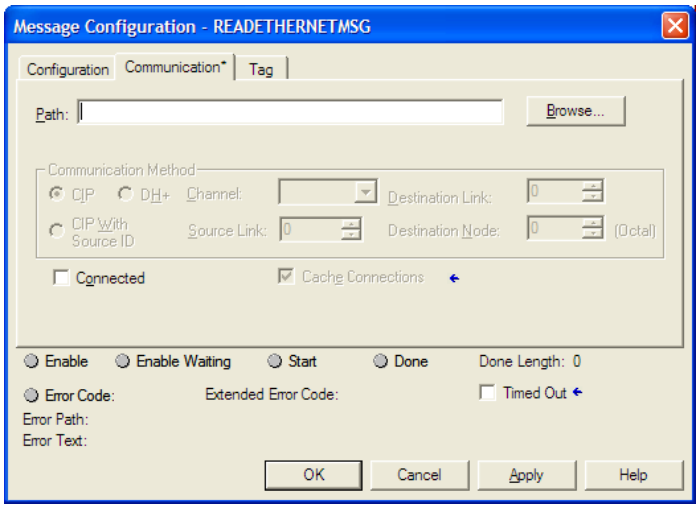


You will notice that new tags have been imported: four **MESSAGE** tags, **MVI56MNETCCLOCK** and **MVI56MNETCETHERNET** tags.

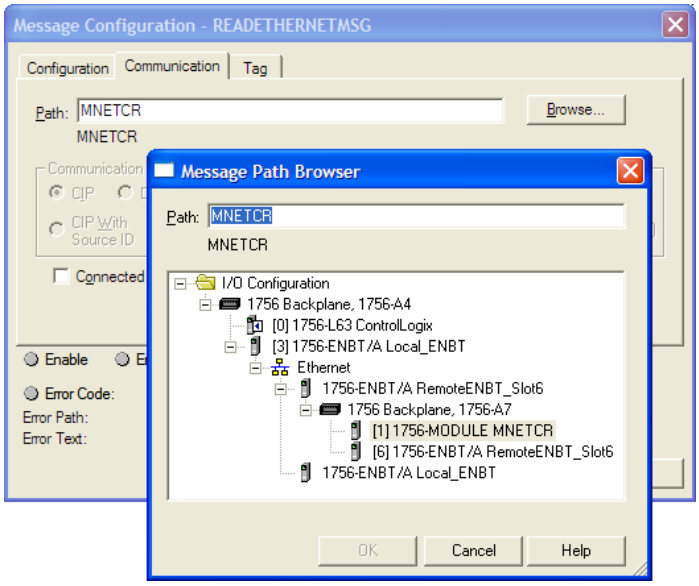


3 In the Add-On Instruction, click the **[...]** button next to each **MSG** tag to open the **MESSAGE CONFIGURATION TAG**.

4 Click the **COMMUNICATION** tab and click the **BROWSE** button as follows.



5 Select the module to configure the message path.



5.6.4 Reading the Ethernet Settings from the Module

Expand the **MVI56EMNETCRETHERNET** controller tag and move a value of 1 to **MVI56EMNETCRETHERNET.READ.**

MVI56EMNETCRETHERNET	{...}
MVI56EMNETCRETHERNET.Read	1
MVI56EMNETCRETHERNET.Write	0
MVI56EMNETCRETHERNET.Config	{...}
MVI56EMNETCRETHERNET.Config.IP	{...}
MVI56EMNETCRETHERNET.Config.IP[0]	0
MVI56EMNETCRETHERNET.Config.IP[1]	0
MVI56EMNETCRETHERNET.Config.IP[2]	0
MVI56EMNETCRETHERNET.Config.IP[3]	0
MVI56EMNETCRETHERNET.Config.Netmask	{...}
MVI56EMNETCRETHERNET.Config.Netmask[0]	0
MVI56EMNETCRETHERNET.Config.Netmask[1]	0
MVI56EMNETCRETHERNET.Config.Netmask[2]	0
MVI56EMNETCRETHERNET.Config.Netmask[3]	0
MVI56EMNETCRETHERNET.Config.Gateway	{...}
MVI56EMNETCRETHERNET.Config.Gateway[0]	0
MVI56EMNETCRETHERNET.Config.Gateway[1]	0
MVI56EMNETCRETHERNET.Config.Gateway[2]	0
MVI56EMNETCRETHERNET.Config.Gateway[3]	0

The bit will be automatically reset and the current Ethernet settings will be copied to **MVI56EMNETCRETHERNET** controller tag as follows.

