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ILX56-PBM PROFIBUS DPV1 Master/Slave ControlLogix<sup>®</sup> Platform

February 19, 2024

**USER MANUAL** 

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ILX56-PBM User Manual For Public Use.

February 19, 2024

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# 1 Preface

# 1.1 Introduction to the ILX56-PBM

This manual describes the installation, operation, and diagnostics of the ProSoft ILX56-PBM PROFIBUS DPV0/DPV1 Master/Slave module.

The ILX56-PBM slots into a 1756 ControlLogix backplane and allows the user to interface PROFIBUS DP to a ControlLogix controller via the ControlLogix backplane.

The ILX56-PBM can either operate as a PROFIBUS DPV0/DPV1 Master or multiple PROFIBUS DPV0/DPV1 Slaves. This will allow a ControlLogix controller to exchange process, alarming, and diagnostic data with PROFIBUS DP devices as well as provide parameterization and asset management of slave devices using Device Type Managers (DTMs).

Table 1.1 – Product Variation				
Product	PROFIBUS DP Master	PROFIBUS DP Slave		
ILX56-PBM	Yes	Yes		



Figure 1.1 – ILX56-PBM typical PROFIBUS Master architecture



Figure 1.2 – ILX56-PBM typical PROFIBUS Slave architecture

# 1.2 Features

The ILX56-PBM, when configured as a Master can exchange up to 5000 bytes of PROFIBUS device and status data.

# 1.2.1 ILX56-PBM PROFIBUS Master

The ILX56-PBM can exchange process data (DPV0) with up to 125 PROFIBUS DP slave devices. The data is formatted into the engineering units for use in a ControlLogix platform by using the automatically generated mapping imports for Logix User Defined Data Types (UDTs). The latter ensures alignment with the 16-bit / 32-bit data structures.

The ILX56-PBM also provides DPV1 communication allowing the user to exchange DPV1 Class 1 and Class 2 data with each slave device. The ILX56-PBM Gateway DTM can be used to configure and parameterize each slave device using Device Type Manager (DTM) technology.

The ILX56-PBM will allow the user to monitor and extract DPV1 alarms from each slave device on the connected PROFIBUS DP fieldbus from a ControlLogix controller.

# 1.2.2 ILX56-PBM PROFIBUS Slave

The ILX56-PBM in slave mode can also be configured to emulate up to 10 PROFIBUS slave devices. Each slave device emulated by the ILX56-PBM can be configured to provide DPV0 data exchange with a PROFIBUS Master on the network.

The data will be formatted into the engineering units for use in a ControlLogix platform by using the automatically generated mapping imports for Logix User Defined Data Types (UDTs). The latter ensures alignment with the 16-bit / 32-bit data structures.

Each emulated slave can also be configured to exchange DPV1 Class 1 data by mapping Logix tags for the relevant DPV1 data exchange. Each emulated slave will also be able to provide DPV1 alarming for the PROFIBUS Master.

The ILX56-PBM provides a range of statistics and tools to provide a detailed diagnostic overview emulated slave, which speeds-up fault finding. The Configuration Utility allows the user to perform a PROFIBUS DP packet capture of the running fieldbus which can be used to analyze the bus behavior and packets received. The ILX56-PBM also provides global and device specific statistics.

# 1.3 Architecture

The figure below provides an example of the typical network setup for a ILX56-PBM PROFIBUS Master architecture.



Figure 1.3 – ILX56-PBM as a PROFIBUS Master

The following figure provides an example of the typical network setup for a ILX56-PBM (as a PROFIBUS Slave) architecture.



Figure 1.4 – ILX56-PBM as a PROFIBUS Slave

# **1.4** Additional Information

The following documents contain additional information that can assist the user with the module installation and operation.

Resource	Link		
PLX50 Configuration Utility Installation	www.prosoft-technology.com		
ILX56-PBM User Manual ILX56-PBM Datasheet	www.prosoft-technology.com		

Table 1.2 - Additional	Information
------------------------	-------------

# 1.5 Support

Technical support is provided via the Web (in the form of user manuals, FAQ, datasheets etc.) to assist with installation, operation, and diagnostics.

For additional support the user can use either of the following:

Table 1.3 – Support Details

Resource	Link
Contact us	www.prosoft-technology.com
Support email	support@prosoft-technology.com

### 1.6 Quickstart

For a Quickstart guide to configure the ILX56-PBM as a PROFIBUS Master to communicate with an ET200M PROFIBUS Slave, please see ILX56-PBM Quickstart on page 153.

The ILX56-PBM has one RS485 PROFIBUS DP port at the front of the module.

Note: All required power for the module is derived from the ControlLogix backplane.

The module provides 3 diagnostic LEDs and a 4-character alpha-numeric LED display. The LED display provides the mode and status of the module.



Figure 2.1 – ILX56-PBM front view



Figure 2.2 – ILX56-PBM bottom view

Located at the bottom of the module, there are two DIP switches and a SD memory card slot. These switches can only be accessed when the module is removed from the ControlLogix chassis.

Table 2.1	<b>DIP Switch</b>	Settings
-----------	-------------------	----------

DIP Switch	Description
DIP Switch 1	Used to force the module into "Safe Mode". When in "Safe Mode", the module will not load the application firmware and will wait for new firmware to be downloaded. This should only be used in the rare occasion when a firmware update was interrupted at a critical stage.
DIP Switch 2	Used to prevent changes to the configuration.

# 2.2 **PROFIBUS DP Port (RS485)**

The PROFIBUS DP port uses a female DB9 connector. This provides connection for the communication conductors, cable shielding and +5Vdc output power.



Figure 2.3 – ILX56-PBM PROFIBUS DP (RS485) DB9 connector

Pin	Signal	Description			
1	-	Not connected			
2	-	Not connected			
3	RxD/TxD-P	Data received and transmit (+)			
4	CNTR-P	Control signal to repeater (+)			
5	DGND	Reference potential for +5Vdc			
6	VP	+5Vdc for terminating resistors (active termination)			
7	-	Not connected			
8	RxD/TxD-N	Data received and transmit (-)			
9	-	Not connected			

Table 2.2 –	DB9	Connector	lavout

# 3 Setup

This section of the document will walk you through the set up process needed to use the ILX56-PBM module properly.

# 3.1 Install Configuration Software

The network setup and configuration of the module is done in the ProSoft PLX50 Configuration Utility. This software can be downloaded from:

www.prosoft-technology.com.



Figure 3.1. - ProSoft PLX50 Configuration Utility Environment

### 3.2 GSD File Management

Each PROFIBUS device has a GSD file that is required to provide information needed to configure the device for data exchange. The PLX50 Configuration Utility manages the GSD library, which is used for adding devices to the ILX56-PBM.

1 The GSD File Management Tool is opened by selecting *GSD File Management* under the Tool menu in the configuration utility.



Figure 3.2 – Launching the GSD File Management Tool

2 Once the tool has been opened, a list of slave devices registered with their GSD files is displayed.

🚸 GSD File Manager								×
Catalog GSD File								
Filter Vendor	Model	lo	lent	Filename	e			
(AII)	× *		0x*		*	Res	ət	
L								
Vendor	Model	Revision	GSD File	GSD Rev.	ldent.	Hardware	Software	^
Allen-Bradley	1747-APB	1.0	AB1100SL.GSD	0	0x1100	Series A	FRN1.0	
ABB Kent-Taylor	600T PRESSURE FAMILY	V1.0	ABBI009B.GSD	2	0x009B	REVISIO	REVISIO	
ABB Automation	2600T Pressure 263/265 2000T	1.03	ABB_04C2.GSD	3	0x04C2	8	0.24	
Schneider Automation GmbH	170 DNT 110 00	V1.2	ASA_7512.GSD	1	0x7512	707619	708551.02	
Schneider Automation GmbH	DEA203	V1.2	ASA_A203.GSD	1	0xA203	706664.05	708070.02	
Deutschmann Automation GmbH	Gateway ATV18-Profibus-DP	V0.1	ATVP2233.GSD	1	0x2233	Revision -	V0.1	
Allen-Bradley	1794-APB/A	Series A Re	A_B_1101.GSD	1	0x1101	Series A	Rev. 1.0	
Brooks Instrument	S-Series MFM	Rev. B	BIMF5861.GSD	2	0x5861	Rev. D	Rev. C	

Figure 3.3 – GSD File Management Tool

3 To add a GSD file, select the *Add* option under the GSD File menu.

🔅 GSD File	SSD File Manager					
Catalog	GSD File					
	Uiew View					
Filter	+ Add					
Ve	X Delete					
(A)	iny					
	Vendor					
Allen-Bradley 1747						
ABB Kent-Taylor 600						
ABB Automation 260						

Figure 3.4 – GSD File Adding

4 Select the GSD file and click Open.

🔅 Select a GSD File					×
$\leftarrow$ $\rightarrow$ $\checkmark$ $\uparrow$ $\blacksquare$ $\rightarrow$ This	PC > Documents > ProSoft Technology	~ Ŭ	Search ProSoft Te	chnology	٩,
Organize   New folder				•	?
🛆 OneDrive - Person ^	Name	Date modified	Туре	Size	
interview and the second secon	📔 si2980e5.gsd	4/6/2018 8:27 AM	GSD File		29 KB
📙 3D Objects					
늘 Desktop					
Documents					
🔈 Downloads					
🜗 Music					
Terres 🔁					
Videos					
🐛 OS (C:) 🗸 🗸					>
File name	: si2980e5.gsd	~	General Station	Description (	*.e ~
			Open	Cance	el

Figure 3.5 – GSD File Adding

- **5** The GSD File Management tool will add the slave device to the device list and recompile the GSD catalog.
- 6 A GSD catalog can be exported from one PLX50 Configuration Utility and imported into another PLX50 Configuration Utility on a different laptop. This is done by selecting the *Export* option under the Catalog menu in one Utility, then selecting the *Import* option in the other Utility.

_					
*	GSD File	Manager			
(	Catalog	GSD File			
4	F Rebui	ld			
0	Jmpoi	rt			
(	Export	t			Model
	Close			~	*
		Vendor			Model
	Allen-Bi	radley		1747-APB	
	ABB Kent-Taylor			600T PRES	SURE FAMILY
	ABB Automation			2600T Pressure 263/265 2000T	
	Schneider Automation GmbH		GmbH	170 DNT 110 00	
	Schneid	ler Automation (	GmbH	DEA203	
	Deutschmann Automation GmbH			Gateway AT	V18-Profibus-DP

Figure 3.6 – GSD Catalog importing

# 3.3 Creating a New Project

Before the user can configure the module, a new PLX50 Configuration Utility project must be created.

1 Under the File menu, select New. A PLX50 Configuration Utility Design Tool project will be created, showing the Project Explorer tree view.

🔅 Pr	ProSoft PLX50 Configuration Utility						
File	Device	Tools Window Help					
° 🗆	New	👌 🕂 🖉 🖾 🛠					
1	Open						
$\mathbf{x}$	Close						
	Save						
	Save As						
	Recent	•					
	Exit						

Figure 3.7 - Creating a new project

2 A new device can now be added by selecting Add under the Device menu.

🔅 Pro	ProSoft PLX50 Configuration Utility - <new project="">*</new>							
File	Dev	vice Tool	ls Window	Help				
: *a 6	+	Add	• 🖉 🗹	<b>₽</b> ‡				
Project	G,	Import		ं 🗸 म् 🗙				
<u>1</u> 01	Ç	Export						
	ж	Cut						
	Ъ	Сору						
	â	Paste						
	X	Delete						
	_							

Figure 3.8 - Adding a new device

**3** In the Add New Device window select either the ILX56-PBM and click the Ok button.

🔅 Add Ne	♦ Add New Device ×						
Select Dev	Select Device Type						
Image	Device Name	Description					
	DF1 Messenger	DF1 Messenger Communication Module					
	DF1 Router	DF1 to Logix Communication Module					
	ILX56-PBM	ControlLogix Profibus Master/Slave Module					
	ILX56-PBS	ControlLogix Profibus Slave Module					
	PLX51-DL-232	Data Logger Module					
	PLX51-DLP-232	Data Logger Plus Module					
	PLX51-HART-4I	HART 4-Channel Input Communication Module					
		Ok Cancel					

Figure 3.9 – ILX56-PBM

4 The device will appear in the Project Explorer tree as shown below, and its configuration window opened. The device configuration window can be reopened by either double-clicking the module in the Project Explorer tree or right clicking the module and selecting *Configuration*.

🔆 MyILX56-PBM - Configuratio	n	- • ×
General Profibus Logix		
Identity		
Instance Name	MyILX56-PBM	
Description		
Operation		
Mode	StandaloneMaster ~	
Redundancy		
Profibus Inactive	Time 20 ms	
Switch Timeout	10 ms	
	Ok Apply Cancel	
	on rippin ouncer	

# 3.4 Copying and Moving a Project

The ProSoft fdt Configuration Manager software does not have a **Save As** option. This section explains how to copy and move a project.

1 The project Name, Location, and Solution Name are all defined when creating a new project.

New Project		×
Protocol:	PROFIBUS	
Module:	v	
Name:	NewProject1	
Location:	C:\Users\mlewis\Downloads\New	Browse
Solution Name:	NewSolution1.psftsIn	
	ОК	Cancel

Figure 3.10 – Creating a new project

2 Browse to the folder location where the project was created/saved in.



Figure 3.11 - Project location

- **3** The user can rename the solution file, but cannot rename the project folder or any files within the folder.
- 4 The user can now copy or move the solution file and project folder to another location or PC.

### 3.5 ILX56-PBM Parameters

The ILX56-PBM parameters will be configured by the PLX50 Configuration Utility.

**Note:** Refer to the additional information section for documentation and installation links for ProSoft's PLX50 Configuration Utility.

# 3.5.1 General

The General configuration is shown in the following figure. The ILX56-PBM General configuration window is opened by either double-clicking on the module in the tree, or right-clicking the module and selecting *Configuration*.

neral Profibus Logix		
Identity		
Instance Name	MyILX56-P'DM	
Description		
On-setion		
Operation		
Mode	StandaloneMaster ~	
Redundancy		
Profibus Inact	ive Time 20 ms	
Switch Timeo	ut 10 ms	

Figure 3.12 – ILX56-PBM General configuration

The General configuration consists of the following parameters:

Table 3.1 - General configuration parameters

Parameter	Description		
Instance Name	User defined name to identify between various ILX56-PBM modules.		
Description	Used to provide a more detail description of the application for the module.		
Mode	The ILX56-PBM can operate in one of three modes:		
	Quiet		
	This mode allows the user to connect the ILX56-PBM to an active bus and run a DP packet capture. In this mode the ILX56-PBM will not communicate on the DP Bus but rather only listen.		
	Standalone Master		
	The ILX56-PBM is the standalone DP Master on the PROFIBUS network.		
	Redundant Master		
	The ILX56-PBM is the redundant DP Master on the PROFIBUS network.		
	Slave		
	The ILX56-PBM will emulate multiple PROFIBUS Slave devices.		

# 3.5.2 PROFIBUS – Master Mode

The ILX56-PBM PROFIBUS Master configuration is shown in the following figure. The Configuration window is opened by either double-clicking on the module icon in the tree, or right-clicking the module icon and selecting *Configuration*.

neral Profibus Logix					
Basic Settings		Timing		<b>1</b>	
Station Addrose (TS)	1 2	TTR	21000	(tbits) [>5500]	
Station Address (13)	1 *	Slot Time (TSL)	100	(tbits)	
Highest Address (HSA)	125 ~	Gap Update Factor	10	[1-100]	
BAUD Rate	45.45 ~ (kbit/s)	Quiet Time (TQUI)	0	(tbits)	Auto Recommend
Advanced Settings		Setup Time (TSET)	1	(tbits)	
Logix Comms Fail	Force to Offline $\sim$	Profibus Cycle	100	(ms) <mark>[</mark> >4]	
Logix Program Mode	Force to Offline $\sim$	Default Watchdog	500	(ms)	
		Minimum TSDR	11	(tbits)	
Extra DPV1 Poll / Cycle	0 ~	Maximum TSDR	60	(tbits)	
Error Management		Idle Time 1 (Tid1)	37	(tbits)	
Token Rety Limit	3 [1-5]	Idle Time 2 (Tid2)	60	(tbits)	
Message Rety Limit	1				

Figure 3.13 – ILX56-PBM PROFIBUS configuration – Master Mode

The PROFIBUS configuration consists of the following parameters:

Parameter	Description		
Basic Settings			
Station Address (TS)	<b>PROFIBUS Station Address</b> for the ILX56-PBM module. TS should be different than any other slaves address on the PROFIBUS network, it should also be less-than or equal to the HSA below:		
	Min: 0		
	Max: 126		
	Default: 1		
Highest Address (HSA)	<b>Highest Station Address.</b> This is the highest station address of the active stations (masters). Passive stations (slaves) can have a higher address than the HSA.		
	A low HSA is better for PROFIBUS performance.		
	Min: 1		
	Max: 126		
	Default: 126		
BAUD Rate	Baud Rate (in Kbps) of the PROFIBUS network: 9.6, 19.2, 45.45, 93.75, 187.5, 500, 1500, 3000, 6000 or 12000 Kbps. The baud rate selected should be supported by all slaves in the configuration. The baud rate should be selected depending on the cable length, see chapter " <b>PROFIBUS DP</b> "		
Advanced Settings			
Logix Comms Fail	Specifies the PROFIBUS Master behavior when losing communication with Logix, either:		
	Force to Offline		
	Force to Clear		

Logix Program Mode	Specifies the PROFIBUS Master behavior when Logix is set in Program mode, either:
	Force to Offline
	Force to Clear
Extra DPV1 Poll /	The number of additional DPV1 Polls (Class 2) per PROFIBUS Cycle.
Cycle	Increasing this parameter results in faster Asset Management DTM
	updates.
Error Management	
Token Retry Limit	<b>Token Retry Limit</b> is the number of times that a PROFIBUS Master tries to pass the token before deciding that a station is not there. Value must be in the following range: Min: 1
	Max: 5
	Default: 3
Message Retry Limit	<b>Message Retry Limit</b> is the number of telegram repetitions if the address doesn't react. Value must be in the following range:
	Min: 1
	Max: 5
	Default: 1
Timing	
TTR	<b>Target Rotation Time</b> indicates the maximum time available for a token circulation (time for PROFIBUS token to be passed to another master and be back). It takes in account the number of slaves with their IO size (data exchanges telegram), different telegrams needed and their duration times (FDL status, global control, pass token), all mandatory timing with respect to the PROFIBUS standard (time slot, min and max Tsdr, Tqui, Tset,) and a safety margin which allows bandwidth for acyclic messages (DPV1,). Min: 0 Max: 16777215
Slot Time (TSL)	Slot Time (in toits) is the maximum time the ILX56-PBM will wait, after the transmission of a request, for the reception of the first byte (Tchar) of an answer. (It allows detecting a timeout.) It can be increased when repeaters are used in the PROFIBUS network topology. The value must respect the rule: Min: 37 Max: 16383
Gap Update Factor	Gap Update Factor: The range of addresses between 2 consecutive active
	stations is called GAP. This GAP is submitted to a cyclic check during which the system identifies the station condition (not ready, ready or passive). Min: 1 Max: 100
Quiet Time (TQUI)	Quiet time (in tbits) is the time that a station may need to switch from sending to receiving. It must respect the rule: TQUI < MIN_TSDR Min: 0 Max: 255
Setup Time (TSET)	Setup Time (in tbits) is the reaction time on an event. Calculation of TSET must respect the rule: Min: 1 Max: 494
PROFIBUS Cycle	<b>PROFIBUS Cycle</b> (in ms) (read/Write) field defines the cyclic time the master will respect between two IO Data Exchange sequences. This parameter can be increased by the user when the PROFIBUS network load does not allow the processing of acyclic requests.

Auto Recommend	When Enabled, all timing parameters will be updated with recommended calculations when the Ok or Apply button is pressed.	
	<b>Important:</b> When the user changes the BAUD Rate, <b>all</b> PROFIBUS timing parameters will be updated irrespective of the Auto Recommend check-box selection.	
Default Watchdog (Read-Only)	<b>Default Devices Watchdog</b> (in ms) value defines the watchdog value assigned by default to all devices in the configuration.	
Min TSDR (Read-Only)	Smallest Station (in tbits) is the minimum time that a PROFIBUS DP slave must wait before it may answer. It must respect the rule: TQUI < MIN_TSDR Min: 11 Max: 1023	
Max TSDR (Read-Only)	Largest Station (in tbits) is the maximum time that a PROFIBUS DP slave may take in order to answer. Calculation of MAX_TSDR must respect the rule: Min: 37 Max: 65525	
Idle Time 1 (Tid1) (Read-Only)	<b>Time Idle1</b> (in tbits) is the time between the acknowledgement frame or token frame reception and the transmission of the next frame. Tid1 = Max(Tsyn+Tsm, MIN_TSDR) with Tsyn= 33 Tsm= 2 + 2* TSET + TQUI	
Idle Time 2 (Tid2) (Read-Only)	<b>Time Idel2</b> (in tbits) is the time between the transmission of an unconfirmed packet and the transmission of the next packet. Tid2 = Max (Tsyn+Tsm, MAX_TSDR) with Tsyn= 33 Tsm= 2 + 2* TSET + TQUI	

**Important:** When the user changes the BAUD Rate **all** the PROFIBUS timing parameters will change to the default values for that specific BAUD Rate.

# 3.5.3 **PROFIBUS – Slave Mode**

The PROFIBUS configuration (in Slave Mode) is shown in the following figure. The ILX56-PBM PROFIBUS configuration window is opened by either double-clicking on the module icon in the tree, or right-clicking the module icon and selecting *Configuration*.

General Profibus Logix Basic Settings Timing	21000	(tbits) [>5500]	
Basic Settings	21000	(tbits) [>5500]	
TTP	21000	(tbits) [>5500] I	
Station Address (TS) 1			
Slot Time (	TSL) 100	(tbits)	
Gap Updat	e Factor 10	[1-100]	
BAUD Rate 45.45 v (kbit/s) Quiet Time	(TQUI) 0	(tbits)	Auto Recommend
Advanced Settings Setup Time	(TSET) 1	(tbits)	
Logix Comms Fail Force to Offline V Profibus Cy	cle 100	(ms) [>4]	
Logix Program Mode Force to Offline V	chdog 500	(ms)	
Minimum TS	SDR 11	(tbits)	
Extra DPV1 Poll / Cycle 0 Maximum T	SDR 60	(tbits)	
Error Management Idle Time 1	(Tid1) 37	(tbits)	
Idle Time 2 Token Rety Limit 3 [1-5]	(Tid2) 60	(tbits)	
Message Rety Limit 1			
Ok Apply Cancel			

Figure 3.14 – ILX56-PBM PROFIBUS configuration – Slave Mode

#### The PROFIBUS configuration consists of the following parameters:

Table 3.3 - PROFIBUS configuration parameters – Slave	Mode
---	------

Parameter	Description
BAUD Rate	Baud Rate (in Kbps) of the PROFIBUS network: 9.6, 19.2, 45.45, 93.75, 187.5, 500, 1500, 3000, 6000 or 12000 Kbps. The baud rate selected should be supported by all slaves in the configuration. The baud rate should be selected depending on the cable length, see "PROFIBUS DP" on page 146.

# 3.5.4 Logix

The Logix configuration is shown in the following figure. The ILX56-PBM Logix configuration window is opened by either double-clicking on the module icon in the tree, or right-clicking the module icon and selecting *Configuration*.

🔅 My	ILX56-PBM - Configuration		- • X
Gen	eral Profibus Logix		
ſ	Logix		
	Logix Connections	1 ~	
	Controller Path	1.0	
	Response Timeout	500 (ms)	
	Logix Base Tag A	Local0	
	Logix Base Tag B	Local:1	
		Ok Apply Cancel	

Figure 3.15 – ILX56-PBM Logix configuration

The Logix configuration consists of the following parameters:

Parameter	Description
Logix Connections	Master mode: 1 to 11 Logix (CIP) connections
	Slave mode: 1 to 10 Logix (CIP) connections
	Each backplane connection is configured with 500 bytes Output, 496 bytes Input, and 0 byte configuration.
	Note: This value must match that configured in the Logix IO tree.
Controller Path	This is the CIP path to the Logix controller.
	In PROFIBUS Slave Mode, this path will be used for the Class 3 data exchanges for DPV1 objects and alarms.
	Note: This path can be entered manually.
Response Timeout	The maximum time (ms) allowed for a Class 3 response from the Logix controller.
Logix Base Tag A/B	This is the tagname of the ILX56-PBM used for the input and output assembly. For example, if the module is in the local slot connected to a Logix controller the base Logix tag will be Local:x (where x is the slot number).
	The base tagname is used when generating the Logix L5X file which will automatically map the required data.
	In a Standalone Master or Slave configuration only Logix Base Tag A will be relevant.
	In a Redundant Master configuration Logix Base Tag A and B will be for each of the redundant Master pair.

Table 3.4 - Logix configuration parameters

### 3.6 Module Download

Once the ILX56-PBM configuration has been completed, it must be downloaded to the module. The configured CIP path of the module will be used to connect to the module.

To initiate the download, right-click on the module and select the Download option.



Figure 3.16 - Selecting Download

Once complete, the user will be notified that the download was successful.



Figure 3.17 - Successful download

Within the PLX50 Configuration Utility environment the module will be in the Online state, indicated by the green circle around the module. The module is now configured and will start operating immediately.

File       Device       Tools       Window       Help         *1       ■       ▲       □       ▲       □<	File       Device       Tools       Window       Help         Image: Status       Image: Status       Image: Status       Image: Status       Image: Status       Image: Status	ProSoft PLX50 Configuration Utility - ILX56Der								
*1       ■       ↓       □       ↓       □       ↓       □       ↓       □       ↓       □       ↓       □       ↓       □       ↓       ↓       □       ↓	The second s	File Device	Tools	Window	Help					
Project Explorer	Project Explorer	* 🖬 🖬 🗶 🗗 🗗 🕂 🗐 🖪 🗶 🍫								
□ ♣ ILX56Demo	Julicity Configuration     Status     Profibus Devices	Project Explorer								
Configuration  Configuration  Status  Reactions										

Figure 3.18 - Module online

# 3.7 Device Discovery (Online) – Master Mode

Once online with the ILX56-PBM in the PLX50 Configuration Utility the user will be able to scan the PROFIBUS network for slave devices.

**Important:** The ILX56-PBM must be in the Operational State to discover nodes on the PROFIBUS network. The ILX56-PBM and PROFIBUS devices must have matching PROFIBUS parameters (e.g. BAUD rate).

**Important:** If the module is connected to the primary interface (e.g., EtherNet/IP) when attempting a Device Discovery, ensure that the Master Control is set to a value greater than zero to ensure the Profibus State is **not** OFFLINE.

# 3.7.1 Discovery

The slave device discovery can be found by selecting the *Discovered Nodes* tab in the ILX56-PBM status window.

M	yILX56-PBM - S	itatus A				
Ger	neral General S	statistics DPV1 Stat	istics Live List Discov	ered Nodes Logix Statistics		
	Start Discov	ery S	tatus			
	Station	ldent	Status	Vendor	Model	GSD

Figure 3.19 – Device Discovery

To start a new device discovery the *Start Discovery* button must be pressed. Once the discovery is done the slave devices found will be listed below.

**Note:** The time to scan the bus will depend on the BAUD Rate selected. The higher the BAUD rate the faster the bus discovery scan time will be.

Otest Discourse		Chatura -	Deer		
Start Discover	iry	Status	Done		
Station	ldent	Status	Vendor	Model	GSD
6	0x801D	Unconfigured	SIEMENS	ET 200M (IM153-1)	siem801d.gsd

Figure 3.20 – Devices Found

If a device has been found that is not currently in the ILX56-PBM configured device list the user will be able to add the device from this window by right-clicking on the device and selecting *Add Device*.

**Note:** The GSD file will need to be already registered before a device can be added to the ILX56-PBM configuration.

/ILX56-PBM - Statu	15 A	[								
eral   General Statis	tics DPV1 Statistics I	_ive List Discovered No	des Logix Statistics	Is Logix Statistics						_
Start Discovery	Status		Done							
Station	Ident	Status	Ve	ndor		Model		GSD	Upload	
2	0x08A5	Data Exch	QTS			QTS-AN-X-PBx		qts_08a5.gse	-	٦
3	0x08A5	Data Exch	QTS	QTS		QTS-AN-X-PBx		qts_08a5.gse		
4	0x08A5	Data Exch	QTS	QTS		QTS-AN-X-PBx		qts_08a5.gse		
5	0x08A5	Data Exch	QTS QTS QTS		QTS-AN-X-PBx		qts_08a5.gse			
6	0x08A5	No Data Exch			QTS-AN-X-PBx		qts_08a5.gse	-		
7	0x08A5	No Data Exch			QTS QTS-AN-X-PBx	QTS-AN-X-PBx		qts_08a5.gse		
8	0x08A5	Data Exch	QTS	ITS Add During			1	qts_08a5.gse		
9	0x08A5	Data Exch	QTS		Aug Device			qts_08a5.gse		
10	0x08A5	Data Exch	QTS	2	Unange Sta	tion Address	A.	qts_08a5.gse		
11	0x08A5	Data Exch	QTS	↑ Upload Cor ↑↑ Upload Cor		figuration		qts_08a5.gse		
12	0x08A5	Data Exch	QTS			figuration from All		qts_08a5.gse		
13	0x08A5	Data Exch	QTS	=	Discovery R	eport		qts_08a5.gse		
14	0x08A5	Data Exch	QTS			QTS-AN-X-PBx		qts_08a5.gse		
15	0x08A5	Data Exch	QTS			QTS-AN-X-PBx		qts_08a5.gse		
16	0x08A5	Data Exch	QTS			QTS-AN-X-PBx		qts_08a5.gse		
+7	0.0045	D	070			OTC MILLION		·		

Figure 3.21 – Adding the Field Devices Found

The user will need to select the GSD file to add the device to the ILX56-PBM configured device list.

🚸 GSD File Selector							×
Filter							
Vendor	Model	Ident	F	Filename			
(All)	*	* 0x801E		* Reset			
Vendor	Model	Revision	GSD File	GSD Rev.	Ident.	Hardware	Software
SIEMENS	ET 200M (IM153-2) DPV1, H, 12IO		V1.5 si04801e.gsd 5		0x801E	1	V5.0.9

Figure 3.22 – Selecting the GSD for the slave device

Once the devices have been correctly set up (as well as the correct mapping is in Logix) the devices will show up as exchanging data.

Му	ILX56-PBM - S	itatus A				
Gen	eral General S	Statistics DPV1 Sta	tistics Live List Di	scovered Nodes Logix Statistics		
	Start Discov	ery S	Status	Done		
L	Station	Ident	Status	Vendor	Model	GSD
	18	0x801E	Data Exch	SIEMENS	ET 200M (IM153-2) DPV1, H, 1	si04801e.gsd
				-		·



# 3.7.2 Device Station Address Change

Certain devices can be set up to allow remotely changing of the station address. Devices with this option set generally defaults to station address 126. The user can change the station address of a device (if the device is correctly setup) by rightclicking on the device in the Discovery Lost and selecting *Change Station Address*.

neral General S Start Discov	ery Statistics	tistics Live List Dis Status	covered Nodes Logix Statisti	ics		
Station	ldent	Status	Vendor	Model	GSD	
6	0x801D	No Data Exch	SIEMENS	ET 200M (IM153-1)	siem801d.gsd	
Add Device     Change Station Address						

Station	Ident	Status	Vendor	Mod	el	GSD	Upload
2	0x0EE1	Data Exch	ProSoft Technolo	ILX69-PB	ş	PSFT0EE1.GSD	-
3	0x08A5	Data E: 🕈	Add Device		K-PBx	qts_08a5.gse	
4	0x08A5	Data E: 🖋	Change Station Address		K-PBx	qts_08a5.gse	-
5	0x08A5	Data E: 🏠	Upload Configuration		K-PBx	qts_08a5.gse	-
6	0x08A5	Data E: 📢	Data E: 😝 Upload Configuration from All		K-PBx	qts_08a5.gse	
7	0x08A5	Data E: Discovery Report			K-PBx	qts_08a5.gse	
8	0x08A5	Data Exch	UIS UISAN>		K-PBx	qts_08a5.gse	-

Figure 3.24 – Changing Station Address

Next, select the new station address for the device. Once selected press the Set button.

🔅 Change Station Address		Х
Old Station Address	18	
Device Ident.	0x801E	
New Station Address	19 ~ 🗌 Lock	
Set	Cancel	



Once the request has been sent the user can either start a new network discovery to confirm the address has changed or monitor the *LiveList* (see the *Diagnostics* section).

