





DH-485 to Modbus TCP/IP Gateway 5201-DH485-MNET

The DH-485-MNET modules are the ideal solution for the many applications where Modbus TCP/IP connectivity can be used to integrate a DH-485 device into a system. The Modbus TCP/IP gateway is a powerful module designed with both Client and Server support, enabling easy connection to other Modbus devices (Modicon processors and many others). In combination with the DH-485 device support, the module provides a very powerful interface to the many DH-485 devices which are in use in the industrial marketplace today. Applications for the module are found in most industries, especially Manufacturing, Oil and Gas, Electrical Power and Food Processing.

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DH-485 to Modbus TCP/IP Gateway

5201-DH485-MNET

The ProLinx DH-485 to Modbus TCP/IP Gateway creates a powerful connection between devices on a Modbus TCP/IP network and a DH-485 device. This stand-alone DIN-rail mounted protocol gateway provides one DH-485 configurable serial port and one Ethernet port.

The DH-485 protocol driver supports the Master and the Slave modes of the protocol on each port, providing powerful data transfer capability with Rockwell Automation PLCs and HMIs. All DH-485 ports are individually configurable. User configurable data mapping make the interface an easy to use and powerful data transfer tool.

The Modbus TCP/IP protocol driver can interface many different protocols into Schneider Electric Quantum processors as well other solutions supporting the protocol. The MNET driver supports Client and Server connections, and when coupled with the Web option provides a web/ftp interface as well.

DH-485

The DH-485 protocol in its native form is a peer to peer token passing network. The ProLinx DH-485 driver accesses the network functioning either as a Master or as a Slave.

General Protocol Information	
Error Checking	BCC and CRC
Communication Parameters	Local Station ID: 0 to 31
	Port 0 Baud Rate: 110 to 38.4K baud
	Port 1 Baud Rate: 110 to 19200 baud
	Stop Bits: 1 or 2
	Data Size: 7 or 8 bits
	Parity: None, Even, Odd
	RTS Timing delays: 0 to 65535 ms

DH-485 Slave Mode

In Slave mode, the module accepts commands from one or more Masters to read/write data stored in the module's internal data memory. In this mode, the ProLinx unit is answering DH-485 commands and has the appearance of an SLC processor to the network.

DH-485 Master Mode

In Master mode, the ProLinx DH-485 driver will actively gather data from other devices on the network, controlling the read/write data transfer between the gateway and other DH-485 devices, such as SLC processors. Data transfer can be initiated and executed with the other devices without any ladder logic being required in the Rockwell Automation slave hardware.



DH485 Functioning as a Master		
Command List	Up to 100 command per master port, each fully configurable for function, slave address, register to/from addressing and word/bit count	
Polling of command list	User configurable polling of commands, including disabled, continuous and on change of data (write only)	

Modbus TCP/IP

The Modbus TCP/IP driver interfaces with a common internal database in the module. This permits the sharing of data between the Modbus TCP/IP and other networks and devices.

Modbus TCP/IP Server	
General	Server supports up to 5 independent connections each to Modbus TCP/IP clients on Service Port 502 using the standard MBAP protocol, and Service Port 2000.
Configurable Parameters	Module IP Address Modbus address offsetting
Modbus TCP/IP Client	
General	Actively reads and writes data with Modbus TCP/IP compatible devices.
	One client connection (up to 100 servers/devices with 100 commands)
Configurable parameters	Number of active commands, Min Command Delay, Response Timeout, Retry Count, Command Error Pointer
Command List	Up to 100 fully configurable commands on the Client port

General Specifications

The ProLinx Communication Modules provide connectivity for two or more dissimilar network types. The modules, encased in sturdy extruded aluminum, are stand-alone DIN-rail mounted protocol gateways, providing communication between many of the most widely used protocols in industrial automation today.

Hardware Specifications

Specification	Description
Power Supply	24 VDC nominal
	18 to 36 VDC allowed
	Positive, Negative, GND Terminals
	2.5 mm screwdriver blade
Current Load	500 mA max@ 24 VDC
Operating Temperature	–20 to 50°C (–4 to 122°F)
Storage Temperature	–40 to 85°C (–40 to 185°F)
Relative Humidity	5 to 95% (non-condensing)
Dimensions	Standard: 5.20H x 2.07W x 4.52D in.
	(13.2cmH x 5.25cmW x 11.48cmD)
	Extended: 5.20H x 2.73W x 4.52D in.
	(13.2cmH x 6.934cmW x 11.48cmD)

Specification	Description
LED Indicators	Power and Module Status
	Application Status
	Serial Port Activity LED
	Serial Activity and Error LED Status
Configuration Serial Port	DB-9M RS-232 only
	No hardware handshaking
Ethernet Port (Ethernet	RJ45 Connector
modules only)	Link and Activity LED indicators
Application Serial Ports	RS-232/422/485
	RS-232 handshaking configurable
	RS-422/485 screw termination included
Serial Port Isolation	2500V RMS port signal isolation per UL 1577
	3000V DC min. port to ground and port to logic power isolation
Shipped with Each Unit	Mini-DIN to DB-9M serial cables
	4 ft RS-232 configuration cable
	2.5mm screwdriver
	CD (docs and Configuration utility)
	RS-422/485 DB-9 to Screw Terminal
	Adaptor (1 or 4, depending on ports)

ProSoft Configuration Builder

ProSoft Configuration Builder (PCB) provides a quick and easy way to manage module configuration files customized to meet your application needs. PCB is not only a powerful solution for new configuration files, but also allows you to import information from previously installed (known working) configurations to new projects.

Additional Products

ProSoft Technology offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms.

Visit our web site at http://www.prosoft-technology.com for a complete list of products.

Ordering Information

To order this product, please use the following:

5201-DH485-MNET DH-485 to Modbus TCP/IP Gateway

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft distributors near you, go to http://www.prosoft-technology.com

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