MVI56EMNETCRETHERNET	{...}
MVI56EMNETCRETHERNET.Read	0
MVI56EMNETCRETHERNET.Write	0
MVI56EMNETCRETHERNET.Config	{...}
MVI56EMNETCRETHERNET.Config.IP	{...}
MVI56EMNETCRETHERNET.Config.IP[0]	105
MVI56EMNETCRETHERNET.Config.IP[1]	102
MVI56EMNETCRETHERNET.Config.IP[2]	0
MVI56EMNETCRETHERNET.Config.IP[3]	12
MVI56EMNETCRETHERNET.Config.Netmask	{...}
MVI56EMNETCRETHERNET.Config.Netmask[0]	255
MVI56EMNETCRETHERNET.Config.Netmask[1]	255
MVI56EMNETCRETHERNET.Config.Netmask[2]	255
MVI56EMNETCRETHERNET.Config.Netmask[3]	0
MVI56EMNETCRETHERNET.Config.Gateway	{...}
MVI56EMNETCRETHERNET.Config.Gateway[0]	192
MVI56EMNETCRETHERNET.Config.Gateway[1]	168
MVI56EMNETCRETHERNET.Config.Gateway[2]	0
MVI56EMNETCRETHERNET.Config.Gateway[3]	1

To check the status of the message, refer to the **READETHERNETMSG** tag.

READETHERNETMSG	{...}
READETHERNETMSG.Flags	16#0200
READETHERNETMSG.EW	0
READETHERNETMSG.ER	0
READETHERNETMSG.DN	0
READETHERNETMSG.ST	0
READETHERNETMSG.EN	0
READETHERNETMSG.TO	0
READETHERNETMSG.EN_CC	1
READETHERNETMSG.ERR	16#0000
READETHERNETMSG.EXERR	16#0000_0000
READETHERNETMSG.ERR_SRC	0
READETHERNETMSG.DN_LEN	0

5.6.5 Writing the Ethernet Settings to the Module

Expand the **MVI56EMNETCRETHERNET** controller tag.

Set the new Ethernet configuration in **MVI56EMNETCRETHERNET.CONFIG**

Move a value of 1 to **MVI56EMNETCRETHERNET.WRITE**

MVI56EMNETCRETHERNET	{...}
MVI56EMNETCRETHERNET.Read	0
MVI56EMNETCRETHERNET.Write	1
MVI56EMNETCRETHERNET.Config	{...}
MVI56EMNETCRETHERNET.Config.IP	{...}
MVI56EMNETCRETHERNET.Config.IP[0]	0
MVI56EMNETCRETHERNET.Config.IP[1]	0
MVI56EMNETCRETHERNET.Config.IP[2]	0
MVI56EMNETCRETHERNET.Config.IP[3]	0
MVI56EMNETCRETHERNET.Config.Netmask	{...}
MVI56EMNETCRETHERNET.Config.Netmask[0]	0
MVI56EMNETCRETHERNET.Config.Netmask[1]	0
MVI56EMNETCRETHERNET.Config.Netmask[2]	0
MVI56EMNETCRETHERNET.Config.Netmask[3]	0
MVI56EMNETCRETHERNET.Config.Gateway	{...}
MVI56EMNETCRETHERNET.Config.Gateway[0]	0
MVI56EMNETCRETHERNET.Config.Gateway[1]	0
MVI56EMNETCRETHERNET.Config.Gateway[2]	0
MVI56EMNETCRETHERNET.Config.Gateway[3]	0

After the message is executed, the **MVI56EMNETCRETHERNET.WRITE** bit resets to 0.