**Note:** The amount of time for the device to appear at the new station address is device depended. In the *LiveList* there will be a period where both node addresses show up while the original station address is timing out.

**Important:** If the user sets the station address to an address that is already present on the DP network it will result in communication failure of both devices.

**Important:** Generally, the device will need to be in the correct state before it will accept a command to change its station address (i.e. must not be in data exchange state).

# 3.8 Adding PROFIBUS DP Devices – Master Mode

The user will need to add each PROFIBUS device to the ILX56-PBM which can then be configured. This is done by right-clicking on the *PROFIBUS Devices* item in the tree and selecting *Add PROFIBUS Device*.

🔅 ProSoft PLX50 Configu	iratio	on Utility - ILX56Demo
File Device Tools	Wi	ndow Help
🗄 📩 🔛 👗 🗗 🏦	+ :	P 日 우 �
Project Explorer		······ <b>→ ↓ ×</b>
De Configuration     De Configuration	ILX5	6-PB <b>M</b> )
	+	Add Profibus Device
	ĉ	Paste
	ி	Paste Special
	Ģ	Export Device List
	G,	Import Device List
	л.	DP Packet Capture
	ø	Global Control
	Ŧ	Explicit Messaging
	_	

Figure 3.26 – Adding a PROFIBUS Field Device

Next the user will need to select the device to be added to the ILX56-PBM. This is done by selecting the device from the GSD File Selector and pressing *Ok*.

/endor	Model	ldent	Fil	ename			
(All)	× *		0x*	*	Reset		
Vendor	Model	Revision	GSD File	GSD Rev.	ldent.	Hardware	Software
Telemecanique	STB NDP 1010	1.0	SA_063F.gsd	2	0x063F	1.0	1.01
Telemecanique	STB NDP 2212	1.0	SA_0640+(4_08)+	2	0x0640	1.0	4.
Telemecanique	STB NDP 2212	1.0	SA_0640.gsd	2	0x0640	1.0	4.
SCHLEICHER	RIO 8I/O DP	V.1.0	SCHL0756.GSD	1	0x0756	38	0
SCHLEICHER	RIO 16I DP	V.1.0	SCHL0758.GSD	1	0x0758	38	0
SCHLEICHER	RIO 160 DP	V.1.0	SCHL075A.GSD	1	0x075A	38	0
Telemecanique	XPSMC	1.0	SCHN0967.GSD	3	0x0967	1.0	1.0
SIEMENS AG	CPU 1510SP-1 PN	V1	si0181C0.gsd	5	0x81C0	1	V1.7
SIEMENS AG	CPU 1510SP F-1 PN	V1	si0181C1.gsd	5	0x81C1	1	V1.7
SIEMENS AG	CPU 1512SP-1 PN	V1	si0181C2.gsd	5	0x81C2	1	V1.7
SIEMENS AG	CPU 1512SP F-1 PN	V1	si0181C3.gsd	5	0x81C3	1	V1.7
SIEMENS	ET 200M (IM153-2) DPV1, H, 12IO	V1.5	si04801e.gsd	5	0x801E	1	V5.0.9
SIEMENS	ET 200S (IM151) DPV1	V1.4	si04806a.gsd		0x806A	A1.0	Z1.0
Siemens AG	SINAMICS \$120/\$150 V4.5	V4.5	SI2680E5.GSE	5	0x80E5	С	V4.5
Piomone AC	SINIAMICS \$120/\$150 V/4 \$	V/4 Q	ai2020a5 and	5	0,0055		1/4 0

Figure 3.27 – Selecting a PROFIBUS Field Device

Once the device has been added the General Configuration page will be opened and the device will be added at the first open PROFIBUS Station Address.

ProSoft PLX50 Configuration Utility - ILX560	Demo*
· · · · · · · · · · · · · · · · · · ·	
File Device Tools Window Help	
🎦 📾 🛤 🖓 🗇 🕼 🕂 📳 🖬 🖇 🏟	
Project Explorer 🛶 🕈 🗙	
A ILX56Demo     MyILX56-PBM (ILX56-PBM)     Profibus Devices     Implies the profibus Devices     Implies (002) ET200MIM1532DPV1	MyILX56-PBM - 2 - Device Configuration     General Profibus Configuration DPV1 User Parameters Slot Configuration Start-up Parameters DPV1 Objects DPV1 Alarms     Instance     Instance Name ET200MIM1532DPV1
	Device Details GSD File si04801e.gsd Vendor SIEMENS Model ET 200M (IM153-2) DPV1, H, 12IO
	Identity 0x0801E Revision 5

Figure 3.28 – PROFIBUS Field Device Added

# 3.8.1 General

The General configuration is shown in the following figure. The Device General configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

🔅 MyILX5	6-PBM - 2 - De	evice Co	onfigura	ition					
General	Profibus Config	guration	DPV1	User Parameters	Slot Configuration	Start-up Parameters	DPV1 Objects	DPV1 Alarms	
⊂Insta Ins	nce stance Name	ET200N	MIM1532	DPV1					
Devic	ce Details								
GS	3D File	si04801	le.gsd						
Ve	ndor	SIEMEN	NS						
М	odel	ET 200	M (IM15	53-2) DPV1, H, 12	Ю				
lde	əntity	0x0801	E	Revision	5				

Figure 3.29 – Field Device General configuration parameters

#### The General configuration consists of the following parameters:

Table 3.5 – Device General configuration parameters

Parameter	Description
Instance Name	The device instance name which will be used to create the Tag names and UDTs in Logix.

# 3.8.2 **PROFIBUS** Configuration

The PROFIBUS configuration is shown in the following figure. The Device PROFIBUS configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

MyILX56-PBM - 2 - Device Configuration		
General Profibus Configuration DPV1 User Parameters Slot Configuration S	Start-up Parameters DPV1 Objects DPV1 Alarms	
General Profibus Configuration		
Node Address 2 V	Group Membership	
TSDR 11 (tbits)	1     2     3     4       5     6     7     8	
Minimum Slave Interval 6 (x100 us)		
Watchdog	Freeze / Sync	
Watchdog Enable Value 20 (ms)	Freeze Enabled Sync. Enabled	
Profibus Data Options		
Byte/Word Swap Option DD CC BB AA ~	Force Data to Zero on Communication Failure	
	Ok Apply Cancel	

Figure 3.30 – Field Device PROFIBUS configuration parameters

Parameter	Description
Parameter	
Node Address	This is the station address configured for the added device. This is the address the ILX56-PBM will use to look for and configure the device for Data Exchange.
TSDR	This parameter is the minimum time (tbits) that a PROFIBUS-DP slave must wait before it responds. It must respect the rule:
	Min: 11
	Max: 1023
	Default: 11
Minimum Slave Interval	This is the minimal time (microseconds) the PROFIBUS must wait between two IO data exchanges with this device. The default value proposed comes from the GSD File.
	Min: 1
	Max: 65535
Watchdog Enable	Enables the watchdog for the slave device data exchange. The slave device monitors the data exchange rate (PROFIBUS Cycle) and it must be less than the Watchdog Value else the slave device will change back into an unconfigured state.
Watchdog Value	Is used to monitor cyclic communication and must be significantly higher than the time required for one PROFIBUS cycle. If a slave does not receive a request frame for a period of time longer than the watchdog time, it will revert to its initial, power-up state and cyclic communication will have to be reestablished.
	The minimum and default values are defined by the ILX56-PBM Default Watchdog setting in the ILX56-PBM PROFIBUS configuration.

Table 0.0	Field Device			
Table 3.6 –	Field Device	PROFIDUS	configuration	parameters

The PROFIBUS configuration consists of the following parameters:

Group Membership	Specifies which groups the slave belongs to. A slave can be in multiple groups at a time (from 1 through 8). Groups are used by the master when it sends a Sync or Freeze command. PROFIBUS Group checkboxes are enabled when Sync Mode or Freeze Mode checkboxes are checked.
Freeze Enabled	User data transmission Synchronization control commands enable the synchronization of inputs. Freeze Mode field is unchecked by default.
Sync Enabled	User data transmission Synchronization control commands enable the synchronization of outputs. Sync Mode is unchecked by default.
Byte/Word Swap Option	This parameter will reformat the input and output Profibus DPV0 communication data. Below are the reformat options if the normal data format is AA BB CC DD:
	None
	BB AA
	DD CC BB AA
	CC DD AA BB
Force Data to Zero on Communication Failure	When this parameter is set it will force the last data received from a DP device to be forced to zero if the DPV0 communication to that specific device is lost.

# 3.8.3 DPV1

The DPV1 configuration is shown in the following figure. The slave device DPV1 configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

MyILX56-PBM - 2 - Device Configuration			
General Profibus Configuration DPV1 User Parameters Slot Configuration Start-	t-up Parameters	DPV1 Objects	DPV1 Alarms
DPV1 Settings			
✓ Enable DPV1	Alarm Enables	s 1 Alarm	
Base 1ms	Process	Alarm	
Enable Fail Safe	Diagnos	tic Alarm	
Check Config	Manufac	turer Alarm	
Alarm Mode 1 of each $\checkmark$	Status A	larm	
Alarm Ack uses SAP50	Update	Alarm	

Figure 3.31 – Device DPV1 configuration parameters

The DPV1 c	configuration	consists	of the following parameters:	
------------	---------------	----------	------------------------------	--

Table 3.7 – Device DPV1 configuration parameters

Parameter	Description
Enable DPV1	Indicates if the slave supports DPV1 Class 1 access (read and write) or alarms. If the device does not support these DPV1 services, this parameter must be unchecked. The default value is based on the information provided by the GSD File.
Base 1ms	Indicates if the device should use the 1ms base time for watchdog time calculation. See "PROFIBUS Configuration" on page 33 for watchdog time calculation.
	By default, the field will be unchecked which sets the watchdog base to 10 ms.
	<b>Note:</b> the watchdog value is always shown in the configuration panel in ms regardless of this time base setting.
Enable Fail Safe	The failsafe mode determines the behavior of the DP Slave outputs when the PROFIBUS Master is in CLEAR state:
	<ul> <li>If the slave is configured to be failsafe and supports this feature, then it will apply its own fallback value (the Master sends outputs with 0 length data)</li> </ul>
	If not, the Master sends output data at 0
	If this feature is supported by the device, the check box must be checked. If the device does not support it, this parameter must be unchecked. The default value is based on the information provided by the GSD File.
Check Config	This checkbox is used to define the reaction to the reception of configuration data. If the check box is not set, the check is as described in EN 50170. If the check box is set, the check is made according to a specific user definition. By default, the field will be unchecked.
Alarm Mode	Specifies the maximum number of possible active alarms for the device.

Alarm Ack uses SAP50	Forces the ILX56-PBM to use Service Access Point (SAP) 50 to acknowledge alarms.
Alarm Enables	Enables specific alarms for the slave device to report on if active.
	The available alarms are listed below and are only available if specified in the device's GSD file:
	Pull Plug Alarm
	Process Alarm
	Diagnostic Alarm
	Manufacturer Alarm
	Status Alarm
	Update Alarm

# 3.8.4 User Parameters

The User Parameter configuration is shown in the following figure. The device User Parameter configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

Parameter	Value	Notes
Identifier-related diagnostics	enable	~
Submodule status	enable	~
Channel-related diagnostics	enable	$\sim$
Analog-value format	SIMATIC S7	$\sim$
Unbundled H-KIR	disable	$\sim$
MLFB	6ES7 153-2BA02-0XB0	$\sim$

Figure 3.32 – Device User Parameter configuration parameters

The User Parameter configuration consists of the device specific user configuration. This is extracted from the device GSD file and can be used to configure device specific parameters. When one of the parameters is changed the User Parameter Data will be updated which is sent to the device in the Set Parameter telegram.
# 3.8.5 Slot Configuration

Each slave device can have multiple slots that can be configured. A slot can be a place holder for a process variable or a placeholder for a specific piece of hardware. In the example below the PROFIBUS slave device added is an IO adapter which can have multiple additional IO modules which will be represented as additional slots.

🔅 MyILX56-PBM	- 2 - Device Configuration										×
General Profibu	s Configuration DPV1 User Paramete	rs Slot Configuration Start-up Parameters	DPV1 Objects	DPV1 Ala	arms						
Slot Configure	ation								[	Add Module	]
Slot	Description	Module				Data Point	Data Type	Byte Length	DP Offset	Ext User Prm	1
u											-

Figure 3.33 – Field Device Slot configuration start

To add a module, select the *Add Module* button. The module selection form will appear listing all the available modules from the GSD file.

🔶 A	dd Modu er	le		x
	Module	e Description *	Reset	
	ID 4	<ul> <li>Description</li> </ul>	Info	^
	131	6ES7 332-5HB81-0AB0 2AO	Analog output module AO2/12bits, reconfigurable online, extended environ	
	132	6ES7 334-0KE80-0AB0 4AI/2AO	Analog input/output module. Al4/12bits+AO2/12bits, extended environment	11
	133	6ES7 338-4BC01-0AB0 POS-INPUT	Position detection module POS-INPUT, supports clocking	1
	134	6GK7 342-2AH01-0XA0 CP342-2	Basic module for connecting PLC-i	1
	137	6ES7 322-1CF00-0AA0 8DO	Digital input module DO8 48-125V DC/1.5A, grouping 4	1
Þ	138	6ES7 327-1BH00-0AB0 8DI/8DX	Digital I/O module DI8 24V / DX8 individually configurable channels as DI/D	
	139	6ES7 331-7HF01-0AB0 8AI	Analog input Al8x14Bit, High Speed (tdp min = 1ms), supports clocking	11
	140	6ES7 338-7XF00-0AB0 IQ-Opto	Module 8 IQ-SENSE for the connection of IQ-SENSE devices	11
	141	6ES7 338-7XF00_IQ-ID1/128/129A	Module 8 IQ-SENSE for the connection of IQ-SENSE devices, mixed config	=
	142	6ES7 322-8BH01-0AB0 16DO_24V	Digital output module DO 16xDC24V/0.5A, with diagnostics, reconfigurable	H
	143	6ES7 332-7ND02-0AB0 4AO	Analog output module 4AO/16bits, supports clocking	1
	144	6ES7 331-7PF01-0AB0 RTD	Analog input module Al8xRTD, 16bits (internal 24bits according to Sigma D	
			Ok Cancel	

Figure 3.34 – Module Selection

The *Module Description* filter can be used in conjunction with the wildcard character ("\*") to locate the required module. Once the required module has been selected, press the *Ok* button.

The module will be added to the Slot configuration.

ILX56-PBM	1 - 2 - Device Configuration														
eral Profib	us Configuration DPV1 User	r Parameters Slot Configu	ration Start-up	Parameters	DPV1 Objects	DPV	1 Alar	ms							
lot Configur															Add Medule
ior conligur	ration														Add Module
Slot	Description		Mod	lule					Data Po	nt	Data Ty	/pe	Byte Length	DP Offset	Ext User Prm
Slot 1 a6ES7	Description 73271BH000AB	138-6ES7 327	Mod 7-1BH00-0AB0	dule 8DI/8DX			+		Data Po Input	nt V	Data Ty INT	/pe ~	Byte Length 2	DP Offset 0	Ext User Prm 155F01001

Figure 3.35 – Slot configuration – (Logix)

#### Slot Configuration – General

Each module added can consist of one or more Data Points. In the example below the module has two Data Points, one Input and one Output.

The description of each is based on the module name (from GSD file) but can be edited by the user. When using Logix this Description is used to create the member of the device-specific UDTs and thus no illegal Logix characters are permitted. It is also important that these descriptions are unique within a device.

yILX5	56-PBM - 2 - Device Configuration												- 0
neral	Profibus Configuration DPV1 User Parameter	slot Configuration Start-up	Parameters DPV1 Objects	DPV	1 Ala	rms							
Slot C	Configuration												Add Modulo
	- <b>J</b>												Add Module
Slot	Description	Mod	lule				Data Po	int	Data Typ	9	Byte Lenath	DP Offset	Ext User Prm
Slot	Description a6ES73271BH000AB	Mod 138-6ES7 327-1BH00-0AB0	lule 8DI/8DX		+		Data Po	int ~	Data Typ	•	Byte Length 2	DP Offset 0	Ext User Prm 155F01001

Figure 3.36 - Slot descriptions

Some modules provide module specific User Parameters to further configure the module. These parameters can be accessed by either clicking on the Configure (...) button or by right-clicking on the Module and selecting the **Configure Module** option in the context menu.

eral Profibu	us Configuration DPV1 User Pa	rameters Slot Configuration Start-up	Parameters DPV1 Objects	DPV	1 Alar	ms					
ot Configur	ation										Add Module
Slot	Description	Mod	ule			Data Point	Data Ty	pe	Byte Length	DP Offset	Ext User Prm
1 a6ES7	3271BH000AB	138-6ES7 327-1BH00-0AB0	8DI/8DX		+	Input 🗸	INT	$\sim$			155F01001
a6ES7	3271BH000A1				+	Insert Module		$\sim$	2	0	
					Ö	Configure Modu	ıle				
				1	×	Delete Module		1			
					<b>+</b> •	Add Data Point					
					30	Delete Data Poi	nt				

Figure 3.37 – Access Module Specific User Parameters

The Module User Parameter Editor will appear. The parameters and their enumerated options are derived from the GSD file.

	Parameter	Value		Notes
	[SlotNumber]	1		1-15
	Use channel 8 as output	No	~	
	Use channel 9 as output	No	~	
	Use channel 10 as output	No	~	
	Use channel 11 as output	Yes	~	
Þ	Use channel 12 as output	No	~	
	Use channel 13 as output	No		
	Use channel 14 as output	Yes NO	v	
	Use channel 15 as output	No	~	
15	5F 01 00 10 00 00 00 00 00 00 00 00 00 00	0 00 00 00 00 00 00 08		Default



Once the slot parameters have been updated the user can click the **OK** button which will update the Extended User Parameters and return to the Slot Configuration page.

When adding a slot, the data format and size will default to that of the selected module in the GSD file. Depending on the GSD file, the default configuration may not be preferred and can be changed by the user.

Formatting the modules data can be achieved by a combination of adding or removing Data Points and changing the Data Type of each.

Data Points can be added by either right-clicking on the module and selecting *Add Data Point* or by clicking on the "+" button.

Data Points can be removed by either right-clicking on the module and selecting **Delete Data Point** or by clicking on the "**X**" button.

Slot	Description		Мос	lule			
1	DigitalInputs DigitalOutputs	138-6ES7 327-1BH00-	+ ° ×	Insert Module Configure Module Delete Module		+	;
			+•	Add Data Point	1		
			×	Delete Data Point			

Figure 3.39 - Adding / Removing Data Points

Note: Each module must contain at least one Data Point.

After adding a new Data Point, the following should be configured:

- Description
- Data Point Type (Input, Output, None)
- Data Type
- Byte Length

Slot Configuration

Slo	t Description	Module			Data Po	oint	Data Type	э	Byte Length	DP Offset
1	DigitalInputs	138-6ES7 327-1BH00-0AB0 8DI/8DX	 +		Input	$\sim$	SINT	~	1	0
	DigitalInputs2		+	X	Input	<	SINT	~	1	1
	DigitalOutputs		+	X	Output	~	INT	~	2	0

Figure 3.40 – Configuring Data Points

After updating the Data Type, the Byte Length will be set to match the selected Data Type. By modifying the Byte Length thereafter, an array of that Data Type can be configured. It is however important that the Byte Length is always a multiple of the base Data Length.

	2 and 1 )po 2 ) to 201.gui 1 tooti outoito
Data Type	Byte Length MUST be a multiple of:
BOOL	1
SINT	1
INT	2
DINT	4
REAL	4

Table 3.8 – Data	а Туре – Ву	te Length	Restrictions
------------------	-------------	-----------	--------------

**Important:** It is critical that the configured Byte Length be a multiple of the base Data Type.

**Important:** It is critical that the total sum of input and output bytes (of all the Data Points) match that required by the slave device. Not adhering to this could cause unexpected results.

Note: The DP (Byte) Offset for each the Data Point will be automatically calculated.

#### Slot Configuration – Logix Specific

When using Logix as the Primary Interface, the PROFIBUS Data Points will be packed and padded to match a device-specific UDT. All the Inputs will be collated together and then all the Outputs.

**Important:** It is important that the Data Point Descriptions do not contain any illegal characters and are not duplicated within a device. Failing to do so will create errors when generating and importing the mapping L5X into Studio 5000.

S	Slot C	onfiguration										
	Slot	Description	Module			Data Po	int	Data Typ	е	Byte Length	DP Offset	Ext User Prm
	1	DigitalInputs	138-6ES7 327-1BH00-0AB0 8DI/8DX	+		Input	~	INT	~	2	0	155F01001
		DigitalOutputs		+	X	Output	~	INT	~	2	0	

Figure 3.41 – Slot configuration – Logix Example

#### 3.8.6 Start-up Parameters

Each slave device can have a set of start-up parameters associated with it which will be updated once Data Exchange is active using DPV1 Class 1 messaging. Thus, the user can have specific parameters that must be updated after the device is initialized for data exchange which will simplify device replacement.

General	Profibus Con	figuration	DPV1	User Parameters	Slot Configuration	Start-up Parameters	DPV1 Objects	DPV1 Alarms	5
Start	Up Paramete	ers art-up Para	meters						
	Dp Paramete	ers irt-up Para	meters						
	Dp Paramete	ers irt-up Para [	ameters Descripti	ion	Slot	Index	Data Type	V	alue

Figure 3.42 – Device Start-up Parameters

The user will need to enable the Start-up parameters by selecting the *Enable Start-Up Parameters* checkbox. Then the user will need to enter the start-up parameters as shown below.

t-Up Parame	ters					
Enable S	art-up Parameters					
	Description	Slot	Index	Data Type		Value
	Description Damping Factor	Slot 1	Index 4	Data Type Real	~	Value 5.25

Figure 3.43 – Device Start-up Parameters Example

Once the slave device has been successfully parameterized and configured for Data Exchange the ILX56-PBM will update one parameter at a time for each slave device.

#### 3.9 Adding PROFIBUS DP Devices – Slave Mode

The user will need to add each PROFIBUS device to the ILX56-PBM, which can then be configured. This is done by right-clicking on the **PROFIBUS Devices** item in the tree and selecting **Add PROFIBUS Device**.



Figure 3.44 – Adding a PROFIBUS Field Device

When adding a PROFIBUS Device in Slave Mode, the user can select any of the following devices to add:

<b>\$</b>	Device GSD Selection	×
	GSD File	
	Standard (PSFT0EE3.GSD)	
	C Legacy - MVI56-PDPS (PSFT098A.GSD)	
	Ok Cancel	

Figure 3.45 – Selecting a PROFIBUS Field Device

Table	3.9 –	Slave	GSD	Files	

Module	GSD Filename
ILX56-PBM	PSFT0EE2.GSD
MVI56-PDPS	PSFT098A.GSD

#### 3.9.1 General

The General configuration is shown in the following figure. The Device General Configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

MyILX56-PBM - 2 -	Device Co	onfigurat	ion				
General Profibus Cor	figuration	DPV1	User Paramete	ers Slot Configuration	Start-up Parameters	DPV1 Objects	DPV1 Alarms
Instance							
Instance Name	ILX56PB	М					
Device Details							
GSD File	PSFT0EE	2.GSD					
Vendor	Pro Soft T	echnolog	y, Inc.				
Model	ILX56-PB	М					
Identity	0x00EE2		Revision	5			

Figure 3.46 – Device General configuration parameters

When the module is emulating the legacy device, the General configuration parameters will appear as follows:

Profibus Con	figuration	DPV1	User Parameter	s Slot Configuration	Start-up Parameters	DPV1 Objects	DPV1 Alarms
ce							
ance Name	MVI56PE	OPS					
e Details —							
) File	PSFT098	BA.gsd					
dor	Pro Soft T	echnolog	gy, Inc.				
lel	MVI56-PI	DPS					
itity	0x0098A		Revision 2	2			
	ce ance Name e Details ) File dor lel	ce ance Name MVI56PD e Details D File PSFT098 dor ProSoft T lel MVI56-P1	ce ance Name MVI56PDPS e Details D File PSFT098A.gsd dor ProSoft Technolog lel MVI56-PDPS	ce ance Name MVI56PDPS e Details ) File PSFT098A.gsd dor ProSoft Technology, Inc. lel MVI56-PDPS tity 0x0098A Bevision 2	ce ance Name MVI56PDPS e Details D File PSFT098A.gsd dor ProSoft Technology, Inc. lel MVI56-PDPS tity 0x0098A Revision 2	e Details D File PSFT098A.gsd dor ProSoft Technology, Inc. Iel MVI56-PDPS tity 0x0098A Revision 2	e Details D File PSFT098A.gsd dor ProSoft Technology, Inc. Iel MVI56-PDPS tity 0x0098A Revision 2

Figure 3.47 – Device General configuration parameters (legacy device)

The General configuration consists of the following parameters:

10010-011			
Parameter	Description		
Instance Name	The device instance name which will be used to create the Tag names and UDTs in Logix.		

Table 3.10 – Device General configuration parameters

# 3.9.2 **PROFIBUS** Configuration

The PROFIBUS configuration is shown in the following figure. The Device PROFIBUS configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

eral Profibus Configuration DPV1 User Parameters Slot Con	figuration Start-up Parameters DPV1 Objects DPV1 Alarms
eneral Profibus Configuration	
Node Address 2 ~	Group Membership
TSDR 11 (tbits)	□ 1 □ 2 □ 3 □ 4 □ 5 □ 6 □ 7 □ 8
Minimum Slave Interval 6 (x100 us)	
Watchdog	Freeze / Sync
☑ Watchdog Enable Value 500 (ms)	Freeze Enabled Sync. Enabled

Figure 3.48 – Device PROFIBUS configuration parameters

When the module is emulating the legacy device, the Profibus Configuration parameters will appear as follows:

al rolibus configuration DPV1	User Parameters	Slot Configuration	Start-up Parameters	DPV1 Objects	DPV1 Alarms
neral Profibus Configuration					
Node Address 2	$\sim$	G	roup Membership ——		
ISDR 11	(tbits)		1 2 1 5 6	3 4 7 8	
Minimum Slave Interval 1	(x100 us)				
Watchdog		Fr	eeze / Sync		
Watchdog Enable Value	<b>500</b> (ms)		Freeze Enabled	Sync. Ena	bled
Profibus Data Options					
Byte/Word Swap Option Nor	e	$\sim$	Force Data to Zer	ro on Communica	tion Failure

Figure 3.49 – Device PROFIBUS configuration parameters (legacy device)

# The PROFIBUS configuration consists of the following parameters:

Parameter	Description
Node Address	This is the station address configured for the added device. This is the address the ILX56-PBM will use to look for and configure the device for Data Exchange.
TSDR	N/A
Minimum Slave Interval	N/A
Watchdog Enable	N/A
Watchdog Value	N/A
Group Membership	N/A
Byte/Word Swap Option	This parameter will reformat the input and output Profibus DPV0 communication data. Below are the reformat options if the normal data format is AA BB CC DD:
	None
	BB AA
	DD CC BB AA
	CC DD AA BB

#### Table 3.11 – Field Device PROFIBUS configuration parameters

# 3.9.3 DPV1

The DPV1 configuration is shown in the following figure. The slave device DPV1 configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

Seneral Profibus Configuration DPV1 User Parameters Slot Configu	ration Start-up Parameters DPV1 Objects DPV1 Alarm
DPV1 Settings	Alarm Enables
Enable DPV1	Pull Plug Alarm
Base 1ms	Process Alarm
Enable Fail Safe	Diagnostic Alarm
	Manufacturer Alarm
Alarm Mode 1 of each 🗸	Status Alarm
Alarm Ack uses SAP50	

Figure 3.50 – Device DPV1 configuration parameters

When the module is emulating the legacy device, the DPV1 configuration parameters will appear as follows:

	Johnguration	DEAL	User Parameters	Slot Configuration	Start-up Parameters	DPV1 Objects	DPV1 Alarms
DPV1 Settings							
					Alarm Enables		
Enable I	DPV1				Pull Plug Alarm		
Base 1m	IS				Process Alarm		
Enable I	Fail Safe				Diagnostic Alan	n	
Check C	Config				Manufacturer A	lam	
Alarm Mode	1 of	each	$\sim$		Status Alarm		
	k upon SADE	50			Update Alarm		

Figure 3.51 – Device DPV1 configuration parameters (legacy device)

The DPV1 configuration consists of the following parameters:

Table 3.12 – Device DPV1 configuration parameters

Parameter	Description
Enable DPV1	Enables the DPV1 capabilities of the ILX56-PBM in Slave Mode.
	<b>Note:</b> DPV1 capabilities are not available when the module is emulating the legacy device.
Base 1ms	N/A
Enable Fail Safe	N/A
Check Config	N/A
Alarm Mode	N/A
Alarm Ack uses SAP50	This will force the ILX56-PBM to use Service Access Point (SAP) 50 to acknowledge alarms.
Alarm Enables	N/A

# 3.9.4 Slot Configuration

The Slot configuration is the same as the Master Mode. See section 3.8.5.

#### 3.9.5 DPV1 Objects

The DPV1 Objects configuration is shown in the following figure. The slave device DPV1 Objects configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

		-					
eral Pro	fibus Configuration	DPV1 User Para	meters   Slot Configural	tion Start-up Parameters DPV1	Objects DPV1 Alarms		
JPV1 ОБ	ects					Browse Path	
	Clat	lu deu	Cine	Emotions	Τ	Diowsertaut	
	51	Index 1	3128	Read Au/rite	Slave 1 Object1		
	51		32		Slave_1_Object1		
*							

Figure 3.52 – Device DPV1 Objects configuration parameters – Logix

The DPV1	configuration	consists	of the	following	parameters:

Parameter	Description		
Slot	The Slot number to which the PROFIBUS DP transaction will be directed.		
Index	The Index number to which the PROFIBUS DP transaction will be directed.		
Size	The size (bytes) of the transaction.		
Functions	The Functions supported by the Slave device for this object:		
	Read		
	• Write		
	Read/Write		
Tagname	The Logix Tagname where the data will be read / written.		
	(Logix Only)		

The Logix Tagname can be either entered manually or selected using the Logix Tag Browser. The Tag Browser can be launched by clicking on the Browse button (...) adjacent to the Tagname.

**Note:** The list of Logix tags will not be available if the Logix controller path has not first been correctly configured.

🚸 Logix Tag Browser		_		x
2 🗈 🗖				
-				
Tagname	Data Type			
+ MyPLX51PBM1:I1	_0135:PLX51_PBM_7E	6CF713:I:	0	
+ MyPLX51PBM1:I2	_0135:PLX51_PBM_7E	6CF713:I:	0	
+ MyPLX51PBM1:I3	_0135:PLX51_PBM_7E	6CF713:I:	0	
+ MyPLX51PBM1:I4	_0135:PLX51_PBM_7E	6CF713:I:	0	
+ MyPLX51PBM1:O1	_0135:PLX51_PBM_78F	5E13D:O	:0	
+ MyPLX51PBM1:O2	_0135:PLX51_PBM_78F	5E13D:O	:0	
+ MyPLX51PBM1:O3	+ MyPLX51PBM1:O30135:PLX51_PBM_78F5E13D:O:0			
+ MyPLX51PBM1:O4	_0135:PLX51_PBM_78F	5E13D:0	:0	
+ MyPLX51PBM1_iTEMPPATMT184	+ MyPLX51PBM1_ITEMPPATMT184 MyPLX51PBM1_1523EC4B			
+ MyPLX51PBM1_MasterControl	PSPLX51DPMaster	Control		
+ MyPLX51PBM1_MasterStatus	PSPLX51DPMaster	Status		
-Program:MainProgram	Program:MainProgram Program			
+ Slave01_Description	SINT[64]			
+ Slave01 Tagname	SINT[32]			
Ok	Cancel			
Tag DB Build Complete				.::

Figure 3.53 – Device DPV1 Objects Tag Browsing

# 3.9.6 DPV1 Alarms

The DPV1 Alarms configuration is shown in the following figure. The slave device DPV1 Alarms configuration window is opened by either double-clicking on the slave device in the tree or right-clicking the slave device and selecting *Configuration*.

Important: The Size of the DPV1 Alarm must be greater than 4 or the alarm triggering will not execute.

neral Pro	ofibus Configuration   DPV1   Use	Parameters   Slot Configuration   Start-up Parameters	DPV1 Objects DPV1 Alarms	
DPV1 Ala	arms		Proven Path	
	Size	Tagname		
•	32	Slave_1_Alarm		

Figure 3.54 – Device DPV1 Alarms configuration parameters (Logix)

The DPV1 configuration consists of the following parameters:

Table 3.14 – Device DPV1 Alarms configuration parameters

Parameter	Description
Size	The size (bytes) of the Alarm object.
Tagname	The Logix Tagname from where the alarm data will be read. (Logix Only)

**Note:** The DP Master connected to the ILX56-PBM (in slave mode) will be able to configure any of the following alarms: Diagnostic Alarm, Process Alarm, Pull Plug Alarm, Status Alarm, Update Alarm, Manufacturer Specific Alarm.

