

# DATASHEET

# Modbus<sup>®</sup> TCP/IP to Siemens<sup>®</sup> Industrial Ethernet Communication Gateway PLX31-MBTCP-SIE

ProSoft Technology's Modbus<sup>®</sup> TCP/IP to Siemens Industrial Ethernet gateway allows high-speed bi-directional data transfers between Modbus<sup>®</sup> TCP/IP controllers and Siemens<sup>®</sup> S7-400, S7-300, S7-200, S7-1200, and S7-1500 PACs.

In addition, the gateway includes several features, including data prioritization, that allow for simplified integration, reduced commissioning time and optimized performance.





## Features

- ProSoft Discovery Service utility allows your PC to see the gateway and edit its default IP address without being on the same subnet.
- Supports up to 20 simultaneous client & server connections, allowing for faster communication between devices such as HMIs, SCADA systems, power monitors and flow computers, among others.
- In addition to S7 controllers, the gateway can also be used with Siemens<sup>®</sup> S5 controllers with an appropriate interface.
- Gateway includes a SD card slot (SD card optional) for storing configuration files. This can be used for disaster recovery.
- Secure module configuration via module switch (v1.04 and greater).
- Up to 10,000 16-bit registers can be used to exchange large amounts of data.

## **Specifications**

#### **Modbus® TCP/IP Specifications**

Specification	Description	
Supported Modbus Function Codes	1: Read Coil Status 2: Read Input Status 3: Read Holding Registers 4: Read Input Registers 5: Force (Write) Single Coil 6: Preset (Write) Single Holding Register	15: Force (Write) Multiple Coils 16: Preset (Write) Multiple Holding Registers 22: Mask Write Holding Register (Slave Only) 23: Read/Write Holding Registers (Slave Only)
Supported Cliente	10	

Supported Clients	10
Supported Servers	MBAP: 5
	Encapsulated: 5
Command List	Up to 160 fully configurable Client commands
Status Data	Error codes reported individually for each command
Command List Polling	Each command can be individually enabled or disabled; write-only-on-data-change is available

#### Siemens<sup>®</sup> Industrial Ethernet Specifications

Specification	Description
Supported PLC Data Exchange (Read and Write)	Siemens S7-200, S7-300, S7-400, S7-1200, S7-1500
Supported Register Types	DB, Inputs, Outputs, Flags, Counters, Timers
Supported Clients	20

#### **Hardware Specifications**

Specification	Description
Power Supply	24 VDC nominal 10 to 36 VDC allowed Positive, Negative, GND Terminals
Current Load	24 VDC nominal @ 300 mA 10 to 36 VDC @ 610 mA maximum
Operating Temperature	-25°C to 70°C (-13°F to 158°F)
Storage Temperature	-40°C to 80°C (-40°F to 176°F)
Shock	IEC 60068-2-27; 15G @ 11ms, 3-Axis (Operational) IEC 60068-2-27; 30G @ 18ms, 3-Axis (Non-Operational)
Vibration	IEC 60068-2-6; 5G @ 10 to 150 Hz
Relative Humidity	5% to 95% RH with no condensation
Dimensions (H x W x D)	5.38 x 1.99 x 4.38 in 13.67 x 5.05 x 11.13 cm
LED Indicators	Configuration (CFG), Error (ERR), Power (PWR), Hardware Fault (FLT), Network Status (NS), EtherNet/IP™ Class I or Class III Connection Status (EtherNet/IP Only) Module Status (MS), Module Configuration Status (EtherNet/IP Only) Ethernet Communication Port Link/Activity, and 100 mbit
Ethernet Port	10/100Mbit full- and half-duplex RJ45 Connector Electrical Isolation 1500 Vrms at 50 to 60 Hz for 60 seconds, applied as specified in section 5.3.2 of IEC 60950: 1991 Ethernet Broadcast Storm Resiliency is less than or equal to 5000 [ARP] frames-per- second and less than or equal to 5 minutes duration
Shipped With Each Unit	2.5 mm screwdriver J180 Power Connector

## Agency Approvals and Certifications

Please visit our website: www.prosoft-technology.com



# **Additional Products**

ProSoft Technology<sup>®</sup> offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms. For a complete list of products, visit our website at: www.prosoft-technology.com

# **Ordering Information**

To order this product, please use the following:

## Modbus<sup>®</sup> TCP/IP to Siemens<sup>®</sup> Industrial Communication Gateway

PLX31-MBTCP-SIE

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft Technology distributors near you, go to:

www.prosoft-technology.com and select *Where to Buy* from the menu.

Copyright © 2022 ProSoft Technology, Inc. All Rights Reserved. October 4, 2022 For Public Use.

Specifications subject to change without notice.