MVI56EMNETCRETHERNET	{...}
MVI56EMNETCRETHERNET.Read	0
MVI56EMNETCRETHERNET.Write	0
MVI56EMNETCRETHERNET.Config	{...}
MVI56EMNETCRETHERNET.Config.IP	{...}
MVI56EMNETCRETHERNET.Config.IP[0]	105
MVI56EMNETCRETHERNET.Config.IP[1]	102
MVI56EMNETCRETHERNET.Config.IP[2]	0
MVI56EMNETCRETHERNET.Config.IP[3]	12
MVI56EMNETCRETHERNET.Config.Netmask	{...}
MVI56EMNETCRETHERNET.Config.Netmask[0]	255
MVI56EMNETCRETHERNET.Config.Netmask[1]	255
MVI56EMNETCRETHERNET.Config.Netmask[2]	255
MVI56EMNETCRETHERNET.Config.Netmask[3]	0
MVI56EMNETCRETHERNET.Config.Gateway	{...}
MVI56EMNETCRETHERNET.Config.Gateway[0]	192
MVI56EMNETCRETHERNET.Config.Gateway[1]	168
MVI56EMNETCRETHERNET.Config.Gateway[2]	0
MVI56EMNETCRETHERNET.Config.Gateway[3]	1

To check the status of the message, refer to the **WRITEETHERNETMSG** tag.

WRITEETHERNETMSG	{...}
WRITEETHERNETMSG.Flags	16#0200
WRITEETHERNETMSG.EW	0
WRITEETHERNETMSG.ER	0
WRITEETHERNETMSG.DN	0
WRITEETHERNETMSG.ST	0
WRITEETHERNETMSG.EN	0
WRITEETHERNETMSG.TO	0
WRITEETHERNETMSG.EN_CC	1
WRITEETHERNETMSG.ERR	16#0000
WRITEETHERNETMSG.EXERR	16#0000_0000
WRITEETHERNETMSG.ERR_SRC	0
WRITEETHERNETMSG.DN_LEN	0

5.6.6 Reading the Clock Value from the Module

Expand the **MVI56EMNETCRCLOCK** controller tag and move a value of 1 to **MVI56EMNETCRCLOCK.READ**

MVI56EMNETCRCLOCK	{...}
MVI56EMNETCRCLOCK.Read	1
MVI56EMNETCRCLOCK.Write	0
MVI56EMNETCRCLOCK.Config	{...}
MVI56EMNETCRCLOCK.Config.Year	0
MVI56EMNETCRCLOCK.Config.Month	0
MVI56EMNETCRCLOCK.Config.Day	0
MVI56EMNETCRCLOCK.Config.Hour	0
MVI56EMNETCRCLOCK.Config.Minute	0
MVI56EMNETCRCLOCK.Config.Seconds	0

The bit will be automatically reset and the current clock value will be copied to **MVI56EMNETCRCLOCK.CONFIG** controller tag as follows.

MVI56EMNETCRCLOCK	{...}
MVI56EMNETCRCLOCK.Read	0
MVI56EMNETCRCLOCK.Write	0
MVI56EMNETCRCLOCK.Config	{...}
MVI56EMNETCRCLOCK.Config.Year	2009
MVI56EMNETCRCLOCK.Config.Month	11
MVI56EMNETCRCLOCK.Config.Day	18
MVI56EMNETCRCLOCK.Config.Hour	10
MVI56EMNETCRCLOCK.Config.Minute	21
MVI56EMNETCRCLOCK.Config.Seconds	45

To check the status of the message, refer to the **READCLOCKMSG** tag.

READCLOCKMSG	{...}
READCLOCKMSG.Flags	16#0200
READCLOCKMSG.EW	0
READCLOCKMSG.ER	0
READCLOCKMSG.DN	0
READCLOCKMSG.ST	0
READCLOCKMSG.EN	0
READCLOCKMSG.TO	0
READCLOCKMSG.EN_CC	1
READCLOCKMSG.ERR	16#0000
READCLOCKMSG.EXERR	16#0000_0000
READCLOCKMSG.ERR_SRC	0
READCLOCKMSG.DN_LEN	0
READCLOCKMSG.REQ_LEN	0

5.6.7 Writing the Clock Value to the Module

Expand the **MVI56EMNETCRCLOCK** controller tag.
Set the new Clock value in **MVI56EMNETCRCLOCK.CONFIG**
Move a value of 1 to **MVI56EMNETCRCLOCK.WRITE**