#### 3.10 Studio 5000 Configuration

**Note:** The ILX56-PBM uses an Add-On Profile (AOP) for the 1756 Backplane. Therefore, minimum Studio 5000 version that can be used is v21.

For Studio 5000 v20 and below, a *Generic* 1756 *Module* profile can be used. Please visit <u>www.prosoft-technology.com</u> to download the *ILX56\_PBM\_Installing\_Logix\_v20\_and\_below.zip* file. It contains a .L5X file and instructions.

The ILX56-PBM module can be easily integrated with Allen-Bradley Logix family of controllers. Integration with the Logix family in Studio5000 makes use of the Add-On-Profile (AOP).

#### 3.10.1 Installing the Add-On Profile (AOP)

The user will first need to install the ILX56-PBM AOP before the module can be added to the Logix I/O tree. User will need to download the AOP from product webpage of ProSoft Technology.com at <u>www.prosoft-technology.com</u>. Once downloaded extract the zip file, run the *MPSetup.exe* file, and follow the on-screen instructions.

#### 3.10.2 Add Module to I/O Configuration

Integration with the Logix family in Studio5000 makes use of an AOP. Under the 1756 Backplane, right-click and select the New Module option.



Figure 3.55 - Adding a module

The module selection dialog will open. To find the module more easily, use the Vendor filter to select only the ProSoft modules as shown in the following figure.

elect Module Type Catalog   Module Discovery   Favorites			
Enter Search Text for Module Type	Clear Filters		Hide Filters 🕱
Module Type Category Filters	A Module	Type Vendor Filters	<b></b>
Analog	🔲 🗖 Phoenix	Digital Corporation	
Communication	🚽 🗹 🛛 Prosoft 1	Fechnology	
Controller	🛛 🗖 Rockwe	I Automation/Allen-Bradley	
🔽 Digital	🔄 🗖 Spectrur	m Controls, Inc.	_
<ul> <li>Catalog Number</li> <li>Description</li> </ul>		Vendor	Category
ILX56-PBM PROFIBUS Master or	Slave Module	Prosoft Technol	Specialty

Figure 3.56 - Selecting the module

Locate and select the ILX56-PBM and select the *Create* option. The module configuration dialog will open, where the user must specify the Name and Slot as a minimum to complete the instantiation.

New Module						23
General*	General	Ν				
Connection Module Info PROFIBUS DP Configuration Vendor	Type: Vendor: Parent: Na <u>m</u> e: Description:	んろ ILX56-PBM PROFIBUS Master or Slave Module Prosoft Technology Local PBM		Sl <u>o</u> t:	1	
	Module Defin Series: Revision: Electronic Ke Mode Connections	ition 1.001 sying: Compatible Module Master s 1	T			
Status: Creating			Change	OK	Cancel	Help

Figure 3.57 – Module instantiation

Once the instantiation is complete the module will appear in the Logix IO tree.





The Module Defined Data Types will automatically be created during the instantiation process.

# 3.10.3 PLX50 Configuration Utility Project File

The ILX56-PBM AOP allows the user to save the PLX50 Configuration Utility project file in the AOP as well as launch PLX50 Configuration Utility from the AOP.

Module Properties: Local:1 (ILX	56-PBM 1.001) ×	(
General	General	
Connection     Module Info     PROFIBUS DP Configuration     Vendor	Type: Vendor: Parent: Name: Description:	ILX56-PBM PROFIBUS Master or Slave Module Prosoft Technology Local PBM Slot: 1
	Module Defi Series: Revision: Electronic K Mode Connection:	nition 1.001 eying: Compatible Module Master s 1 Change
Status: Offline		OK Cancel Apply Help

Figure 3.59 – AOP - PLX50 Configuration Utility

When no PLX50 Configuration Utility project has been defined the user can either *Browse* for an existing PLX50 Configuration Utility project. If no PLX50 Configuration Utility project has been defined the user can type in the project file name in the *PLX50 Configuration Utility Project File* textbox and select Launch PLX50 Configuration Utility.

**Note:** Once the file name has been entered, the user will need to press *Apply* before the *Launch PLX50 Configuration Utility* button will become available.

Module Properties: Local:1 (ILX5	6-PBM 1.001) ×
- General	PROFIBUS DP Configuration
Connection Module Info PROFIBUS DP Configuration Vendor	PROFIBILIS DP Configuration Project File ( psi): 7/1Shared VM File/11/256-PRV11/256-PRM/New AOP
	Launch PROFIBUS DP Configuration
Status: Offline	OK Cancel Apply Help

Figure 3.60 – AOP – Launch PLX50 Configuration Utility

#### 3.11 Logix Mapping

The PLX50 Configuration Utility will generate the required UDTs and Routines (based on the ILX56-PBM configuration) to map the required PROFIBUS Slave input and output data. The user will need to generate the required Logix and UDTs by right-clicking on the module in the PLX50 Configuration Utility and selecting the *Generate Logix L5X* option.

**Important:** The user will need to ensure that the Logix Base Tag is correct for the generated Logix L5X code to work. The base tag will be the tag name for the module input and output assemblies in the Logix controller owning the module.

For example, if the ILX56-PBM is in the same local rack as the Logix controller owning it, the Logix Base Tag will be *Local:xx* (where xx is the slot number of the module). Below is an example where the ILX56-PBM is in slot 1 of the local rack connected to the Logix controller in the same rack.

🔅 MyILX	56-PBM - Configuration	
Genera	l Profibus Logix	
Lo	gix	
	Logix Connections	1 ~
	Controller Path	1.0
	Response Timeout	500 (ms)
	Logix Base Tag A	Local:1
	Logix Base Tag B	Local:1

Figure 3.61 - Logix Base tag assignment in PLX50CU



Figure 3.62 – Logix Base tag assignment in Studio 5000

If the module is in a remote rack the user will need to enter the Logix Base Tag based on the name of the remote rack (see the example below):

🔶 N	NyILX56-PBM - Configuration	
G	eneral Profibus Logix	
	Logix	
	Logix Connections	1 ~
	Controller Path	1.0
	Response Timeout	500 (ms)
	Logix Base Tag A	RemoteRack01:3
	Logix Base Tag B	RemoteRack01:4

Figure 3.63 - Logix Base tag assignment in PLX50CU

Controller ILX56Demo Tasks Motion Groups Add-On Instructions Add-On Instructions Add-On Instructions Add-On Instructions Add-On Instructions Control Instructions Add-On Instructions Control Instructions Add-On Instructions Add-	Controller Organizer - 4 ×	Controller Tags - ILX56Demo(contro
	Controller ILX56Demo Tasks Controller ILX56Demo Controller ILX56Demo Contended State	Scope: DLSSDErno(Control Name + Local:1:11 + Local:1:01 + MyILX56PBM_ET200MIM1532DPV1 + MyILX56PBM_MasterControl + MyILX56PBM_MasterStatus + RemoteRack01:1 + RemoteRack01:3 + RemoteRack01:3 + RemoteRack01:3 01

Figure 3.64 – Logix Base tag assignment in Studio 5000



Figure 3.65 – Selecting Generate Logix L5X

The user will then be prompted to select a suitable file name and path for the L5X file.

Select a Logix XML Import/Export File				×
$\leftarrow ~~ ightarrow~~$ $\checkmark~$ $\blacksquare~$ « Users $ ightarrow$ user $ ightarrow$ Documents $ ightarrow$ ProSoft Technol	ogy ~ ひ	Search ProSoft Te	chnology	Q
Organise 🔻 New folder			* <b>*</b>	?
OneDrive - Aparia Name	Date modified	Туре	Size	
🗢 This PC No i	tems match your search.			
🔓 3D Objects				
🔚 Desktop				
Documents				
🔈 Downloads				
🐌 Music				
E Pictures				
🖪 Videos				
🐛 Local Disk (C:) 🗸 🧹				>
File name: MyILX56-PBM.L5X				~
Save as type: Logix XML File (*.L5X)				~
		Save	Cancel	



This L5X file can now be imported into the Studio 5000 project by right-clicking on a suitable *Program* and selecting *Add*, and then *Import Routine*.

Controller Organizer		<b>-</b> ∓ ×	
Controller ILX56De	mo Handler ler		
- 🖉 Param	Add	•	New Routine
MainR Unscheduled Motion Groups	Cut Copy Paste	Ctrl+X Ctrl+C Ctrl+V	New Local Tag Ctrl+W New Parameter
Add-On Instruc	Delete	Del	
Data Types     Generation	Verify Cross Reference	Ctrl+E	
Add-On-Del	Browse Logic	Ctrl+L	
🖶 🖼 Module-Def 	Online Edits	•	
 Tr. Logical Model 	Print	۲	
i ■ 1756 Backpl	Export Program		
□ [0] 1/56- [1] ILX56-	Properties	Alt+Enter	

Figure 3.67 – Importing the L5X file into Studio 5000

In the file open dialog, select the previously created L5X file and press Ok.

The import will create the following:

- Mapping Routine
- Multiple UDT (User-Defined Data Types)
- Multiple Controller Tags

Since the imported mapping routine is not a Main Routine, it will need to be called from the current Main Routine.



Figure 3.68 – Calling the mapping routine



Figure 3.69 – Imported Logix Objects

A number of ILX56 specific (UDT) tags are created.

▲ Local:3:01	{}	{}		PS:ILX56_PBM:O1:0
Local:3:01.CommandControl	16#03		Hex	SINT
Local:3:01.RedundancyControl	16#00		Hex	SINT
Local:3:01.Reserved	16#0000		Hex	INT
Local:3:01.DeviceEnable	{}	{}		PS:DeviceEnable:O:0

Figure 3.70 – ILX56-specific tags

The Master Status tag displays the status of the PROFIBUS Master, including arrays to show the LiveList, Data Exchange Active, Alarm and Diagnostic pending status of each slave device.

▲ Local:3:I1	{}	{}		PS:ILX56_PBM:I1:0
Local:3:I1.ConnectionFaulted	0		Decimal	BOOL
Local:3:I1.ModuleStatus	16#0000_0513		Hex	DINT
Local:3:I1.ConfigValid	16#1		Hex	BOOL
Local:3:I1.Owned	16#1		Hex	BOOL
Local:3:I1.DuplicateDPStation	16#0		Hex	BOOL
Local: 3: I1. Profibus Field Bus Error	16#0		Hex	BOOL
Local: 3: I1. Profibus Device Error	16#1		Hex	BOOL
Local: 3: I1. Profibus Offline	16#0		Hex	BOOL
Local: 3: I1. Profibus Stopped	16#0		Hex	BOOL
Local: 3: I1. Profibus Clear	16#0		Hex	BOOL
Local: 3: I1. Profibus Operational	16#1		Hex	BOOL
Local:3:I1.SlaveMode	16#0		Hex	BOOL
Local:3:I1.ControllerRun	16#1		Hex	BOOL
Local:3:I1.ModuleRedundancyEnabled	16#0		Hex	BOOL
Local: 3: I1. Module Redundancy Status	16#0		Hex	BOOL
Local:3:I1.ConfigCRC	16#2e95		Hex	INT
Local:3:I1.ActiveNodeCount	124		Decimal	SINT
Local:3:I1.SwitchOverTimeOut	10		Decimal	INT
Local:3:I1.DeviceLiveList	{}	{}		PS:OnlineSlaves:I:0
Local:3:I1.DeviceDataExchangeActive	{}	{}		PS:DataExchangeActi
Local:3:I1.DeviceDeviceAlarmPending	{}	{}		PS:PendingAlarmsSla
Local:3:I1.DeviceDiagnosticPendingFla	{}	{}		PS:DiagnosticsPendin

Figure 3.71 - ILX56-specific tags

There is also a tag created for each configured slave device. The structure of which comprises the following:

- Input Status Status related to slave device
- Input Data As specified in the Input Data Points in the Slot configuration
- Output Control Used to trigger alarms
- Output Data As specified in the Output Data Points in the Slot configuration

{}		MyILX56PBM	
{}		MyILX56PBM	
{}		PSPLX51DPSI	
0	Decimal	BOOL	Device Online (0=Offline, 1=Online)
0	Decimal	BOOL	Data Exchange Active (0=Inactive, 1=Active)
0	Decimal	BOOL	Device Identity Mismatch (0=Ok, 1=Mismatch)
0	Decimal	BOOL	Disabled by Output (0=Enabled, 1=Disabled)
0	Decimal	BOOL	Profibus Device Error (0=Ok, 1=Error)
0	Decimal	BOOL	Alarm Pending (0=Not Pending, 1=Pending)
0	Decimal	BOOL	Diagnostics Pending (0=Not Pending, 1=Pending)
0	Decimal	BOOL	Station Number Mismatch (0=Ok, 1=Mismatch)
0	Decimal	BOOL	Mapping Checksum Mismatch (0=Ok, 1=Mismatch
0	Decimal	BOOL	Slave Clear Operation Mode
0	Decimal	BOOL	Slave Alarm Acknowledge
0	Decimal	SINT	Device Station Number
16#0000	Hex	INT	Mapping checksum
0	Decimal	INT	
{}		MyILX56PBM	
{}		PSPLX51DPSI	
0	Decimal	SINT	Device Station Number
0	Decimal	BOOL	Device Alarm Trigger
16#0000	Hex	INT	Mapping Checksum
0	Decimal	INT	
	<pre>{} {} {} {} {} {} 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0</pre>	{ }         { }         ( , )         0       Decimal         16\$0000       Hex         0       Decimal         ()       ()         ()       Decimal         16\$0000       Hex         0       Decimal         16\$0000       Hex         0       Decimal	{}         MyILX56PBM           {}         MyILX56PBM           {}         PSPLX51DPSI.           0         Decimal         BOOL           0         Decimal         SINT           16\$#0000         Hex         INT           0         Decimal         SINT           0         Decimal         SINT           0         Decimal         SINT           0         <



# 3.12 Importing the Add-on instruction (AOI)

A custom Add-On Instruction (AOI) is offered and recommended for use in the performance and monitoring of Class 3 messaging with the ILX56-PBM. The AOI offered implements custom UDT's, controller tags, and logic that instantiates the CIP messages needed to perform:

- DPV1 Class 1 Read
- DPV1 Class 1 Write
- DPV1 Class 2 Initialize
- DPV1 Class 2 Abort
- DPV1 Class 2 Read
- DPV1 Class 2 Write
- Alarms
- Extraction of Slave Diagnostics (DPV0)
- Global Control Commands

To add the AOI, you must go into the *Controller Organizer* window, expand the **Tasks** window and double-click the **MainRoutine** under the **MainProgram** folder. Right-click on an empty rung in the routine, and click the **Import Rungs** option.



Figure 3.73 - Import Rungs option

Navigate to the location on your PC where the .L5X Add-On Instruction is saved. Select Open.

ổ Import Rung						×
Look in:	퉬 ILX56_AOI	•	G 🤌 📂 🛄 🗸			
Ca	Name	*	Date modified	Туре	Size	
Recent Places	H ILX56_PBM_A	40I_v1_0.L5X	2/24/2020 12:52 PM	Logix Designer X	173 KB	
<b>Desktop</b>						
Cibraries						
Computer						
Network						
	File name:	ILX56 PBM AOI v1 0.L5X			-	Open
	Files of type:	Logix Designer XML Files (*.1.5X)			•	Cancel
						Help

Figure 3.74 – Opening the .L5X Add-On Instruction

This causes the *Import Configuration* dialog box to open, which shows all of the controller tags to be created.

💷 Impe	ort Configuration - ILX56_PBM_AOI	_v1_0.L	5X									×
	Eind:	_	A A Eind/Replace									
	Find Within: Final Name	•										
Import	Content:	Confia	ure Tag References									
i i	- 🔓 MainProgram		Import Name	Operation	6	Final Name		5	Usana	Alias For	Data Tune	Descript
-	MainRoutine (Rungs)		AOIILX56PBM	Create	n	ADULX56PBM	-		Local	Alide For	AOIII X56P	Descript
æ	References		ILX56PBM	Create		ILX56PBM			Local		ILX56PBM	
-10	Add-On Instructions		ILX56PBM_MSGDPV1Class1	Create		ILX56PBM_MSGDPV1Class1Alarm			Local		MESSAGE	
-10			ILX56PBM_MSGDPV1Class1	Create	D	ILX56PBM_MSGDPV1Class1Read		••••	Local		MESSAGE	
. ▼_	Other Components		ILX56PBM_MSGDPV1Class1	Create	D	ILX56PBM_MSGDPV1Class1Write		••••	Local		MESSAGE	
-0	Errors/warnings		ILX56PBM_MSGDPV1Class2	Create		ILX56PBM_MSGDPV1Class2Abort		••••	Local		MESSAGE	
			ILX56PBM_MSGDPV1Class2Ini	it Create	۵	ILX56PBM_MSGDPV1Class2Init		••••	Local		MESSAGE	
			ILX56PBM_MSGDPV1Class2	Create		ILX56PBM_MSGDPV1Class2Read		••••	Local		MESSAGE	
			ILX56PBM_MSGDPV1Class2	Create	D	ILX56PBM_MSGDPV1Class2Write		••••	Local		MESSAGE	
			ILX56PBM_MSGGlobalControl	Create		ILX56PBM_MSGGlobalControl		••••	Local		MESSAGE	
			ILX56PBM_MSGSIaveDiagRe	. Create	D	ILX56PBM_MSGSIaveDiagRequest		••••	Local		MESSAGE	
		•				m						+
•	4 111											
V Pres	serve existing tag values in offline proj	ect								ОК Са	ncel	Help
Ready												1

Figure 3.75 – Import Configuration dialog box

Under the *Other Components* section, verify that the Final Name of the module matches the existing module name in your project.

Import Configuration - ILX56_PBM_AOI_v1_0.L5X	3
Find: Find: Find/Replace	
Import Content:	
Programs     Configure Component References	
Import Name     Operation     Final Name     Class Name     Import Name     Department     Import Name     Import Nam     Import Nam     Import Nam     I	
References Add-on Instructions Charlen Components Frors/Warnings Charlen Components Frors/Warnings Charlen Components Frors/Warnings Charlen Components Charlen Charlen Components Charlen Charlen Components Charlen Charlen Charl	
	-
Cancel Help     Concel Help     Cancel Help	] - -

Figure 3.76 – Verifying the module name

Click **OK** to perform the import. When it is completed the Add-On Instruction rung will appear in the ladder.

AOIILX56PBM	
ILX56PBM	
ILX56PBM_MSGDPV1Clas	)
s1Read	
ILX56PBM_MSGDPV1Clas	)
s1Write	_
ILX56PBM_MSGDPV1Clas	
s1Alarm	_
ILX56PBM_MSGDPV1Clas	
s2Init	
ILX56PBM_MSGDPV1Clas	
s2Abort	
ILX56PBM_MSGDPV1Clas	
s2Read	
ILX56PBM_MSGDPV1Clas	
s2Write	
ILX56PBM_MSGGlobalCo	
ntrol	
ILX56PBM_MSGSlaveDia	
gRequest	

Figure 3.77 – Add-On Instruction rung in the ladder

Under the **Controller** folder, click the **Controller Tags**, and you are able to see the UDT's and controller tags that are imported with the Add-On Instruction.

▲ ILX56PBM	{}	{}		ILX56PBM_MODULED	
▲ ILX56PBM.CONTROL	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
▲ ILX56PBM.CONTROL.DPV1_Class1	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.DPV1_Class1.Read	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.DPV1_Class1.Write	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.DPV1_Class1.Alarm	{}	{}		ILX56PBM_CONTROL	DPV1 ALARM
▲ ILX56PBM.CONTROL.DPV1_Class2	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.DPV1_Class2.Init	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.DPV1_Class2.Abort	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.DPV1_Class2.Read	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.DPV1_Class2.Write	{}	{}		ILX56PBM_CONTROL	CONTROL CONTRO
ILX56PBM.CONTROL.SlaveDiagnostics	{}	{}		ILX56PBM_CONTROL	DPV1 DIAGNOSTICS
ILX56PBM.CONTROL.SlaveDiagnostics.Initiate	0		Decimal	BOOL	Initiate DPV1 Slave R
ILX56PBM.CONTROL.SlaveDiagnostics.MSGStatus	{}	{}		ILX56PBM_MESSAGE	Message Status
ILX56PBM.CONTROL.SlaveDiagnostics.Request	{}	{}		ILX56PBM_CONTROL	Request
ILX56PBM.CONTROL.SlaveDiagnostics.Response	{}	{}		ILX56PBM_CONTROL	Response
▲ ILX56PBM.CONTROL.GlobalControl	{}	{}		ILX56PBM_CONTROL	DPV1 GLOBAL
ILX56PBM.CONTROL.GlobalControl.Initiate	0		Decimal	BOOL	Initiate DPV1 Slave R
▶ ILX56PBM.CONTROL.GlobalControl.MSGStatus	{}	{}		ILX56PBM_MESSAGE	Message Status
ILX56PBM.CONTROL.GlobalControl.Request	{}	{}		ILX56PBM_CONTROL	Request
ILX56PBM.CONTROL.GlobalControl.Response	{}	{}		ILX56PBM_CONTROL	Response
ILX56PBM_MSGDPV1Class1Alarm	{}	{}		MESSAGE	



To perform Class 3 messaging with the AOI, you must first ensure that the module is in the OPERATIONAL state and exchanging data with its configured nodes. Navigate to the Controller Tag of the acyclic function you want to perform, and first verify that the Request parameters of the function are correct.

ILX56PBM.CONTROL.DPV1_Class1.Read	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Initiate	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.Done	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.Error	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.DoneCount	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.ErrorCount	0
ILX56PBM.CONTROL.DPV1_Class1.Read.Request	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout	4000
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlaveAddress	2
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlotNumber	1
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Index	1
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Length	10
ILX56PBM.CONTROL.DPV1_Class1.Read.Response	{}

Figure 3.79 – Request parameters

Once you have confirmed that the Request parameters are correct, enter a value of 1 in the *Initiate* tag and the Class 3 message will send.

ILX56PBM.CONTROL.DPV1_Class1.Read	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Initiate	1
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.Done	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.Error	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.DoneCount	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.ErrorCount	0
ILX56PBM.CONTROL.DPV1_Class1.Read.Request	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout	4000
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlaveAddress	2
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlotNumber	1
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Index	1
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Length	10
ILX56PBM.CONTROL.DPV1_Class1.Read.Response	{}

#### Figure 3.80 – Initiate tag

You can confirm that the message was sent and successful by monitoring the *MSGStatus* tag.

ILX56PBM.CONTROL.DPV1_Class1.Read	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Initiate	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.Done	1
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.Error	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.DoneCount	1
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus.ErrorCount	0
ILX56PBM.CONTROL.DPV1_Class1.Read.Request	{}
<ul> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout</li> </ul>	{} 4000
<ul> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlaveAddress</li> </ul>	{} 4000 2
<ul> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlaveAddress</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlotNumber</li> </ul>	{} 4000 2 1
<ul> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlaveAddress</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlotNumber</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Index</li> </ul>	{} 4000 2 1 1
<ul> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlaveAddress</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlotNumber</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Index</li> <li>ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Length</li> </ul>	{} 4000 2 1 1 10

Figure 3.81 - MSGStatus tag

# The configured slave's response to the Class 3 message will be shown in the Response tag.

ILX56PBM.CONTROL.DPV1_Class1.Read	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Initiate	0
ILX56PBM.CONTROL.DPV1_Class1.Read.MSGStatus	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Request	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Timeout	4000
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlaveAddress	2
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.SlotNumber	1
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Index	1
ILX56PBM.CONTROL.DPV1_Class1.Read.Request.Length	10
ILX56PBM.CONTROL.DPV1_Class1.Read.Response	{}
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Status	0
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.ExtendedStatus1	0
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.ExtendedStatus2	0
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.ExtendedStatus3	0
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.DataLength	16#10
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Reserved	16#00
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data	16#55
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data1	16#23
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data2	16#11
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data3	16#03
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data4	16#65
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data5	16#22
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data6	16#01
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data7	16#05
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data8	16#08
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data9	16#02
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data10	16#00
ILX56PBM.CONTROL.DPV1_Class1.Read.Response.Data11	16#00

Figure 3.82 – Slave response

Repeat these steps for all of the other acyclic messaging functions in the ILX56-PBM.

# 4 SD Card

The ILX56-PBM supports an SD Card (see below) which can be used for disaster recovery. The SD Card can be pre-loaded with the required firmware and/or application configuration.



Figure 4.1 – Module Bottom View – SD Card Slot

**Important:** The user will need to ensure that the SD Card has been formatted for FAT32.

**Important:** All needed files must be copied into the root directory of the SD Card. The module will not use files which are located in folders.

#### 4.1 Firmware

The user can copy the required firmware (which can be downloaded from the ProSoft website) onto the root directory of the SD Card.

🎝   🗹 📜 =	Drive Tools	Secure Digital storage device (E:)			
File Home Share View	Manage				
← → → ↑ 👼 > This PC > See	cure Digital	storage device (E:)			
🗢 This PC	^	Name	Date modified	Туре	Size
📙 3D Objects	[	System Volume Information	2019/06/18 12:54	File folder	
🔚 Desktop		LLX56PBM_1001001.afb	2019/07/23 13:16	AFB File	744 KB
🗎 Documents		ILX56-PBM-80CA.cfg		CFG File	7 KB
🔈 Downloads					
🌗 Music					
🔚 Pictures					
E Videos					
🐛 Local Disk (C:)					
鳧 Secure Digital storage device (E	:)				



**Important:** The filename of the firmware file must not be changed. The specific module will use only the firmware that is valid (e.g. the ILX56-PBM will only use the PBM firmware file).

**Important:** If more than one firmware file, with different firmware revisions, of the same product is on the SD Card it can cause the module to constantly firmware upgrade the module.

If a faulty module is replaced the user can insert the SD Card with the firmware file on into the new module. While the module is booting it can detect if the firmware on the new module is different from that on the SD Card. If yes, the firmware will either be upgraded or downgraded to the firmware revision on the SD Card.

# 4.2 Configuration

If a faulty module is replaced the user can insert the SD Card with the configuration file on into the new module. The new module will determine if the configuration on the SD Card is different than the currently loaded configuration (even when there is no configuration on the module). If different, the configuration on the SD Card will be downloaded into the module's NV memory before the module starts executing.

The user can add the PLX50CU configuration file to the SD Card root directory in one of two ways.



Figure 4.3 – SD Card – Configuration file

# 4.2.1 Manual Copy

Once the user has created the needed application configuration in the PLX50CU the configuration can be exported to a file that can be used on the SD Card. Once the file has been created the user can copy this file into the root directory of the SD Card.



Figure 4.4 – Configuration Export for SD Card

Select a PLX50 Device Config Export File				×
$\leftarrow \  \  \rightarrow \  \  \lor \  \  \uparrow$	~ Ū	Search ProSoft Tee	hnology	Ą
Organise  Vew folder				?
🔓 3D Objects ^ Name	Date modified	Туре	Size	
🔚 Desktop				
B Documents	match your search.			
🔈 Downloads				
🐌 Music				
Te Pictures				
B Videos				
Local Disk (C:)				
☐ Secure Digital st ∨ <				>
File name: ILX56-PBM-5E13.cfg				~
Save as type: PLX50 Device Config Export (*.cfg)				~
∧ Hide Folders		Save	Cancel	

Figure 4.5 – Configuration Export for SD Card

**Important:** The filename of the configuration file must not be changed. The specific module will use only the configuration that is valid (e.g. the ILX56-PBM will only use the PBM configuration file).

**Important:** If more than one configuration file, with different configuration signatures, of the same product is on the SD Card then only the last configuration will be used.

# 4.2.2 PLX50CU Upload

When the SD Card has been inserted into the module and the user is online with the module in PLX50CU, then the user has the option to directly upload the configuration on to the SD Card using the *Save Configuration to SD Card* option. This will copy the configuration that has been downloaded to the module directly to the SD Card without the need to remove it from the module and inserted into a PC.

**Important:** All other configuration files in the SD Card root directory will be deleted when the upload is done.



Figure 4.6 – Save Configuration to SD Card

# 5.1 Logix Operation

When the ILX56-PBM has been configured for Logix communication it will exchange data with a Logix controller by adding the ILX56-PBM in the IO tree and establishing a Class 1 connection.

#### 5.1.1 PROFIBUS DP - Master

Once the ILX56-PBM and Logix controller have been correctly configured, the ILX56-PBM will start exchanging data with PROFIBUS slave devices.

**Important:** The module input and output assembly of each connection will be an undecorated array of bytes. The imported Logix routine (generated by PLX50CU) will copy this data between the decorated tags (UDT) and the input and output assemblies.

#### Master Status

Below are the definitions for the tags in the Master Status UDT created by the PLX50CU.

▲ Local:3:I1	{}	{}		PS:ILX56_PBM:I1:0
Local:3:I1.ConnectionFaulted	0		Decimal	BOOL
Local:3:I1.ModuleStatus	16#0000_0513		Hex	DINT
Local:3:I1.ConfigValid	16#1		Hex	BOOL
Local:3:I1.Owned	16#1		Hex	BOOL
Local:3:I1.DuplicateDPStation	16#0		Hex	BOOL
Local: 3: I1. Profibus Field Bus Error	16#0		Hex	BOOL
Local: 3: I1. Profibus Device Error	16#1		Hex	BOOL
Local: 3: I1. Profibus Offline	16#0		Hex	BOOL
Local: 3: I1. Profibus Stopped	16#0		Hex	BOOL
Local: 3: I1. Profibus Clear	16#0		Hex	BOOL
Local: 3: I1. Profibus Operational	16#1		Hex	BOOL
Local:3:I1.SlaveMode	16#0		Hex	BOOL
Local:3:I1.ControllerRun	16#1		Hex	BOOL
Local:3:I1.ModuleRedundancyEnabled	16#0		Hex	BOOL
Local: 3: I1. Module Redundancy Status	16#0		Hex	BOOL
Local:3:I1.ConfigCRC	16#2e95		Hex	INT
Local:3:I1.ActiveNodeCount	124		Decimal	SINT
Local:3:I1.SwitchOverTimeOut	10		Decimal	INT
Local:3:I1.DeviceLiveList	{}	{}		PS:OnlineSlaves:I:0
Local:3:I1.DeviceDataExchangeActive	{}	{}		PS:DataExchangeActi
Local:3:I1.DeviceDeviceAlarmPending	{}	{}		PS:PendingAlarmsSla
Local:3:I1.DeviceDiagnosticPendingFla	{}	{}		PS:DiagnosticsPendin

Figure 5.1 – Logix Master Status tags

Тад	Description		
ConnectionFaulted	Indicates if a connection fault has been detected.		
	1 – Connection fault		
	0 – No connection fault		
Module Status	Indicates the status of the module. It reflects the status on all Bool data types in the following Controller Tags.		