MVI56EMNETCRCLOCK	{...}
MVI56EMNETCRCLOCK.Read	0
MVI56EMNETCRCLOCK.Write	1
MVI56EMNETCRCLOCK.Config	{...}
MVI56EMNETCRCLOCK.Config.Year	2009
MVI56EMNETCRCLOCK.Config.Month	11
MVI56EMNETCRCLOCK.Config.Day	18
MVI56EMNETCRCLOCK.Config.Hour	10
MVI56EMNETCRCLOCK.Config.Minute	21
MVI56EMNETCRCLOCK.Config.Seconds	45

The bit will be automatically reset to 0.

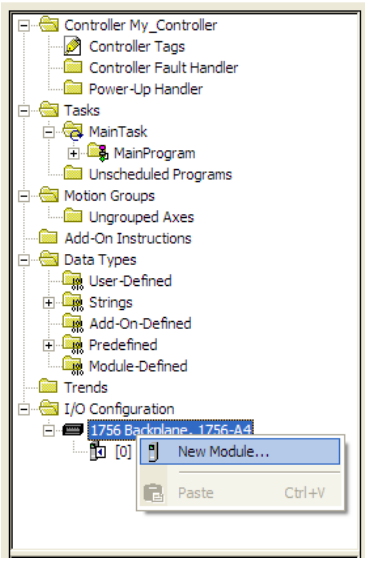
MVI56EMNETCRCLOCK	{...}
MVI56EMNETCRCLOCK.Read	0
MVI56EMNETCRCLOCK.Write	0
MVI56EMNETCRCLOCK.Config	{...}
MVI56EMNETCRCLOCK.Config.Year	2009
MVI56EMNETCRCLOCK.Config.Month	11
MVI56EMNETCRCLOCK.Config.Day	18
MVI56EMNETCRCLOCK.Config.Hour	10
MVI56EMNETCRCLOCK.Config.Minute	21
MVI56EMNETCRCLOCK.Config.Seconds	45

To check the status of the message, refer to the **WRITECLOCKMSG** tag.

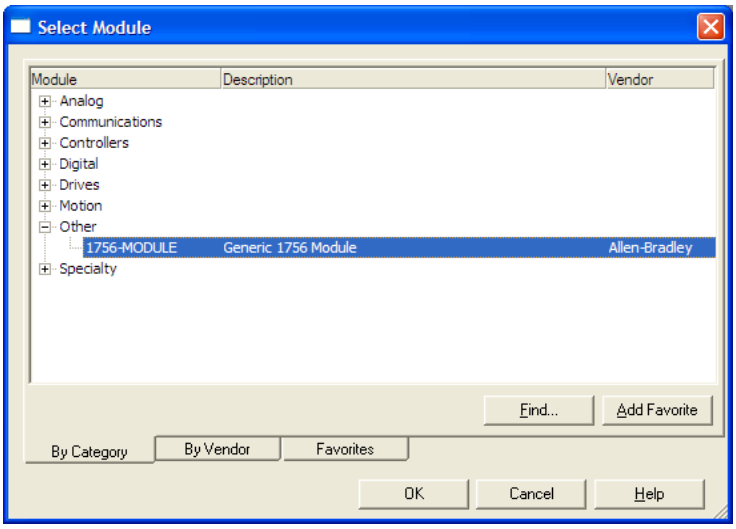
WRITECLOCKMSG	{...}
WRITECLOCKMSG.Flags	16#0200
WRITECLOCKMSG.EW	0
WRITECLOCKMSG.ER	0
WRITECLOCKMSG.DN	0
WRITECLOCKMSG.ST	0
WRITECLOCKMSG.EN	0
WRITECLOCKMSG.TO	0
WRITECLOCKMSG.EN_CC	1
WRITECLOCKMSG.ERR	16#0000
WRITECLOCKMSG.EXERR	16#0000_0000
WRITECLOCKMSG.ERR_SRC	0
WRITECLOCKMSG.DN_LEN	0
WRITECLOCKMSG.REQ_LEN	24