ConfigValid	Configuration has been downloaded to the ILX56-PBM and is being executed. 1 – ILX56-PBM has been successfully configured.
Owned	Indicates if the ILX56-PBM is owned by a Logix Controller with a connection count similar to what has been configured in PLX50CU. 1 – ILX56-PBM is connected.
	0 – ILX56-PBM is not connected.
DuplicateDPStation	Indicates that the ILX56-PBM has detected another PROFIBUS DP station with the same station address as itself and has entered a temporary Back-off mode. 1 – Duplicate detected (Back-off mode active). 0 – Normal (No duplicate detected).
	<b>Note:</b> In this condition the ILX56-PBM will not communicate on the PROFIBUS DP network. Although the back-off time is approximately 5 seconds, should the conflicting DP master remain active on the PROFIBUS network, the ILX56-PBM will continuously re-enter the back-off mode.
PROFIBUSFieldbusError	There is a PROFIBUS network issues (e.g. cable unplugged, under/over terminated, etc.).
	0 – Normal (No errors detected).
PROFIBUSDeviceError	At least one slave device has a communication issue (e.g. offline, not exchanging process data, etc.)
	1 – Device error detected.
	0 – Normal (No errors detected).
PROFIBUSOffline	<b>For ILX56-PBM only;</b> the PROFIBUS network is offline and the ILX56-PBM will not communicate on the network.
	1 – PROFIBUS fieldbus state is OFFLINE.
	0 – PROFIBUS fieldbus state is <b>not</b> OFFLINE.
PROFIBUSStopped	ILX56-PBM only; the PROFIBUS network is running and the ILX56-PBM is communicating on the network, but it will not exchange any process data with any slave device.
	1 – PROFIBUS fieldbus state is STOPPED.
	0 – PROFIBUS fieldbus state is <b>not</b> STOPPED.
PROFIBUSClear	<b>For ILX56-PBM only;</b> the PROFIBUS network is running and the ILX56-PBM is communicating with all slave devices on the network, and if configured in the ILX56-PBM, the module will configure and exchange process data with each slave device. <b>Note:</b> In CLEAR mode the ILX56-PBM will not send any output data to any slave device.
	1 – PROFIBUS fieldbus state is CLEAR.
PROFIBUSOperational	For ILX56-PBM only; the PROFIBUS network is running and the ILX56-PBM is communicating with all slave devices on the network, and if configured in the ILX56-PBM, the module will configure and exchange process data with each slave device.
	0 – PROFIBUS fieldbus state is <b>not</b> OPERATE.
SlaveMode	When in Slave mode the ILX56-PBM will emulate multiple PROFIBUS Slave devices.
	1 – The ILX56-PBM is in Slave Mode.
	0 – The ILX56-PBM is <b>not</b> in Slave Mode.
ControllerRun	The connected Logix controller is in RUN mode. 1 – RUN mode

	0 – PROGRAM / FAULT mode
ModuleRedundancyMode	Indicated the module has been configured for Module Redundancy. 1 – Redundancy Enabled 0 – Redundancy Disabled (Standalone)
ModuleRedundancyStatus	Indicates the Redundancy Status of the module. 1 – Active 0 – Standby
ConfigCRC	The signature of the configuration currently executing on the module.
ActiveNodeCount	The number of active and online PROFIBUS devices exchanging data with the master.
SwitchOverTimeOut	N/A
DeviceLiveList	Indicates the nodes that are online on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device is online and when the bit is off '0' the device is not on the PROFIBUS network. Bit 0 – Node 0 Online Bit 1 – Node 1 Online
	Bit 126 – Node 126 Online
DeviceDataExchangeActive	<ul> <li>Indicates the nodes that are online and exchanging DPV0 data on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device is online and exchanging data and when the bit is off '0' the device is not exchanging data on the PROFIBUS network.</li> <li>Bit 0 – Node 0 Exchanging DPV0 Data</li> <li>Bit 1 – Node 1 Exchanging DPV0 Data</li> <li>Bit 126 – Node 126 Exchanging DPV0 Data</li> </ul>
DeviceAlarmPendingFlags	Indicates the nodes that have an alarm pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending. Bit 0 – Node 0 has an alarm pending Bit 1 – Node 1 has an alarm pending 
DeviceDiagnosticPendingFlags	<ul> <li>Indicates the nodes that have diagnostics pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.</li> <li>Bit 0 – Node 0 has diagnostics pending</li> <li>Bit 1 – Node 1 has diagnostics pending</li> <li>Bit 126 – Node 126 has diagnostics pending</li> </ul>

#### Master Control

The user will need to set the PROFIBUS Operating mode from the ILX56-PBM Logix output assembly in the Logix controller.

Name === △	Value 🔶	Style	Data Type	
E-Local:3:01	{}		PS:ILX56_PBM:O1:0	
E-Local:3:01.CommandControl	16#03	Hex	SINT	
E-Local:3:01.RedundancyControl	16#01	Hex	SINT	
E-Local:3:01.Reserved	16#0000	Hex	INT	
Local:3:01.DeviceEnable	{}		PS:DeviceEnable:0:0	
E-Local:3:01.DeviceEnable.SI_enable_0	2#0000_0100	Binary	SINT	
Local:3:01.DeviceEnable.SlaveID_0	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_1	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_2	1	Decimal	BOOL	
-Local:3:01.DeviceEnable.SlaveID_3	0	Decimal	BOOL	
-Local:3:01.DeviceEnable.SlaveID_4	0	Decimal	BOOL	
-Local:3:01.DeviceEnable.SlaveID_5	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_6	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_7	0	Decimal	BOOL	
E-Local:3:01.DeviceEnable.SI_enable_1	2#0000_0000	Binary	SINT	
-Local:3:01.DeviceEnable.SlaveID_8	0	Decimal	BOOL	
-Local:3:01.DeviceEnable.SlaveID_9	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_10	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_11	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_12	0	Decimal	BOOL	
Local:3:01.DeviceEnable.SlaveID_13	0	Decimal	BOOL	

Figure 5.2 – Master Control tags

Table 5.2 – Master Control	tags
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Тад	Description
CommandControl	This tag is used to set the state of the fieldbus network.
	0 – Set PROFIBUS network state to OFFLINE
	1 – Set PROFIBUS network state to STOP
	2 – Set PROFIBUS network state to CLEAR
	3 – Set PROFIBUS network state to OPERATIONAL
RedundancyControl	Used to confirm the changeover of the Active role from one module to another.
	0 – Redundant module set to Standby mode.
	i – Redundant module set to Active mode.
	Note: This should be controlled by the dedicated RedundancyMaster AOI only.
DeviceEnable	These bits enable nodes on the PROFIBUS network for data exchange. Each bit represents a node. When the specific bit is set '1' then the device (if configured) will exchange data with the ILX56-PBM and when the bit is off '0' the device does not exchange data with the ILX56-PBM.
	Bit 0 – Node 0 is enabled for data exchange
	Bit 1 – Node 1 is enabled for data exchange
	Bit 126 – Node 126 is enabled for data exchange

The user will be able to see if there are any faults (e.g. configured device not found) by viewing the LEDs of the ILX56-PBM (see the *Diagnostics* section for more details), by going online with the module in the PLX50 Configuration Utility and viewing the ILX56-PBM Master and Device Diagnostics, or by viewing the input assembly of the ILX56-PBM in Logix.

# Status and DPV0 Data Exchange

The DPV0 data is exchanged with Logix using the Class 1 Logix connection. The device-specific tag contains all the input and output data fields as well as important control and status information.

∃MyILX56PBM_ET200MIM1532DPV1	{}		MyILX56PBM	
HylLX56PBM_ET200MIM1532DPV1.Input	{}		MyILX56PBM	
HylLX56PBM_ET200MIM1532DPV1.InputStatus	{}		PSPLX51DPSI	
MyILX56PBM_ET200MIM1532DPV1.Input.Status.Online	0	Decimal	BOOL	Device Online (0=Offline, 1=Online)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.DataExchangeActive	0	Decimal	BOOL	Data Exchange Active (0=Inactive, 1=Active)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.IdentMismatch	0	Decimal	BOOL	Device Identity Mismatch (0=Ok, 1=Mismatch)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.DisabledByOutputAssembly	0	Decimal	BOOL	Disabled by Output (0=Enabled, 1=Disabled)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.DeviceError	0	Decimal	BOOL	Profibus Device Error (0=0k, 1=Error)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.AlarmPending	0	Decimal	BOOL	Alarm Pending (0=Not Pending, 1=Pending)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.DiagnosticsPending	0	Decimal	BOOL	Diagnostics Pending (0=Not Pending, 1=Pending)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.OutputAssemblyNodeAddrMismatch	0	Decimal	BOOL	Station Number Mismatch (0=Ok, 1=Mismatch)
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.MappingCRCMismatch	0	Decimal	BOOL	Mapping Checksum Mismatch (0=Ok, 1=Mismatch
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.SlaveClearOpMode	0	Decimal	BOOL	Slave Clear Operation Mode
-MyILX56PBM_ET200MIM1532DPV1.Input.Status.SlaveAlarmAck	0	Decimal	BOOL	Slave Alarm Acknowledge
MyILX56PBM_ET200MIM1532DPV1.Input.Status.StationNumber	0	Decimal	SINT	Device Station Number
HMyILX56PBM_ET200MIM1532DPV1.Input.Status.DeviceMappingCRC	16#0000	Hex	INT	Mapping checksum
HylLX56PBM_ET200MIM1532DPV1.Input a6ES73271BH000AB	0	Decimal	INT	
MyILX56PBM_ET200MIM1532DPV1.Output	{}		MyILX56PBM	
MyILX56PBM_ET200MIM1532DPV1.Output.Control	{}		PSPLX51DPSI	
HylLX56PBM_ET200MIM1532DPV1.Output.Control.StationNumber	0	Decimal	SINT	Device Station Number
-MyILX56PBM_ET200MIM1532DPV1.Output.Control.AlarmTrigger	0	Decimal	BOOL	Device Alarm Trigger
HMyILX56PBM_ET200MIM1532DPV1.Output.Control.DeviceMappingCRC	16#0000	Hex	INT	Mapping Checksum
HylLX56PBM_ET200MIM1532DPV1.Output.a6ES73271BH000A1	0	Decimal	INT	

	<b>F</b> 0	Classe	Davias	Charles	4
ridure	J.J –	Slave	Device-	Specific	เลน

#### Table 5.3 – Device Input tags

Тад	Description
Status	
Online	This bit indicates if the device is online on the PROFIBUS network.
	1 – Device is online
	0 – Device is not online
DataExchangeActive	This bit indicates if the device is configured and exchanging data on the PROFIBUS network.
	1 – Device is active and exchanging data
	0 – Device is not exchanging data
	The user must ensure that all application code making use of data from a slave device first checks that the <i>DataExchangeActive</i> bit is 1.
IdentMismatch	The device configured in the PLX50CU and the device at the configured node address do not match because they have different ident numbers.
	1 – Online device Ident does not match configured device
	0 – Online device and configured device ident match
DisabledByOutputAssembly	This bit indicates if the device has not been enabled for data exchange in the ILX56-PBM device enable control bits.
	1 – Device has <b>not</b> been enabled for data exchange
	0 – Device has been enabled for data exchange
DeviceError	This bit indicates an error with the device.
	1 – Device has an error.
	0 – Device has no error.
	The error flag will be set when one of the following conditions occur:
	If there is an ident mismatch during slave parameterization,
	When receiving any form of FDL fault (data link layer fault). For example: SAP Not Activated or Resource Not Available.
	When the data size of the DPV0 data exchange does not match what has been configured in the PLX50CU.
--------------------------------	--
	This Error flag is transient and will clear once a valid response is received.
AlarmPending	Indicates the device has an alarm pending on the local PROFIBUS network. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.
	0 – The node has no alarm pending
	1 – The node has an alarm pending
DiagnosticsPending	Indicates the device has diagnostics pending on the local PROFIBUS network. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.
	0 – The node has no diagnostics pending
	1 – The node has diagnostics pending
OutputAssemblyNodeAddrMismatch	This bit indicates that there is a mismatch between the actual device station address and the expected Logix mapping station address.
	0 – Station address matches
	1 – Station address mismatch
MappingCRCMismatch	If there is a mismatch in the mapping between Logix and the ILX56-PBM it can result in data appearing in the incorrect location which means the user can be sending incorrect data to a device which can have unpredicted results.
	0 – The mapping for the output data is correct.
	1 – There is a mapping mismatch in the output data.
SlaveClearOpMode	When the ILX56-PBM is in <b>Slave Mode</b> ; this will indicate that the respective slave is in fieldbus CLEAR mode (received from the DP Master on the network).
	0 – Slave Station is in CLEAR fieldbus mode.
	1 – Slave Station is <b>not</b> in CLEAR fieldbus mode.
SlaveAlarmAck	When the ILX56-PBM is in <b>Slave Mode</b> ; this will indicate that the respective emulated slave has received an acknowledgement for the pending alarm.
	0 – Slave Station has received an Alarm Acknowledgement for last pending alarm.
	1 – No Alarm Acknowledgement have been received for a pending alarm or there is no alarm pending.
StationNumber	The station number of the specific slave device.
DeviceMappingCRC	The checksum of the Mapping for the specific slave device.
DeviceSpecificInputDataFields	The tags created for the input data will be slave specific.
Table	e 5.4 – Device Output tags
Тад	Description
Control	-
StationNumber	The station number entered by the Logix mapping code of the specific slave device.
AlarmTrigger	When the ILX56-PBM is in Slave Mode; when this bit is transitioned from 0 to 1 it will trigger an alarm notification to the

## DPV1 Explicit Messaging

The ILX56-PBM supports DPV1 Class 1 (MS1) and Class 2 (MS2) messaging which can be used to read/write parameters in a slave device. The ILX56-PBM DPV1 communication uses unconnected messaging (UCMM) or Class 3 connected messaging. The ILX56-PBM can buffer up to 10 DPV1 messages at a time.

**Note:** The slave device must support DPV1 messaging. The user must also set the DPV1 Enable bit in the user parameters of the slave device in the PLX50 Configuration Utility.

## DPV1 Class 1 Messaging (MS1)

DPV1 Class 1 messaging will only be achievable if the slave device is in data exchange mode (i.e. the device is configured and exchanging cyclic data with the ILX56-PBM). Only the DP Master exchanging data with the slave device can read and write parameters using DPV1 MS1. Below are the Logix CIP message parameters as well as the request and response data structures.

## DPV1 Class 1 Read

<u>CIP Message:</u>

Parameter	Description
Service Code	0x4B (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	8

#### Table 5.5 – DPV1 Class 1 Read Message

Request Data:

Table 5.6 - DPV1 Class 1 Read Request

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the ILX56-PBM waits for a DPV1 response before timing out and responding to the Logix request with a Timeout Status.
Slave Address	Byte	The station number of the PROFIBUS device.
Slot Number	Byte	The DPV1 Slot number which must be read.
Index	Byte	The DPV1 Index number which must be read.
Data Length	Byte	The maximum number of bytes that must be read.

### Response Data:

Table 5.7 – DPV1 Class 1 Read Response

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Data Length	Byte	The length of the data returned.
Reserved	Byte	-

Data	Byte[]	The data from the DPV1 Read request. The number of bytes
		will be equal to the Data Length in the response.

# DPV1 Class 1 Write

<u>CIP Message:</u>

Table	58-	DPV1	Class	1	Write	Message
1 abic	0.0		01033		VVIIIC	message

Parameter	Description
Service Code	0x4C (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	8 + Length of Data Payload

# Request Data:

#### Table 5.9 - DPV1 Class 1 Write Request

Parameter	Data Type	Description			
Timeout	Long	The amount of time (in milliseconds) the ILX56-PBM waits for a DPV1 response before timing out and responding to the Logix request with a Timeout Status.			
Slave Address	Byte	The station number of the PROFIBUS device.			
Slot Number	Byte	The DPV1 Slot number for the write request.			
Index	Byte	The DPV1 Index number for the write request.			
Data Length	Byte	The number of bytes that must be written.			
Data	Byte[]	The data that will be written to the specific address. The number of bytes will be equal to the Data Length in the request.			

# Response Data:

Table 5.10 – DPV1 Class 1 Write Response

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Data Length	Byte	The length of the data that was written.

## DPV1 Class 2 Messaging (MS2)

DPV1 Class 2 messaging is possible from several DP masters simultaneously, but the connection must be established explicitly by each DP Master. Below are the Logix CIP message parameters as well as the request and response data structures.

## DPV1 Initialize (Establish Connection)

#### <u>CIP Message:</u>

Table 5.11 – DPV1 Class 2 Initialize Message				
Parameter	Description			
Service Code	0x4D (Hex)			
Class	0x432 (Hex)			
Instance	1			
Attribute	N/A			
Request Data Length	20 +			
	(2 + Source Net Address Length + Source MAC Address Length) + (2 + Destination Net Address Length + Destination MAC Address Length)			

## Request Data:

**Note:** The Source/Destination Address Length must be greater than '2'. For example, when utilizing a Source/Destination Type = 1, the Length must be 9 (API + SCL + Net Address + MAC Address)

Parameter	Data Type	Description			
Timeout	Long	The amount of time (in milliseconds) the ILX56-PBM waits for a DPV1 response before timing out and responding to the Logix request with a Timeout Status.			
Slave Address	Byte	The station number of the PROFIBUS device.			
Reserved	Byte[3]	-			
Send Timeout	Short				
Features Supported	Short				
Profile Features Supported	Short				
Profile Ident Number	Short				
Source Type	Byte				
Source Address Length	Byte				
Destination Type	Byte				
Destination Address Length	Byte	Refer to the PROFIBUS – DP Extensions to EN 50170			
Source API	Byte	(DPV1) for information regarding these parameters.			
Source SCL	Byte				
Source Net Address	Byte[]				
Source MAC Address	Byte[]				
Destination API	Byte				
Destination SCL	Byte				
Destination Net Address	Byte[]				
Destination MAC Address	Byte[]				

Table 5 12 -	DPV/1	Class	2	Initialize	Request
1 able 5.12 -		Class	2	IIIIIaiize	Request

# <u>Response Data:</u>

Table 5.13 – DPV1 Class 2 Initialize Response			
Parameter	Data Type	Description	
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.	
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.	
Send Timeout	Short	Timeout time for Class 2 connection in ms.	
Features Supported	Short		
Profile Features Supported	Short	Refer to the PROFIBUS – DP Extensions to EN 50170 (DPV1) for information regarding these parameters.	
Profile Ident Number	Short		
Connection Reference	Byte	The connection reference is a reference number that must be used for further communication on this connection (e.g. Read, Write, or Abort).	

# **DPV1 Class 2 Abort**

CIP Message:

Table 5.14 – DPV1 Class 2 Abort Message			
Parameter	Description		
Service Code	0x4E (Hex)		
Class	0x432 (Hex)		
Instance	1		
Attribute	N/A		
Request Data Length	7		

# <u>Request Data:</u>

Table 5.15 - DPV1 Class 2 Abort Request

Parameter	Data Type	Description	
Reserved	Long	-	
Connection Reference	Byte	Connection Reference Received from the DPV1 Class 2 Initialize Response.	
Subnet	Byte	Refer to the PROFIBUS – DP Extensions to EN 50170	
Instance Reason Code	Byte	(DPV1) for information regarding these parameters.	

# Response Data:

Table 5.16 – DPV1 Class 2 Abort Response

Parameter	Data Type	Description
None	-	-

# **DPV1 Class 2 Read**

## CIP Message:

Table 5.17 – DPV1 Class 2 Read Message

Parameter	Description
Service Code	0x4F (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	8

#### Request Data:

#### Table 5.18 - DPV1 Class 2 Read Request

Parameter	Data Type	Description
Timeout	Long	The amount of time (in milliseconds) the ILX56-PBM waits for a DPV1 response before timing out and responding to the Logix request with a Timeout Status.
Connection Reference	Byte	Connection Reference Received from the DPV1 Class 2 Initialize Response.
Slot Number	Byte	The DPV1 Slot number which must be read.
Index	Byte	The DPV1 Index number which must be read.
Data Length	Byte	The maximum number of bytes that must be read.

## Response Data:

#### Table 5.19 – DPV1 Class 2 Read Response

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Data Length	Byte	The length of the data returned.
Reserved	Byte	-
Data	Byte[]	The data from the DPV1 Read request. The number of bytes will be equal to the Data Length in the response.

# DPV1 Class 2 Write

## <u>CIP Message:</u>

Table 5.20 – DPV1 Class 2 Write Message			
Parameter	Description		
Service Code	0x50 (Hex)		
Class	0x432 (Hex)		
Instance	1		
Attribute	N/A		
Request Data Length	8 + Length of Data Payload		

<u>Request Data:</u>

### Table 5.21 - DPV1 Class 2 Write Request

Parameter	Data Type	Description	
Timeout	Long	The amount of time (in milliseconds) the ILX56-PBM waits for a DPV1 response before timing out and responding to the Logix request with a Timeout Status.	
Connection Reference	Byte	Connection Reference Received from the DPV1 Class 2 Initialize Response.	
Slot Number	Byte	The DPV1 Slot number for the write request.	
Index	Byte	The DPV1 Index number for the write request.	
Data Length	Byte	The number of bytes that must be written.	
Data	Byte[]	The data that will be written to the specific address. The number of bytes will be equal to the Data Length in the request.	

Response Data:

#### Table 5.22 – DPV1 Class 2 Write Response

		•
Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Data Length	Byte	The length of the data that was written.

## **PROFIBUS** Diagnostics

The ILX56-PBM will flag to the user when new diagnostics have been received. When new diagnostics have been flagged by the ILX56-PBM the user can extract the diagnostics message from the ILX56-PBM by using unconnected messaging (UCMM) or Class 3 connected messaging.

## Notification

The ILX56-PBM will notify the user of pending diagnostics as shown below.

#### Master UDT

In the Status part of the ILX56-PBM tags (see Logix Mapping section) there is a tag FieldDeviceDiagPending. This is an array of Boolean tags each of which represents a node on the network. Below is a description of the tag.

Table 5.23 – ILX56-PBM Logix Tags Diagnostics Pending Indications			
Тад	Description		
FieldDeviceDiagPending	Indicates the nodes that have diagnostics pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.		
	Bit 0 – Node 0 has diagnostics pending		
	Bit 1 – Node 1 has diagnostics pending		
	Bit 126 – Node 126 has diagnostics pending		

# Field Device UDT

In the Status part of the Device UDT (see Logix Mapping section) there is a tag DiagnosticsPending. Below is a description of the tag.

Table 5.24 -	ILX56-PBM UD	<b>T</b> Diagnostics	Pending	Indications

Тад	Description
DiagnosticsPending	Indicates the device has diagnostics pending on the local PROFIBUS network. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.
	0 – The node has diagnostics pending
	1 – The node has diagnostics pending

#### Extraction

The user can extract diagnostics by using the slave device node address. The user can also decide how the diagnostics data must be extracted. This is changed by updating the mode in the Diagnostics Request message. There are one of three modes that can be selected:

Mode	Description
0	Read the slave device diagnostics that has been buffered in the ILX56-PBM.
1	Read the slave device diagnostics that has been buffered in the ILX56-PBM and clear the Diagnostics Pending indication.
2	Force the ILX56-PBM to send a PROFIBUS Diagnostic Request to the specific slave device and return the diagnostics data received.

### <u>CIP Message</u>

Below are the Logix CIP message parameters with request and response data structures.

Parameter	Description	
Service Code	0x52 (Hex)	
Class	0x432 (Hex)	
Instance	1	
Attribute	N/A	
Request Data Length	6	

Table 5.26 – Diagnostics	Extract Message
--------------------------	-----------------

#### Request Data:

Table 5.27 – Diagnostics Extract Request

Parameter	Data Type	Description
Timeout	Long	Amount of time (in ms) the ILX56-PBM waits for DPV1 response before timing out and responding to the Logix request with a Timeout Status.
Slave Address	Byte	The station number of the PROFIBUS device.
Mode	Byte	0 – Read the slave device diagnostics buffered in the ILX56- PBM.
		<ol> <li>Read the slave device diagnostics that has been buffered in the ILX56-PBM and clear the Diagnostics Pending indication.</li> </ol>
		2 – Force the ILX56-PBM to send a PROFIBUS Diagnostic Request to the specific slave device and return the diagnostics data received.

#### Response Data:

Table 5.28 – Diagnostics Extract Response

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Reserved	Byte	-
Diagnostics data length	Byte	The number of diagnostic bytes that have been returned.
Reserved	Byte	-
Diagnostics Data	Byte[]	Refer to the <i>PROFIBUS Specification EN 50170</i> for information regarding the diagnostics.

## **Global Control**

Global control commands are multi-cast commands which can be sent to slave devices.

## **CIP Message**

Below are the Logix CIP message parameters with request and response data structures.:

Table 5.29 – Global Control Message		
Parameter	Description	
Service Code	0x54 (Hex)	
Class	0x432 (Hex)	
Instance	1	
Attribute	N/A	
Request Data Length	6	

#### Request Data:

Table 5 30 -	Global	Control	Request
10010-0.00	Olobal	001101	1 CQUCSI

Parameter	Data Type	Description
Timeout	Long	The amount of time (in ms) the ILX56-PBM waits for a response before timing out and responding to the Logix request with a Timeout Status.
Control	Byte	The Global Control action:
		0 - Release the Clear mode for the devices
		2 - Force the Clear Mode of devices
		4 - Freeze
		8 - UnFreeze
		12 - UnFreeze
		+ 16 - Sync
		+ 32 – UnSync
		+ 48 - UnSync
Group	Byte	The destination Group.

## Response Data:

Table 5.31 – Global Control Response

Parameter	Data Type	Description
Status	Byte	This is the status of the Global Control transmission:
		0x00 – Success
		0x13 – Failed

## Alarming

The ILX56-PBM will flag to the user when a new alarm has been received. When a new alarm has been flagged by the ILX56-PBM the user can extract the alarm from the ILX56-PBM by using unconnected messaging (UCMM) or Class 3 connected messaging.

**Note:** If there is more than one alarm pending then after extracting the alarm the alarm pending will be set again to indicate there are more alarms to unload.

## Notification

The ILX56-PBM will notify the user of a pending alarm as shown below.

### Master UDT

In the Status part of the ILX56-PBM tags (see *Logix Mapping* section) there is a tag FieldDeviceAlarmPending. This is an array of Boolean tags each of which represents a node on the network. Below is a description of the tag.

Тад	Description
FieldDeviceAlarmPending	Indicates the nodes that have an alarm pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.
	Bit 0 – Node 0 has an alarm pending
	Bit 1 – Node 1 has an alarm pending
	Bit 126 – Node 126 has an alarm pending

### Field Device UDT

In the Status part of the Device UDT (see *Logix Mapping* section) there is a tag AlarmPending. Below is a description of the tag.

Table 5.33 – Field Device UDT Alarm Pending Indications

Тад	Description
AlarmPending	Indicates the device has an alarm pending on the local PROFIBUS network. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.
	1 – The node has an alarm pending

# Extraction

# CIP Message

The user can extract an alarm by using the slave device node address. Below are the Logix CIP message parameters as well as the request and response data structures.

## Table 5.34 – Alarm Extract Message

Parameter	Description
Service Code	0x51 (Hex)
Class	0x432 (Hex)
Instance	1
Attribute	N/A
Request Data Length	5

# Request Data:

Table 5.35 – Alarm Extract Request			
Parameter	Data Type	Description	
Timeout	Long	The amount of time (in milliseconds) the ILX56-PBM waits for a DPV1 response before timing out and responding to the Logix request with a Timeout Status.	
Slave Address	Byte	The station number of the PROFIBUS device.	

#### Response Data:

#### Table 5.36 - Alarm Extract Response

Parameter	Data Type	Description
Status	Byte	This is the status of the DPV1 data exchange. See appendix for the definitions of the returned status.
Extended Status	Byte[3]	This is the extended status of the DPV1 data exchange. See appendix for the definitions of the returned extended status.
Alarm data length	Byte	The amount of alarm bytes that have been returned.
Alarm data	Byte[]	Refer to the <i>PROFIBUS Specification EN 50170</i> for information regarding the diagnostics.

# 5.1.2 PROFIBUS DP - Slave

**Important:** The module input and output assembly of each connection will be an undecorated array of data. The imported Logix routine (generated by PLX50CU) will copy this data to the structed input and output assemblies.

## **General Status**

Below are the definitions for the tags in the General Status UDT created by the PLX50CU.

Name	Value	+
▲ Local:1:11	]	{}
Local:1:I1.ConnectionFaulted		0
Local:1:I1.ModuleStatus		16#0000_0000
Local:1:I1.ConfigValid		16#0
Local:1:11.Owned		16#0
Local:1:I1.DuplicateDPStation		16#0
Local: 1:11. Profibus Field Bus Error		16#0
Local: 1:11. Profibus Device Error		16#0
Local: 1:11. Profibus Offline		16#0
Local:1:I1.ProfibusStopped		16#0
Local: 1:11. Profibus Clear		16#0
Local:1:11. Profibus Operational		16#0
Local:1:I1.SlaveMode		16#0
Local:1:I1.ControllerRun		16#0
Local:1:I1.ModuleRedundancyEnabled		16#0
Local: 1:11. Module Redundancy Status		16#0
Local:1:I1.ConfigCRC		16#0000
Local:1:I1.ActiveNodeCount		0
Local:1:I1.SwitchOverTimeOut		0
Local:1:I1.DeviceLiveList		{}
Local:1:11.DeviceDataExchangeActive		{}
Local:1:11.DeviceDeviceAlarmPendingFlags		{}
Local:1:I1.DeviceDiagnosticPendingFlags		{}

#### Figure 5.4 – Logix General Status tags

Table 5.37 -	Logix	General	Status	tags
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Тад	Description
Module Status	Indication of the module status. It is a data type DINT Controller Tag which reflects the status on all Bool data type below this Controller Tag.
ConfigValid	Configuration has been downloaded to the ILX56-PBM and is being executed. 1 – ILX56-PBM has been successfully configured. 0 – ILX56-PBM is not configured.
Owned	Indicates if the ILX56-PBM is owned by a Logix Controller with a connection count similar to what has been configured in PLX50CU. 1 – ILX56-PBM is connected. 0 – ILX56-PBM is not connected.
DuplicateDPStation	Indicates that the ILX56-PBM has detected another PROFIBUS DP station with the same station address as itself and has entered a temporary Back-off mode. 1 – Duplicate detected (Back-off mode active). 0 – Normal (No duplicate detected).
	<b>Note:</b> In this condition the ILX56-PBM will not communicate on the PROFIBUS DP network. Although the back-off time is approximately 5 seconds, should the conflicting DP master remain active on the PROFIBUS network, the ILX56-PBM will continuously re-enter the back-off mode.

PROFIBUSFieldbusError	There is a PROFIBUS network issues (e.g. cable unplugged, under/over terminated, etc.). 1 – Fieldbus error detected. 0 – Normal (No errors detected).
PROFIBUSDeviceError	At least one slave device has a communication issue (e.g. offline, not exchanging process data, etc.) 1 – Device error detected. 0 – Normal (No errors detected).
PROFIBUSOffline	1 – PROFIBUS master is in offline mode 0 – PROFIBUS is not in offline mode
PROFIBUSStopped	<ul><li>1 – PROFIBUS master is in stopped mode</li><li>0 – PROFIBUS master not in stopped mode</li></ul>
PROFIBUSClear	<ul><li>1 – PROFIBUS master is in clear mode</li><li>0 – PROFIBUS master is not in clear mode</li></ul>
PROFIBUSOperational	<ul> <li>1 – PROFIBUS master is in operational mode</li> <li>0 – PROFIBUS master is not in operational mode</li> </ul>
SlaveMode	When in Slave mode the ILX56-PBM will emulate multiple PROFIBUS Slave devices.
	1 – The ILX56-PBM is in Slave Mode.
	0 – The ILX56-PBM is <b>not</b> in Slave Mode.
ConfigCRC	The signature of the configuration currently executing on the module.
ActiveNodeCount	The number of active and online PROFIBUS devices exchanging data with the master.
SwitchOverTimeOut	N/A
DeviceLiveList	Indicates the nodes that are online on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device is online and when the bit is off '0' the device is not on the PROFIBUS network. Bit 0 – Node 0 Online Bit 1 – Node 1 Online  Bit 126 – Node 126 Online
DeviceDataExchangeActive	<ul> <li>Indicates the nodes that are online and exchanging DPV0 data on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device is online and exchanging data and when the bit is off '0' the device is not exchanging data on the PROFIBUS network.</li> <li>Bit 0 – Node 0 Exchanging DPV0 Data</li> <li>Bit 1 – Node 1 Exchanging DPV0 Data</li> <li>Bit 126 – Node 126 Exchanging DPV0 Data</li> </ul>
DeviceAlarmPendingFlags	Indicates the nodes that have an alarm pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending. Bit 0 – Node 0 has an alarm pending Bit 1 – Node 1 has an alarm pending

DeviceDiagnosticPendingFlags	Indicates the nodes that have diagnostics pending on the local PROFIBUS network. Each bit represents a node. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.
	Bit 0 – Node 0 has diagnostics pending
	Bit 1 – Node 1 has diagnostics pending
	Bit 126 – Node 126 has diagnostics pending

# General Control

The ILX56-PBM in Slave mode will operate similar to when in Master mode, but each configured Slave will be enabled by setting the correct enable bit in the Logix output assembly. Once the respective bit has been set in the DeviceEnable BOOL array the ILX56-PBM will become "alive" on the PROFIBUS network and will start responding to a PROFIBUS DP Master.

Name	== .	Value 🔶
▲ Local:3:01		{
Local:3:01.CommandControl		16#00
Local:3:01.RedundancyControl		16#00
▲ Local:3:01.DeviceEnable		{
Local:3:01.DeviceEnable.SI_enable_0		2#0000_0000
Local:3:01.DeviceEnable.SlaveID_0		1
Local:3:01.DeviceEnable.SlaveID_1		1
Local:3:01.DeviceEnable.SlaveID_2		1
Local:3:01.DeviceEnable.SlaveID_3		1
Local:3:01.DeviceEnable.SlaveID_4		1
Local:3:01.DeviceEnable.SlaveID_5		1
Local:3:01.DeviceEnable.SlaveID_6		1
Local:3:01.DeviceEnable.SlaveID_7		1
Local:3:01.DeviceEnable.SI_enable_1		2#0000_0000
Local:3:01.DeviceEnable.SlaveID_8		1
Local:3:01.DeviceEnable.SlaveID_9		1
Local:3:01.DeviceEnable.SlaveID_10		
Local:3:01.DeviceEnable.SlaveID_11		
Local:3:01.DeviceEnable.SlaveID_12		
Local:3:01.DeviceEnable.SlaveID_13		
Local:3:01.DeviceEnable.SlaveID_14		
Local:3:01.DeviceEnable.SlaveID_15		
Local:3:01.DeviceEnable.SI_enable_2		2#0000_0000
Local:3:01.DeviceEnable.SlaveID_16		
Local:3:01.DeviceEnable.SlaveID_17		
1 13 04 D 1 D 11 01 TD 40		

Figure 5.5 – General Control tags

Тад	Description
MasterControl	For ILX56-PBM only.
DeviceEnable	These bits enable nodes on the PROFIBUS network for data exchange. Each bit represents a node. When the specific bit is set '1' then the device (if configured) will exchange data with the ILX56-PBM and when the bit is off '0' the device does exchange data with the ILX56-PBM.
	Bit 0 – Node 0 is enabled for data exchange
	Bit 1 – Node 1 is enabled for data exchange
	Bit 126 – Node 126 is enabled for data exchange

**Note:** When operating as a DP Slave the ILX56-PBM the MasterControl will not be used, but only the DeviceEnable bits.

The user will be able to see if there are any faults (e.g. configured device not found) by viewing the LEDs of the ILX56-PBM (see the *Diagnostics* section for more details), by going online with the module in the PLX50 Configuration Utility and viewing the ILX56-PBM Slave and Device Diagnostics, or by viewing the input assembly of the ILX56-PBM in Logix.

# Status and DPV0 Data Exchange

The DPV0 data is exchanged with Logix using the Class 1 Logix connection. The device-specific tag contains all the input and output data fields as well as control and status information.

▲ MyILX56PBM_ILX69PBS	{}
MyILX56PBM_ILX69PBS.Input	{}
MyILX56PBM_ILX69PBS.Input.Status	{}
MyILX56PBM_ILX69PBS.Input.Status.Online	0
MyILX56PBM_ILX69PBS.Input.Status.DataExchangeActive	0
MyILX56PBM_ILX69PBS.Input.Status.IdentMismatch	0
MyILX56PBM_ILX69PBS.Input.Status.DisabledByOutputAssembly	0
MyILX56PBM_ILX69PBS.Input.Status.DeviceError	0
MyILX56PBM_ILX69PBS.Input.Status.AlarmPending	0
MyILX56PBM_ILX69PBS.Input.Status.DiagnosticsPending	0
$My ILX56 {\sf PBM\_ILX69 {\sf PBS.Input.Status.Output} Assembly Node {\sf Addr Mismatch} and {\sf Addr Mismatch} andd$	0
MyILX56PBM_ILX69PBS.Input.Status.MappingCRCMismatch	0
MyILX56PBM_ILX69PBS.Input.Status.SlaveClearOpMode	0
MyILX56PBM_ILX69PBS.Input.Status.SlaveAlarmAck	0
MyILX56PBM_ILX69PBS.Input.Status.StationNumber	0
MyILX56PBM_ILX69PBS.Input.Status.DeviceMappingCRC	16#0000
MyILX56PBM_ILX69PBS.Input.a16byteinput0x1F	{}
MyILX56PBM_ILX69PBS.Input.a4byteinput0x13	0.0
MyILX56PBM_ILX69PBS.Output	{}

#### Figure 5.6 – ILX56-PBM Slave Device-Specific tag

Тад	Description		
Status			
Online	This bit indicates if the device is online on the PROFIBUS network.		
	1 – Device is online		
	0 – Device is not online		
DataExchangeActive	This bit indicates if the device is configured and exchanging data on the PROFIBUS network.		
	1 – Device is active and exchanging data		
	0 – Device is not exchanging data		
	The user must ensure that all application code making use of data from a slave device first checks that the <i>DataExchangeActive</i> bit is 1.		
IdentMismatch	The device configured in the PLX50CU and the device at the configured node address do not match because they have different ident numbers.		
	1 – Online device Ident does not match configured device		
	0 – Online device and configured device ident match		
DisabledByOutputAssembly	This bit indicates if the device has not been enabled for data exchange in the ILX56-PBM device enable control bits.		
	1 – Device has <b>not</b> been enabled for data exchange		
	0 – Device has been enabled for data exchange		

Table 5.39 -	Device	Input tags
--------------	--------	------------

DeviceError	This bit indicates an error with the device.
	1 – Device has an error.
	0 – Device has no error.
	The error flag will be set when one of the following conditions occur:
	• If there is an ident mismatch during slave parameterization,
	• When receiving any form of FDL fault (data link layer fault). For example: SAP Not Activated or Resource Not Available.
	• When the data size of the DPV0 data exchange does not match what has been configured in the PLX50CU.
	This Error flag will clear once a valid response is received.
AlarmPending	Indicates the device has an alarm pending on the local PROFIBUS network. When the specific bit is set '1' then the device has an alarm pending that must be unloaded and when the bit is off '0' the device does not have an alarm pending.
	0 – The node has no alarm pending
	1 – The node has an alarm pending
DiagnosticsPending	Indicates the device has diagnostics pending on the local PROFIBUS network. When the specific bit is set '1' then the device has diagnostics pending that must be unloaded and when the bit is off '0' the device does not have any diagnostics pending.
	0 – The node has no diagnostics pending
	1 – The node has diagnostics pending
OutputAssemblyNodeAddrMismatch	This bit indicates that there is a mismatch between the actual device station address and the expected Logix mapping station address.
	0 – Station address matches
	1 – Station address mismatch
MappingCRCMismatch	If there is a mismatch in the mapping between Logix and the ILX56-PBM it can result in data appearing in the incorrect location which means the user can be sending incorrect data to a device which can have unpredicted results.
	0 – The mapping for the output data is correct.
	1 – There is a mapping mismatch in the output data.
SlaveClearOpMode	In <b>Slave Mode</b> ; this will indicate that the respective slave is in fieldbus CLEAR mode (received from the DP Master on the network).
	0 – Slave Station is in CLEAR fieldbus mode.
	1 – Slave Station is <b>not</b> in CLEAR fieldbus mode.
SlaveAlarmAck	In <b>Slave Mode</b> ; this will indicate that the respective emulated slave has received an acknowledgement for the pending alarm.
	0 – Slave Station has received an Alarm Acknowledgement for last pending alarm.
	1 – No Alarm Acknowledgement have been received for a pending alarm or there is no alarm pending.
StationNumber	The station number of the specific slave device.
DeviceMappingCRC	The checksum of the Mapping for the specific slave device.
DeviceSpecificInputDataFields	The tags created for the input data will be slave specific.

Table 5.40 – Device Output tags				
Тад	Description			
Control				
StationNumber	The station number entered by the Logix mapping code of the specific slave device.			
AlarmTrigger	When the ILX56-PBM is in Slave Mode; when this bit is transitioned from 0 to 1 it will trigger an alarm notification to the DP Master.			
DeviceMappingCRC	The checksum of the mapping that was applied by the generated Logix code used to verify if the mapping being used is valid.			
DeviceSpecificOutputDataFields	The tags created for the output data will be slave specific.			

## DPV1 Class 1 Messaging (MS1)

The ILX56-PBM supports DPV1 Class 1 (MS1) messaging when operating as a PROFIBUS Slave. See the DPV1 Objects in the PLX50 Configuration Utility device configuration section for more information regarding the configuration of the DPV1 Objects. The user can configure several slot and index combinations for DPV1 Class 1 communication (for each added PROFIBUS Slave device).

When the PROFIBUS Master sends a DPV1 read/write command for the configured slot and index, the ILX56-PBM will access the configured Logix tag to provide the required data. The data that will be written or read will be extracted from the Logix SINT array configured in the DPV1 objects of the device configuration window. Below is an example of the DPV1 operation when the ILX56-PBM has been configured as a PROFIBUS Slave.

	ere Hills	General Pro	ofibus Configura bjects	ation DPV1 Use	er Parameters S	lot Configuration S	tart-up Pa	rameters DPV1 Objects DPV1 Alarms	
· - · · · · · · · · · · · · · · · · · ·	E		Slot	Index	Size	Functions		Tagname	
di seconda d			1	0	10	Read/Write	~	PBS01_DeviceData	
	,,	<b>₩</b>					$\sim$		
	V1 Read - Slot 1 Index 0	Tag -	PBS01_Dev	viceData					

Figure 5.7 – ILX56-PBM DPV1 Object exchange

## Alarming

The ILX56-PBM supports DPV1 Alarming when operating as a PROFIBUS Slave. The user can trigger an alarm from the Logix device output assembly which will notify the PROFIBUS Master that a new alarm has been generated. When the PROFIBUS Master sends a DPV1 alarm read command, the ILX56-PBM will access the configured Logix tag to provide the required data for the specific alarm.

Note: The ILX56-PBM can only allow one alarm to be triggered at a time.

To trigger an alarm notification for the PROFIBUS Master the user will need to toggle (from 0 to 1) the AlarmTrigger tag in the field device output assembly as shown below:

▲ MyILX56PBM_ILX69PBS.Output	{}	
MyILX56PBM_ILX69PBS.Output.Control	{}	
MyILX56PBM_ILX69PBS.Output.Control.StationNumber	2	
MyILX56PBM_ILX69PBS.Output.Control.AlarmTrigger	0	
MyILX56PBM_ILX69PBS.Output.Control.DeviceMappingCRC	16#9591	
MyILX56PBM_ILX69PBS.Output.a16byteoutput0x2	{}	
MyILX56PBM_ILX69PBS.Output.a4byteoutput0x23	0.0	

Figure 5.8 – ILX56-PBM Slave Alarm Trigger

Once the alarm has been triggered the ILX56-PBM will read the alarm data from the configured Logix tag and add it to the PROFIBUS diagnostics (which will then be read by the PROFIBUS Master).

When the PROFIBUS Master acknowledges the alarm the SlaveAlarmAck bit in the input assembly for the field device will be set indicating to the Logix controller that the next alarm can be triggered.

▲ MyILX56PBM_ILX69PBS	{}
MyILX56PBM_ILX69PBS.Input	{}
MyILX56PBM_ILX69PBS.Input.Status	{}
MyILX56PBM_ILX69PBS.Input.Status.Online	0
MyILX56PBM_ILX69PBS.Input.Status.DataExchangeActive	0
MyILX56PBM_ILX69PBS.Input.Status.IdentMismatch	0
MyILX56PBM_ILX69PBS.Input.Status.DisabledByOutputAssembly	0
MyILX56PBM_ILX69PBS.Input.Status.DeviceError	0
MyILX56PBM_ILX69PBS.Input.Status.AlarmPending	0
MyILX56PBM_ILX69PBS.Input.Status.DiagnosticsPending	0
MyILX56PBM_ILX69PBS.Input.Status.OutputAssemblyNodeAddrMismatch	0
MyILX56PBM_ILX69PBS.Input.Status.MappingCRCMismatch	0
MyILX56PBM_ILX69PBS.Input.Status.SlaveClearOpMode	0
MyILX56PBM_ILX69PBS.Input.Status.SlaveAlarmAck	0
MyILX56PBM_ILX69PBS.Input.Status.StationNumber	0
MyILX56PBM_ILX69PBS.Input.Status.DeviceMappingCRC	16#0000

Figure 5.9 – ILX56-PBM Alarm Acknowledge

Note: An alarm will only be triggered when the AlarmTrigger tag is toggled from 0 to 1.

The format of the DPV1 Alarm data in the Logix SINT array is shown below:

Alarm Parameter	Byte Offset	Byte Size	Description
Alarm Length	0	1	This is the length of the Alarm data at the bottom of the table.
			Refer to the PROFIBUS Specification EN 50170 for information regarding the diagnostics.
Ale			Below are some examples:
Alarm Type	1	1	1 - Diagnosis_Alarm
			3 - Pull_Alarm
			4 - Plug_Alarm
Alarm Slot	2	1	Refer to the PROFIBUS Specification EN 50170 for information regarding the diagnostics.
		1	Refer to the PROFIBUS Specification EN 50170 for information regarding the diagnostics.
	3		Below are some examples:
Alarm Specifier			0 - no further differentiation
			1 – Incident appeared
			2 – Incident disappeared and slot is ok
			3 - One incident disappeared, others remain
Alarm data	4	Alarm Length	Refer to the <i>PROFIBUS Specification EN 50170</i> for information regarding the diagnostics.

#### Table 5.41 – Slave Alarm Data Format

An example of the Alarm Data is shown below:

Name 📰	Value 🗧	Style	Data Type	Description
DPV1Alarm	{}	Hex	SINT[40]	
DPV1Alarm[0]	16#05	Hex	SINT	Alarm Data Length
DPV1Alarm[1]	16#01	Hex	SINT	Alarm Type
DPV1Alarm[2]	16#03	Hex	SINT	Alarm Slot
DPV1Alarm[3]	16#01	Hex	SINT	Alarm Specifier
DPV1Alarm[4]	16#11	Hex	SINT	Alarm Data
DPV1Alarm[5]	16#22	Hex	SINT	
DPV1Alarm[6]	16#33	Hex	SINT	
DPV1Alarm[7]	16#44	Hex	SINT	
DPV1Alarm[8]	16#55	Hex	SINT	
DPV1Alarm[9]	16#00	Hex	SINT	

Figure 5.10 – DPV1 Alarm Data Example

**Note:** In the PLX50 Configuration Utility, the DPV1 Alarms *Size* byte value must be at least 4 or more than the *DPV1Alarm* (Alarm Data Length) controller tag.

Gen	eral	Profibus Configuration	DPV1	User Parameters	Slot Configuration	Start-up Parameters	DPV1 Objects	DPV1 Alarms	
	ועמ	Alama							
	UFVI	Aams						Browse Path	
		Size			Tagname				
	1	32		DPV1Alarm					

Name	-8	Value 🔷 🗧 🕈	Force 🗢	Style	Data Type	Description
▲ DPV1Alarm		{}	{}	Decimal	SINT[40]	
DPV1Alarm[0]		28		Decimal	SINT	Alarm Data Length

Figure 5.12 – DPV1Alarm tag

# 5.2 Explicit Messaging Utility

The PLX50 Configuration Utility provides a utility to initiate explicit messages to the PROFIBUS devices via the ILX56-PBM. The messaging options include the following:

- DPV1 Class 1 Read
- DPV1 Class 1 Write
- DPV1 Class 2 Read
- DPV1 Class 2 Write
- Read Diagnostics
- Read Alarms

To open this utility, right-click on a PROFIBUS device and select the *Explicit Messaging* option.



Figure 5.13 – Explicit Messaging Option

Use the *Action* combo-box to select the type of explicit message. Depending on the type selected, various other parameter controls will become available. Once the correct parameters have been entered select the *Execute* button to initiate the explicit exchange.

**Note:** For Class 2 messages, if a class 2 connection has not already been established, then a Class 2 Initialization message will first be sent. The class 2 connection will then remain open until either the station address is changed, the manual *Abort* button is selected, or the utility is closed.

Action	ead Diagnostics	~	Execute	
Station Address 2	~		Timeout 2000 (ms)	
Details				
Slot Number	0	Class 2		
Index	1	State	-	
Data Length	240		Initialize Abort	
Poguost Data		Clear Diagnost	ic Latch	
Nequest Data				^
				~
-				
Status			Ok	
Response Data				
24 00 00 00 01 15				^

Figure 5.14 – Explicit Messaging Utility

# 5.3 Firmware Upgrade

The ILX56-PBM allows the user to upgrade the module firmware in the field. If the firmware needs to be updated the user will need to use the PLX50 Configuration Utility to update it.

In the PLX50 Configuration Utility go to the Tool menu and select the *DeviceFlash* option.



Figure 5.15 - DeviceFlash Tool

The user will need to select the appropriate AFB binary file which will be used to upgrade the ILX56-PBM firmware.

🚸 Select a Device Flash File						×
$\leftarrow$ $\rightarrow$ $\checkmark$ $\uparrow$ $\blacksquare$ $\rightarrow$ This PC $\rightarrow$ Docum	ents	> ProSoft Technology v 🔇	U	Search ProSoft Tech	nology	2
Organise   New folder				:	•	?
🍤 This PC	^	Name		Date modified	Туре	
📙 3D Objects		LX56PBM_1001001.afb		2019/07/29 08:51	AFB File	
🔚 Desktop						
Documents						
🔈 Downloads						
🜗 Music						
声 Pictures						
🚦 Videos						
💺 Local Disk (C:)						
🅩 Network	~	<				>
File name: ILX56PBM_1	0010	01.afb	~	Device Flash (*.afb)		$\sim$
				Open	Cancel	

Figure 5.16 - Select the AFB binary

🚸 Target Browser	_	×
°₩ ©		Done
192.168.1.179 : PA Link		^
192.168.1.177 : Modbus Router/B		
192.168.1.25 : PMEPXM0100		
192.168.1.26 : PMEPXM0100		
192.168.1.225 : Modbus Router		
192.168.1.178 : Time Sync		
192.168.1.102 : 1756-EN2TR/C		
00 : SST-PFB-CLX		
01 : ILX56-PBM		
02 : 1756-L75/B LOGIX5575		
03 : 1756-EN2TR/C		~
Ok Cancel		

Figure 5.17 - Select the correct ILX56-PBM module

Once the module is done upgrading the firmware the Device Flash tool will provide the user with the details of the updated module.

🔅 Device Flash			
File Tools			
🕤 🖘 🗲			
Parameter	Source File	Target Device	^
Path	ILX56PBM_1001001	192.168.1.102,1,4	
Product	ILX56-PBM	ILX56-PBM	
Vendor	309	309	
Device Type	12	12	
Product Code	5113	5113	
Revision	1.001	1.001	~
Complete	Flash	Cancel	
Complete			

Figure 5.18 – ILX56-PBM successfully updated.

**Important:** The ILX56-PBM firmware is digitally signed so the user will only be able to flash the ILX56-PBM with authorized firmware.

# 5.4 Import Legacy PCB configuration

The ILX56-PBM allow the user to import legacy ProSoft Configuration Builder (PCB) file using the exported MVI56-PDPMV1.xml. This feature will allow the end user to save time as configuration created in the ProSoft Configuration Builder for the Profibus DP Configuration will directory be converted into ProSoft PLX50 Configuration Utility file.

- 1 Export the MVI56-PDPMV1's .xml file using ProSoft Configuration Builder (PCB).
- 2 Open PCB and double click on PROFIBUS DP icon.

💰 Conversion_Test.ppf - ProSoft C	onfiguration Builder		_		$\times$
File View Project Tools He	lp				
🗋 🖻 🖩 🕇 🗕 🖄 🔶 1	N III- 🥘 🗸				
E Default Project					
금-급 Default Location 금-급 MVI56-PDPMV1 급-공 Comment 급-공 MVI PDPM-V1 마음 PROFIBUS DP	✓ PROFIBUS DP Field Network PDPM-V1	Configured OK	Type: 1		
	٢				>
	[MVI Profibus Master DF Input Data Size Output Data Size Input Byte Swap Output Byte Swap Use Legacy Mode Block Timeout Backplane Connection Ir Backplane Connection O I/O Configuration Modul	<pre>Pv1]</pre>	L	: 2	50
Deade			1 CAD		

Figure 5.19 – ProSoft Configuration Builder

3 PDPMV1 PROFIBUS Master Setup window will open. Click on Export Master Config button.

PDPMV1 PROFIBUS Master Setup	×
PROFIBUS Master - Module Com Profibus Editor : Not started	munications
Select Port: 1756 ENBT	Firmware Update
Test Connection CIP Path E	Cancel Update
PROFIBUS Setup and Monitor Prohibit Master Control Configure PROFIBUS	Checksums PROFIBUS: Module:
Cancel Monitor/Modify	Calculate
Processor Network Memory Map	emory Map
Export Master Config	ОК

Figure 5.20 – Master Setup

**4** Save the MVI56-PDPMV1.xml file in the directory where you will be able to access later with ProSoft PLX50 Configuration Utility.

anize 🔻 New folder						•
This PC	^ Name	^	Date modified	Туре	Size	
🔰 3D Objects	MVI56-PDPM	IV1.xml	2/26/2020 10:17 AM	XML Document	14 KB	
📕 Desktop						
Documents						
- Downloads						
Music						
Pictures						
Videos						
OS (C:)						
DATA (D:)						
Seagate Expansion Drive (F	;) 🗸					
File name: MVI56-PDP	MV1.xml					
Save as type: Cfg Files (*.)	:ml)					
Save as type: Cfg Files (*.)	:ml)					

Figure 5.21 - Saving the MVI56-PDPMV1.xml file

**5** Open the ProSoft PLX50 Configuration Utility software. Choose File and click New.

🔅 Pro	Soft PLX5	Configuration Utility	
File	Device	Tools Window Help	
°D	New	፲ 🏚 🕂 📳 🔟 🞗 🚸	
	Open		
×	Close		
P	Save		
	Save As		
	Recent	•	
	E×it		

Figure 5.22 - Creating a new file

6 Right click on New Project and choose Add.



Figure 5.23 – Adding a project

7 Choose ILX56-PBM and click Ok.



Figure 5.24 – Adding an ILX56-PBM project

8 Close the Configuration Window (ProSoft PLX50 Configuration Utility will not allow user to import legacy ProSoft Configuration Builder file unless this window is closed first)

heral Profibus Log	(		 _
Instance Name	Mull X56-PBM		
motorio ritano	ingla too i biii		
Description			
Operation			
operation			
Mode	StandaloneMas	ter 🔽	
- Redundancy -			
Profibus Inc	ativo Timo		
Fronbus Ina		ZU ms	
		10 ms	
Switch Tim	out		

Figure 5.25 – Configuration window

**9** Go to the menu bar and select Tools -> GSD File Management

Vendor [(All)	Model	Ident 0x*	Fi	lename ×	Reset
Vendor	Model		Revision	GSD File	GSD Rev.
ProSoft Technology, Inc.	ILX69-PBS		V1.0	PSFT0EE1.GSD	
ProSoft Technology, Inc.	IL×56-PBS		V1.0	PSFT0EE3.GSD	5
ProSoft Technology, Inc.	PLX51-PBM		V1.0	PSFT10FE.GSD	5
ProSoft Technology, Inc.	PLX51-PBS		V1.0	PSFT10FF.GSD	5
QTS	QTS-AN-X-PBx		Rev 1.3	qts_08a5.gse	1
SIEMENS	SIMOCODE pro C (GSD V1.4)		V1.4	si0180fd.gse	5
Siemens AG A&D	MICROMASTER 4		A04	si0280b5.gse	3
SIEMENS	ET 200M (IM153-1)		V1.21	siem801 d.gsd	1
SIEMENS AG	SENTRON WL/VL		V1.1	siem80c0.gsd	3



10 Go the menu bar on the GSD file Manager Window and choose GSD File-> Add.

🚸 Select a GSD File							×
😋 🕞 🗸 🔸 Local Disk (C:) 🔻 Pro	ogram	Data 🝷 ProSoft Technology 🝷 PLX50	) 🔻 GSDs 👻 GSD f	iles 👻 🖬	Search GSD files		- 2
Organize 🔻 New folder						= - 1	0
<ul> <li>★ Favorites</li> <li>■ Desktop</li> <li>Downloads</li> <li>1000 Recent Places</li> </ul>	<u> </u>	Name * PSFT0EE1.GSD types_08a5.gse		Date modified 7/21/2017 12:20 PM 9/22/2017 2:13 PM	Type GSD File GSE File	Size	5 KB 3 KB
ibraries Documents Jocuments Jocuments Fictures Videos							
<ul> <li>Computer</li> <li>Local Disk (C:)</li> <li>Shared Folders (\\vmware-host) i</li> <li>K</li> <li>K-Drive</li> <li>Shared_VM_File</li> </ul>							
File name:				×	General Station D Open	escription (* Cancel	G <b>•</b>

Figure 5.27 – Adding the GSD files

- 11 Add the GSD file(s) that are needed from the slave module(s) in the Profibus Network that were used in the original MVI56-PDPMV1 Profibus Network. Repeat this step for as many slave GSD files as needed in the Profibus Network for your application.
- **12** Close the GSD File Manager Window:

SSD File Manager				
Catalog GSD File				,
<b>D</b> *				
Filter Vendor	Model Ident	File	name	
(All) ~	* 0x*		•	Reset
Vendor	Model	Revision	GSD File	GSD Rev.
Telemecanique	170 DNT 110 00	V2.0	asa_7512.gsd	2
Telemecanique	DEA 203	V1.9	asa_a203.gsd	1
Schneider Electric GmbH	Gateway ATV18-Profibus-DP	V1.0	atvp2233.gsd	1
Telemecanique	LEXIUM 17D		lexium.gsd	0
ProLinx Comm Gateways Inc.	ProLinx Profibus Slave	Version 1.00	pgwa05a5.gsd	2
ProSoft Technology, Inc.	MVI69-PDPS	Version 1.00	psft0988.gsd	2
ProSoft Technology, Inc.	MVI46-PDPS	Version 1.00	PSFT0989.gsd	2
ProSoft Technology, Inc.	MVI56-PDPS	Version 1.00	PSFT098A.gsd	2
ProSoft Technology, Inc.	PTQ-PDPS	Version 1.00	PSFT09B5.gsd	2
ProSoft Technology, Inc.	ILX69-PBS	V1.0	PSFT0EE1.GSD	5
ProSoft Technology, Inc.	ILX56-PBM	V1.0	PSFT0EE2.GSD	5 ,
(	1	1	1	>

Figure 5.28 – GSD File Manager

**13** In the PLX50 Configuration Utility go to the Project Explorer window and right click on the ILX56-PBM module and click on import legacy PCB Configuration.



Figure 5.29 – Import Legacy PCB Configuration option

**14** Select the MVI56-PDPMV1.xml you had previously saved in the previous steps and click Open.

Select a PCB Configuration Export	file			×
	BM - New_AOP - Newer AOP - PCB Conversion - MVIS	6-PDPMV1 🛛 👻 🧧	Search MVI56-PDPM	/1 🔎
Organize 🔻 New folder			:=	- 🗌 🕡
🚖 Favorites	Name *	Date modified	Туре	Size
🧮 Desktop	PDPMV1.xml	2/26/2020 10:17 AM	XML Document	14 KB
Downloads				
🔛 Recent Places				
🔚 Libraries				
Documents				
🎝 Music				
Pictures				
Videos				
💶 Computer				
Local Disk (C:)				
👳 Shared Folders (\\vmware-host) (				
\mu к				
K-Drive				
Shared_VM_File	•			
File name: MV			PCB Config (*.xml)	
ine name pro-				
			Open	Cancel
				11.

Figure 5.30 – Importing the MVI56-PDPMV1.xml file

The process of Importing Legacy PCB Configuration file is complete:



# 6 **PROFIBUS Master Redundancy**

The ILX56-PBM supports DP Master redundancy allowing two ILX56-PBM modules to be connected to the same PROFIBUS DP bus. The ILX56-PBM modules have the same configuration and operate in a one-active-one-standby strategy.

# 6.1 Redundancy Strategy

The ILX56-PBM redundancy strategy is based on two ILX56-PBM masters with the identical configuration. One in the *Active* state and the other in the *Standby* state.

The master selection between which ILX56-PBM module ("A" or "B") is the *Active* is generally made by redundancy Add-On-Instruction (AOI). However, because the switch-over of the DP Master functionality needs to happen asynchronously to the Logix AOI execution and module RPI, the Standby module will automatically take-over the Master role after it sees no valid traffic on the DP bus for a certain period. This parameter is the *Profibus Inactive Time* and is specified in milliseconds.

Once the Logix AOI detects the switch-over it will adjust the master selection to the new Active DP Master. This switch-over (confirmation) needs to occur within the **Switch Timeout** parameter to prevent the new Active master reverting to Standby and a disruption to the DP bus.

The necessary Logix code required to manage the redundancy, including the AOI is automatically generated by the PLX50 Configuration Utility.

# 6.2 Redundant Architecture

The figure below shows a typical redundant ILX56-PBM architecture. Both ILX56-PBM modules are connected to the same PROFIBUS DP bus.



Figure 6.1 - Typical Redundant Architecture

The ILX56-PBM **modules** can be located in the same or different ControlLogix chassis.

# 6.3 ILX56-PBM Configuration

The configuration of a redundant ILX56-PBM is similar to that of a standalone with a few notable exceptions.

# 6.3.1 General Configuration

In the General tab of the ILX56-PBM configuration, set the **Mode** to **Redundant Master** and adjust the **Profibus Inactive Time** and **Switch Timeout** parameters as required.

When the **Auto Recommend** option is checked, then both the **Profibus Inactive Time** and **Switch Timeout** parameters will be automatically calculated when the configuration is applied. The calculation of the **Switch Timeout** parameter requires the user to input the module's RPI (Requested Packet Interval) as configured in the Logix IO tree.

ral Profibus Logix						
entity						
Instance Name	MyILX56PB	M01				
Description						
	L					
peration						
perduon						
Mode	Redundan	t Master		-		
Mode	Redundan	t Master		-		
Mode Redundancy Logix RPI	Redundan	t Master 10	(ms)			7
Mode Redundancy Logix RPI Profibus Inactive 1	Redundan [ Time [	t Master 10 22	(ms)			1
Mode Redundancy Logix RPI Profibus Inactive T Switch Timeout	Redundan	t Master 10 22 1000	(ms) (ms) (ms)		Auto Recommend	1

Figure 6.2 – Redundant Configuration - General

### Profibus Inactive Time

The *Profibus Inactive Time* is used by the Standby Master to determine that there is no longer an Active master on the DP Bus. If no valid packets are received in this time, then a redundancy Switch will be triggered where the previously Standby ILX56-PBM will become Active. The parameter is specified in milliseconds.

This **Profibus Inactive Time** must be above the maximum DP Packet duration. The recommended value is 10 ms greater than twice the Maximum Packet Time, i.e.

### Profibus Inactive Time = 10 + (2 x Maximum Packet Time)

The *Maximum Packet Time* is displayed for reference purposes.

**Important:** Failure to configure the **Profibus Inactive Time** correctly will result in unexpected behavior of the DP Master including slave devices disconnecting.

**Important:** The **Profibus Inactive Time** should be reconfigured after adding or modifying DP slave devices.

**Important:** The user will need to ensure that the *Watchdog* timeout for each slave device is at least three times the *Profibus Inactive Time* to avoid the Profibus slaves timing out the DPV0 communication.

## Switch Timeout

The *Switch Timeout* is used by the module to override the Active / Standby command from the Logix AOI.

The *Switch Timeout* parameter is in milliseconds and should be the greater of 1000ms and 4 x the module RPI.

The minimum value is given as follows:

```
Switch Timeout = MaxOf( 1000, (4 x RPI ))
```

**Important:** Failure to configure the *Switch Timeout* correctly will result in unexpected behavior during a redundancy switch.

# 6.3.2 Profibus Configuration

In the *Profibus* configuration tab, ensure that the Logix Comms Fail parameter is set to Offline.

Failure to do so will cause both Masters to communicate on the DP Bus at the same time causing errors.

WyILX56PBM01 - Configuration		
General Profibus Logix		
Basic Settings	Timing	
Station Address (TS) 1	TTR	20000 (tbits) [>7978]
	Slot Time (TSL)	1000 (tbits)
Highest Address (HSA) 125 ♀	Gap Update Factor	10 [1-100]
BAUD Rate 12000 V (kl	bit/s) Quiet Time (TQUI)	9 (tbits)
Advanced Settings	Setup Time (TSET)	16 (tbits)
Logix Comms Fail Force to Offline	✓ Profibus Cycle	4 (ms) [>4]
Logix Program Mode Force to Offline	✓ Default Watchdog	20 (ms)
Extra DPV1 Poll / Cycle 0 V	Minimum TSDR	11 (tbits)
Error Management	Maximum TSDR	800 (tbits)
	Idle Time 1 (Tid1)	76 (tbits)
Token Retry Limit 3	[1-5] Idle Time 2 (Tid2)	800 (tbits)
Message Retry Limit 1	[1-5]	

Figure 6.3 - Redundant Configuration - Profibus Configuration

## 6.4 Logix Configuration

The addition of a redundant ILX56-PBM module pair to the Logix IO tree follows the same procedure as a Standalone ILX56-PBM module, except two instances of the module are added.