5.7 Adding the Module to an Existing Project

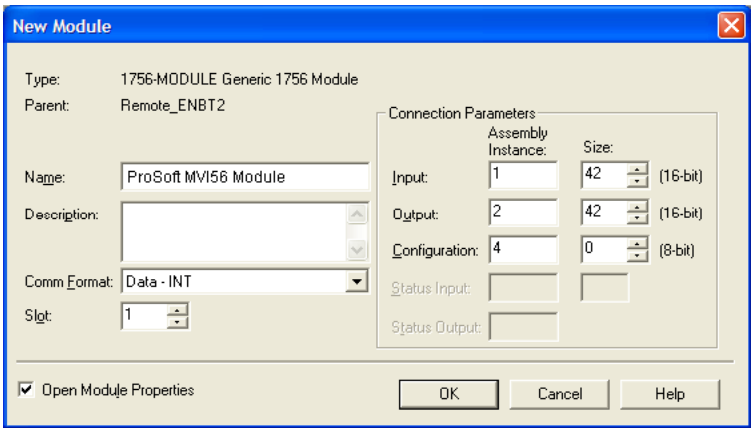
1 **Add the MVI56E-MNETCR module to the project.** Select the **I/O CONFIGURATION** folder in the *Controller Organization* window, and then click the right mouse button to open a shortcut menu. On the shortcut menu, choose **NEW MODULE**.



This action opens the *Select Module* dialog box:



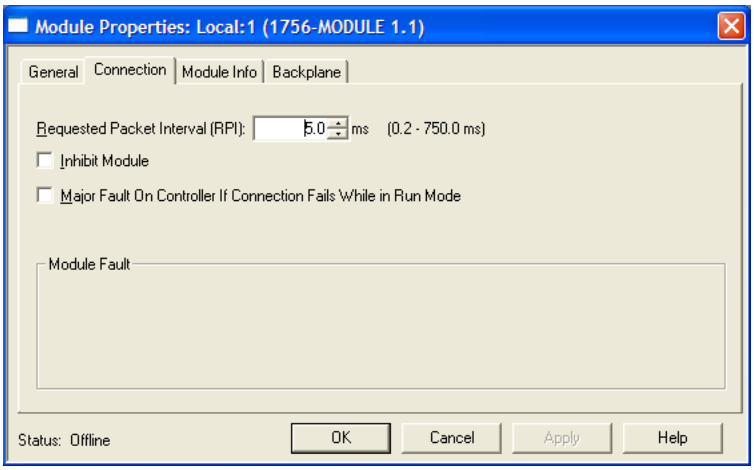
2 Select the **1756-MODULE** (Generic 1756 Module) from the list and click **OK.** This action opens the *New Module* dialog box.



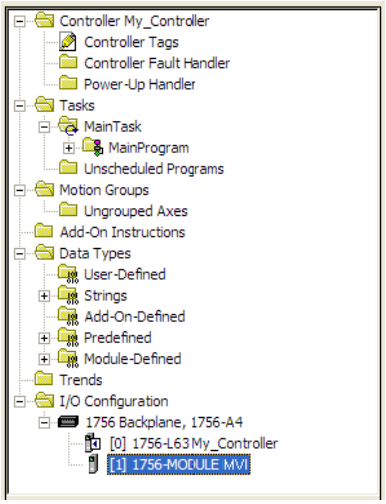
Parameter	Value
Name	Enter a module identification string. The recommended value is **MNETCR**.
Description	Enter a description for the module. Example: **MODBUS TCP/IP MULTI-CLIENT ENHANCED COMMUNICATIONS MODULE FOR REMOTE CHASSIS**.
Comm Format	Select **DATA-INT (Very Important)**
Slot	Enter the slot number in the rack where the MVI56E-MNETCR module will be installed.
Input Assembly Instance	**1**
Input Size	**42**
Output Assembly Instance	**2**
Output Size	**42**
Configuration Assembly Instance	**4**
Configuration Size	**0**

Enter the Name, Description and Slot options for your application. You must select the **COMM FORMAT AS DATA - INT** in the dialog box, otherwise the module will not communicate over the backplane of the ControlLogix rack. Click OK to continue.