It is important that the Logix Base tags configured in the PLX50 Configuration Utility match those of the module tags in Studio 5000. For the local chassis, this would typically be Local:[*slot*], where *[slot]* indicates the ControlLogix slot number.

MyILX56PBM01 - Configuration	1	
General Profibus Logix		
Logix		Controller Organizer 🗸 🖣 🗙
Logix Connections	2 ~	Controller ILXRedund01
Controller Path	1.0.	
Response Timeout	500 (ms)	🕑 🚍 Data Types
		Ît. Logical Model ⊡ 😁 I/O Configuration
Logix Base Tag A	Local:1	
Logix Base Tag B	Local:2	
		1

Figure 6.4 – Redundant Configuration – Logix Setup

After the ILX56-PBM modules have been added into the Logix IO tree, the mapping code can be imported. As in the case of the Standalone Master mode, the Logix code can be generated in the PLX50 Configuration Utility by right-clicking on the module and selecting the *Generate Logix L5X* option.

In addition to the slave device mapping code, the *PSILX56RedundancyMaster* AOI will be instantiated. This AOI is responsible for controlling the redundancy and mapping the first IO connection.

Map Master - Redundancy Control				
	PSILX56RedundancyMaster-			
	PSILX56RedundancyMas ConnectionFaultedA	MyILX56PBM01_RedundancyMaster Local:1:I1.ConnectionFaulted 0 €		
	ConnectionFaultedB	Local:2:I1.ConnectionFaulted	-(ASelected)-	
	RawInputA1 RawInputB1	Local:1:I1	-(BSelected)-	
	RawOutputA1 RawOutputB1	Local:1:01	()	
	MasterStatus MasterStatus	MyILX56PBM01_MasterStatus		
	MasterStatusB	MyILX56PBM01_MasterStatusB MyILX56PBM01_MasterControl		
MasterControl     MylLX56PBM01_MasterControl       InputData1     MylLX56PBM01_InputData1       OutputData1     MylLX56PBM01_OutputData1				

Figure 6.5 - Logix - Redundant Master AOI

Parameter	Description
ConnectionFaultedA	The <b>Connection Faulted</b> bit provided by module <b>A</b> 's AOP module-defined tag.
ConnectionFaultedB	The <b>Connection Faulted</b> bit provided by module <b>B</b> 's AOP module-defined tag.
RawInputA1	The input assembly of the first connection of module <b>A</b> .
RawInputB1	The input assembly of the first connection of module <b>B</b> .
RawOutputA1	The output assembly of the first connection of module A.
RawOutputB1	The output assembly of the first connection of module <b>B</b> .
MasterStatus	The <i>MasterStatus</i> structure of the current <b>active</b> module.
	Note that this (resultant) <i>MasterStatus</i> structure should be used by the application code, rather than the <i>MasterStatusA</i> or <i>MasterStatusB</i> below.
MasterStatusA	The <i>MasterStatus</i> structure as reported by module A.
MasterStatusB	The <i>MasterStatus</i> structure as reported by module <b>B</b> .
MasterControl	The common <i>MasterControl</i> structure used by the application code to set the Profibus DP Mode and Enable Profibus Devices as described in Section 5.
	This structure is sent to both modules A and B, although the <i>RedundancyControl</i> tag is modified by the AOI.
	The user should not attempt to overwrite the <i>RedundancyControl</i> tag.
InputData1	The input data of the <b>active</b> module's first connection.
OutputData1	The output data sent to both module's first connection.

#### The *Redundant Master* AOI has the following parameters:

Table 6.1 – Redundant Master AOI Parameters

If the ILX56-PBM configuration is making use of more than one Class 1 connection, then a *PSILX56RedundancyConnectionMap* AOI will be instantiated for <u>each</u> additional class 1 connection.

Select Connection 2				
PSILX56RedundancyConnectionMap2				
	PSILX56RedundancyCon RawInputA RawInputB InputData RawOutputA RawOutputB OutputData	MyILX56PBM01_RedundancyConnection2 Local:1:12 Local:2:12 MyILX56PBM01_InputData2 Local:1:02 Local:2:02 MyILX56PBM01_OutputData2		

Figure 6.6 – Logix – Redundant Connection Map AOI

The *Redundant Connection Map* AOI has the following parameters:

Table 6.2 – Redundant Connection Ma	n AOI Parameters

Parameter	Description
RawInputA	The input assembly of the referenced connection of module <b>A</b> .
RawInputB	The input assembly of the referenced connection of module <b>B</b> .
InputData	The input data of the active module's referenced connection.
RawOutputA	The output assembly of the referenced connection of module A.
RawOutputB	The output assembly of the referenced connection of module <b>B</b> .
OutputData	The output data sent to both module's referenced connection.
## 6.4.1 Remote Logix Chassis

The pair of ILX56-PBM modules can also be located in a remote (non-local) ControlLogix chassis as indicated in the example below.



Figure 6.7 – Redundant ILX56-PBM pair located in Remote Chassis

The configuration for this remote pair of ILX56-PBMs is identical to that of a local pair with the exception of the Logix Base Tag configuration. Here the "Local" prefix must be replaced by the name of the remote ControlLogix adapter (e.g. 1756-EN2TR). Thus, the Logix Base Tag will be in the format **[AdapterName]:[Slot]**.

🚸 PBM_F	REM - Configuration		
Genera	Profibus Logix		
Log	gix		
	Logix Connections	2 🗸	
	Controller Path	1.0	
	Response Timeout	500 (ms)	
	Logix Base Tag A	Rack02:4	
	Logix Base Tag B	Rack02:5	
			-



# The Logix code generated by the PLX50 Configuration Utility will be adjusted accordingly.

Map Master - Redundancy Control	
PSILX56RedundancyMaster	
PSILX56RedundancyMas PBM REM RedundancyMaster	
	(A ActiveOk)
Connection added Rackoz.4.1.Connection added	-(AACLIVEOR)-
	(D
ConnectionFaultedB Rack02:5:11.ConnectionFaulted	-(BActiveOk)
0 🖛	
RawInputA1 Rack02:4:11	-(ASelected)
RawInputB1 Rack02:5:11	
BawOutputA1 Back02:4:01	-(BSelected)-
BawOutputB1 Back02:5:01	(/
MaterStatus DBM DEM MaterStatus	
MasterStatus PDM_REAM masterStatus	
MasterStatusA PBM_REM_MasterStatusA	
MasterStatusB PBM_REM_MasterStatusB	
MasterControl PBM_REM_MasterControl	
InputData1 PBM_REM_InputData1	
OutputData1 PBM REM OutputData1	
Select Connection 2 PSII X56RedundancyConnectionMap2	
PSILX56PedundanovCon PBM REM PedundanovCon	action2
Madula Salati A DEM DEM La Angle Ang	oloctod
WouldeSelect PDM_REW_ReduitidancyWaster.A3	
ModuleSelectB PBM_REM_RedundancyMaster.BS	elected
	0 🗢
RawinputA Raci	<02:4:I2
RawlnputB Rac	(02:5:12
InputData PBM REM Inp	utData2
BawOutputA Back	2.4.02
RawOutput B Back	12-5-02
Turioupuib Raci	

Figure 6.9 – Redundant and Remote Mapping Logic

#### 6.5 Operation

The operation of the ILX56-PBM module in redundancy mode is similar to that in standalone mode.

Once the PLX50 Configuration Utility configuration has been finalized, it can be downloaded to the ILX56-PBM module pair. Before downloading it is important to confirm the connection paths to the two modules by right-clicking on the module pair a selecting Connection Path.



Figure 6.10 – Select Connection Path

MyILX56PBM01 - Connection Path	_ 🗆 🗙
Connection Path A 192.168.1.102,1,1	Browse
Connection Path B 192.168.1.102,1.2 Ok Cancel	Browse

Figure 6.11 – Connection Path

The *Download to Both* option can then be selected, which will transfer the configuration to both the "A" and "B" ILX56-PBM modules.

ProSoft PLX50 Configuration Utility - ILX_Redund									
File Device Tools Window Help									
Project Explorer									
Configuration	۶	Configuration							
🖃 🖶 Profibus Devices	8	Connection Path							
[002] MultiSlave	$\checkmark$	Verify Configuration							
	+0	Identity							
	5	Status A							
	5	Status B							
	#	Go Offline							
	41	Go Online							
	₽	Download to Both							
	∔	Download to A							
	₽	Download to B							

Figure 6.12 – Download to Both

## 7 Device Type Manager (DTM)

The ILX56-PBM supports FDT / DTM technology, allowing the user to configure any slave device using its DTM (Device Type Manager) in any standard FDT Frame (Field Device Tool). To use a device DTM with the ILX56-PBM, the ProSoft ILX56 DTM pack will first need to be installed.

## 7.1 Installation

Installation of the ILX56 DTM pack is achieved by executing the following installer:

ProSoft Technology - ILX56 HART and PROFIBUS DTM Pack Setup.msi

The installation wizard will guide the user through the installation process.



Figure 7.1 – ILX56 DTM Pack Installation

#### 7.2 Configuration

Once the DTM pack is installed, the selected FDT Frame would need to have its DTM Catalogue updated. The steps required for this action are slightly different for each FDT frame. Typically, one selects the DTM Catalogue or Device Catalogue and select Refresh or rebuild.

After the catalogue has been updated, the ILX56-PBM device can then be added to a new project. This involves selecting the Add Device function and then selecting the ILX56-PBM DTM. The example below makes use of PACTware FDT frame.



Figure 7.2 – Adding new device

Device for							×
All Devices (20/95 DTMs)							
Enter text to search		▼ Find	Clear				
Device	Protocol	Vendor 🔺	Group	Device Version	FDT vers	DTM ver	
🛱 HART OPC Client	HART	Endress+Hauser, Metso	not specified	2.0 / 2009-05-28	1.2.0.0	2.0 / 20	
🛱 FF H1 CommDTM	Fieldbus FF H1	Endress+Hauser, Metso	not specified	1.5 / 2009-08-17	1.2.0.0	1.5 / 20	
PME PXM 0100	Profibus DP/V1	ProSoft Technology Inc	not specified	1.006 / 2019-04-11	1.2.0.0	1.006 /	
🛱 PLX51 PBM	Profibus DP/V1	ProSoft Technology Inc	not specified	1.001 / 2018-11-27	1.2.0.0	1.001 /	
🛱 PLX51-Hart-4I	HART	ProSoft Technology Inc	not specified	1.004 / 2019-05-08	1.2.0.0	1.004 /	
F PLX51-Hart-40	HART	ProSoft Technology Inc	not specified	1.004 / 2019-05-08	1.2.0.0	1.004 /	
🛱 ILX56 PBM	Profibus DP/V1	ProSoft Technology Inc	not specified	1.001 / 2018-11-27	1.2.0.0	1.001/	Ε
PROFIdtm DPV1	Profibus DP/V1	Softing Industrial Auto	not specified	V 2.11(115) / 2010-08-18	1.2.0.0	V 2.11(1	
CommDTM PROFIBUS	Profibus DP/V1	Trebing & Himstedt Pro	not specified	4.0.0.9 / 2011-01-17	1.2.0.0	4.0.0.9 /	
ILX56 PBM							
					ОК	Cance	

Figure 7.3 – Selecting ILX56-PBM DTM

After instantiating the ILX56-PBM DTM, select the Parameter option.



Figure 7.4 – Select Parameter option

The ILX56-PBM DTM's configuration allows the CIP Path to the ILX56-PBM to be configured.

Ģ	ILX56 PBN	Configuration
	EtherNet/IP C	onfiguration
	CIP Path	192.168.1.102,1,1
		Ok Cancel

Figure 7.5 – ILX56-PBM CIP Path

The path can either be entered manually or the Browse button can be used to open the Target Browser, and then the ILX56-PBM can be selected.

🖁 Target Browser	×
*# O	Done
192.168.1.102: 1756-EN2TR/C         01: ILX56-PBM         02: 1756-L75/B LOGIX5575         03: 1756-EN2TR/C         04: ILX56-PBM         192.168.1.156: PLX51-HART-4I         192.168.1.225: Modbus Router         192.168.1.171: PLX51-DL-232	
Ok Cancel	li.

Figure 7.6 - Target Browser

Once the ILX56-PBM DTM has been configured, the child Device DTMs can be added by right-clicking on the ILX56-PBM DTM and selecting Add Device.

<ul> <li>Protocol</li> </ul>	Vendor	Group	Device Menders					
		Group	Device version	FDT version	D1 📥			
Profibus DP/V1	Metso Automation	not specified	0 / 2004-03-21	1.2.0.0	1.2			
Profibus DP/V1	Metso Automation	not specified	A / 2007-03-30	1.2.0.0	1.2			
Profibus DP/V1	Endress+Hauser	Level	1.5.67.11 / 200	1.2.0.0	1.5			
Profibus DP/V1	Metso Automation	Positioner	1.0 / 2003-01-1	1.2.0.0	1.2			
Profibus DP/V1	Metso Automation	Positioner	SW 1.00-1.29 /	1.2.0.0	1.2			
Profibus DP/V1	Metso Automation	Positioner	SW 1.30-1.50 /	1.2.0.0	1.2			
Profibus DP/V1	Metso Automation	Positioner	SW 1.51-1.80 /	1.2.0.0	1.2			
Profibus DP/V1	Metso Automation	Positioner	SW 4.00-4.99 /	1.2.0.0	1.2			
Profibus DP/V1	Endress+Hauser	Pressure	1.5.67.11 / 200	1.2.0.0	1.5			
z CDI; Profibus DP/V1	Endress+Hauser	Flow	1.0.0.0 / 2012-	1.2.0.0	1.3			
Profibus DP/V1	Metso Automation	not specified	M3 / 2004-02-0	1.2.0.0	1.2			
Profibus DP/V1	Endress+Hauser	Temperature	1.5.67.11 / 200	1.2.0.0	1.5 🗸			
F**Device.PA_11_155F_0101_8x2B;**;**DEVICE_MAN_ID::17;**;**DEVICE_ID::Promass 200;**;**SOFTWARE_REVISION_MIN::01.00.00;**;**SOFTWARE_REVISION_MAX::01.00.99;**;**PROFILE_REVISION::3.2;**;**IDENT_NUM BER::0x155F::0x9742;**;**IS_GENERIC::0;**								
	Profibus DP/V1 Profibus DP/V1	Profibus DP/V1       Metso Automation         Profibus DP/V1       Endress+Hauser         Profibus DP/V1       Metso Automation         Profibus DP/V1       Endress+Hauser         zz       CDI; Profibus DP/V1       Endress+Hauser         Profibus DP/V1       Endress+Hauser         v:       Profibus DP/V1       Endress+Hauser         v:       CDI; Profibus DP/V1       Endress+Hauser         v:       ****DEVICE_MAN_ID::17;**;*DEVICE_ID::Pron         IN::01.00.00;**;**SOFTWARE_REVISION_MAX::01       ERIC::0;**	Profibus DP/V1       Metso Automation       not specified         Profibus DP/V1       Endress+Hauser       Level         Profibus DP/V1       Metso Automation       Positioner         Profibus DP/V1       Endress+Hauser       Pressure         Z       CDI; Profibus DP/V1       Endress+Hauser       Flow         Profibus DP/V1       Metso Automation       not specified         Profibus DP/V1       Endress+Hauser       Temperature         **;**DEVICE_MAN_ID::17;**;*DEVICE_ID::Promass       IN::01.00.09;**;**SOFTWARE_REVISION_MAX::01.00.99;**;**PROFILE         ERIC::0;**       ***       ************************************	Profibus DP/V1       Metso Automation       not specified       A / 2007-03-30         Profibus DP/V1       Endress+Hauser       Level       1.5.67.11 / 200         Profibus DP/V1       Metso Automation       Positioner       1.0 / 2003-01-1         Profibus DP/V1       Metso Automation       Positioner       SW 1.00-1.29 /         Profibus DP/V1       Metso Automation       Positioner       SW 1.00-1.29 /         Profibus DP/V1       Metso Automation       Positioner       SW 1.00-1.29 /         Profibus DP/V1       Metso Automation       Positioner       SW 1.30-1.50 /         Profibus DP/V1       Metso Automation       Positioner       SW 1.30-1.50 /         Profibus DP/V1       Metso Automation       Positioner       SW 4.00-4.99 /         Profibus DP/V1       Endress+Hauser       Pressure       1.5.67.11 / 200         Z       CDI; Profibus DP/V1       Endress+Hauser       Flow       1.0.0.0 / 2012-         Profibus DP/V1       Endress+Hauser       Temperature       1.5.67.11 / 200         Profibus DP/V1       Metso Automation       not specified       M3 / 2004-02-0         Profibus DP/V1       Endress+Hauser       Temperature       1.5.67.11 / 200         *****DEVICE_MAN_ID::17;***;**DEVICE_ID::Promass       IN::01.00.0;**;**SOFT	Profibus DP/V1         Metso Automation         not specified         A / 2007-03-30         1.2.0.0           Profibus DP/V1         Endress+Hauser         Level         1.5.67.11 / 200         1.2.0.0           Profibus DP/V1         Metso Automation         Positioner         1.0 / 2003-01-1         1.2.0.0           Profibus DP/V1         Metso Automation         Positioner         SW 1.00-1.29 / 1.2.0.0         1.2.0.0           Profibus DP/V1         Metso Automation         Positioner         SW 1.00-1.29 / 1.2.0.0         1.2.0.0           Profibus DP/V1         Metso Automation         Positioner         SW 1.30-1.50 / 1.2.0.0         1.2.0.0           Profibus DP/V1         Metso Automation         Positioner         SW 1.30-1.50 / 1.2.0.0         1.2.0.0           Profibus DP/V1         Metso Automation         Positioner         SW 4.00-4.99 / 1.2.0.0         1.2.0.0           Profibus DP/V1         Endress+Hauser         Pressure         1.5.67.11 / 200         1.2.0.0           Z         CDI; Profibus DP/V1         Endress+Hauser         Flow         1.0.0.0 / 2012-         1.2.0.0           Profibus DP/V1         Endress+Hauser         Temperature         1.5.67.11 / 200         1.2.0.0           Profibus DP/V1         Endress+Hauser         Temperature         1.5.67.1			

The user can then select the matching device DTM.

Figure 7.7 – Device DTM Selection

Once the child Device DTM has been added, a configuration window opens to set the Station Node address.

ü ILX56 PBM	
Device Configuration	
Node Address	3
Ok	Cancel

Figure 7.8 – Device DTM Node Address

#### 7.3 Operation

After the FDT project has been configured, the DTMs can be place online by selecting the Online or Connect option.

ILX_1.PW5 - PACTware									
File Edit View	Project Device Extras	Window Help							
🔤 ا 🎋 🎉 😫 🖾 💼 🔂 🏹 👘 🛄 🖓 🖓 🔛									
Project									
Device tag	🚺 <u> 🎼</u> Channel 🛛 Addres	s Status							
B HOST PC									
📮 🗑 ILX56 PBM 👝	<u>-⊬ ⊲⊳ 192.16</u>	8.1.102.1.1							
🖳 🖽 Promass 2 🖏	Connect	0							
	Disconnect								
<u>Q</u>									
商									
	Parameter								

Figure 7.9 – DTM Connect

Once the ILX56-PBM DTM is online (connected) a number of diagnostic pages can be opened by selecting the Measure Value.

ILX_1.PW5 - PACTware								
File Edit View	Pro	jec	t	Device	Ex	tras Window Help		
i 🗋 💕 🛃 🎒 🎰	<u>0</u>	6	j i 6	🗖 와 🕸	14	2 36 🛠 🔤		
Project								
Device tag	0	<u>)</u>	<b>ئ</b> ة	Channel		Address	Status	Timestamp
📕 HOST PC								
🗏 🕴 ILX56 PBM		≁	=0=			192.168.1.102.1.1		
🛄 Promass 200 /		-1-	⊲⊳	Ch00	3¢	Connect		
					∛	Disconnect		
					<u>0</u>	Load from device		
					Ŋ	Store to device		
						Parameter		
						Measured value		
						Simulation		
						Diagnosis		

Figure 7.10 – Measured Value

The General page provides basic status information for the ILX56-PBM module, including LED status and CPU status etc.

ü ILX56 PBM # Me	easured value			4 ▷ 🗙
	Device Name: ILX56	РВМ		
	Description: Contro	ILogix Profibus DP Master		<b>ProSoft</b>
	Status: 🧭 O	nline		T E C H N O L O G Y
General Live List	General			
	Config Valid	Valid	Serial Number 🚷 352BC2EA	
	Owned	Owned	Firmware Revision 🔇 1.001.008	
	Mode	StandaloneMaster	Temperature 🚱 37.7 °C	
	Profibus Stat	e Operational	Processor Scan 🔇 4 us	
	Master Node	1	Up Time 🔇 0d - 05:20:19	
	BAUD Rate	12000	Logix Slot 🔇 3	
	Acyclic Requ	ests 🔞 0	SD Card 🔇 None	
			DIP Switches SW1 - Safe Mode 💫 Off	
			SW2 - Config. Lock 🔇 Off	

Figure 7.11 – ILX56-PBM DTM - General Status Page

The Live List page shows the state of the devices on the PROFIBUS network.

ü ILX56 PBM #	Measured valu	е															4 ▷ 🗙
	Device Name:	ILX	56 PBN	N													
<u> </u>	Description:	Cont	rolLogix	(Profibu	is DP M	aster										Dro	<b>C_4</b> ®
	Status:		Online														
Ceneral Live List		Profibus	DP Live	e List —	3	4	5	6	7	8	9	_ Ke	Эу ———				
		10	11	12	13	14	15	16	17	18	19			Not	Available		
		20	21	22	23	24	25	26	27	28	29						
		30	31	32	33	34	35	36	37	38	39		Х	Live	+ Data Exchange		
		40	41	42	43	44	45	46	47	48	49			Live	. Not Evolution		
		50	51	52	53	54	55	56	57	58	59			Live	+ Not Exchanging		
		60	61	62	63	64	65	66	67	68	69		Х	Con	figured + Not Live		
		70	71	72	73	74	75	76	77	78	79						
		80	81	82	83	84	85	86	87	88	89		ХM	DPT	Vlaster		
		90	91	92	93	94	95	96	9/	98	39		X	Unc	onfigured		
		1100	101	112	112	104	105	110	117	1108	110						
		120	121	122	123	114	125	116		118	119						
		120	121	122	123	124	125			1							

Figure 7.12 – ILX56-PBM DTM - Live List Page

Slave Device DTM under the ILX56-PBM DTM can also be brought online by selecting the Online or Connect option.

	(_1.PW	5 - PAC	CTW	/are	2							
File	Edit	View	Pro	ojec	t	Device	Extras	Window	Help			
i 🗋 🖻	j 🔒 🗐	- <b>D</b> -	Û		1	🗖 🕉 🗗	1 🕸 🧕	🎎 💥   🔤				
Project	i										Ф	×
Device	tag		0	<u>0</u>	ð۵	Channel	Addre	ess		State	us Tim	ne:
📕 HOS	ST PC											
🖻 🐺 II	LX56 PE	ВМ		-1-	=0=		192.	168.1.102	,1,1	0		
<u> </u>	Promas	s 200 /		)Č	Со	nnect						
			× II	Ŭ,	Dis	connect						

Figure 7.13 – Slave Device DTM Connect

Depending on the device DTM, a number of online parameters, diagnostics and measure variables can be displayed.

🖼 Promass 200 / 8x2Bxx / PA / FW 1.00.zz / Dev.Rev. 1 # Online parameterization					
Device name:     Promass 200       Device tag:     Promass 200PA       Status signal:     C     OK		<u>Mass flow:</u> <u>Volume flow:</u> <u>Corrected volume flow</u>	ច ច ច ខ្ល	0.0055 kg/s 0.0027 l/s -0.0001 Nl/s	Endress+Hauser
🖬 💼 🔲 All parameters 🕞 🚀 🙆 🤅	3 🐝				
Menu / Variable Valu	Je 🔿	Mass flow:	8	0.0055	kg/s
Promass 200		Volume flow:	<i>a</i> 1	0.0027	l/s
→P□ Access status tooling: Main	nten	Corrected volume flow:	2	-0.0001	NI/s
Display/operation		Density:		1000.0010	ka/m3
Diagnostics		Beference density	2	1000.0010	kg/Nm3
🖹 🦢 Expert		Reference density:		1000.0100	kg/Nm <sup>2</sup>
→P□ Locking status:	=	Temperature:	i i	-1.0141	°C
→P□ Access status display: Mair	nten				
Access status tooling: Main	nten				
Enter access code:					
System					
Sensor					
System units					
Process parameters					
Measurement mode					
External compensation					
Calculated values					
🗄 🗀 Sensor adjustment					
C Online		4 4 ▶ ▶  Pr	ocess	variables	
😌 Connected 🛛 📿 🖳 📃 🖳	User	Role: Planning engineer			

Figure 7.14 – Device DTM

## 8 **Diagnostics**

## 8.1 LEDs

The module provides 3 diagnostic LEDs and a 4-character alpha-numeric LED display for diagnostics purposes.



Figure 8.1 - ILX56-PBM LEDs

## 8.1.1 Module LEDs

LED	Description							
RUN	This LED will indicate the PROFIBUS operating mode when in Master mode (Note that in Slave mode this LED is N/A).							
	Master							
	Solid Red – The PROFIBUS network is in STOP mode.							
	Flashing Green – The PROFIBUS network is in <b>CLEAR</b> mode.							
	Solid Green – The PROFIBUS network is in <b>OPERATE</b> mode.							
	Off - The PROFIBUS network is <b>OFFLINE</b> .							
	Slave							
	Off – For Slave mode this LED is N/A.							
BF	This LED indicates the status of the PROFIBUS network when in Master mode and the status of the configured field devices when in Slave Mode.							
	Master							
	Solid Red – A bus communication error has been detected:							
	• The number of retries has exceeded the retry count (e.g. if there was a noise burst that caused many packets to be corrupted).							
	<ul> <li>The devices on the PROFIBUS network are offline (e.g. faulty network).</li> </ul>							
	<ul> <li>A node on the PROFIBUS network has the same DP node address as the ILX56-PBM.</li> </ul>							
	Flashing Red – There are field device errors							
	Off – There are no bus communication or device errors							
	Slave							
	Solid Red – There are bus communication errors (if no valid packet has been received by any configured slave for more than 1s).							
	Flashing Red – There are slave errors (at least one slave has not been configured properly and is not exchanging DPV0 data).							
	<u>Flashing Green</u> – All slaves are successfully exchanging DPV0 data and the DP network operational state is <b>CLEAR</b> .							
	Solid Green – All slaves are successfully exchanging DPV0 data and the DP network operational state is <b>OPERATE</b> .							
ОК	The module LED will provide information regarding the system-level operation of the module. Thus, if the LED is red then the module is not operating correctly. For example, if the module application firmware has been corrupted or there is a hardware fault the module will have a red Module LED.							
	If the LED is green (flashing), then the module has booted and is running correctly <b>without</b> any application configuration loaded.							
	If the LED is green (solid), then the module has booted and is running correctly <b>with</b> application configuration loaded.							

Table 8.1 - Module LED operation

## 8.1.2 LED Text

LED Text	Description
TEST	The module is busy testing all hardware during bootup.
ОК	The module has successfully booted, and all hardware testing has passed.
STOP mode	The PROFIBUS network is in <b>STOP</b> operational mode.
OPERATE mode	The PROFIBUS network is in <b>OPERATE</b> operational mode.
CLEAR mode	The PROFIBUS network is in <b>CLEAR</b> operational mode.
OFFLINE mode	The PROFIBUS network is in <b>OFFLINE</b> operational mode.
Device Fault	When the module is operating as a PROFIBUS slave, at least one slave device is not operating correctly.
Comms Fault	When the module is operating as a PROFIBUS slave, there is a communication fault (e.g. bus cable has been unplugged).
Bus Fault	When the module is operating as a PROFIBUS master, there is a communication fault (e.g. bus cable has been unplugged).
Slave Device Fault	When the module is operating as a PROFIBUS master, at least one slave device is not operating correctly.
PROFIBUS Master	The module is operating as a PROFIBUS Master.
PROFIBUS Slave	The module is operating as a PROFIBUS Slave.
Duplicate Station	A PROFIBUS station with a duplicate node has been detected.
Redundant Active	The module is in Redundant Master mode and is the active PROFIBUS Master.
Redundant Standby	The module is in Redundant Master mode and is the standby PROFIBUS Master.
No Config Loaded	No configuration has been loaded onto the ILX56-PBM.

Table 8.2 - I	Module LED	operation
---------------	------------	-----------

The module LED will also display the instance name of the module configured in PLX50CU.

#### 8.2 Monitoring Module Status

The ILX56-PBM provides a range of statistics which can assist with module operation, maintenance, and fault finding. The statistics can be accessed in full by the PLX50 Configuration Utility.

To view the module's status in the PLX50 Configuration Utility environment, the ILX56-PBM must be online. If the module is not already Online (following a recent configuration download), then right-click on the module and select the *Go Online* option.



Figure 8.2 - Selecting to Go Online

The Online mode of the module/s is indicated by the icon in the Project Explorer tree.

## 8.2.1 Project Explorer – Non-Redundant Mode



Figure 8.3 - Project Explorer - Non-Redundant

The status of the ILX56-PBM module in non-redundant mode is illustrated in the Project Explorer tree as follows:

lcon	Description
	Offline
	Online
	Offline – Module was disconnected when previously online.

Table 8.3 – Project Explorer – Non-Redundant

## 8.2.2 Project Explorer – Redundant Mode



Figure 8.4 - Project Explorer - Redundant

The status of the ILX56-PBM module pair in redundant mode is illustrated in the Project Explorer tree as follows:

lcon	Description
	Offline
	Online (Both modules connected)
	Online – Partially (Only one of the modules connected)
	Offline – Modules were disconnected when previously online.

Table 8.4 - Project Explorer - Redundant Pair

The status of the individual ILX56-PBM modules in redundant mode is illustrated in the Project Explorer tree as follows:

Table 8.5 – Project Explorer – Redundant Module

lcon	Description
	Offline
	Online and Active
	Online and Standby
	Offline – Module was disconnected when previously online.

#### 8.2.3 Master Status

The Status monitoring window of the ILX56-PBM can be opened by either doubleclicking on the *Status* item in the Project Explorer tree, or by right-clicking on the module and selecting *Status*.



Figure 8.5 - Selecting ILX56-PBM online Status

The status window contains multiple tabs to display the current status of the module.

## <u>General</u>

The General tab displays the following general parameters:

MyILX56-PBM - Status A				
General General Statistics	DPV1 Statistics Live List	Discovered Nodes   Logix Statistics		
Configuration	Valid	Serial Number	352BC2EA	
Owned	Owned	Logix Slot	3	
Redundancy State	Standalone	Firmware Revision	1.001.007	
Logix State	Run	Boot Revision	1.002	
Mode	Standalone Master	Temperature	38.6 °C	
Profibus Operation	Operational	Processor Scan	3 us	
Profibus Status	Ok	Up Time	0d - 01:23:09	
Master Node	4	Configuration Signature	0x93FB	
BAUD Rate	93.75	SD Card	Present	
IO bytes/second	195	DIP Switches SW1	- Safe Mode Off	
Acyclic Requests Pending	0	Sw2	? - Config. Lock Off	

Figure 8.6 – ILX56-PBM Status monitoring - General
--

Parameter	Description
Configuration	Indicates if the downloaded configuration is valid and executing.
Owned	Indicates whether or not the module is currently owned (Class 1) by a Logix Controller.
Redundancy State	This field provides the status of the module Master Redundancy:
	Standalone
	No DP Master Redundancy enabled
	Active
	DP Master Redundancy enabled, and the module is the active DP Master.
	Standby
	DP Master Redundancy enabled, and the module is the standby DP Master.
Logix State	Indicates the state of the connected Logix controller:
	Run – Controller is in RUN mode
	<b>Program</b> – Controller is in PROGRAM or FAULT mode or TEST mode.
Mode	This is the mode of operation of the module. The following states can be returned:
	Quiet
	This mode allows the user to connect the ILX56-PBM to an active bus and run a DP packet capture. In this mode the ILX56-PBM will not communicate on the DP Bus but rather only listen.
	Standalone Master (ILX56-PBM Only)
	In this mode the ILX56-PBM is the standalone DP Master on the PROFIBUS network.

Table 8.6 - Parameters displayed	in the Status M	Ionitorina – (	Conoral Ta	h

	Redundant Master (ILX56-PBM Only)
	In this mode the ILX56-PBM is the standalone DP Master on the PROFIBUS network. See the section on Redundant Masters for more information.
	Slave
	In this mode the ILX56-PBM will emulate multiple PROFIBUS Slave devices.
PROFIBUS Operation (Master mode only)	This is the operational state of the PROFIBUS network. The following states can be returned:
	OFFLINE The PROFIBUS network is offline and the ILX56-PBM will not communicate on the network.
	The PROFIBUS network is running and the ILX56-PBM is communicating on the network, but it will not exchange any process data with any slave device.
	The PROFIBUS network is running and the ILX56-PBM is communicating with all slave devices on the network, and if configured in the ILX56-PBM, the module will configure and exchange process data with each slave device.
	The PROFIBUS network is running and the ILX56-PBM is communicating with all slave devices on the network, and if configured in the ILX56-PBM, the module will configure and exchange process data with each slave device. <b>Note:</b> In CLEAR mode the ILX56-PBM will not send any output data to any slave device.
Profibus Status	Status of the PROFIBUS network:
	Ok – No PROFIBUS errors
	Fieldbus Error – PROFIBUS network issue detected (e.g. cable fault)
	<b>Device Error</b> – One or more PROFIBUS devices not communicating.
Master Node (Master mode only)	The PROFIBUS Node address of the local ILX56-PBM when in Master mode.
BAUD Rate	The BAUD Rate of the PROFIBUS network.
IO bytes/second	The number of process variable bytes being exchanged between the ILX56-PBM and slave devices every second.
Acyclic Requests Pending	The number of acyclic requests (DPV1 Class 1 and Class 2 requests) pending.
Up Time	Indicates the elapsed time since the module was powered-up.
Firmware Revision	The application firmware revision currently executing.
Boot Revision	The bootloader firmware revision.
Configuration Signature	The signature of the configuration currently executing on the module.
Serial Number	Displays the module's serial number.
Logix Slot	The current slot in which the module resides of the ControlLogix rack.
Temperature	The internal temperature of the module.
Processor Scan	The amount of time (microseconds) taken by the module's processor in the last scan.
DIP Switch Position	The status of the DIP switches when the module booted.
SD Card	Indicates if a SD Card has been inserted into the module.

## Slave Status

The Slave mode diagnostics tab displays the following parameters:

PBM01 - Status			
General Slave Status Logix S	Statistics		
BAUD Rate	19.2 kbit/s		
Auto-BAUD	Enabled		
CLEAR Op-Mode	Normal		
Comms State	Ok		
Slave Count	1		
Last Response Time	15	(us)	Clear
Lust Nesponse Time	10	(03)	Clear
Max Response Time	20	(us)	
	L]		
Min Response Time	10	(us)	

Figure 8.7 – ILX56-PBM Status monitoring – Slave Status

Table 8.7 - Pai	rameters displayed in the Status Monitoring – Slave Status Tab
Parameter	Description
BAUD Rate	Current BAUD rate of the PROFIBUS Network
Auto-BAUD	If the BAUD rate for the PROFIBUS Network will be automatically detected
CLEAR Op-Mode	If the operational state of the PROFIBUS Network is CLEAR
Comms State	ОК
	All configured slaves are operating correctly.
	Failure
	At least one of the configured devices are not operating correctly.
Slave Count	Number of slaves configured
Last Response Time	The time it took (in ms) to respond to the last request from a DP Master.
Max Response Time	The maximum time it took (in ms) to respond to a request from a DP Master.
Min Response Time	The minimum time it took (in ms) to respond to a request from a DP Master.

#### **General Statistics**

The General Statistics tab displays the following general parameters:

a deneral statistics DPVT Statistics Live	e List Discovered Nodes	Logix Statistics		
Statistics				
Counter	Value	Counter	Value	Clear
Tx Packet Count	82 615	FB Fault Count	0	
Rx Packet Count	2 635	Device Fault Count	0	
Checksum Failed Packet Count	0	Acyclic Request Client Count Overrun	0	
No Reply Count	0	Token Pass Retry Count	0	
Set Slave Addr Tx Count	0	Token Pass Fail Count	0	
Set Slave Addr Rx Count	0	Unexpected Packet Received	0	
Set Slave Addr Err Count	0	FB Inactivity Count	1	
Global Ctrl Tx Count	567	Duplicate Station Detect Count	0	
Global Ctrl Rx Count	0	Invalid Response Length Count	0	
Last Profibus Cycle Time (us)	15 986	FDL Fault Count	0	
Max Profibus Cycle Time (us)	16 474	Extract Alarm Success Count	0	
Min Profibus Cycle Time (us)	1	Extract Alarm Fail Count	0	
Last Token Hold Time (us)	9 536	Initialize Parameter Set Success Count	0	
Max Token Hold Time (us)	53 059	Initialize Parameter Set Fail Count	0	
Min Token Hold Time (us)	9 535	Device Reconfigure Count	1	
Last Response Time (us)	-	Device Reparameterize Count	1	
Max Response Time (us)	_	Ext Diag Overflow Count	0	

Figure 8.8 – ILX56-PBM Status monitoring – General Statistics

Parameter	Description
Tx Packet Count	The number of PROFIBUS packets transmitted.
Rx Packet Count	The number of PROFIBUS packets received.
Checksum Failed Packet Count	The number of PROFIBUS packets that had a failed checksum.
No Reply Count	The number of PROFIBUS requests from the ILX56-PBM where the station did not respond.
Set Slave Addr Tx Count	The number of PROFIBUS Set Slave Address requests sent from the ILX56-PBM.
Set Slave Addr Rx Count	The number of successful PROFIBUS Set Slave Address responses received from the specific slave device.
Set Slave Addr Err Count	The number of failed PROFIBUS Set Slave Address responses received from the specific slave device.
Global Ctrl Tx Count	The number of PROFIBUS Global Control requests sent from the ILX56-PBM.
Global Ctrl Rx Count	The number of PROFIBUS Global Control requests received by the ILX56-PBM.
Last PROFIBUS Cycle Time	The time (in microseconds) the last PROFIBUS Cycle took to complete.
Max PROFIBUS Cycle Time	The maximum time (in microseconds) the PROFIBUS Cycle took to complete.
Min PROFIBUS Cycle Time	The minimum time (in microseconds) the PROFIBUS Cycle took to complete.
Last Token Hold Time	The time (in microseconds) the ILX56-PBM held the token in the last token rotation.
Max Token Hold Time	The maximum time (in microseconds) the ILX56-PBM held the token.
Min Token Hold Time	The minimum time (in microseconds) the ILX56-PBM held the token.

Table 8.8 - Parameters displayed in the Status Monitoring – General Statistics Tab

Last Response Time	In a Multi DP Master system, this is the time it took (in microseconds) to respond to the last token passed from another DP Master.
Max Response Time	In a Multi DP Master system, this is the maximum time it took (in microseconds) to respond to a token passed from another DP Master.
Min Response Time	In a Multi DP Master system, this is the minimum time it took (in microseconds) to respond to a token passed from another DP Master.
FB Fault Count	The number of fieldbus faults that have occurred (e.g. devices going offline, corrupted packets, etc.)
Device Fault Count	The number of slave device faults that have occurred (e.g. device stops communicating during data exchange).
Acyclic Request Client Count Overrun	The number of times more than 10 acyclic requests needed to be buffered in which case the ILX56-PBM will reject the 11 <sup>th</sup> request.
Token Pass Retry Count	In a Multi DP Master system, this is the number of times the token pass from the ILX56-PBM had to be retransmitted because the receiving DP Master did not respond in time.
Token Pass Fail Count	When the number of consecutive Token Pass Retries reaches the configured token pass retry count after which that DP Master will be assumed as offline.
Unexpected Packet Received	The number of times a response is received from a slave device that was not expected (e.g. incorrect response, response from a different node, etc.).
FB Inactivity Count	The number of times the ILX56-PBM has determined that there are no other DP Masters on the PROFIBUS network.
Duplicate Station Detect Count	The number of times the ILX56-PBM has detected that there is another station on the network with the same station address as the local ILX56-PBM.
Invalid Response Length Count	The number of times a response is received from a slave device where the length is not correct (for example if the slave device is configured to provide 10 bytes of process data and only 5 bytes are returned during data exchange).
FDL Fault Count	The number of Data Link Layer function code faults received. This occurs when the remote PROFIBUS device rejects a function request, e.g. if the device is not in the correct state, or if it does not support that function. A list of FDL errors is tabulated in the appendix.
Extract Alarm Success Count	The number of alarms that have successfully been extracted from slave devices.
Extract Alarm Fail Count	The number of alarms that have <b>not</b> successfully been extracted from slave devices.
Initialize Parameter Set Success Count	The number of parameters that have successfully been set after the device has been configured for data exchange.
Initialize Parameter Set Fail Count	The number of parameters that have failed to set after the device has been configured for DPV0 data exchange.
Device Reconfigure Count	The number of times a slave device has been (re)configured for DPV0 data exchange.
Device Reparameterize Count	The number of times a slave device has been (re)parameterized for DPV0 data exchange.
Ext Diag Overflow Count	The number of times a slave device has returned diagnostics data that could not fit into a single PROFIBUS frame.

## **DPV1 Statistics**

The DPV1 Statistics tab displays the following general parameters:

I General Statistics DPV1 Statistics Lin	ve List Discovered Nodes	Logix Statistics		
V1 Statistics				
Counter	Value	Clear		
DPV1 Class 1 Read Tx Count	0			
DPV1 Class 1 Read Rx Count	0			
DPV1 Class 1 Read Err Count	0			
DPV1 Class 1 Write Tx Count	0			
DPV1 Class 1 Write Rx Count	0			
DPV1 Class 1 Write Err Count	0			
DPV1 Class 2 Init Tx Count	0			
DPV1 Class 2 Init Rx Count	0			
DPV1 Class 2 Init Err Count	0			
DPV1 Class 2 Abort Tx Count	0			
DPV1 Class 2 Abort Rx Count	0			
DPV1 Class 2 Read Tx Count	0			
DPV1 Class 2 Read Rx Count	0			
DPV1 Class 2 Read Err Count	0			
DPV1 Class 2 Write Tx Count	0			
DPV1 Class 2 Write Rx Count	0			
DPV1 Class 2 Write Err Count	0			

Figure 8.9 – ILX56-PBM Status monitoring – DPV1 Statistics

Parameter	Description
DPV1 Class 1 Read Tx Count	The number of PROFIBUS DPV1 Class 1 Read requests sent from the ILX56-PBM.
DPV1 Class 1 Read Rx Count	The number of successful PROFIBUS DPV1 Class 1 Read responses received by the ILX56-PBM.
DPV1 Class 1 Read Err Count	The number of failed PROFIBUS DPV1 Class 1 Read responses received by the ILX56-PBM.
DPV1 Class 1 Write Tx Count	The number of PROFIBUS DPV1 Class 1 Write requests sent from the ILX56-PBM.
DPV1 Class 1 Write Rx Count	The number of successful PROFIBUS DPV1 Class 1 Write responses received by the ILX56-PBM.
DPV1 Class 1 Write Err Count	The number of failed PROFIBUS DPV1 Class 1 Write responses received by the ILX56-PBM.
DPV1 Class 2 Init Tx Count	The number of PROFIBUS DPV1 Class 2 Initialize requests sent from the ILX56-PBM.
DPV1 Class 2 Init Rx Count	The number of successful PROFIBUS DPV1 Class 2 Initialize responses by the ILX56-PBM.
DPV1 Class 2 Init Err Count	The number of failed PROFIBUS DPV1 Class 2 Initialize responses received by the ILX56-PBM.
DPV1 Class 2 Abort Tx Count	The number of PROFIBUS DPV1 Class 2 Abort requests sent from the ILX56-PBM.
DPV1 Class 2 Abort Rx Count	The number of PROFIBUS DPV1 Class 2 Abort messages received by the ILX56-PBM.
DPV1 Class 2 Read Tx Count	The number of PROFIBUS DPV1 Class 2 Read requests sent from the ILX56-PBM.
DPV1 Class 2 Read Rx Count	The number of successful PROFIBUS DPV1 Class 2 Read responses received by the ILX56-PBM
DPV1 Class 2 Read Err Count	The number of failed PROFIBUS DPV1 Class 2 Read responses received by the ILX56-PBM.

DPV1 Class 2 Write Tx Count	The number of PROFIBUS DPV1 Class 2 Write requests sent from the ILX56-PBM.
DPV1 Class 2 Write Rx Count	The number of successful PROFIBUS DPV1 Class 2 Write responses received by the ILX56-PBM.
DPV1 Class 2 Write Err Count	The number of failed PROFIBUS DPV1 Class 2 Write responses received by the ILX56-PBM.

#### Live List

The Live List tab in the ILX56-PBM status monitoring provides the user with an overview of all slave devices and DP masters connected to the PROFIBUS network. Each station will be in one of six states that are provided in the Live List page.

aı	Ger	ierai ot	ausucs	DEVI	otausu		C LIST	DISCOV	eledin	oues	July Statistics		
rc	ofibus	DP Liv	ve List										
	0	1 M	2	3	4	5	6	7	8	9	Key		
	10	11	12	13	14	15	16	17	18	19	X	Not Available	
	20	21	22	23	24	25	26	27	28	29			
	30	31	32	33	34	35	36	37	38	39	X	Live + Data Exchange	
L	40	41	42	43	44	45	46	47	48	49	× I	Live 1 Net Freihensien	
L	50	51	52	53	54	55	56	57	58	59	×	Live + Not Exchanging	
L	60	61	62	63	64	65	66	67	68	69	Х	Configured + Not Live	
L	70	71	72	73	74	75	76	77	78	79		-	
L	80	81	82	83	84	85	86	87	88	89	XM	DP Master	
L	90	91	92	93	94	95	96	97	98	99	×	Unconfigured	
L	100	101	102	103	104	105	106	107	108	109	~	Onconligated	
L	110	111	112	113	114	115	116	117	118	119			
L	120	121	122	123	124	125							

Figure 8.10 – ILX56-PBM Status monitoring – Live List

#### Discovered Nodes

The Discovered Nodes status page provides the user with more detail regarding each station on the PROFIBUS network (when compared to the live list). The user can scan the PROFIBUS network to extract further details from each device. From here the user can add the slave device or change the slave device station address. See the *Device Discovery* section.

	IyILX56-PBM - S	tatus A				
Ge	eneral General S	tatistics DPV1 Stat	tistics Live List Dis	scovered Nodes Logix Statistics		
	Start Discove	ery S	Status	Done		
	Station	ldent	Status	Vendor	Model	GSD
	6	0x801D	Data Exch	SIEMENS	ET 200M (IM153-1)	siem801d.gsd



#### Logix Statistics

The Logix statistics are the statistics for connections and messages from the ILX56-PBM to the Logix Controller. These are only used for Slave mode when DPV1 messaging and alarming are mapped to Logix tags.

yILX56-PBM - Status A			
eral General Statistics DPV1 Statistics Live Lis	t Discovered Nodes	ogix Statistics	
only Statistics			
-			
Counter	Value	Clear	
Connection Failure Count	0		
Tag Not Exist Errors	0		
Privilege Violations	0		
General Access Error	0		
Message Retries	0		
Message Failures	0		

Figure 8.12 – Status Monitoring – Logix Statistics Tab

Parameter	Description
Connection Failures	The number of failed attempts at establishing a class 3 connections with a Logix controller.
Tag Not Exist Errors	The number of tag read and tag write transactions that failed due to the destination tag not existing.
Privilege Violation Errors	The number of tag read and tag write transactions that failed due to a privilege violation error.
	This may be caused by the External Access property of the Logix tag being set to either None or Read Only.
General Access Error	This statistic is used to indicate that the tag could not be accessed due to a general error (eg. writing to a tag more data than the actual array size).
Message Retries	This count increases when no response was received from the Logix Controller by the time the Message timeout is reached.
Message Failures	This count increases when the Message Retry Limit is reached and no response has been received from the Logix Controller.

## 8.2.4 Device Status

The Status monitoring window of each PROFIBUS slave device connected to the ILX56-PBM can be opened by right-clicking on the specific slave device in the PLX50 Configuration Utility tree and selecting *Status*.

ProSoft PLX50 Cor	nfigu	ration Utility - ILX56Demo*
File Device To	ols	Window Help
	Ľ1	+ 副 E 2 参
Project Explorer		····· + + ×
MyILX56-Pl MyILX56-Pl Configura	B <b>M (</b> ition Devic	ILX56-PBM)
[006] [	۶	Configuration
	n	Status
	ŋ	Сору
	X	Delete
	5	View GSD File
	5	Device Config Report
	4	Explicit Messaging

Figure 8.13 - Selecting slave device online Status

The device status window contains multiple tabs to display the current status of the specific slave device.

#### <u>General – Master Mode</u>

The General tab displays the following general parameters:

My ILX56 -PBM - 18	- Device Status	
General Statistics St	andard Diagnostics Extended Diagnostics	
Device Details		Device Status
Node Address	18	Online
Instance Name	ET200MIM1532DPV1	Data Exchange Active
Vendor	SIEMENS	Enabled (PLC)
Model	ET 200M (IM153-2) DPV1, H, 12IO	Ident Mismatch
Identity	0x0801E	StationID Mismatch (PLC)
Revision	5	CRC Mismatch (PLC)
		Error
		Alarm Pending
		Diagnostics Pending

Figure 8.14 – Device Status monitoring - General

Table 8.11 - Device Status Monitoring – General Tab				
Parameter	Description			
Node Address	The selected slave device station address			
Instance Name	The configured instance name of the device			
Vendor	The device Vendor name.			
Model	The device Model name.			
Identity	The device PNO identity.			
Revision	The device revision.			
Device Status	The current status of the device:			
	Online			
	The slave device is online.			
	Data Exchange Active			
	The slave device is exchanging DPV0 process data with the ILX56-PBM.			
	Disabled (PLC)			
	The slave device has been disabled from DPV0 data exchange from the Logix controller using the ILX56-PBM output assembly.			
	Identity Mismatch			
	The device configured in the PLX50 Configuration Utility and the device online at the specific station address do not match.			
	StationID Mismatch (PLC)			
	The station address entered from the Logix controller using the ILX56-PBM output assembly does not match the station address of the configured slave device.			
	CRC Mismatch (PLC)			
	Indicates the mapping from the Logix controller does not match the configured mapping.			
	Error			
	Device Error flag			
	Alarm Pending			
	An alarm is pending in the specific slave device.			
	Diagnostics Pending			
	There is new diagnostics pending in the slave device.			

## Statistics

The Statistics tab displays the following general parameters:

Statistics Standard Diagnostics Exter	ided Diagnostics			
ibus Statistics				
Counter	Value	Counter	Value	Clear
Tx Packet Count	10 783	DPV1 Class 2 Write Tx Count	0	
Rx Packet Count	10 782	DPV1 Class 2 Write Rx Count	0	
Checksum Failed Packet Count	0	DPV1 Class 2 Write Err Count	0	
No Reply Count	0	Set Slave Addr Tx Count	0	
DPV1 Class 1 Read Tx Count	0	Set Slave Addr Rx Count	0	
DPV1 Class 1 Read Rx Count	0	Set Slave Addr Err Count	0	
DPV1 Class 1 Read Err Count	0	Global Ctrl Tx Count	0	
DPV1 Class 1 Write Tx Count	0	Global Ctrl Rx Count	0	
DPV1 Class 1 Write Rx Count	0	Unexpected Packet Received	0	
DPV1 Class 1 Write Err Count	0	Invalid Response Length Count	0	
DPV1 Class 2 Init Tx Count	0	FDL Fault Count	0	
DPV1 Class 2 Init Rx Count	0	Extract Alarm Success Count	0	
DPV1 Class 2 Init Err Count	0	Extract Alarm Fail Count	0	
DPV1 Class 2 Abort Tx Count	0	Init Parameter Set Success Count	0	
DPV1 Class 2 Abort Rx Count	0	Init Parameter Set Fail Count	0	
DPV1 Class 2 Read Tx Count	0	Device Reconfigure Count	1	
DPV1 Class 2 Read Rx Count	0	Device Reparameterize Count	1	
DPV1 Class 2 Road Err Count	0	Ext Diag Overflow Count	0	

#### Figure 8.15 – Device Status monitoring - Statistics

Parameter	Description
Tx Packet Count	The number of PROFIBUS packets transmitted.
Rx Packet Count	The number of PROFIBUS packets received.
Checksum Failed Packet Count	The number of PROFIBUS packets that had a failed checksum.
No Reply Count	The number of PROFIBUS requests from the ILX56-PBM where the station did not respond.
DPV1 Class 1 Read Tx Count	The number of PROFIBUS DPV1 Class 1 Read requests sent from the ILX56-PBM to the specific device.
DPV1 Class 1 Read Rx Count	The number of successful PROFIBUS DPV1 Class 1 Read responses received from the specific device.
DPV1 Class 1 Read Err Count	The number of failed PROFIBUS DPV1 Class 1 Read responses received from the specific device.
DPV1 Class 1 Write Tx Count	The number of PROFIBUS DPV1 Class 1 Write requests sent from the ILX56-PBM to the specific device.
DPV1 Class 1 Write Rx Count	The number of successful PROFIBUS DPV1 Class 1 Write responses received from the specific device.
DPV1 Class 1 Write Err Count	The number of failed PROFIBUS DPV1 Class 1 Write responses received from the specific device.
DPV1 Class 2 Init Tx Count	The number of PROFIBUS DPV1 Class 2 Initialize requests sent from the ILX56-PBM to the specific device.
DPV1 Class 2 Init Rx Count	The number of successful PROFIBUS DPV1 Class 2 Initialize responses received from the specific device.
DPV1 Class 2 Init Err Count	The number of failed PROFIBUS DPV1 Class 2 Initialize responses received from the specific device.
DPV1 Class 2 Abort Tx Count	The number of PROFIBUS DPV1 Class 2 Abort requests sent from the ILX56-PBM to the specific device.
DPV1 Class 2 Abort Rx Count	The number of PROFIBUS DPV1 Class 2 Abort messages received from the specific device.

DPV1 Class 2 Read Tx Count	The number of PROFIBUS DPV1 Class 2 Read requests sent from the ILX56-PBM to the specific device.
DPV1 Class 2 Read Rx Count	The number of successful PROFIBUS DPV1 Class 2 Read responses received from the specific device.
DPV1 Class 2 Read Err Count	The number of failed PROFIBUS DPV1 Class 2 Read responses received from the specific device.
DPV1 Class 2 Write Tx Count	The number of PROFIBUS DPV1 Class 2 Write requests sent from the ILX56-PBM to the specific device.
DPV1 Class 2 Write Rx Count	The number of successful PROFIBUS DPV1 Class 2 Write responses received from the specific device.
DPV1 Class 2 Write Err Count	The number of failed PROFIBUS DPV1 Class 2 Write responses received from the specific device.
Set Slave Addr Tx Count	The number of PROFIBUS Set Slave Address requests sent from the ILX56-PBM to the specific device.
Set Slave Addr Rx Count	The number of successful PROFIBUS Set Slave Address responses received from the specific device.
Set Slave Addr Err Count	The number of failed PROFIBUS Set Slave Address responses received from the specific device.
Global Ctrl Tx Count	The number of PROFIBUS Global Control requests sent from the ILX56-PBM to the specific device.
Global Ctrl Rx Count	The number of PROFIBUS Global Control requests received by the ILX56-PBM from the specific device.
Unexpected Packet Received	The number of times a response is received from the device that was not expected (e.g. incorrect response, response from a different node, etc.).
Invalid Response Length Count	The number of times a response is received from the device where the length is not correct (for example if the device is configured to provide 10 bytes of process data and only 5 bytes are returned during data exchange).
FDL Fault Count	The number of Data Link Layer function code faults received from the specific device.
Extract Alarm Success Count	The number of alarms that have successfully been extracted from the specific device.
Extract Alarm Fail Count	The number of alarms that have <b>not</b> successfully been extracted from the specific device.
Initialize Parameter Set Success Count	The number of parameters that have successfully been set after the device has been configured for data exchange for the specific device.
Initialize Parameter Set Fail Count	
	The number of parameters that have failed to set after the device has been configured for DPV0 data exchange for the specific device.
Device Reconfigure Count	The number of parameters that have failed to set after the device has been configured for DPV0 data exchange for the specific device. The number of times the device has been (re)configured for DPV0 data exchange.
Device Reconfigure Count Device Reparameterize Count	The number of parameters that have failed to set after the device has been configured for DPV0 data exchange for the specific device.         The number of times the device has been (re)configured for DPV0 data exchange.         The number of times the device has been (re)parameterized for DPV0 data exchange.

## Standard Diagnostics

The Standard Diagnostics tab displays the following general parameters:

vice Status					
		Enumerated			
Class1 Node	1	Not Existent	Invalid Slave Response	Watchdog Active	
ldent 0	)x0801D	Not Ready	Parameter Fault	Freeze Received	
Slave Rx Length	16	Configuration Fault	Other Master	Sync Received	
Slave Tx Length	6	Ext. Diagnostics Available	Parameter Request	Diagnostic Deactivated	
		Function Not Supported	Static Diagnostic	Diagnostic Overflow	
Raw Diagnostics Da	ıta				
43 00 00					
Sat Paramator Rospo	E5 -				
Set l'alamater respo		Acknowledge			
Set Config Deepense	E5 - /				

#### Figure 8.16 – Device Status monitoring – Standard Diagnostics

Parameter	Description
Class 1 Node	The station address of the DP Master that configured the specific device for DPV0 communication.
Ident	The PNO Identification number of the device on the PROFIBUS network.
Slave Rx Length	The number of process data (DPV0) bytes expected from the device.
Slave Tx Length	The number of process data (DPV0) bytes that will be sent to the device.
Enumerated	Refer to the <i>PROFIBUS Specification EN 50170</i> for information regarding the diagnostics.
Raw Diagnostics Data	The raw diagnostics in a hexadecimal data string.
Set Parameter Response	This is the last response from the specific field device to the last set parameter telegram.
Set Config Response	This is the last response from the specific field device to the last check config telegram.

#### Table 8.13 - Device Status Monitoring – Standard Diagnostics Tab

## **Extended Diagnostics**

The Extended Diagnostics are decoded and displayed in a table form. The diagnostics are decoded using the pre-configured GSD file.

N	My ILX56-PBM - 18 - Device Status							
Ge	General Statistics Standard Diagnostics Extended Diagnostics							
	Extended Diagnostics							
	Туре	Slot	Address	Description				
	PA	1	16	Error appears				
	PA	1	25	Hardware failure mechanics				
	PA	1	29	Measurement failure				
	PA	1	37	Maintenance required				
	PA	1	55	Extension Available				
	PA	1	71	Initialization active				
1								

Figure 8.17 – Device Status monitoring – Extended Diagnostics

## 8.3 **PROFIBUS Packet Capture**

The module provides the capability to capture the PROFIBUS traffic for analysis. This will allow the user and the support team to view the packet stream. To invoke the capture of the module, double-click on the DP Packet Capture item in the Project Explorer tree.



Figure 8.18 - Selecting PROFIBUS Packet Capture

The DP Packet Capture window will open and automatically start capturing all PROFIBUS packets.

	My ILX56	-PBN	1 · DP Packet	t Captur	e								- • ×
: 1	×	0					1		1	1		1	
	Index	-	Time	Dirn.	Status	Src	Dest	Function	Details	Src SAP	Dest SAP	PDU	Data
		Pres	s STOP to v	view resu	ilts.								
С	apturing	Р	ackets : 936										

Figure 8.19 - PROFIBUS packet capture

**Note:** The module will capture packets until the user presses *Stop* or when 10,000 DP packets have been reached.

When the capture process is stopped then the PROFIBUS capture will be presented as shown below.

	Ŧ												
ndex 🔺	Time	Dirn.	Status	Frame	Src	Dest	Function	Details	Src SAP	Dest SAP	Description	PDU	Data
72	4.380745	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01 01
73	4.380845	Тх	Ok	SD4	1	1	Token	-	-	-			DC 01 01
74	4.380944	Тх	Ok	SD4	1	1	Token	-	-	-			DC 01 01
75	4.381043	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01 01
76	4.381143	Тх	Ok	SD4	1	1	Token	-	-	-			DC 01 01
77	4.381243	Тх	Ok	SD4	1	1	Token	-	-	-			DC 01 01
78	4.381343	Тх	Ok	SD4	1	1	Token	-	-	-			DC 01 01
79	4.381434	Tx	Ok	SD1	1	15	Request	Request FDL Status	-	-			10 0F 01 49 5.
80	4.381487	Rx	Ok	SD1	15	1	Response	Ok	-	-			10 01 0F 00 1
81	4.381534	Тх	Ok	SD4	1	1	Token	-	-	-			DC 01 01
82	4.381629	Тх	Ok	SD2	1	2	Request	SRD - Priority	MS0	Set Parameter	Id=0x08A5 Lock WDogSet: 40ms	88 01 04 0B 08 A5	68 0C 0C 68 8
83	4.381686	Rx	Ok	SC	-	-	ACK	Acknowledge	-	-			E5
84	4.381765	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01 01
85	4.381865	Тх	Ok	SD4	1	1	Token	-	-	-			DC 01 01
86	4.381964	Tx	Ok	SD4	1	1	Token	-	-	-			DC 01 01

Figure 8.20 - PROFIBUS Packet Capture complete

The captured PROFIBUS packets are tabulated as follows:

Statistic	Description
Index	The packet index incremented for each packet sent or received.
Time	The time is measured in microseconds (us) and is started at a fraction of a second and continued until the packet capture is done.
Dirn.	The direction of the packet, either transmitted (Tx) or received (Rx).
Status	The status of the packet. Received packets are checked for valid PROFIBUS constructs and valid checksums.
Frame	PROFIBUS Frame type. (e.g. SD1, SD2, SD3 etc)
Src	PROFIBUS node address of the message source.
Dest	PROFIBUS node address of the message destination.
Function	The PROFIBUS function (e.g. Token, Request, etc.)
Details	Additional details associated with the PROFIBUS command/function.
Src SAP	The source Service Access Point (SAP) when used.
Dest SAP	The destination Service Access Point (SAP) when used.
Description	A more detailed description of the packet payload. Only applicable to specific packet types.
PDU	The PROFIBUS packet payload.
Data	The packet's raw data displayed in space delimited hex.

Additional detail about specific packets can be viewed by either double-clicking or right-clicking on the packet and selecting the Show Detail option.

-				
	Src SAP	Dest SAP	Description	PDU
	-	-		
	-	-		
	MS0	Slave Diagnosis		
	Slave Diagnosis	MS0	Id=0x08A5 NotReady PrmReg	02 05 00 FE 08 A5
	-	-	🙎 Sho	w Detail
	-	_		

Figure 8.21 - PROFIBUS Packet Capture - Show Detail

A pop-up form will open displaying more relevant detail to the selected packet.

<ul> <li>Packet Index: 38</li> <li>Packet 38</li> <li>Source: 2 Destination: 1</li> <li>Description: Slave Diagnosis -&gt; MS0</li> </ul>	Frame: SD2 - Response - Data				
Item Name	Value				
▶ Ident	0x08A5				
Master Lock	0				
Parameter Fault	0				
Invalid Slave Response	0				
Diag Not Supported	0				
Ext Diag Present	0				
Config Fault	0				
Station Not Ready	1				
Station Not Existent	0				
Deactivated	0				
Sync Mode	0				
Freeze Mode	0				
Watchdog Activate	0				
Diagnostics Pending	0				
Paramterization Required	1				
Ext Diag Overflow	0				

Figure 8.22 - PROFIBUS Packet Capture - Detail Example

The packet filter can be used to hide certain packet types. To open the packet filter click on the *Filter* icon in the toolbar.

1	WJILX56-PBM - DP Packet Capture								
	2	X O	Time	Dirn	Status	Frame			
		72	Filter 45	Тх	Ok	SD4			
		73	4.380845	Тх	Ok	SD4			

Figure 8.23 - PROFIBUS Packet Filter

Profibus Filter Options					x			
Eile								
Master Filter Enable								
Station Addresses	Functions		Service	Access Points	ון ר			
☐ Telegrams All Off All On ☐ SD1 ♥ SD2 ♥ SD3 ♥ SD4 (Token) ☐ SC - Short Ack	Request Time Event SDN SDN - Priority Distributed DB Request FDL Status Actual Time Event Actual Counter Event SRD SRD - Priority Request Ident Request LSAP Status	All Off All On Response Ok User Error No Resources SAP Not Activated Data Reply Data Not Reedy Data - Priority Data Not Received Data Not Received - Priority	Master V MS2 V MS1 V MM V MS0	All Off All On Slave CREASURCE Management Alarm SAP Server SAP Ext User Parameters Set Slave Address Input Data Output Data Global Control Get Config Slave Diagnosis Set Parameter Check Config				
	Ok Cancel							



PROFIBUS packets can be filtered on the following criteria:

- Station Address
- Telegram (Frame) Type
- Function
- Service Access Point

The selected Filter options can also be saved and re-opened for future use.