3 **Edit the Module Properties.** Select the *Requested Packet Interval* value for scanning the I/O on the module. This value represents the minimum frequency that the module will handle scheduled events. This value should not be set to less than **1** millisecond. The default value is **5** milliseconds. Values between **1** and **10** milliseconds should work with most applications.



4 **Save the module.** Click **OK** to dismiss the dialog box. The *Controller Organization* window now displays the module's presence.



5 Copy the Controller Tags (page 63) from the sample program.
6 Copy the User Defined Data Types (page 64) from the sample program.
7 Copy the Ladder Rungs from the sample program.
8 Save and Download (page 30, page 136) the new application to the controller and place the processor in run mode.

5.8 Using the Sample Program

If your processor uses RSLogix 5000 version 15 or earlier, you will not be able to use the Add-On Instruction for your module. Follow the steps below to obtain and use a sample program for your application.

5.8.1 Opening the Sample Program in RSLogix

The sample program for your MVI56E-MNETCR module includes custom tags, data types and ladder logic for data I/O, status and command control. For most applications, you can run the sample program without modification, or, for advanced applications, you can incorporate the sample program into your existing application.

Download the manuals and sample program from the ProSoft Technology web site

You can always download the latest version of the sample ladder logic and user manuals for the MVI56E-MNETCR module from the ProSoft Technology website, at www.prosoft-technology.com.

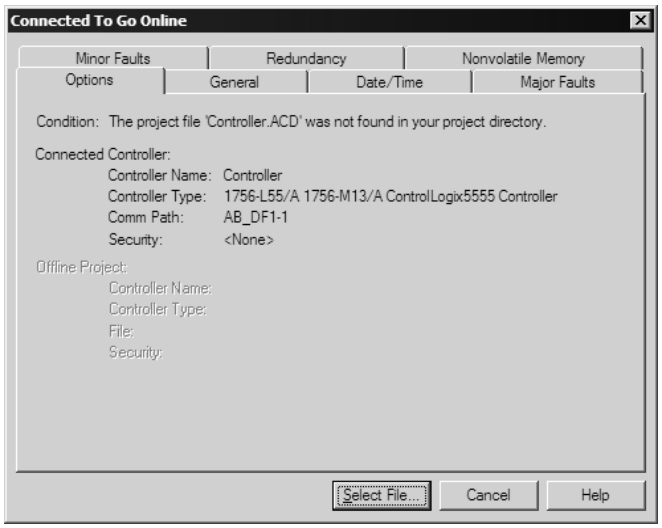
From that link, navigate to the download page for your module and choose the sample program to download for your version of RSLogix 5000 and your processor.

To determine the firmware version of your processor

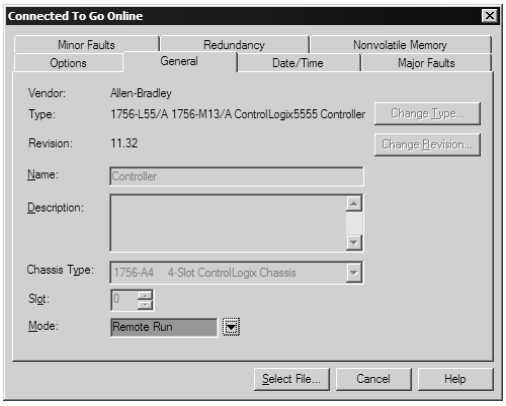
Important: The RSLinx service must be installed and running on your computer in order for RSLogix to communicate with the processor. Refer to your RSLinx and RSLogix documentation for help configuring and troubleshooting these applications.

1. Connect an RS-232 serial cable from the COM (serial) port on your PC to the communication port on the front of the processor.
2. Start RSLogix 5000 and close any existing project that may be loaded.
3. Open the **COMMUNICATIONS** menu and choose **GO ONLINE**. RSLogix will establish communication with the processor. This may take a few moments.

4 When RSLogix has established communication with the processor, the *Connected To Go Online* dialog box will open.



5 In the *Connected To Go Online* dialog box, click the **GENERAL** tab. This tab shows information about the processor, including the Revision (firmware) version. In the following illustration, the firmware version is 11.32



6 Select the sample ladder logic file for your firmware version.

To open the sample program

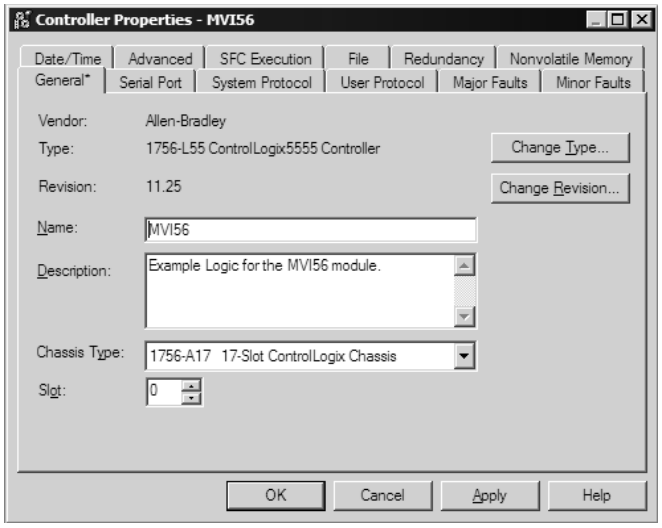
1 On the *Connected to Go Online* dialog box, click the **SELECT FILE** button.
2 Choose the sample program file that matches your firmware version, and then click the **SELECT** button.
3 RSLogix will load the sample program.

The next step is to configure the correct controller type and slot number for your application.

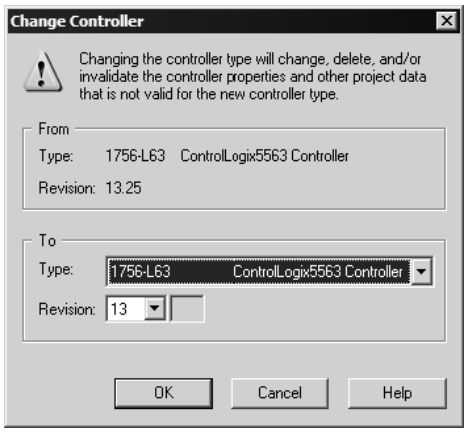
5.8.2 Choosing the Controller Type

The sample application is for a 1756-L63 ControlLogix 5563 Controller. If you are using a different model of the ControlLogix processor, you must configure the sample program to use the correct processor model.

1. In the *Controller Organization* list, select the folder for the controller and then click the right mouse button to open a shortcut menu.
2. On the shortcut menu, choose **PROPERTIES.** This action opens the *Controller Properties* dialog box.



3. Click the **CHANGE TYPE** or **CHANGE CONTROLLER** button. This action opens the *Change Controller* dialog box.



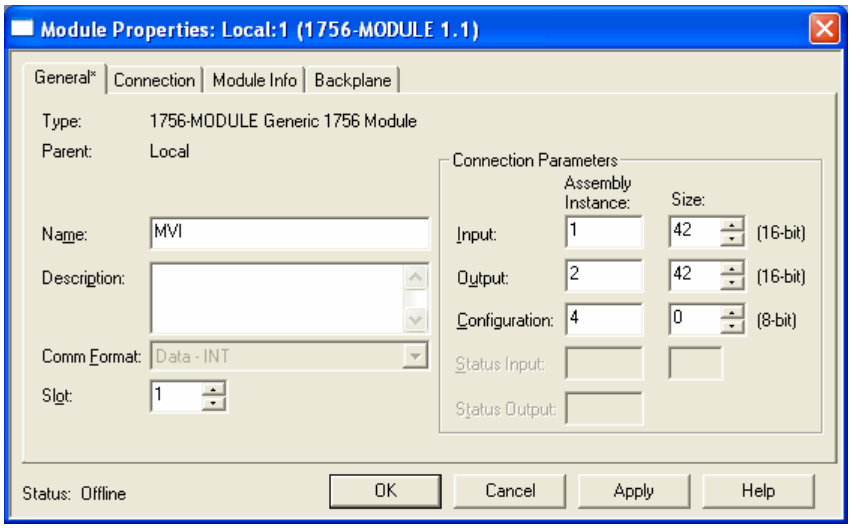
4. Open the **TYPE** dropdown list, and then select your ControlLogix controller.
5. Select the correct firmware revision for your controller, if necessary.
6. Click **OK** to save your changes and return to the previous window.