🚸 Profibus Filter Options					
<u>F</u> ile					
<b></b>	<u>O</u> pen	Enable			
•	<u>S</u> ave	Lindbio			
	Save <u>A</u> s	ldresses —			

Figure 8.25 - PROFIBUS Packet Filter Options – Save / Open

The packet capture can be saved to a file for further analysis, by selecting the Save button on the toolbar. Previously saved PROFIBUS Packet Capture files can be viewed by selecting the *PROFIBUS Packet Capture Viewer* option in the tools menu.

🚸 ProSoft PLX50 Co	ProSoft PLX50 Configuration Utility						
File Device To	ols Window Help Target Browser DHCP Server Event Viewer DeviceFlash						
	Packet Capture Viewers       GSD File Management	DF1 Packet Capture Viewer     Modbus Packet Capture Viewer					
٩	Application Settings	Profibus Packet Capture Viewer					

Figure 8.26 - Selecting the PROFIBUS Packet Capture Viewer

#### 8.4 Module Event Log

The ILX56-PBM module logs various diagnostic records to an internal event log. These logs are stored in non-volatile memory and can be displayed using the PLX50 Configuration Utility. To view them in the PLX50 Configuration Utility, select the Event Viewer option.



Figure 8.27. - Selecting the module Event Log

The Event Log window will open and automatically read all the events from the module. The log entries are sorted so as to have the latest record at the top. Custom sorting is achieved by double-clicking on the column headings.

♦ My ILX56 -PBM - Event Viewer					
	Uploaded 8 records.			Filter (All)	*
	Index 🔻	Time	Up Time	Event	
	7	2018/11/23 06:39:13.860	0d - 00:03:49	Application Config Valid	
	6	2018/11/23 06:38:33.110	0d - 00:03:09	Fallback to Master Not Ready To	
	5	2018/11/23 06:38:30.110	0d - 00:03:06	FB Operation Mode set to OPERATE	
	4	2018/11/23 06:38:22.810	0d - 00:02:58	FB Operation Mode set to OFFLINE	
	3	2018/11/23 06:38:12.460	0d - 00:02:48	Fallback to Master Not Ready To	
	2	2018/11/23 06:38:09.460	0d - 00:02:45	FB Operation Mode set to OPERATE	
	1	2018/11/23 06:37:52.690	0d - 00:02:28	FB Operation Mode set to OFFLINE	
۲	0	2018/11/23 06:36:01.820	0d - 00:00:37	Log reset	

Figure 8.28. - Module Event Log

The log can also be stored to a file for future **analysis**, by selecting the Save button in the tool menu.

To view previously saved files, use the Event Log Viewer option under the Tools menu.
# 9 **Technical Specifications**

# 9.1 Electrical

Table 9.1 -	Electrical	specification
	LICOUIDUI	Specification

Specification	Rating
Backplane Current Load	450 mA @ 5 VDC
	2 mA @ 24 VDC
Enclosure rating	IP20, NEMA/UL Open Type
Temperature	-20 – 70 °C
Earth connection	Yes, terminal based
Emissions	IEC61000-6-4
ESD Immunity	EN 61000-4-2
Radiated RF Immunity	IEC 61000-4-3
EFT/B Immunity	EFT: IEC 61000-4-4
Surge Immunity	Surge: IEC 61000-4-5
Conducted RF Immunity	IEC 61000-4-6

## 9.2 PROFIBUS DP

Table 9.2 – PROFIBUS DP specification

Specification	Rating
Connector	Female DB9 connector
Conductor	See PROFIBUS DP Section.
DP Master Mode Support	DPV0 Data Exchange
	DPV1 Class 1 Messaging
	DPV1 Class 2 Messaging
	DPV1 Alarming
DP Slave Mode Support	DPV0 Data Exchange
	DPV1 Class 1 Messaging
	DPV1 Alarming
Isolated	Yes
BAUD Rate supported	9.6 kbps
	19.2 kbps
	45.45 kbps
	93.75 kbps
	187.5 kbps
	500 kbps
	1.5 Mbps
	3 Mbps
	6 Mbps
	12 Mbps

# 9.3 Certifications

Please visit our website: www.prosoft-technology.com

# 10 PROFIBUS DP

## 10.1 Introduction

PROFIBUS is a vendor-independent, open fieldbus standard for a wide range of applications in manufacturing, process and building automation. Vendor independence and openness are guaranteed by the PROFIBUS standard EN 50 170. With PROFIBUS, devices of different manufacturers can communicate without special interface adjustments. PROFIBUS can be used for both high-speed time critical data transmission and extensive complex communication tasks. The PROFIBUS family consists of three compatible versions.

## 10.1.1 PROFIBUS DP

Optimized for high speed and inexpensive hookup, this PROFIBUS version is designed especially for communication between automation control systems and distributed I/O at the device level. PROFIBUS-DP can be used to replace parallel signal transmission with 24 V or 4-20 mA.

OSI La	yer	PROFIBUS		
7	Application	DPV0	DPV1	DPV2
6	Presentation			
5	Session			
4	Transport			
3	Network			
2	Data Link	FDL		
1	Physical	EIA-485	Optical	MBP

Table 9.1 – PROFIBUS Protocol (OSI model)

To utilize these functions, various service levels of the DP protocol were defined:

- DP-V0 provides the basic functionality of DP, including
  - cyclic data exchange,
  - station, module and channel-specific diagnostics
- DP-V1 contains enhancements geared towards process automation, in particular
  - acyclic data communication for parameter assignment
  - alarm handling
- DP-V2 for isochronous mode and data exchange broadcast (slave-to-slave communication)

## 10.1.2 PROFIBUS PA

PROFIBUS PA is designed especially for process automation. It permits sensors and actuators to be connected on one common bus line through a dedicated DP/PA gateway or link between the PROFIBUS DP and PROFIBUS PA networks, even in intrinsically-safe areas. PROFIBUS PA permits data communication and power over the bus using a 2-wire technology according to the international standard IEC 1158-2.

## 10.1.3 PROFIBUS FMS

PROFIBUS FMS is the general-purpose solution for communication tasks at the cell level. Powerful FMS services open up a wide range of applications and provide great flexibility. PROFIBUS FMS can also be used for extensive and complex communication tasks. This protocol is the first developed for PROFIBUS, but it is no longer currently used.

PROFIBUS specifies the technical and functional characteristics of a serial fieldbus system with which decentralized digital controllers can be networked together from the field level to the cell level.

## 10.2 PROFIBUS Master and Slave

PROFIBUS distinguishes between master devices and slave devices.

**Master devices** determine the data communication on the bus. A master can send messages without an external request when it holds the bus access rights (the token). Masters are also called '**active stations**' in the PROFIBUS protocol.

**Slave devices** are peripheral devices. Typical slave devices include input/output devices, valves, drives and measuring transmitters. They do not have bus access rights and they can only acknowledge received messages or send messages to the master when requested to do so. Slaves are also called '**passive stations**'

## 10.3 PROFIBUS Master Class 1 (DPM1) or Class 2 (DPM2)

## 10.3.1 PROFIBUS DP Master Class 1 (DPM1)

A class 1 master handles the normal communication or exchange of data with the slaves assigned to it. This is typically a PLC.

It uses **cyclic communication** to exchange process data with its associated slaves. The class 1 master sets the baud rate and the slave's auto-detect this rate. Each slave device is assigned to one master and only that master may write output data to that slave. Other masters may read information from any slave but can only write output data to their own assigned slaves.

#### 10.3.2 PROFIBUS DP Master Class 2 (DPM2)

A class 2 master is a special device primarily used for commissioning slaves and for diagnostic purposes. This is typically a Supervisor. It uses **acyclic communication** over what is known as the **MS2 channel**. A DPM2 does not have to be permanently connected to the bus system.

#### **10.4 Cyclic Communication**

The DP master class 1 cyclically exchanges data with all of the slaves assigned to it. This service is configured. During the configuration process, master and slave addresses are assigned, the bus parameters are defined, the types and numbers of modules (in the case of modular slaves) are specified, user-selectable parameter choices are made, etc.

Before data exchange can take place, the master will send parameterization and configuration telegrams to all of its assigned slaves. These parameters and configuration data are checked by the slaves. If both are valid, the master will initiate cyclic I/O data communication with the slave devices.

## **10.5** Acyclic Communication

In addition to the cyclic data exchange, the PROFIBUS protocol has the option of acyclic communication. This service is not configured. There are 2 different communication channels possible between the requested master and the slave:

- **MS1 channel** (MS1 connection): can only be established if cyclic data exchange is taking place between that master (DPM1) and the slave
- **MS2 channel** (MS2 connection): is possible with several masters simultaneously, but the connection must be established explicitly by the master.

Acyclic reading and writing of data requires an established MS1 or MS2 connection.

For the MS1 channel, 3 conditions must be satisfied:

- The slave device must support the MS1 channel (key C1\_Read\_Write\_supp at 1 in the GSD file)
- The DPV1\_enable bit must be set during the parameter assignment
- Data exchange is taking place

For the MS2 channel, the connection must be explicitly initiated by the master. The maximum number of possible MS2 connections to the slave must not be reached. The connection can be closed by either the master or the slave device.

## 10.6 Topology of PROFIBUS DP

PROFIBUS devices are connected in a bus structure. Up to 32 stations (master or slaves) can be connected in one segment. The bus is terminated by an active bus terminator at the beginning and end of each segment. Both bus terminations must always be powered. When more than 32 stations are used, repeaters (line amplifiers) must be used to connect the individual bus segments.

## 10.7 PROFIBUS DP Cable Description

Only one type of cable can be used for PROFIBUS network:

Parameter	Туре А
Surge Impedance	135165Ω
	(3 to 20 MHz)
Capacity	<30 pF/m
Loop Resistance	<110 Ω/km
Wire gauge	>0.64 mm
Conductor area	>0.34 mm²

Table 9.2 – PROFIBUS DP network cable

The maximum cable length depends on the transmission speed and cable type. The specified cable length can be increased using the repeaters. The use of more than 3 repeaters in series is not recommended.

Table 9.3 – PROFIBUS DP cable length

Baudrate (kbps)	9.6	19.2	93.75	187.5	500	1500	3000- 12000
Length A (m)	1200	1200	1200	1000	400	200	100

## 10.8 **PROFIBUS DP Connector Description**

Table 9.4 – PROFIBUS DP connector

DB9 Pin Description	DB9 Pin#	DB9 Termination with ILX56-PBM
Chassis ground	1	
Reserved	2	
Data+ / B	3	In case of termination connect this pin to Pin 8 (Data - / A) with 220 ohm resistor
Tx enable	4	
Isolated ground	5	Connect this pin to Pin 8 (Data - / A) with 390 ohm resistor
Voltage plus	6	Connect this pin to Pin 3 (Data + / B) with 390 ohm resistor
Reserved	7	
Data- / A	8	
Reserved	9	

# 11 Appendix

## 11.1 DPV1 Response Status (Master Only)

Table 11.1 – DP Status Response codes

DP Status	Description
00h	Successful
05h	FDL error (see extended error code)
06h	DPV1 Error (see extended error code)
07h	Another command is already in progress for this slave / class 2 connection.
11h	Online state expected
13h	Invalid slave response
17h	Timeout passed

## 11.2 DPV1 Extended Status Codes (Master Only) – FDL Error

Table 11.2 – DP Extended Status Response codes (FDL Error)

DP Status – Byte 0	Description
0h	ОК
1h	User error, SAP locked
2h	No resource for sending data, tried to send to SAP that was not configured
3h	No service available (SAP does not exist)
4h	Access point blocked

Note: With an FDL Error, Extended Status bytes 2 and 3 will be zero.

## 11.3 DPV1 Extended Status Codes (Master Only) – DPV1 Error

## 11.3.1 DPV1 Read/Write Error

#### DPV1 Extended Status - Byte 1

Table 11.3 – DP Extended Status Response codes (DPV1 Error) – Byte 1

Value	Description
0 – 127	Reserved
128	DPV1
129 – 253	Reserved
254	PROFIBUS FMS
255	N/A

-	Table 11.4 – DP	Extended Status Response codes (DPV1 Error) – Byte 2
Bit 4 to 7 Value	Bit 0 to 3 Value	Description
0 - 9	-	Reserved
10	-	Application
	0	Read Error
	1	Write Error
	2	Module Failure
	3 - 7	Reserved
	8	Version Conflict
	9	Feature not supported
	10 - 15	User Specific
11	-	Access
	0	Invalid Index
	1	Write length error
	2	Invalid Slot
	3	Type conflict
	4	Invalid area
	5	State conflict
	6	Access Denied
	7	Invalid range
	8	Invalid parameter
	9	Invalid type
	10 - 15	User specific
12	-	Resource
	0	Read constrain conflict
	1	Write constrain conflict
	2	Resource busy
	3	Resource unavailble
	4 – 7	Reserved
	8 - 15	User specific
13 - 15	-	User specific

# DPV1 Extended Status - Byte 2

**Note:** With a DPV1 Read/Write Error, Extended Status Byte 3 will be manufacturer specific.

## 11.3.2 DPV1 Abort

DPV1 Extended Status - Byte 1 - Subnet

Table 11.5 – DP Extended Status Response codes (DPV1 Error) – Byte 1 – Subnet

Value	Description
0	No Subnet
1	Local Subnet
2	Remote Subnet
3 - 255	Reserved

#### DPV1 Extended Status - Byte 2 - Instance/Reason

Table 11.6 – DP Extended Status Response codes (DPV1 Error) – Byte 2 – Instance/Reason

Value	Description
Bit 6 – 7	Reserved
	00 – FDL
	01 – MSAC_C2
Dil 4 – 3	10 – User
	11 – Reserved
Bit 0 - 3	See EN 50170 Part 2

# 12 ILX56-PBM Quickstart

This chapter will walk you through the setup process needed to configure the ILX56-PBM as a PROFIBUS Master to communicate with an ET200M PROFIBUS Slave.

## 12.1 GSD File Management Tool

## 12.1.1 Installation

- 1 Download the ProSoft PLX50 Configuration Utility from <u>http://www.prosoft-</u> technology.com.
- 2 Run the PLX50 Configuration Utility Setup.msi to install the software.
- 3 Follow the Setup Wizard to complete the installing process.



Figure 12.1 – PLX50 Configuration Utility Setup Wizard

## 12.1.2 Configuration

The GSD File Management Tool is opened by selecting **GSD File Management** under the Tool menu in the configuration utility.

ProSoft PLX50	Configu	uration Utility - <new project="">*</new>
File Device	Tools	Window Help
i 🎦 🛋 🔛 🛛 🐰	ୟୁ Ta	arget Browser
Project Explorer	🕸 D	HCP Server
🖃 🧔 <new proje<="" td=""><td>E۱</td><td>vent Viewer</td></new>	E۱	vent Viewer
⊡ <b>MyPLX</b>	4 D	eviceFlash
- Profil	vin Pa	acket Capture Viewers
	G	SD File Management
	۶ 🖌	pplication Settings

Figure 12.2 – GSD File Management option

Once the tool has been opened, a list of registered slave devices using their GSD files are displayed.

🔆 GSD File Manager								×
Catalog GSD File								
Filter								
Vendor	Model	ld	ient	Filename				
(All)	× *		0x*		*	Rese	ət	
Vendor	Model	Revision	GSD File	GSD Rev.	ldent.	Hardware	Software	^
Allen-Bradley	1747-APB	1.0	AB1100SL.GSD	0	0x1100	Series A	FRN1.0	
ABB Kent-Taylor	600T PRESSURE FAMILY	V1.0	ABBI009B.GSD	2	0x009B	REVISIO	REVISIO	
ABB Automation	2600T Pressure 263/265 2000T	1.03	ABB_04C2.GSD	3	0x04C2	8	0.24	
Schneider Automation GmbH	170 DNT 110 00	V1.2	ASA_7512.GSD	1	0x7512	707619	708551.02	
Schneider Automation GmbH	DEA203	V1.2	ASA_A203.GSD	1	0xA203	706664.05	708070.02	
Deutschmann Automation GmbH	Gateway ATV18-Profibus-DP	V0.1	ATVP2233.GSD	1	0x2233	Revision -	V0.1	
Allen-Bradley	1794-APB/A	Series A Re	A_B_1101.GSD	1	0x1101	Series A	Rev. 1.0	
Brooks Instrument	S-Series MFM	Rev. B	BIMF5861.GSD	2	0x5861	Rev. D	Rev. C	

Figure 12.3 – Registered slave devices

To add a GSD file, the user will need to select the **Add** option under the GSD File menu.

🚸 GSD File	Manager					
Catalog	GSD File					
	🖵 View					
Filter	+ Add					
Ve	Ve X Delete					
(A	ing					
	Vendor					
Allen-E	Bradley	1747-A				
ABB K	600T F					
ABB A	ABB Automation					

Select the GSD file and click **Open**.

💸 Select a GSD File					×
$\leftarrow$ $\rightarrow$ $\checkmark$ $\uparrow$ ] $\triangleright$ This	s PC > Documents > ProSoft Technology	~ Ū	Search ProSoft Te	chnology	Ą
Organize   New folder	r		1 == 1 == 1 ==	•	?
🛆 OneDrive - Person ^	Name	Date modified	Туре	Size	
, This PC	📔 si2980e5.gsd	4/6/2018 8:27 AM	GSD File		29 KB
📙 3D Objects					
🔚 Desktop					
Documents					
🔈 Downloads					
🜗 Music					
E Pictures					
Videos					
👟 OS (C:) 🗸 🗸	<				>
File nam	e: si2980e5.gsd	~	General Station D	Description ( Cance	*.C ~

Figure 12.5 – Selecting the GSD file

Once the file has been selected, the GSD File Management tool will add the slave device to the device list and recompile the GSD catalog.

A GSD catalog can be exported from another PLX50 Configuration Utility by exporting the GSD catalog on one PLX50 Configuration Utility and importing it in another. This is done by selecting either **Import** or **Export** under the *Catalog* menu as shown below:

	GSD File Manage	r					
C	Catalog GSD File						
4	Rebuild						
ς	Import						
C	Export			Model			
	Close		$\sim$	*			
		·					
	Ve	endor		Model			
	Allen-Bradley		1747-APB				
	ABB Kent-Taylo	r	600T PRESSU	JRE FAMILY			
	ABB Automation		2600T Pressu	re 263/265 2000T			
	Schneider Automation GmbH		170 DNT 110 00				
	Schneider Automation GmbH		DEA203				
	Deutschmann A	utomation GmbH	Gateway ATV	18-Profibus-DP			

Figure 12.6 - Import and Export options

## 12.2 Creating a New Project

**Note:** If project was started from Studio 5000 Add-On Profile (AOP), the following step of creating a new project, can be skipped).

Before the user can configure the module, a new PLX50 Configuration Utility project must be created. Under the *File* menu, select **New**.

ProSoft PLX50 Configuration Utility								
File	Device To	ols Window	Help					
° 🗆	New	12 I I I I I I I I I I I I I I I I I I I	£ 🕸					
1	Open							
$\mathbf{X}$	Close							
	Save							
	Save As							
	Recent +							
	Exit							

Figure 12.7 – Creating a new project

A PLX50 Configuration Utility Design Tool project will be created, showing the Project Explorer tree view.

A new device can now be added by selecting **Add** under the *Device* menu.

🚸 Pro	Soft	PLX50 Configu	uration Utility - <new project="">*</new>	
File	De	vice Tools	Window Help	
: *a 6	÷	Add	- ፼ ፼ <b>유 ቀ</b>	
Project	G,	Import	······ + # ×	
Ö.	Ċ	Export		
	ж	Cut		
	цŪ,	Сору		
	â	Paste		
	X	Delete		

Figure 12.8 – Adding a new device

In the Add New Device window, select the ILX56-PBM and click the **Ok** button.

🚸 Add New Device					
Select Device	Туре				
Image	Device Name		Description	^	
	ILX56-PBM		ControlLogix Profibus Master/Slave Module		

Figure 12.9 – Adding a new ILX56-PBM device

The device will appear in the Project Explorer tree with its configuration window opened.

# **12.2.1 PROFIBUS Configuration**

Navigate to Profibus tab to update basic settings.

Basic Settings		Timing			
Outing Address (TC)		TTR	20000	(tbits) [>5500]	
Station Address (13)	1 ~	Slot Time (TSL)	640	(tbits)	
Highest Address (HSA)	125 ~	Gap Update Factor	10	[1-100]	
BAUD Rate	[19.2] > (kbit/s)	Quiet Time (TQUI)	0	(tbits)	Auto Recommend
Advanced Settings		Setup Time (TSET)	95	(tbits)	
Logix Comms Fail	Force to Offline $\sim$	Profibus Cycle	123	(ms) [>4]	
Logix Program Mode	Force to Offline $\sim$	Default Watchdog	500	(ms)	
		Minimum TSDR	11	(tbits)	
Extra DPV1 Poll / Cycle	0 ~	Maximum TSDR	400	(tbits)	
Error Management		Idle Time 1 (Tid1)	225	(tbits)	
Token Rety Limit	3 [1-5]	Idle Time 2 (Tid2)	400	(tbits)	
Message Rety Limit	1				

Figure 12.10 – Profibus tab

## 12.2.2 Logix Configuration

Update Logix Connections and Logix Base Tag A to reflect ILX56-PBM position in ControlLogix Rack. Click **Apply** and then the **Ok** button.

MyILX56-PBM - Configuration		- • •
General Profibus Logix		
Logix		
Logix Connections	1 ~	
Controller Path	1.0	
Response Timeout	500 (ms)	
Logix Base Tag A	Local:1	
Logix Base Tag B	Local:1	

Figure 12.11 – Logix tab

## 12.3 Adding a PROFIBUS Device

The user will need to add each PROFIBUS device to the ILX56-PBM which can then be configured. This is done by right-clicking on the *PROFIBUS Devices* item in the tree and selecting *Add PROFIBUS Device*.

Prosont PLX50 Coning	uratio	on Utility - ILX56Demo
File Device Tools	Wi	ndow Help
🗄 🔁 🔛 🗶 🗗 🗂	+	P 日 우 �
Project Explorer		······ <b>→ ↓ ×</b>
🖃 🖧 ILX56Demo		
Configuration	(ILX5	6-Р'В <b>М)</b>
Profibus Dev	icaa	Add Profibus Device
	T A	Paste
		Tuste
	ഷ	Paste Special
	ය උ	Paste Special Export Device List
	ብ ሮ ዓ	Paste Special Export Device List Import Device List
	ീ ୧ ୨	Paste Special Export Device List Import Device List DP Packet Capture
	ন ৫ ৫ ∞	Paste Special Export Device List Import Device List DP Packet Capture Global Control
	€ ぐ く ※ ※	Paste Special Export Device List Import Device List DP Packet Capture Global Control Explicit Messaging

Figure 12.12 – Adding a PROFIBUS device

This is done by selecting the device from the GSD File Selector and pressing **Ok**. If GSD file is not available in GSD File Selector, navigate to tools and select GSD file management.



Figure 12.13 – GSD File Management option

Once the tool has been opened, a list of slave devices already registered using their GSD files.

🔅 GSD File Manager								X
Catalog GSD File								
Filter Vendor	Model	lo	lent	Filename	e			
(All)	*		0x*		*	Rese	et	
	,							
Vendor	Model	Revision	GSD File	GSD Rev.	ldent.	Hardware	Software	^
Allen-Bradley	1747-APB	1.0	AB1100SL.GSD	0	0x1100	Series A	FRN1.0	
ABB Kent-Taylor	600T PRESSURE FAMILY	V1.0	ABBI009B.GSD	2	0x009B	REVISIO	REVISIO	
ABB Automation	2600T Pressure 263/265 2000T	1.03	ABB_04C2.GSD	3	0x04C2	8	0.24	
Schneider Automation GmbH	170 DNT 110 00	V1.2	ASA_7512.GSD	1	0x7512	707619	708551.02	
Schneider Automation GmbH	DEA203	V1.2	ASA_A203.GSD	1	0xA203	706664.05	708070.02	
Deutschmann Automation GmbH	Gateway ATV18-Profibus-DP	V0.1	ATVP2233.GSD	1	0x2233	Revision -	V0.1	
Allen-Bradley	1794-APB/A	Series A Re	A_B_1101.GSD	1	0x1101	Series A	Rev. 1.0	
Brooks Instrument	S-Series MFM	Rev. B	BIMF5861.GSD	2	0x5861	Rev. D	Rev. C	

Figure 12.14 – Registered slave devices

To add a GSD file, the user will need to select the *Add* option under the *GSD File* menu.

🔆 GSD File Manager					
Catalog	GSD File				
	J View				
Filter	+ Add				
Ve	X Delete				
(A					
	Vendor				
Allen-E	Allen-Bradley				
ABB K	ABB Kent-Taylor				
ABB A	utomation	2600T			

Figure 12.15 – Add option

The required GSD file will need to be selected. Once the file has been selected the GSD File Management tool will add the slave device to the device list and recompile the GSD catalog.

🔅 GSD File Selector							×
GSD File							
Vendor (All)	~	Model ET 2*	Ident Ox*	Filename	• F	leset	Add File
Vendor	Model	Revision	GSD File	GSD Rev.	ldent.	Hardware	Software
SIEMENS	ET 200M (IM153-1)	V1.21	siem801d.gsd	1	0x801D	A1.0	Z1.0

Figure 12.16 - New slave device

Select GSD file of device to add to project. Once the device has been added, the *General Configuration* page will be opened and the device will be added at the first open PROFIBUS Station Address.

MyILX56-PBM - 2 - Device Configuration	
General Profibus Configuration DPV1 User Parameters Slot Configuration	ion Start-up Parameters DPV1 Objects DPV1 Alarms
General Profibus Configuration	
Node Address 2 V	Group Membership
TSDR 11 (tbits)	
Minimum Slave Interval 1 (x100 us)	5 6 7 8
Watchdog	Freeze / Sync
Watchdog Enable Value 500 (ms)	Freeze Enabled Sync. Enabled

Figure 12.17 – Profibus Configuration

Navigate to Profibus Configuration tab. Assign the Node Address.

Navigate to *Slot Configuration* tab. Select **Add Module**.

♦ MyILX56-PBM - 2 - Device Configuration							
General Profibus Configuration DPV1	User Parameters Slot Configuration Start-up P	Parameters DPV1 Objects	DPV1 Alams				
Slot Configuration Add Module							
Slot Description	Module	Data Point	Data Type	Byte Length	DP Offset	Ext User Prm	
				congui			

#### Figure 12.18 – Add Module

eral	Profibus Configuration DPV1	User Parameters Slot Configuration	n Start-up	o Parame	ters [	DPV1 Object	s	DPV1 Alarms				
lot Co	onfiguration											Add Module
Slot	Description	Module				Data Poin	t	Data Type		Byte Length	DP Offset	Ext User Prm
1	ConfigforSlot1	01-Config for Slot1		+		None	$\sim$	None	$\sim$	0	0	(null)
2	ConfigforSlot2	02-Config for Slot2		+		None	$\sim$	None	$\sim$	0	0	(null)
3	ConfigforSlot3	03-Config for Slot3		+		None	$\sim$	None	$\sim$	0	0	(null)
4	a6ES73217BH010AB	101-6ES7 321-7BH01-0AB0 16	DE	+		Input	$\sim$	SINT	$\sim$	2	0	(null)
5	a6ES73221BH00AA0	40-6ES7 322-1BH0*-0AA0 16D	A	+		Output	$\sim$	SINT	$\sim$	2	0	(null)

Figure 12.19 – Newly added modules

Add the appropriate modules and click the **Ok** button.

The Slave device ET200M is now configured in the ProSoft PLX50 Configuration Utility.

### 12.4 Downloading the Configuration to the Module

Establish a connection path for each module.

Right click device name and select Connection Path.

Project Explorer	<b>→</b> ₽ <b>×</b>
⊡… <u>ro</u> _ <new project=""></new>	
🗄 🖷 🖬 MylLX56-PBM 🕮	Y56.PRM1
🖌 🔑 Configural 🏓	Configuration
🗄 🛥 Profibus D 🧫	Connection Path
	Verify Configuration

Figure 12.20 - Connection Path option

Select Browse to launch target browser. Navigate to the module, and press Ok.

🚸 Target Browser	
*¥ O	Done
■       192.168.0.50 : 1756-EN2T/C         ●       ■	
Ok Cancel	li.

Figure 12.21 – Selecting the module

The Connection path will copy to Connection Path A. Select Ok.

🚸 MyILX56-PBM - Coni	nection Pat	:h		<u> </u>
Connection Path A 192.168.0.50,1,1				Browse
Connection Path B				Browse
	Ok	_	Cancel	



Download device configuration. Right click device name and select Download.



Figure 12.23 – Downloading the device configuration

The PLX50 CU device configuration is now complete.

## 12.5 ControlLogix Configuration

The user will need to generate the required Logix and UDTs by right-clicking on the module in the PLX50 Configuration Utility and selecting the *Generate Logix L5X* option.



Figure 12.24 - Generate Logix L5X option

The user will then be prompted to select a suitable file name and path for the L5X file.



Figure 12.25 - File name and path for the L5X file

The L5X file can now be imported into the Studio 5000 project by right-clicking on a suitable *Program* and selecting *Add*, and then *Import Routine*.



Figure 12.26 - Import Routine option

In the File Open dialog, select the L5X file and accept the import by pressing Ok.

The import will create the following:

- Mapping Routine
- Multiple UDT (User-Defined Data Types)
- Multiple Controller Tags

Since the imported mapping routine is not a Main Routine, it will need to be called from the current Main Routine.

•	JSR-	1
Č.	Routine Name MyILX56PBMMap	

Figure 12.27 - Imported mapping routine

To enable place a value of 3 in Local:1:O1.CommandControl (3 – Set PROFIBUS network state to OPERATIONAL). You should expect the PROFIBUS slave device icon to change to green if the module is successful in exchanging data.

▲ Local:1:01	{}	{}		PS:IL
Local:1:01.CommandControl	16#03		Hex	SINT

Figure 12.28 - Setting the value of CommandControl tag

Project Explorer	<b>џ</b>	×
⊡o_ QuickStartGuide_4		
🚊 🌗 MyILX56-PBM (ILX56-PBM)		
🔑 Configuration		
Status		
E 🖶 Profibus Devices		



### 12.6 Cyclic Data

#### ET200M

To write cyclic data to the ET200M device, go to the appropriate controller tags and enter the bits you want to energize in the output module.

MyILX56PBM_ET200MIM1531	{}	{}		MyILX56P
MyILX56PBM_ET200MIM1531.Input	{}	{}		MyILX56P
MyILX56PBM_ET200MIM1531.Output	{}	{}		MyILX56P
MyILX56PBM_ET200MIM1531.Output.Control	{}	{}		PSILX56DP
MyILX56PBM_ET200MIM1531.Output.Control.StationNumber	2		Decimal	SINT
MyILX56PBM_ET200MIM1531.Output.Control.AlarmTrigger	0		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.Control.DeviceMappingCRC	16#29ca		Hex	INT
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0	{}	{}	Decimal	SINT[2]
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0]	13		Decimal	SINT
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].0	1		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].1	0		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].2	1		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].3	1		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].4	0		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].5	0		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].6	0		Decimal	BOOL
MyILX56PBM_ET200MIM1531.Output.a6ES73221BH00AA0[0].7	0		Decimal	BOOL

Figure 12.30 – Output bits to be energized

Bit 0, 2, and 3 are currently being energized. For this example, the output bits have been connected straight back into the input bits. Below, the associated input bits have been energized by energizing the output bits in the ET200M device.

{}
{}
{}
{}
13
1
0
1
1
0
0
0
0

Figure 12.31 – Associated input bits

# 13 Support, Service & Warranty

## **13.1 Contacting Technical Support**

ProSoft Technology, Inc. is committed to providing the most efficient and effective support possible. Before calling, please gather the following information to assist in expediting this process:

- Product Version Number
- System architecture
- Network details

If the issue is hardware related, we will also need information regarding:

- Module configuration and associated ladder files, if any
- Module operation and any unusual behavior
- Configuration/Debug status information
- LED patterns
- Details about the interfaced serial, Ethernet or Fieldbus devices

**Note:** For technical support calls within the United States, ProSoft Technology's 24/7 after-hours phone support is available for urgent plant-down issues.

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#### **13.2 Warranty Information**

For complete details regarding ProSoft Technology's TERMS & CONDITIONS OF SALE, WARRANTY, SUPPORT, SERVICE AND RETURN MATERIAL AUTHORIZATION INSTRUCTIONS, please see the documents at: <a href="http://www.prosoft-technology/legal">www.prosoft-technology/legal</a>