5.8.3 Selecting the Slot Number for the Module

The sample application is for a module installed in Slot 1 in a ControlLogix rack. The ladder logic uses the slot number to identify the module. If you are installing the module in a different slot, you must update the ladder logic so that program tags and variables are correct, and do not conflict with other modules in the rack.

To change the slot number

1. In the *Controller Organization* list, select the module, and then click the right mouse button to open a shortcut menu.
2. On the shortcut menu, choose **PROPERTIES.** This action opens the *Module Properties* dialog box.



3. In the **SLOT** field, use the up and down arrows on the right side of the field to select the slot number where the module will reside in the rack, and then click **OK.**

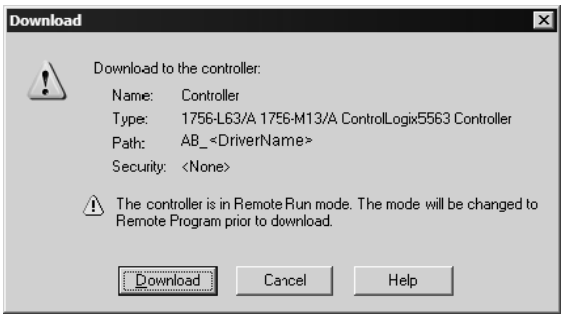
RSLogix will automatically apply the slot number change to all tags, variables and ladder logic rungs that use the MVI56E-MNETCR slot number for computation.

5.8.4 Downloading the Sample Program to the Processor

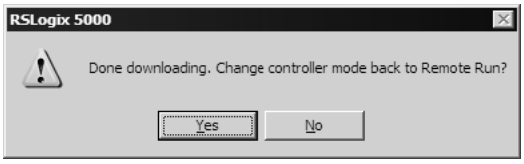
To download the sample program from RSLogix 5000 to the ControlLogix processor

Note: The key switch on the front of the ControlLogix module must be in the REM position.

1. If you are not already online to the processor, open the **COMMUNICATIONS** menu, and then choose **DOWNLOAD**. RSLogix will establish communication with the processor.
2. When communication is established, RSLogix will open a confirmation dialog box. Click the **DOWNLOAD** button to transfer the sample program to the processor.



3. RSLogix will compile the program and transfer it to the processor. This process may take a few minutes.
4. When the download is complete, RSLogix will open another confirmation dialog box. Click **OK** to switch the processor from PROGRAM mode to RUN mode.



Note: If you receive an error message during these steps, refer to your RSLogix documentation to interpret and correct the error.

5.8.5 Adding the Sample Ladder to an Existing Application

1. Copy the Controller Tags (page 63) from the sample program.
2. Copy the User-Defined Data Types (page 64) from the sample program.
3. Copy the Ladder Rungs from the sample program.
4. Save and Download (page 30, page 136) the new application to the controller and place the processor in RUN mode.

6 Support, Service & Warranty

6.1 Contacting Technical Support

ProSoft Technology, Inc. is committed to providing the most efficient and effective support possible. Before calling, please gather the following information to assist in expediting this process:

1. Product Version Number
2. System architecture
3. Network details

If the issue is hardware related, we will also need information regarding:

1. Module configuration and associated ladder files, if any
2. Module operation and any unusual behavior
3. Configuration/Debug status information
4. LED patterns
5. Details about the interfaced serial, Ethernet or Fieldbus devices

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Latin America Regional Office	**Asia Pacific Regional Office**
Phone: +52.222.264.1814 ps.latinam@belden.com Languages spoken: English, Spanish, Portuguese REGIONAL TECH SUPPORT ps.support.la@belden.com	Phone: +60.3.2247.1898 ps.asiapc@belden.com Languages spoken: Bahasa, Chinese, English, Hindi, Japanese, Korean, Malay REGIONAL TECH SUPPORT ps.support.ap@belden.com

For additional ProSoft Technology contacts in your area, please see:
www.prosoft-technology.com/About-Us/Contact-Us

6.2 Warranty Information

For details regarding ProSoft Technology's legal terms and conditions, please see:
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